NAVSHIPS 91771

Non-Registered

TECHNICAL MANUAL

for

RADIO RECEIVING SET AN/URR-27

and

AN/URR-27A

NATIONAL COMPANY, INC.
MALDEN 48, MASSACHUSETTS

DEPARTMENT OF THE NAVY
BUREAU OF SHIPS

Contract NObsr 52699
Contract NObsr 75248

Approved by BuShips: 25 September 1952
Change 1

THIS DOCUMENT & EACH & EVERY PAGE
HEREI. IS HERE BY RECLASSIFIED FROM
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Victor Auriemma

CUSTODIAN SUPERVISOR-CLASSIFIED UNIT
NAVAL SUPPLY DEPOT SCOTIA, NEW YORK

NAVSHIPS 91771.42

APPROVED MANUSCRIPT
MAINTENANCE STANDARDS BOOK
FOR

RADIO RECEIVING SET AN/URR-27

SERIAL _____

PREPARED BY
PHILCO CORPORATION
PHILADELPHIA, PENNSYLVANIA

BUREAU OF SHIPS · NAVY DEPARTMENT · WASHINGTON 25, D.C.

CONTRACT: NObsr 71220

APPROVED BY BUSHIPS: 12 JUNE 1957
CHANGE 1, 1 SEPTEMBER 1960

Temporary Corrections to NAVSHIPS 91771.42, Maintenance Standards Book for Radio Receiving Set AN/URR-27

The purpose of this temporary correction is to reschedule the maintenance steps in Part II, and to combine Monthly steps 2 and 3. The table provided herein shows the intervals for performing the various steps of Part II. Steps prefixed with an asterisk require new check-off charts. The new check-off charts should be inserted at the applicable places in Part II. Delete all check-off charts made obsolete by the addition of new charts. This temporary change should be inserted in the maintenance standards book in front of the title page.

Make the following pen-and-ink corrections in the book:

(1) Part I - Section E, page 17, below Operating Conditions and Control Settings: change the word "disconnected" to "connected". Delete all references to step 3.

(2) Part II - page 25: Delete step 3 and all references to step 3.

Daily		Weekly		Monthly		Quarterly		Semiannual		Annual		Unsched.	
Step	Page	Step	Page	Step	Page	Step	Page	Step	Page	Step	Page	Step	Page
		*Q5	31	M5	27	W1	24	S1	33			D1	21
				M7	29	W2	24						
				M6	29	W3	24						
				M1	25	Q3	31						
				M2	25	Q4	31						
						Q6	31						
						Q1	30						
						Q2	30						

STEP 5

Enter the name of the month in which the maintenance step is begun in the first empty block of the top row. Fill in the names of the months consecutively thereafter for a period of two years. Initial the chart and log the result after performing step Q5.

5	Month												
Week 1	a. μv												
	b. μv												
	c. μv												
	Initial												
2	a. μv												
	b. μv												
	c. μv												
	Initial												
3	a. μv												
	b. μv												
	c. μv												
	Initial												
4	a. μv												
	b. μv												
	c. μv												
	Initial												
5	a. μv												
	b. μv												
	c. μv												
	Initial												

5	Month												
Week 1	a. μv												
	b. μv												
	c. μv												
	Initial												
2	a. μv												
	b. μv												
	c. μv												
	Initial												
3	a. μv												
	b. μv												
	c. μv												
	Initial												
4	a. μv												
	b. μv												
	c. μv												
	Initial												
5	a. μv												
	b. μv												
	c. μv												
	Initial												

PERMANENT CHANGE 1 TO MAINTENANCE STANDARDS BOOK FOR RADIO RECEIVING SET AN/URR-27 NAVSHIPS 91771.42

1. As a result of Change 1, the action listed in the following chart should be performed upon receipt of this instruction sheet.

PAGE	REMOVE	INSERT
Title Page/A	ORIG/ORIG	CHG 1/CHG 1
D/E	ORIG/ORIG	CHG 1/ORIG
i/ii	ORIG/ORIG	CHG 1/ORIG
3/4	ORIG/ORIG	CHG 1/ORIG
7/8	ORIG/ORIG	CHG 1/ORIG
9/10	ORIG/ORIG	ORIG/CHG 1
11/12	ORIG/ORIG	CHG 1/ORIG
13/14	ORIG/ORIG	ORIG/CHG 1
15/16	ORIG/ORIG	CHG 1/ORIG
31/32	ORIG/ORIG	CHG 1/ORIG

2. Complete Change 1 Reference Standards Summary sheet as follows:

(a) Perform related steps of all reference standards affected by Change 1 and record each new reference standard in the appropriate space in Change 1 Summary sheet.

(b) Transfer originally recorded reference standards not affected by Change 1, to Change 1 summary sheet. Forward Change 1 summary sheet to Bureau of Ships as directed.

3. Insert this instruction sheet in the Maintenance Standards Book NAVSHIPS 91771.42 immediately after the front cover.

4. After the complete book has been checked against the List of Effective Pages, destroy all pages removed.

5. Record completion date of Change 1 on Correction Page.

RADIO RECEIVING SET AN/URR-27

NAVSHIPS 91771.42

MAINTENANCE STANDARD SUMMARY

Model _____

Serial No. _____

Installed in _____
Ship or Station

After the equipment has been brought up to optimum performance and standards accomplished, record on this Summary-sheet the test indications which have been entered in this book. Forward this Summary-sheet to Chief, Bureau of Ships, Navy Department, Washington 25, D. C., Attn: Code 975.

Step No.	Ref. Std.
	Section A
1	_____ VAC
2	_____ VDC
3	_____ VDC
4	_____ VDC
	Section B
1	_____ VAC
2	_____ VAC
	_____ VAC
3	_____ μv
	Section C
1	_____ VDC
2	_____ μv
	_____ μv
	_____ μv
	_____ μv

Step No.	Ref. Std.
	Section D
1	_____ MC
	_____ MC
	_____ kc
2	(a) _____ μv
	(b) _____ μv
	(c) _____ μv
3	_____ VDC
4	_____ VDC
5	_____ VDC
6	_____ VDC
	_____ μv
	Section E
1	_____ ohm
2	_____ meg
3	_____ meg

Length of transmission line _____

List all field changes which have been accomplished on this equipment _____

_____

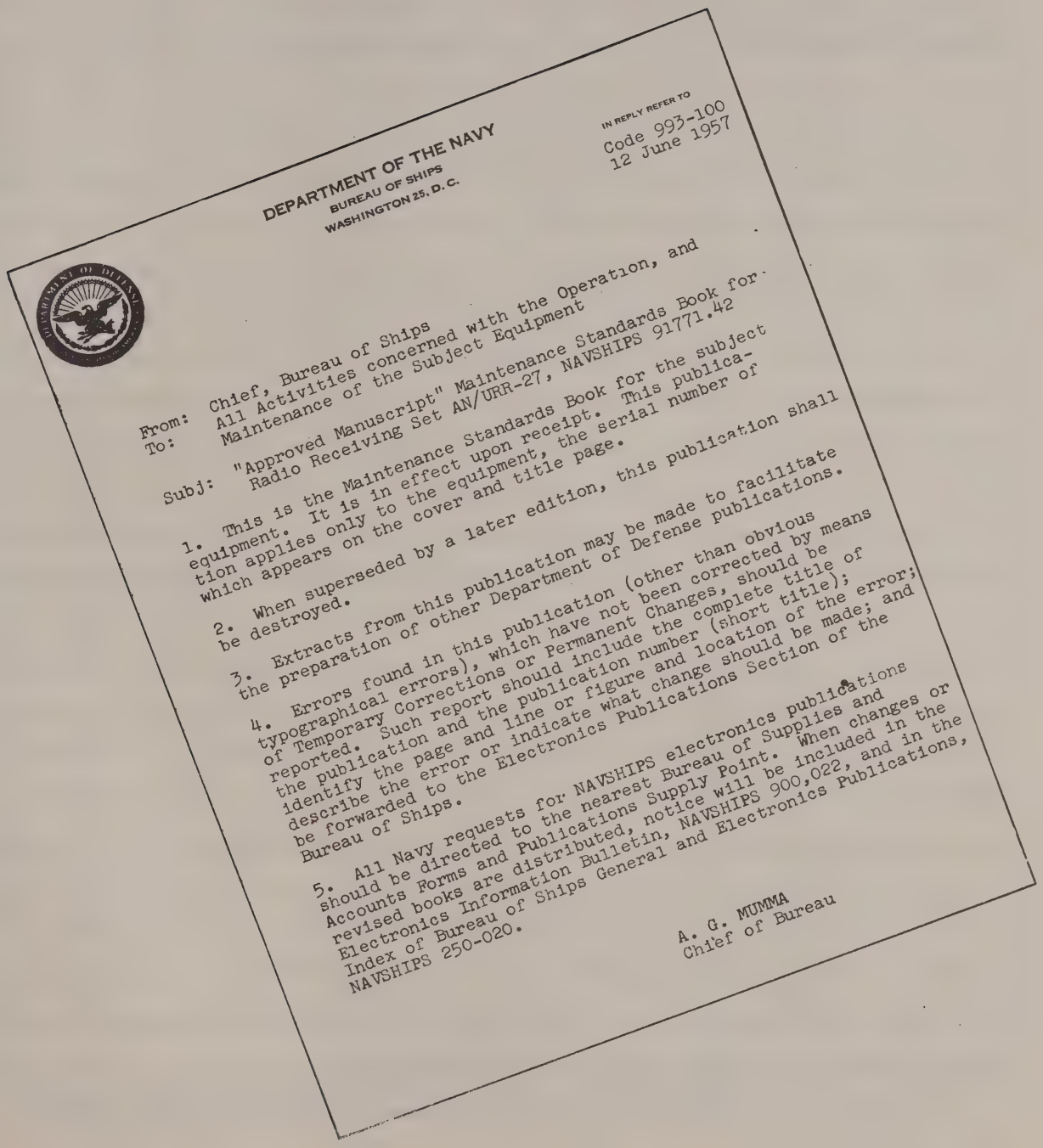
Signature _____

Title-Position _____

Date _____

CHANGE 1

II



DEPARTMENT OF THE NAVY
BUREAU OF SHIPS
WASHINGTON 25, D.C.

IN REPLY REFER TO
Code 993-100
12 June 1957

From: Chief, Bureau of Ships
To: All Activities concerned with the Operation, and Maintenance of the Subject Equipment

Subj: "Approved Manuscript" Maintenance Standards Book for Radio Receiving Set AN/URR-27, NAVSHIPS 91771.42

1. This is the Maintenance Standards Book for the subject equipment. It is in effect upon receipt. This publication applies only to the equipment, the serial number of which appears on the cover and title page.

2. When superseded by a later edition, this publication shall be destroyed.

3. Extracts from this publication may be made to facilitate the preparation of other Department of Defense publications.

4. Errors found in this publication (other than obvious typographical errors), which have not been corrected by means of Temporary Corrections or Permanent Changes, should be reported. Such report should include the complete title of the publication and the publication number (short title); identify the page and line or figure and location of the error; describe the error or indicate what change should be made; and be forwarded to the Electronics Publications Section of the Bureau of Ships.

5. All Navy requests for NAVSHIPS electronics publications should be directed to the nearest Bureau of Supplies and Accounts Forms and Publications Supply Point. When changes or revised books are distributed, notice will be included in the Electronics Information Bulletin, NAVSHIPS 900,022, and in the Index of Bureau of Ships General and Electronics Publications, NAVSHIPS 250-020.

A. G. MUMMA
Chief of Bureau

RECORD OF CORRECTIONS MADE

CHANGE NO.	DATE	SIGNATURE OF OFFICER MAKING CORRECTION

RECORD OF FIELD CHANGES

Field changes considered in preparation of this book: 1, 2, 3, 4, and 5.

F. C. NO.*	DATE COMPLETED	TESTS AFFECTED	
		PAGE NO.	STEP NO.

F. C. NO.*	DATE COMPLETED	TESTS AFFECTED	
		PAGE NO.	STEP NO.

* Revisions necessitated by these field changes have been incorporated in this book.

INTRODUCTION

This Maintenance Standards Book is to be assigned permanently to a specific installation of Radio Receiver AN/URR-27.

The tests prescribed herein provide the engineer and maintenance (or operating) personnel with a systematic and efficient method for checking the above equipment, and for performing routine preventive maintenance. This book contains a series of maintenance standard test procedures which provide indications representing top performance of the specific equipment, and a series of maintenance check-off procedures which, when performed as directed, will detect impending failures before they occur.

Upon receipt of this book, record the serial number of the equipment to which this book is assigned. Enter the serial number, in ink, in the space provided on both the cover and the title page.

The book is divided into two parts. Part I, Test Procedures and Maintenance References, contains maintenance standard tests which, when properly performed, provide indications representing top performance of individual circuits and/or functional sections of the subject equipment—these indications also characterize over-all top performance of this equipment. Part II, Preventive Maintenance Check-Off, contains a schedule for efficient preventive maintenance of the equipment.

Prior to performing Maintenance Standards, Part I, it shall be ascertained that the equipment is operating at its design capabilities. After proper operation of the equipment has been established the tests in Part I are to be accomplished by qualified personnel and the indications therefore recorded. These recorded values are Reference Standards and are not to be altered except when yard overhaul or major field change warrants such revision.

The preventive maintenance tests, in Part II, provide maintenance (or operating) personnel with a systematic method for performing preventive maintenance routines to maintain the operating efficiency of the equipment. If the tests are performed as directed, they will provide an equipment performance history. With a little reasoning, a technician can tell very quickly how the equipment is performing and detect impending failures before they occur.

Any field changes that are made to the equipment must be entered on page D of this book by the person making the field change; this entry should be followed by his initials, in the space provided. If the field change should require a change in any of the steps in this book, the steps must be changed, in ink, on the applicable pages, so as to provide maintenance (or operating) personnel with an accurate method for testing the equipment.

TEST EQUIPMENT (OR EQUIVALENT) TO BE USED

R-F Signal Generators:

R. F. Signal Generator Set AN/URM-26 Series

R. F. Signal Generator Set AN/URM-25 Series

Frequency Meters:

Frequency Meter TS-186/U Series

Frequency Meter LM Series

Audio Oscillators:

Audio Oscillator TS-382/U Series

Electronic Multimeters:

Multimeter AN/USM-34 or

Multimeter ME-25/U Series

Multimeters:

Multimeter AN/PSM-4 Series or

Multimeter TS-352/U

Megohmmeters:

Insulation Test Set AN/PSM-2 Series or

OCW Insulation Resistance Tester

Output Meters:

Output Meter TS-585/U Series or

ME-6A/U, -6B/U, -6C/U, or -6D/U

shunted with a 600-ohm, non-inductive

resistor.

Miscellaneous:

Headphone H-1/AR or

H-4/AR

SPECIAL PROCEDURES

When making the checks prescribed in this Maintenance Standards Book, it is recommended that the receiver be removed from its case. In addition, the filter unit on the back of the case should be unsnapped and removed through the inside of the case. After removal, plug the filter unit onto the back of the receiver chassis. In this manner, all test points will be available with the receiver in full operation. The antenna, audio output load, and 50-ohm scan connection are not required for any of these tests, and should be disconnected. The A. C. POWER connection should be maintained.

Before proceeding with any of the tests in this book, place the front panel controls of the receiver in the following positions:

CRYSTAL-MANUAL switch (S203): MANUAL
N. L. switch (S202): OUT
SILENCER switch (S501): OUT
A. F. LEVEL control (R238): fully clockwise
ALIGN-REC. switch (S201): REC
PHONES control (R502): 8
POWER switch (S502): ON

At the top of each chart page, operating conditions and control settings are given. These are to be established before proceeding with the tests. After a test is completed, the conditions and control settings should remain for the following test unless a new set of conditions or control settings is given.

SAFETY NOTICE

The attention of officers and operating personnel is directed to Chapter 18 of the Bureau of Ships Manual or Superseding instructions on the subject of Radio-Safety precautions to be observed.

While every practicable safety precaution has been incorporated in this equipment, the following rules must be strictly observed:

KEEP AWAY FROM LIVE CIRCUITS

Operating personnel must at all times observe all safety regulations. Do not change tubes or make adjustments inside equipment with high voltage supply on. Under certain conditions dangerous potentials may exist in circuits with power controls in the off position due to charges retained by capacitors. To avoid casualties always remove power and discharge and ground circuits prior to touching them.

DON'T SERVICE OR ADJUST ALONE

Under no circumstances should any person reach within the enclosure for the purpose of servicing or adjusting the equipment without the immediate presence or assistance of another person capable of rendering aid.

DON'T TAMPER WITH INTERLOCKS

Do not depend upon door switches or interlocks for protection, but always shut down generators or other power equipment. Under no circumstances should any access gate, door or safety interlock switch be removed, short circuited, or tampered with in any way, by other than authorized maintenance personnel, nor should reliance be placed upon interlock switches for removing voltages from the equipment.

RESUSCITATION

AN APPROVED POSTER ILLUSTRATING THE RULES FOR RESUSCITATION BY THE BACK-PRESSURE, ARM-LIFT METHOD SHALL BE PROMINENTLY DISPLAYED IN EACH RADIO, RADAR, OR SONAR ENCLOSURE. POSTERS MAY BE OBTAINED UPON REQUEST TO THE BUREAU OF MEDICINE AND SURGERY.

MAINTENANCE STANDARDS PART I, TEST

PROCEDURES AND MAINTENANCE REFERENCES

The maintenance standards test indications for this part of the book are to be established and recorded upon completion of installation, and these recorded values should be altered only when a yard overhaul or major field change necessitates such revision. Before establishing the test indications, personnel qualified on this equipment shall first check the equipment thoroughly, and make any necessary adjustments, to ensure that all circuits are operating to the maximum of their design capabilities. When it has been established that the equipment is operating properly the steps are to be performed by qualified personnel and all results are to be entered, in ink, in the REF. STD. column of the charts in Part I of this book. The procedures designated by step numbers enclosed in stars (⟨1⟩ , ⟨2⟩ , etc.) are referred to in the Performance Standards Sheet for this equipment.

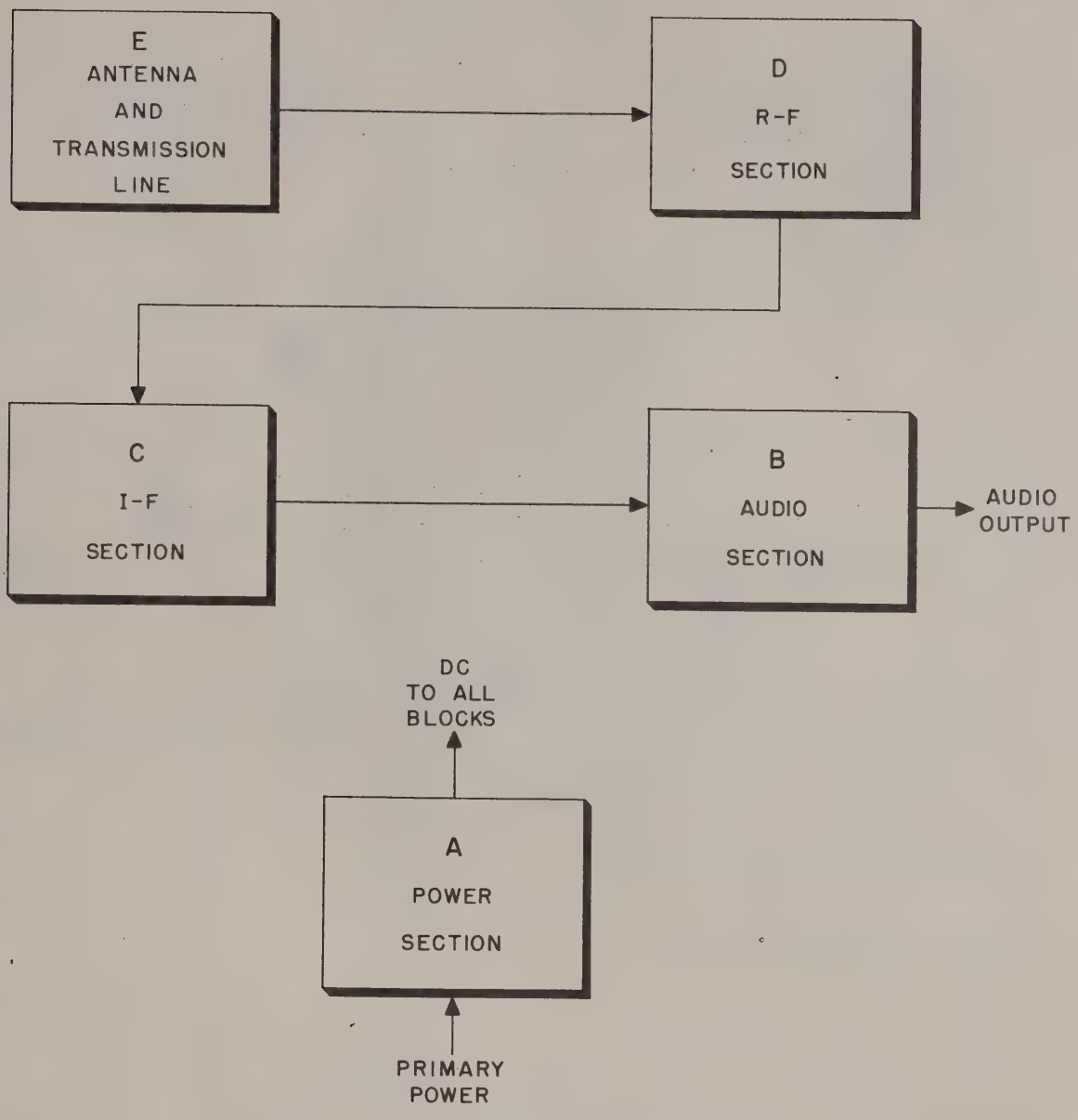
The procedures for obtaining the maintenance standard test indications are given in a series of charts; each chart, or group of charts, covers a functional section of the equipment. Each section is designated by a letter (A, B, etc.). These designations are identified on the block diagram, page 1.

At the top-right of the first chart page for each functional section is a list of the test equipment, if any, required to properly perform the checks in that section. At the top-left of each chart page is a list of operating conditions and control settings. These apply to the entire page unless other conditions and settings are given for some of the steps.

The illustration page facing each chart page shows the equipment setup pertaining to each of the procedural steps of that chart page, and each setup carries a "step" number (enclosed in either a circle or a star) corresponding to the step of the chart to which it applies. Arrows leading from this "step" number graphically present certain basic information given in the associated step of the chart, as follows: The point where the test equipment is to be connected; the setting of the pertinent control or switch; and the indicator from which the test reading is to be taken.

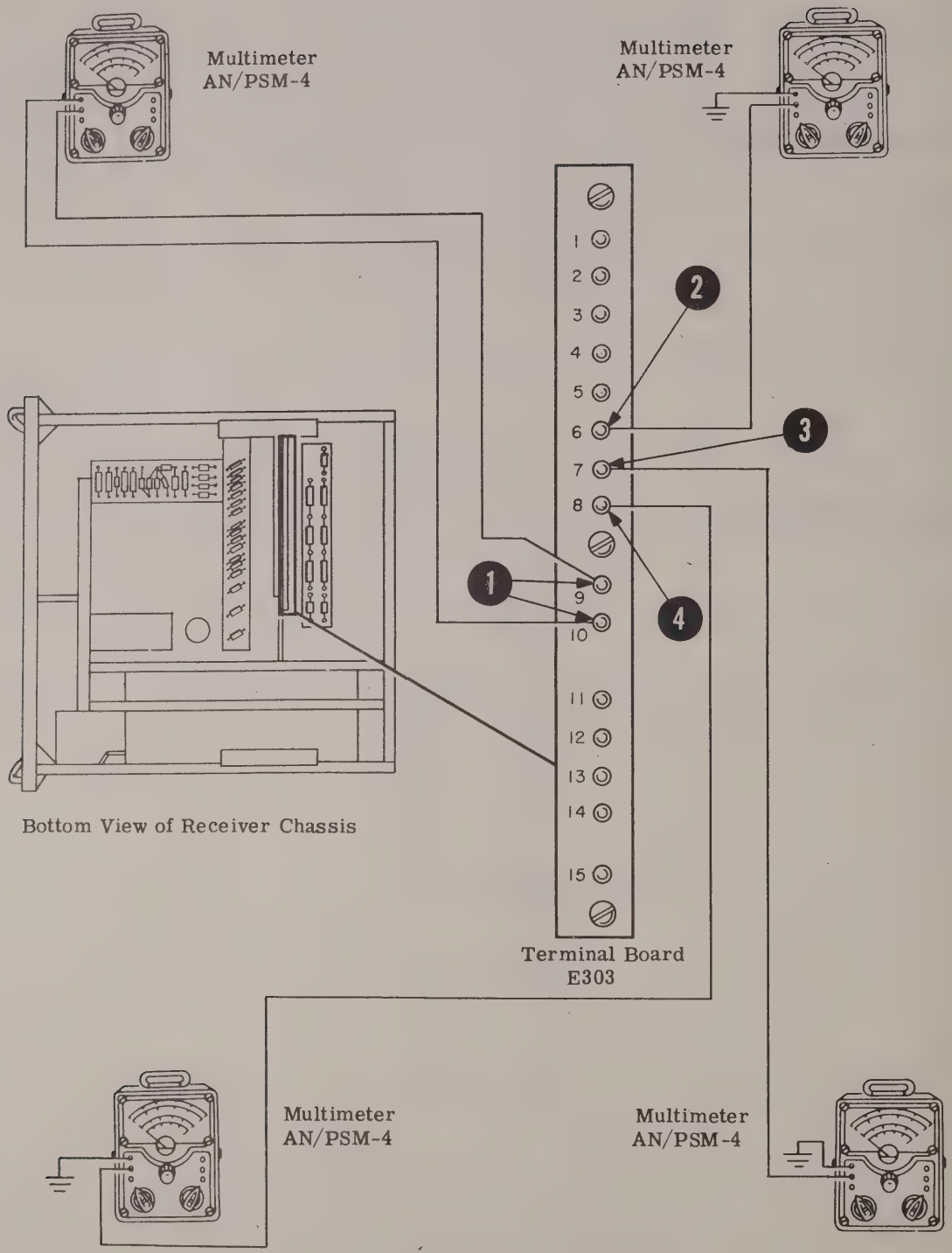
The tolerances shown in parentheses in the REF. STD. column are not absolute limits; they are intended only to serve as a general guide.

The front part of the book contains a Test Procedures and Maintenance References Summary (tearout sheet). After the tests have been performed, record on this Summary sheet all the standards obtained and a list of all Field Changes that have been made, and forward the sheet to the address shown thereon.



Functional Sections

A - Power
B - Audio
C - I-F
D - R-F
E - Antenna and Transmission Line


Multimeter AN/PSM-4
Multimeter AN/PSM-4
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
1
2
3
4
Bottom View of Receiver Chassis
Terminal Board E303
Multimeter AN/PSM-4
Multimeter AN/PSM-4

POWER SECTION

Operating Conditions and Control Settings:

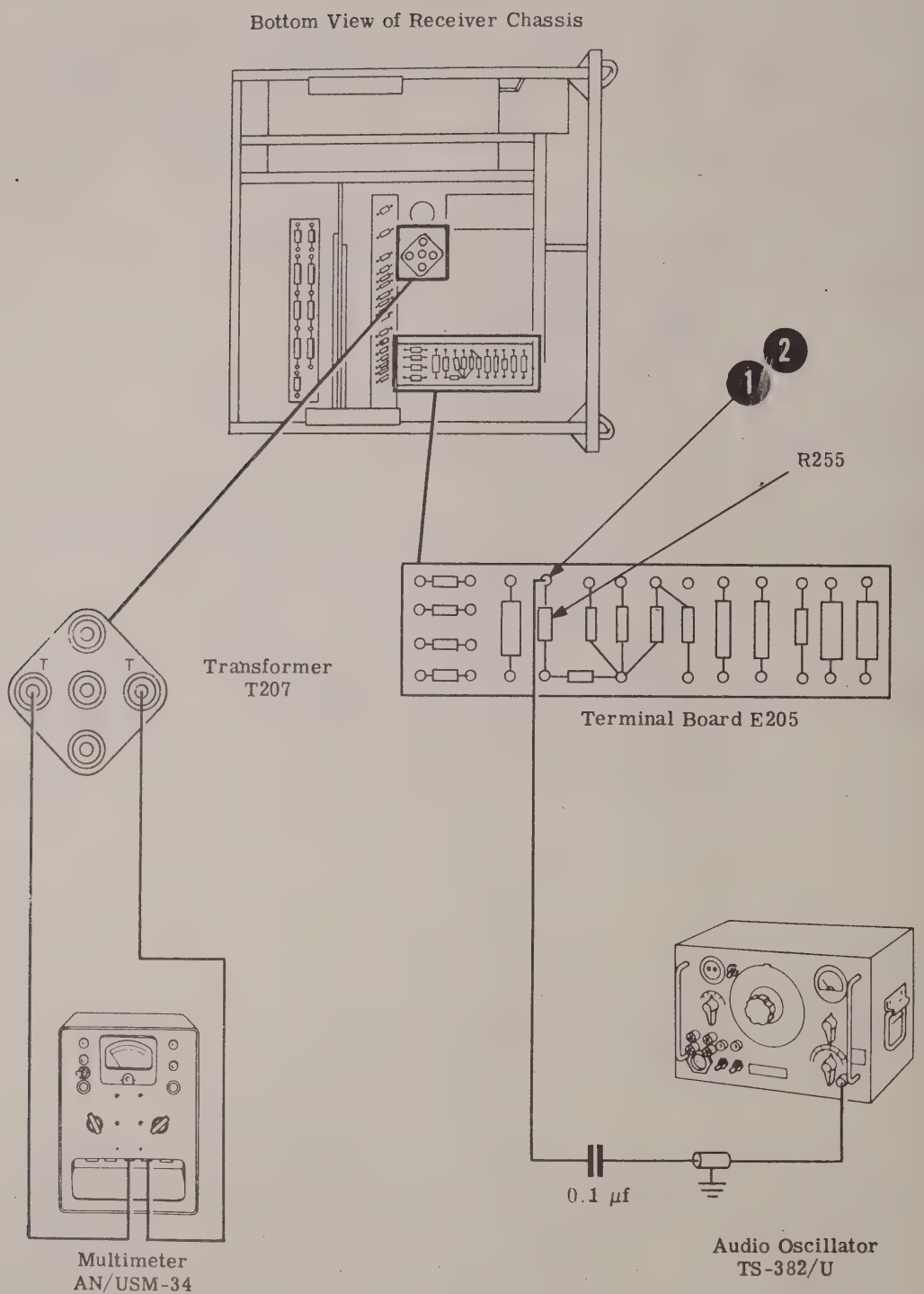
As given in Special Procedures.

Test Equipment Required:

Multimeter AN/PSM-4

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
1	Record primary input voltage to receiver.	Withdraw receiver from case and stand on side. Connect Multimeter AN/PSM-4, using 200-volt, a-c scale, between terminals 9 and 10 of terminal strip E303, as shown on opposite page.	Multimeter AN/PSM-4	____VAC (105 to 125)
2	Record —3 volt bias voltage.	Disconnect multimeter from terminals 9 and 10 of terminal strip E303 and reconnect as shown on opposite page, using 10-volt, d-c scale (reverse).	Multimeter AN/PSM-4	____VDC (—2 to —4)
3	Record B supply voltage.	Disconnect multimeter from terminal 6 and change multimeter scale to 400-volt, d-c scale (direct). Connect positive test lead to terminal 7, leaving negative lead connected to receiver chassis.	Multimeter AN/PSM-4	____VDC (160 to 200)
4	Record regulated B supply voltage.	Disconnect multimeter from terminal 7. Using the 200-volt, d-c scale (direct) connect positive test lead to terminal 8 leaving negative lead connected to receiver chassis.	Multimeter AN/PSM-4	____VDC (103 to 107)

Steps 1 and 2


Bottom View of Receiver Chassis
1
2
R255
T
T
Transformer
T207
Terminal Board E205
0.1 μf
Multimeter
AN/USM-34
Audio Oscillator
TS-382/U

AUDIO SECTION

Operating Conditions and Control Settings:

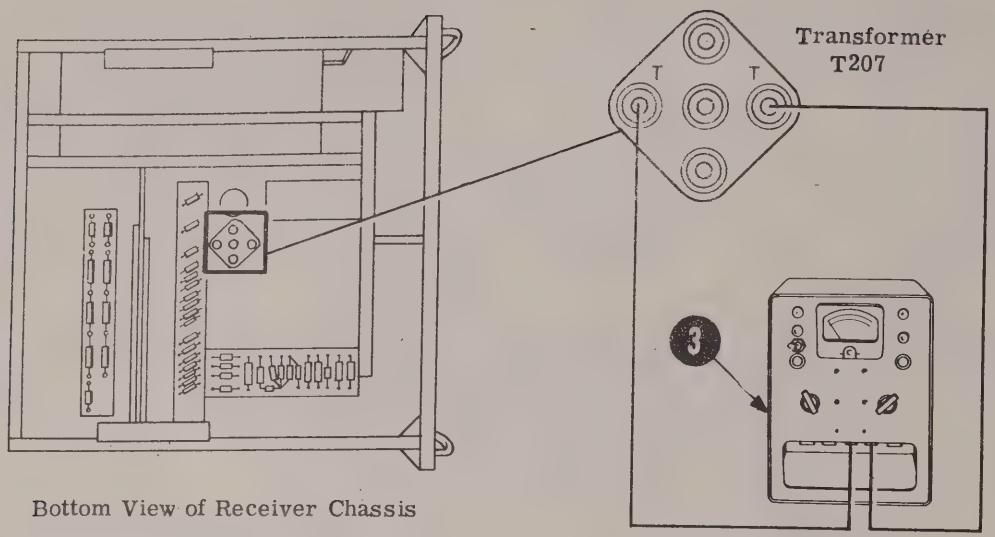
As given in Special Procedures.

Test Equipment Required:

Audio Oscillator TS-382/U
Multimeter AN/USM-34
R. F. Signal Generator Set AN/URM-26

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
1	Record audio gain.	Withdraw receiver chassis from case and stand on side. Connect audio oscillator output to pin 1 (upper end of resistor R255) of tube V209. Adjust audio oscillator output to 20 millivolts at a frequency of 1000 cycles. Set multimeter to X10 scale, AC.	Multimeter AN/USM-34	____VAC (4 to 8)
2	Record audio response at high and low ends of range.	Adjust audio oscillator to 200 cycles, maintaining oscillator output at a constant level of 20 millivolts.	Multimeter AN/USM-34	____VAC (less than 1)
		Adjust audio oscillator to 6000 cycles, maintaining oscillator output at a constant level of 20 millivolts.	Multimeter AN/USM-34	____VAC (less than 1)

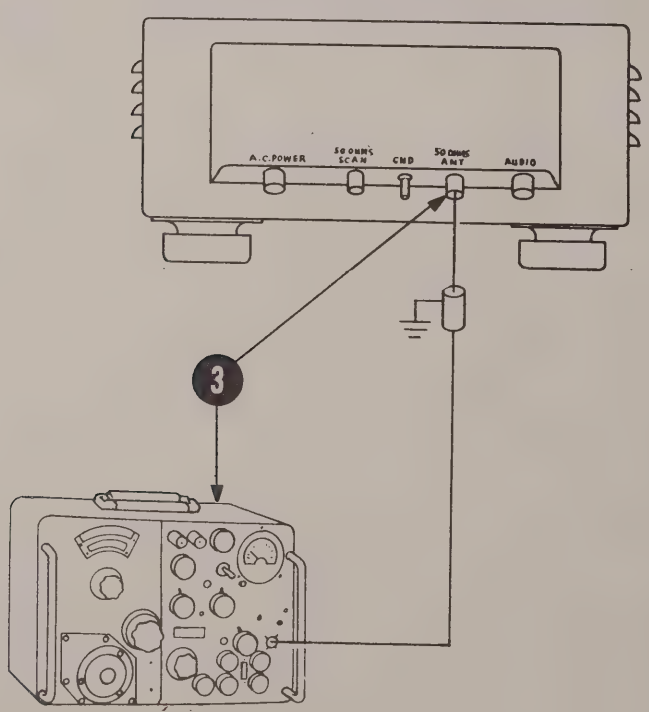
Step 3



Bottom View of Receiver Chassis

Multimeter
AN/USM-34

Rear View of Receiver



R. F. Signal Generator Set
AN/URM-26

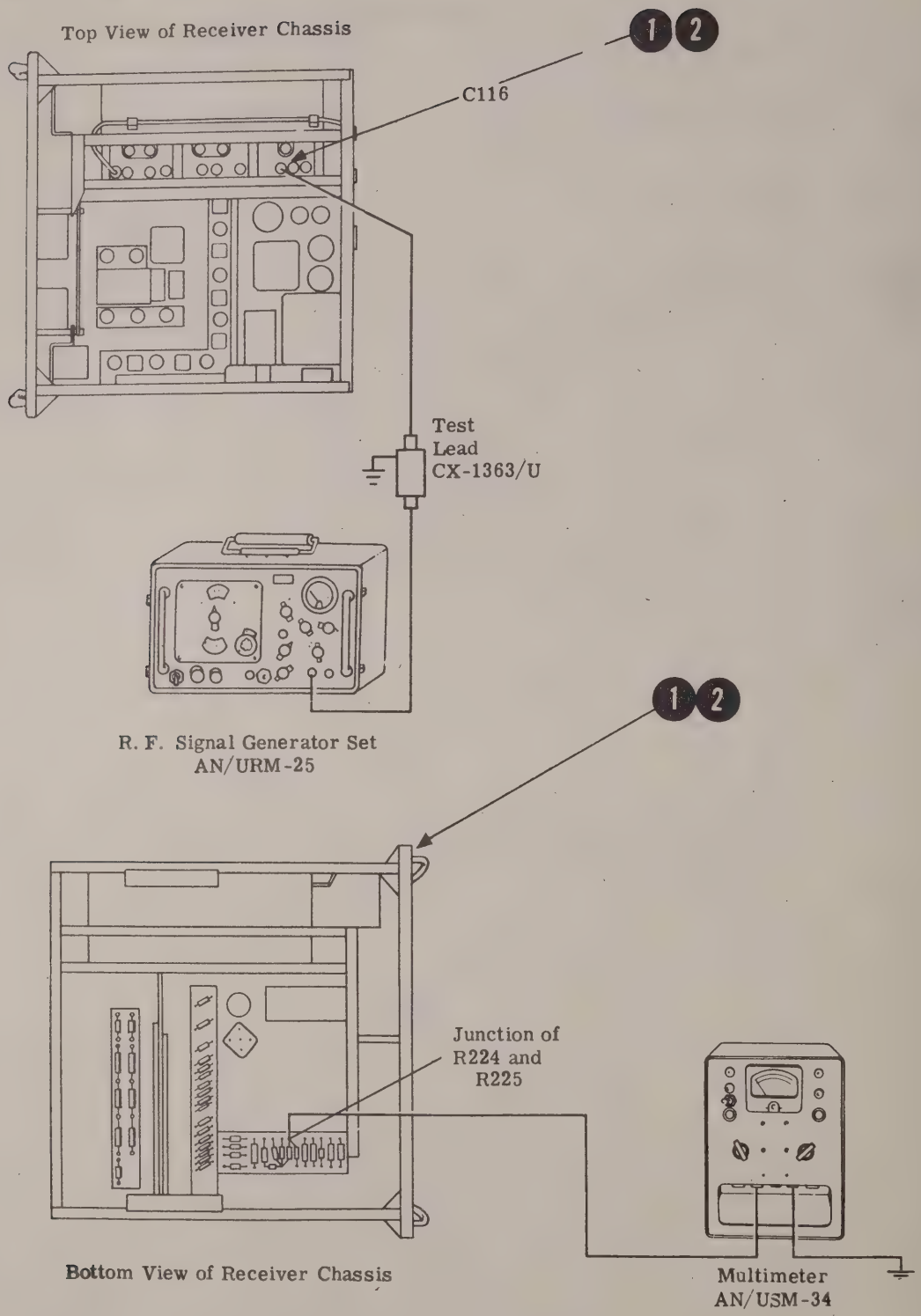
AUDIO SECTION

Operating Conditions and Control Settings:

As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
3	Record operation of silencer circuit.	Connect test equipment as shown on opposite page. Set multimeter to X10 range, AC. At receiver, throw SILENCER switch (S501) to IN and adjust SILENCER screwdriver control to point of silent operation. Adjust signal generator, using 1000-cycle modulation at 30%, for 1-microvolt output and at same frequency as that of receiver. Rock receiver tuning control to tune receiver to signal generator frequency. Slowly advance signal generator attenuator until multimeter indicates 6-volts.	Attenuator of R. F. Signal Generator Set AN/URM-26	_____ μv (1 to 3)

Steps 1 and 2


Top View of Receiver Chassis
1 2
C116
Test
Lead
CX-1363/U
R. F. Signal Generator Set
AN/URM-25
1 2
Junction of
R224 and
R225
Bottom View of Receiver Chassis
Multimeter
AN/USM-34

I-F SECTION

Operating Conditions and Control Settings:

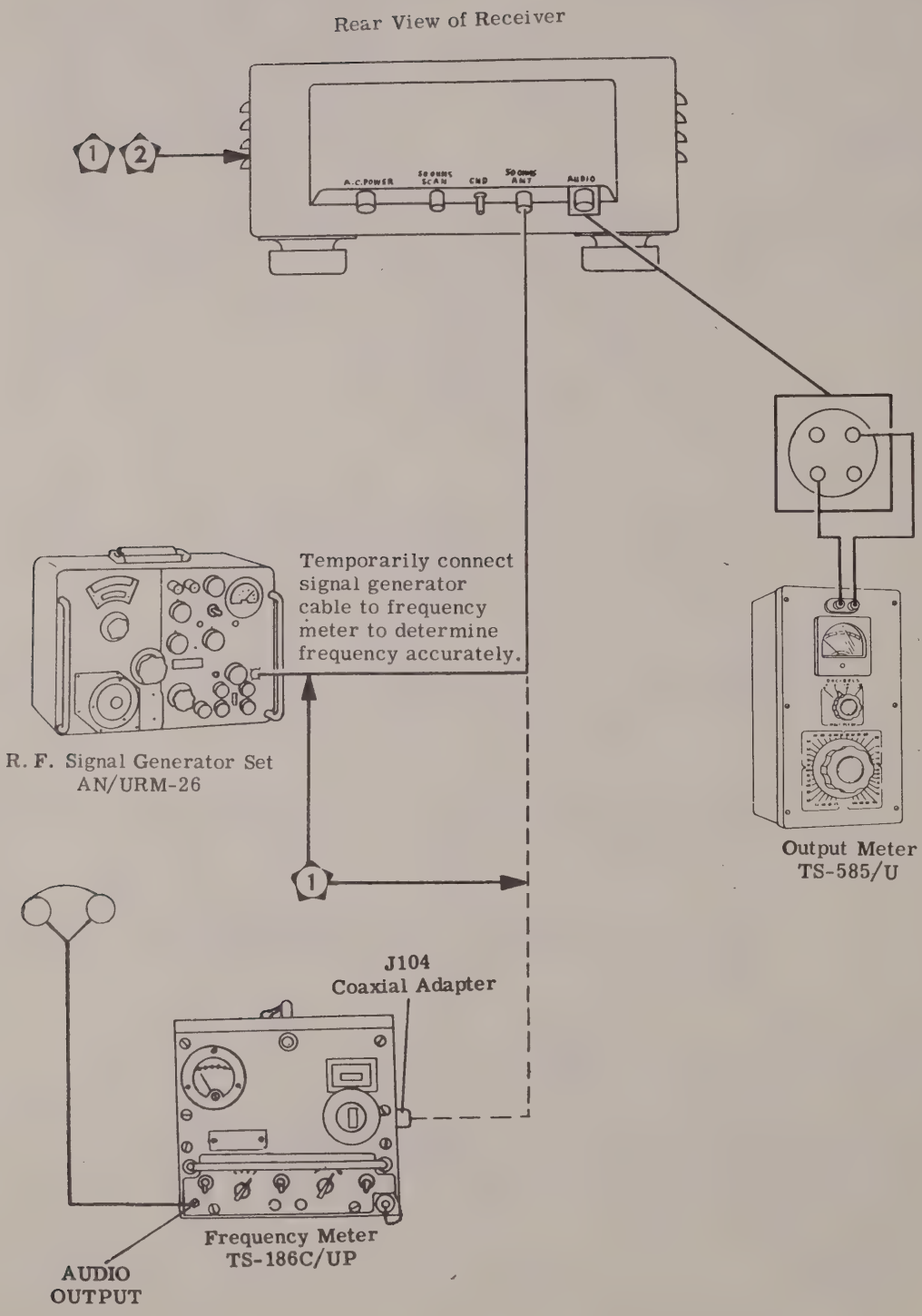
As given in Special Procedures.

Test Equipment Required:

R. F. Signal Generator Set AN/URM-25
Multimeter AN/USM-34

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
1	Record i-f gain.	Remove crystal from front of receiver and turn OSC. switch to CRYSTAL. Connect r-f signal generator to C116 as shown on opposite page. Adjust signal generator to approximately 18, 600 kc and an output of 200 microvolts. Rock signal-generator tuning control to obtain maximum reading on multimeter set to X10 scale, -DC.	Multimeter AN/USM-34	____ VDC (−0.1 to −0.9)
2	Record i-f selectivity.	With equipment connected as in step 1, adjust signal generator to 18, 500 kc. Adjust output of signal generator until same indication is obtained on multimeter as in **REF.** STD. column of step 1. *See Note	Attenuator of R. F. Signal Generator Set AN/URM-25	____ μv (Above 1900)
		Adjust signal generator to 18, 450 kc. Adjust output of signal generator until same indication is obtained on multimeter as in step 1.	Attenuator of R. F. Signal Generator Set AN/URM-25	____ μv (Above 2000)
		Adjust signal generator to 18, 700 kc. Adjust output of signal generator until same indication is obtained on multimeter as in step 1.	Attenuator of R. F. Signal Generator Set AN/URM-25	____ μv (Above 1900)
		Adjust signal generator to 18, 750 kc. Adjust output of signal generator until same indication is obtained on multimeter as in step 1. NOTE After completing these tests, replace crystal in receptacle at front of receiver.	Attenuator of R. F. Signal Generator Set AN/URM-25	____ μv (Above 2000)

* NOTE: Calibrate Signal Generator AN/URM-25 with Navy Model LM Crystal Calibrated Frequency Indicating Equipment.


Rear View of Receiver
A.C. POWER
50 OHMS SCAN
GND
50 OHMS ANT
AUDIO
①②
Temporarily connect signal generator cable to frequency meter to determine frequency accurately.
R. F. Signal Generator Set AN/URM-26
Output Meter TS-585/U
①
J104 Coaxial Adapter
Frequency Meter TS-186C/UP
AUDIO OUTPUT

R-F SECTION

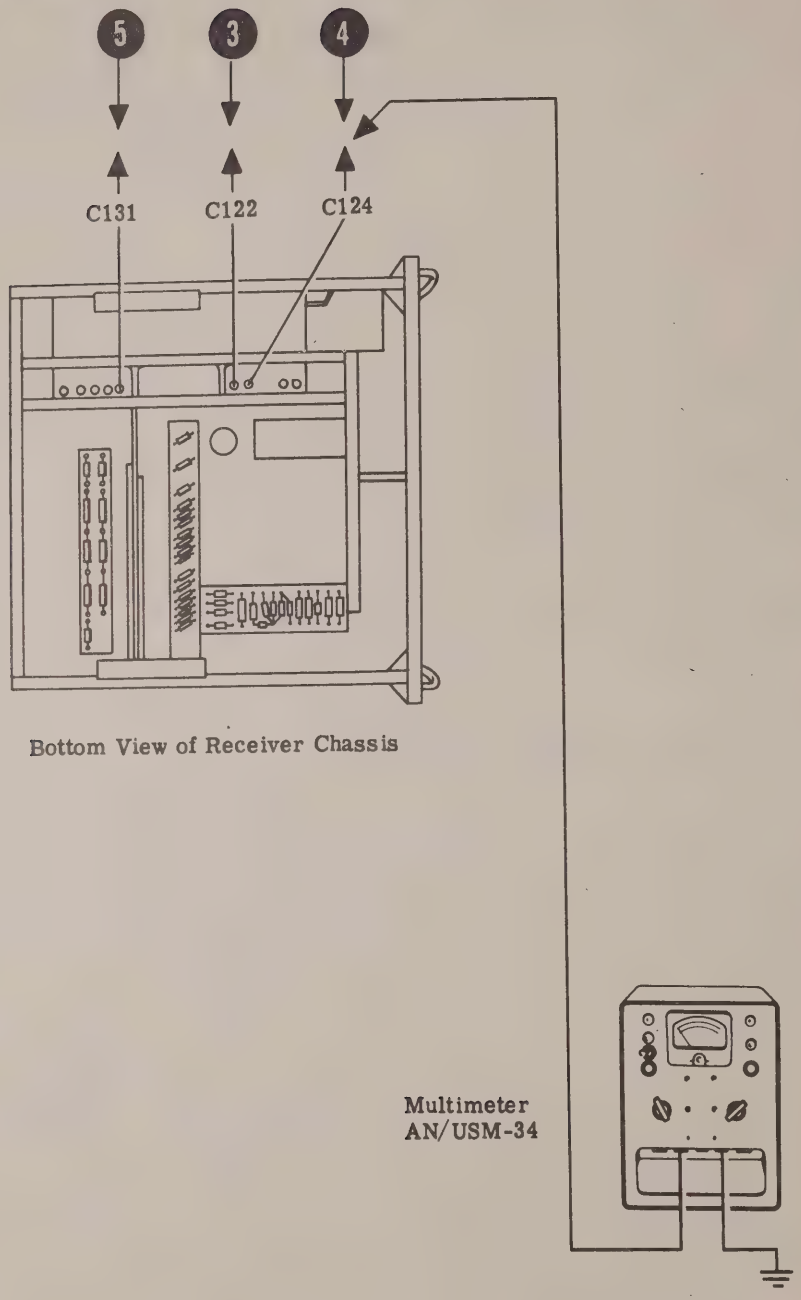
Operating Conditions and Control Settings:

As given in Special Procedures.

Test Equipment Required:

R. F. Signal Generator Set AN/URM-26
Multimeter AN/USM-34
Frequency Meter TS-186/UP
Headphone
Output Meter TS-585/U

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
①	Record overall receiver bandwidth.	Disable receiver a-v-c circuit by replacing tube V206 with a type 6AL5W tube from which pin 7 (a-v-c detector plate) has been clipped off (this tube should be clearly marked to indicate it is for test purposes only). Set Output Meter TS-585/U to 50-milliwatt range and impedance to 600-ohms. Modulate signal generator 30% at 1000-cycles, and adjust r-f output to 147.5 mc. Connect equipment as shown on opposite page. Tune receiver to same frequency as generator (indicated by a peak on output meter). Set signal generator r-f output to indicate exactly 10-milliwatt on Output Meter TS-585/U. Note The remainder of this procedure requires very delicate adjustment of the signal generator and must be performed with extreme care. Slowly increase r-f frequency until indication drops 6-decibels. Determine exact signal generator output frequency using frequency meter, and record at (a). Slowly decrease signal generator r-f frequency below 147.5 mc until output meter indication again drops 6-decibels below maximum, determine exact frequency and record at (b). Take the difference of the two frequencies and record at (c) as the bandwidth.	Frequency Meter TS-323/UR	(a)____mc (b)____mc BAND-WIDTH (c)____kc (120 to 135)
②	Record receiver sensitivity (Sr).	Leaving equipment connected as in step 1, tune signal generator to 113.5 mc and receiver to same frequency. With no r-f output from signal generator adjust receiver A. F. LEVEL control (R238) until Output Meter TS-585/U indicates 1-milliwatt. Carefully adjust signal generator output level (while switching modulation on and off) until that minimum setting is reached which produces a difference in indication on Output Meter TS-585/U of 10-decibels. Record signal generator output level at (a). Repeat procedure at 147.5 mc and record at (b). Repeat procedure at 181.5 mc and record at (c).	Signal Generator AN/URM-26	(a)____μv (b)____μv (c)____μv (3 max)



Bottom View of Receiver Chassis

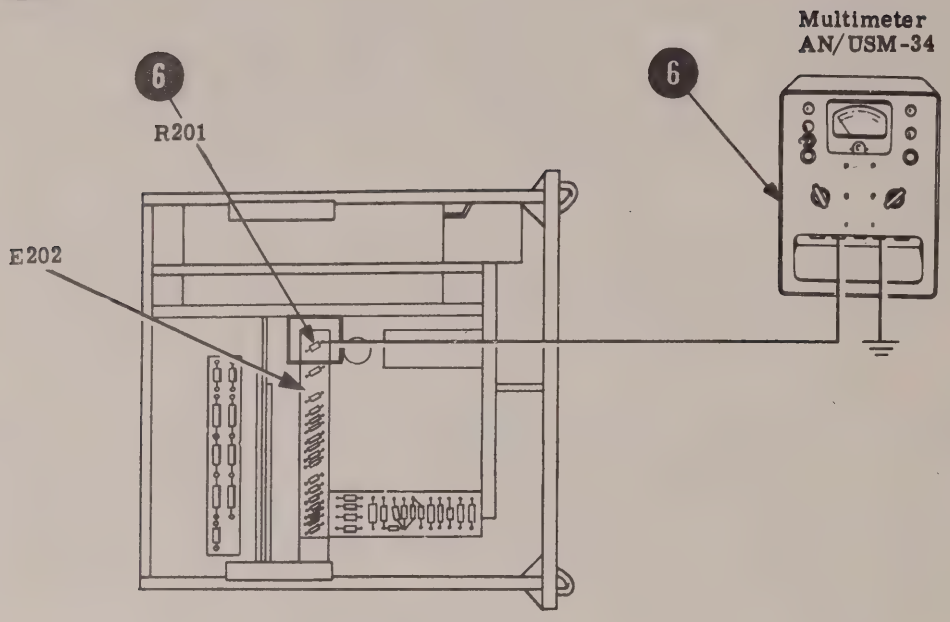
R-F SECTION

Operating Conditions and Control Settings:

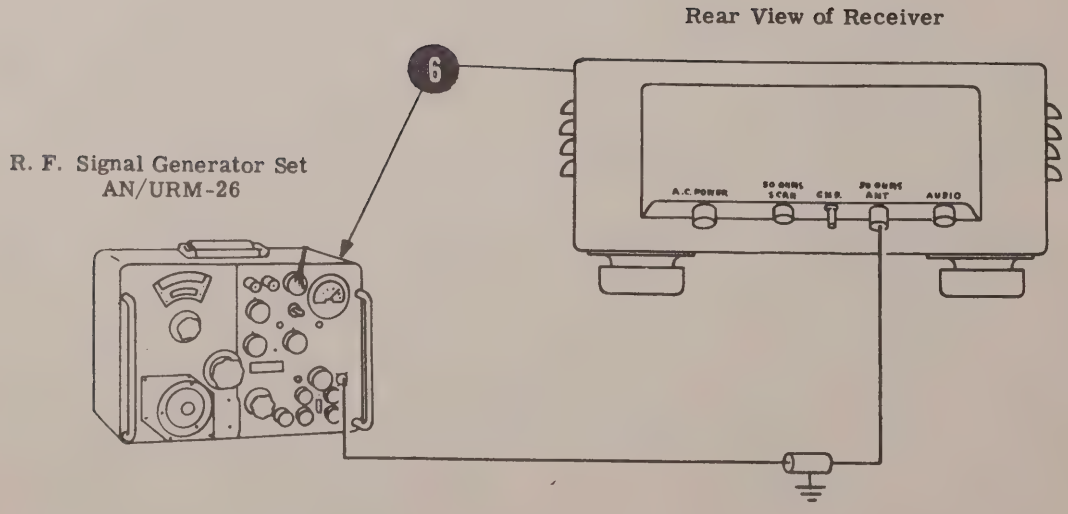
As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
3	Record doubler grid voltage.	Tune receiver to 190 mc, and connect multimeter as shown on opposite page. Set multimeter to X10 scale, -DC.	Multimeter AN/USM-34	_____VDC (—4 to —7)
4	Record buffer amplifier grid voltage.	With receiver adjusted as in step 2, connect multimeter as shown on opposite page (step 3).	Multimeter AN/USM-34	_____VDC (—7 to —11)
5	Record tripler grid voltage.	With receiver adjusted as in step 2, connect multimeter as shown on opposite page (step 4).	Multimeter AN/USM-34	_____VDC (—6 to —8)

Step 6



Bottom View of Receiver Chassis



Step 6

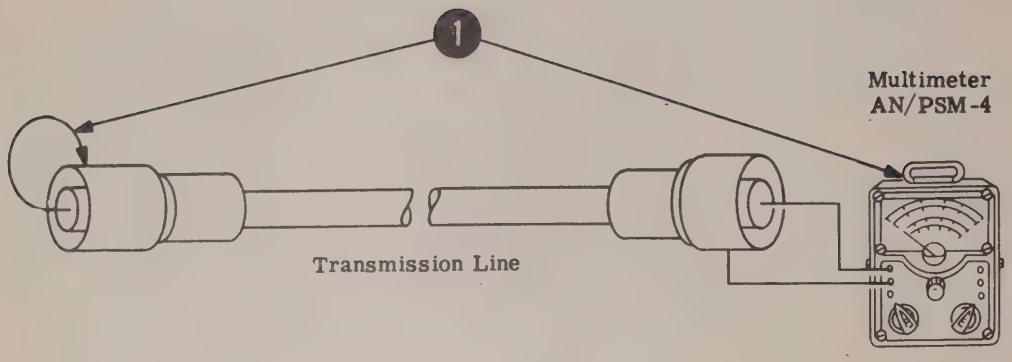
R-F SECTION

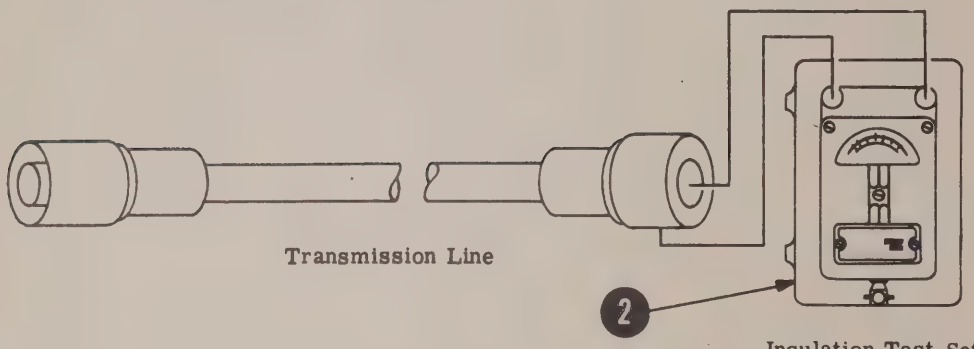
Operating Conditions and Control Settings:

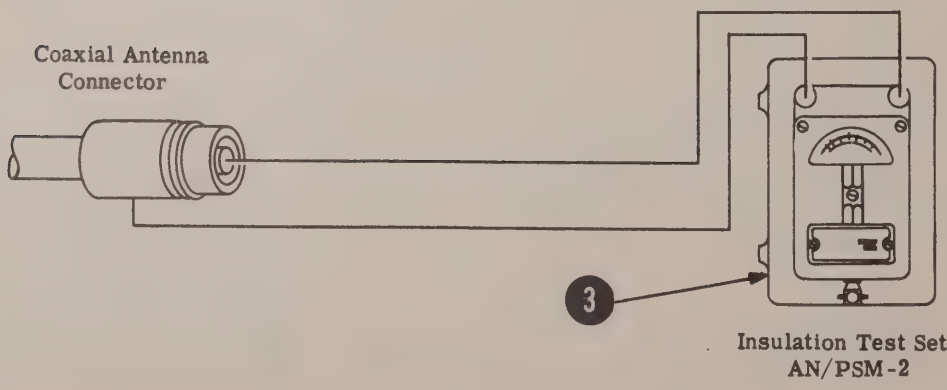
As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
6	Record a-v-c sensitivity.	Connect test equipment as shown on opposite page. Set multimeter to X10 scale, -DC. Set r-f output of signal generator to 0.	Multimeter AN/USM-34	____VDC (—2.5 to —3.5)
		Advance signal-generator output until multimeter indicates -5 volts.	Attenuator of R. F. Signal Generator Set AN/URM-26	____μv (400 to 600)

Steps 1 thru 3







ANTENNA AND TRANSMISSION LINE

Operating Conditions and Control Settings:

Equipment de-energized and antenna and transmission line disconnected.

Test Equipment Required:

Multimeter AN/PSM-4
Insulation Test Set AN/PSM-2

STEP NO.	STEP ACTION REQUIRED	PRELIMINARY ACTION	READ INDICATION ON	REF. STD.
1	Record resistance of transmission line.	Connect equipment as shown on opposite page. Set multimeter function switch to Rx1. *	Multimeter AN/PSM-4	_____ ohm (See note at bottom of chart.)
2	Record insulation resistance of transmission line.	Connect equipment as shown on opposite page.	Insulation Test Set AN/PSM-2	_____ meg (Above 50)
3	Record insulation resistance of antenna.	Connect equipment as shown on opposite page.	Insulation Test Set AN/PSM-2	_____ meg (Above 50)

* When recording the resistance of the transmission line, the jumper wire must be connected from the inner conductor to the outer conductor. This method of connection provides continuity from the meter, through the inner conductor, the jumper wire, and the outer conductor, back to the meter. The resistance reading will therefore be the resistance of both the outer and inner conductors combined. The resistance reading obtained in this step depends upon the length and type of transmission line, but will be only a fraction of an ohm.

REPORT ALL FAILURES

Failure reports must be promptly filled in and immediately mailed to Electronics Division, Bureau of Ships.

HERE ARE THE REASONS

BUSHIPS uses the information for:

1. Evaluation of present equipment.
2. Design of future equipment.
3. Ordering of replacement parts.
4. Preparation of Field Changes.
5. Publication of the information for use throughout the fleet.

Every Failure Report is a boost for you because:

1. It shows that you are doing your job.
2. It helps make your work easier.
3. It gives you a chance to pass your knowledge to every man on the team.
4. It helps to prepare you for the next higher rating.

REPORT THE FAILURE OF ONLY ONE PART OR TUBE ON THIS FORM

1. REPORT NO.	2. REPORTING ACTIVITY		3. REPAIRED OR REPORTED BY (NAME)	4. DATE OF FAILURE
5. EQUIPMENT INSTALLED IN (TYPE AND NO.)		6. TIME METER READING OR INSTALLATION LOG TIME	7. WAS MISSION ABORTED? ☐ YES ☐ NO	8. OPERATIONAL CONDITION

EQUIPMENT	9. MODEL DESIGNATION AND MOD. NO.	10. SERIAL NO.	11. CONTRACTOR	12. CONTRACT OR ORDER NO.
COMPONENT (MAJOR UNIT)	13. MODEL DESIGNATION AND MOD. NO.	14. SERIAL NO.	15. CONTRACTOR	16. CONTRACT OR ORDER NO.
ASSEMBLY OR SUBASSEMBLY	17. ASSEMBLY AND MOD. NO.	18. SERIAL NO.	19. MANUFACTURER	20. (LEAVE BLANK)

PART DATA	21. PART NAME OR TUBE TYPE	22. STOCK NO. (FAILED ITEM)	23. PART REF. DESIG. (V-101, R-101, ETC.)	24. REPAIR TIME (MAN-HOURS)
	25. HOURS IN SERVICE	26. MANUFACTURER OF FAILED PART	27. SERIAL NO.	28. WAS REPLACEMENT PART AVAILABLE LOCALLY ☐ YES ☐ NO

29. FIRST INDICATION OF TROUBLE		30. CHECK TYPE(S) OF TUBE OR PART FAILURE						31. CAUSE OF FAILURE	
1	INOPERATIVE	007	ARCING	001	GASSY	790	OUT OF ADJUST.	2	FAULTY PACKAGING
2	INTERMITTENT	710	BEARING FAILURE	300	GROUNDED	006	SHORTED	5	MISHANDLING
3	LOW PERFORMANCE	780	BENT	380	LEAKAGE	770	SLIP RING OR COMMUTATOR FAILURE	6	INSPECTION OR TEST
4	NOISY	040	BINDING	730	LOOSE			1	NORMAL OPERATION
5	OFF FREQUENCY	070	BROKEN	004	LOW GM OR EMISSION	018	TESTED OK DID NOT WORK	3	STORAGE
6	OUT OF ADJUSTMENT	720	BRUSH FAILURE	750	MISSING			7	ASSOCIATED FAILURE-EXPLAIN
7	OVERHEATING	080	BURNED OUT	008	NOISY	020	WORN EXCESSIVELY	4	OTHER
8	UNSTABLE	130	CHANGED VALUE	450	OPEN		SEE INSIDE FLAP FOR ADDITIONAL CODES	32. WAS THE PART REPLACED DURING PREVENTIVE MAINTENANCE? ☐ YES ☐ NO	
9	OTHER	170	CORRODED	099	OTHER				

33. REMARKS (Continue on reverse side if necessary)

DD (1 AUG 54) 787 ELECTRONIC FAILURE REPORT

A15807

MAINTENANCE STANDARDS PART II, PREVENTIVE

MAINTENANCE CHECK-OFF

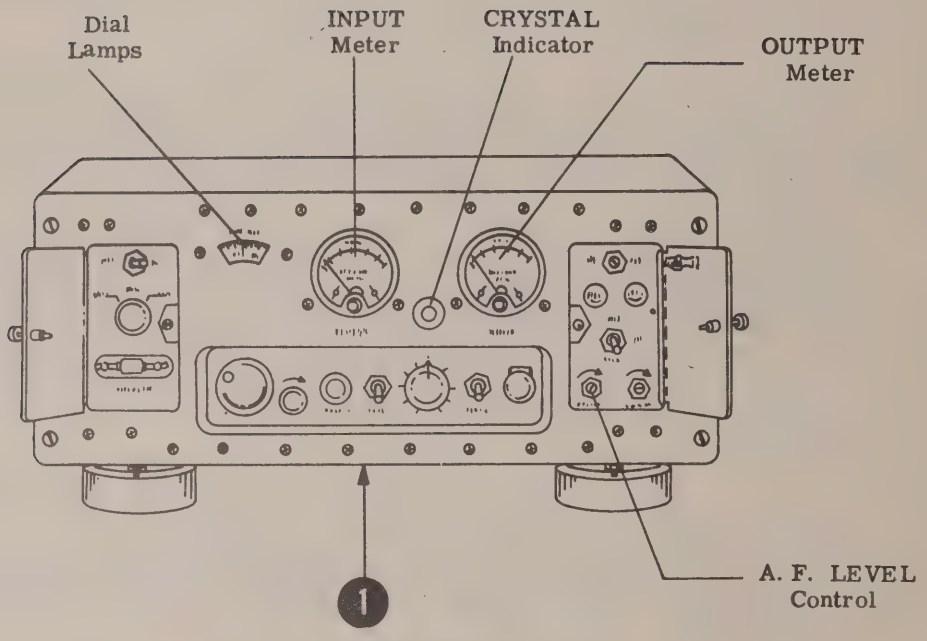
This part of the book contains check procedures to be performed by the maintenance technician or operator; the procedures are scheduled for regular periods (daily, weekly, etc.). Accompanying each step or group of steps is a two-year time-schedule table. When initially entering the results of the checks in the first blank column of the table, the appropriate date should also be entered at the top of that column. Appropriate dates should be entered at the top of subsequent columns when required.

Various checks (indicated by O.M.) may be performed as part of the Operational Maintenance Program by operating personnel. At the top-right of the first chart page for each period is a list of test equipment, if any, required to perform the procedure within that period. At the top-left of each chart page is a list of operating conditions and control settings. These apply to the entire page unless other conditions and settings are given for some of the steps.

The step numbers of the procedures are enclosed in circles, for easy tie-in with corresponding "step" numbers shown on the accompanying illustrations of equipment setups. Arrows leading from a given "step" number on the illustration graphically present certain basic information given in the associated step of the chart, as follows: The point where the test equipment is to be connected; the setting of the pertinent control or switch; and the indicator from which the test reading is to be taken.

Upon completing each check as prescribed in the charts, the results should be entered in the time-schedule tables accompanying the charts. These entries are of prime importance, for they indicate whether or not the equipment is performing at maximum efficiency. Comparison of a given reading with readings previously obtained, and with the initial maintenance test indications (Part I), will quickly reveal any significant change. It is expected that the readings will show nominal variances from time to time. This does not necessarily mean that the equipment is operating improperly. If, however, a particular step shows a reading which varies progressively in the same direction every time the check is made, it is an indication of improper operation or of impending failure, and corrective measures should be taken.

Whenever a Preventive Maintenance Check-Off test requires the same procedure as that of a step given in the Test Procedures and Maintenance References part of this book, the technician is directed to perform that step. The results obtained by the technician should be exactly the same as those already recorded in the referenced step, except for nominal variances. The results of the test, for any steps so referenced, should be entered in the usual way, in Part II of this book, in the time-schedule tables provided.



Front View of Receiver

Operating Conditions and Control Settings:

As given in Special Procedures.

Test Equipment Required:

None

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1 O. M.	Perform operational check on receiver.	Allow receiver to warm up for approximately three minutes. Dial lamps will light and if crystal control is being used CRYSTAL lamp (I503) will light. Tune receiver off signal, set SILENCER control (R233) to maximum clockwise position. Set SILENCER switch (S501) to IN. Noise in phones should disappear. Set SILENCER switch (S501) to OUT. Noise should be heard in phones. With OSC switch (S203) set to MANUAL tune in signal. Indication of INPUT meter (M501) and OUTPUT meter (M502) should increase.

Time Schedule: Check (✓) and initial.

Approx Time Reqd for Daily Check — 5 min

1st Year of Operation

Day	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
1												
2												
3												
4												
5												
6												
7												
8												
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11												
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24												
25												
26												
27												
28												
29												
30												
31												
Initial												

O. M. —Designates operational maintenance checks

Step 1

Operating Conditions and Control Settings:

As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1 O. M.	Perform operational check on receiver.	Allow receiver to warm up for approximately three minutes. Dial lamps will light and if crystal control is being used CRYSTAL lamp (I503) will light. Tune receiver off signal, set SILENCER control (R233) to maximum clockwise position. Set SILENCER switch (S501) to IN. Noise in phones should disappear. Set SILENCER switch (S501) to OUT. Noise should be heard in phones. With OSC switch (S203) set to MANUAL tune in signal. Indication of INPUT meter (M501) and OUTPUT meter (M502) should increase.

Time Schedule: Check (✓) and initial.

2nd Year of Operation

Day	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
1												
2												
3												
4												
5												
6												
7												
8												
9												
10												
11												
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22												
23												
24												
25												
26												
27												
28												
29												
30												
31												
Initial												

O. M. —Designates operational maintenance checks

Operating Conditions and Control Settings:

As given in Special Procedures.

Test Equipment Required:

Multimeter AN/PSM-4

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1	Record —3-volt bias voltage.	Perform step 2 of Section A, Part I. Obtain correct indication and record.
2	Record B supply voltage.	Perform step 3 of Section A, Part I. Obtain correct indication and record.
3	Record regulated B supply voltage.	Perform step 4 of Section A, Part I. Obtain correct indication and record.

Time Schedule: Record and initial.

Approx Time Reqd for Weekly Checks — 30 min

1st Year of Operation

Week	Step	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
1	1												
	2												
	3												
2	1												
	2												
	3												
3	1												
	2												
	3												
4	1												
	2												
	3												
5	1												
	2												
	3												
Initial													

Steps 1 thru 3

Operating Conditions and Control Settings:

As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1	Record —3-volt bias voltage.	Perform step 2 of Section A, Part I. Obtain correct indication and record.
2	Record B supply voltage.	Perform step 3 of Section A, Part I. Obtain correct indication and record.
3	Record regulated B supply voltage.	Perform step 4 of Section A, Part I. Obtain correct indication and record.

Time Schedule: Record and initial.

2nd Year of Operation

Week	Step	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__
1	1												
	2												
	3												
2	1												
	2												
	3												
3	1												
	2												
	3												
4	1												
	2												
	3												
5	1												
	2												
	3												
Initial													

Operating Conditions and Control Settings:

As given for referenced steps.

Test Equipment Required:

Multimeter AN/USM-34
R.F. Signal Generator Set AN/URM-26
Insulation Test Set AN/PSM-2

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1	Record resistance of transmission line.	Perform step 1 of Section E, Part I. Obtain correct indication and record.
2	Record insulation resistance of transmission line.	Perform step 2 of Section E, Part I. Obtain correct indication and record.
3	Record insulation resistance of antenna.	Perform step 3 of Section E, Part I. Obtain correct indication and record.

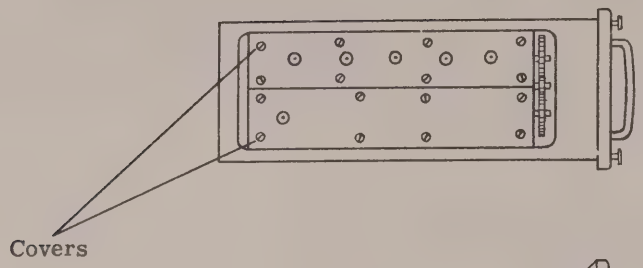
Time Schedule: Record and initial. Approx Time Reqd for Monthly Checks — 2 hr

1st Year of Operation

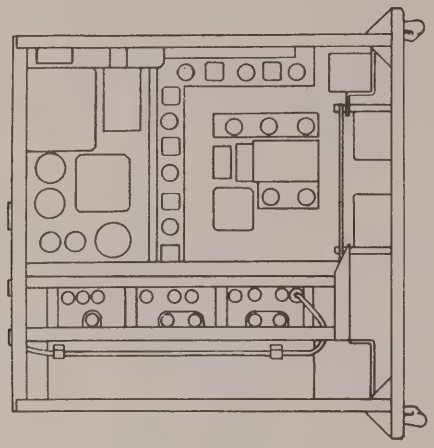
Month	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
Step 1												
Step 2												
Step 3												
Initial												

2nd Year of Operation

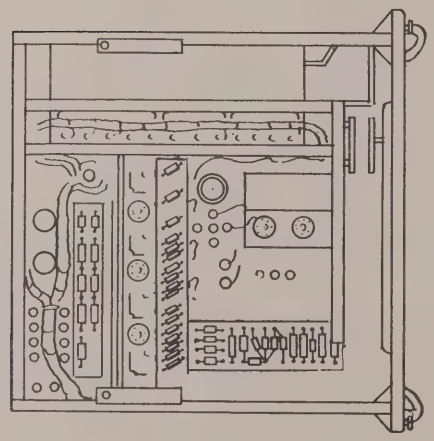
Month	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
Step 1												
Step 2												
Step 3												
Initial												



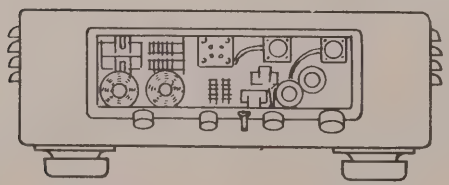
Receiver Chassis, View of Left Side



Receiver Chassis, Top View



Receiver Chassis, Bottom View



View of Band Suppression Filter

Operating Conditions and Control Settings:

POWER switch (S502): OFF

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
5	Clean interior and exterior of receiver. Check general condition of component parts.	Using a vacuum cleaner or a clean, compressed-air blower, remove all dust, dirt, and foreign matter from chassis surface, all accessible tubes, and component parts. Do not disturb wiring when performing cleaning routine. To do so may detune circuits, and thus cause improper operation. Remove cover from band-suppression filter at rear of case, remove cover of preselector and oscillator unit, and blow away dust, dirt, and foreign matter which may have collected. Examine all resistors, capacitors, coils, and transformers for swelling, discoloration, overheating, leaking, poor connection, and corrosion. Clean and examine connectors at rear of receiver chassis and on band-suppression filter. Corrosion may be removed with the aid of sandpaper. If any paint is chipped from case, bare spot should be sanded clean and repainted with approved paint.

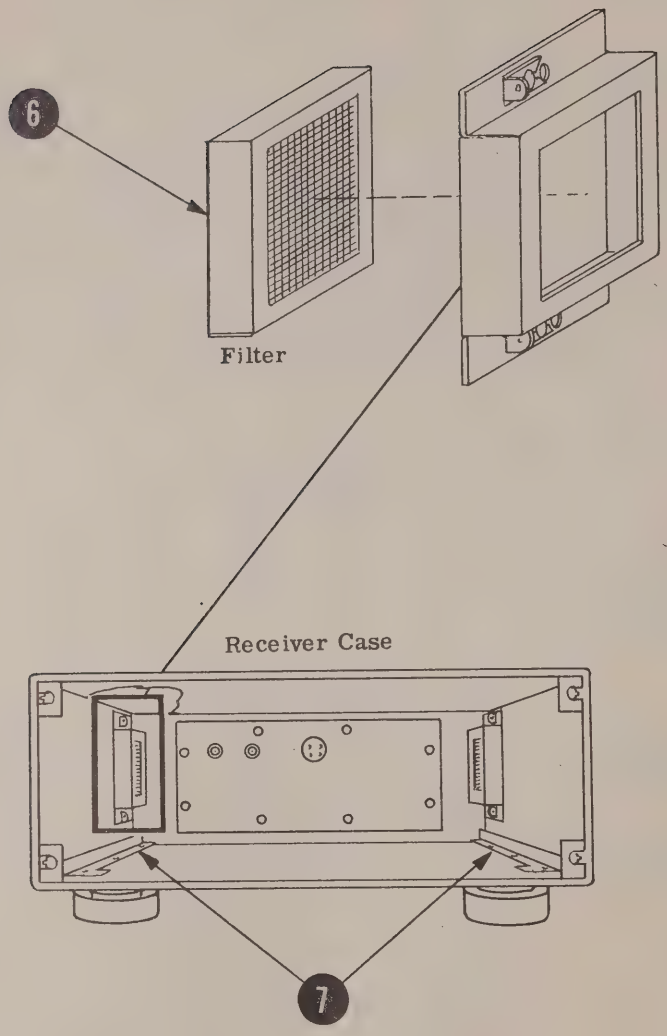
Time Schedule: Check (✓) and initial.

1st Year of Operation

Month	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
Step 5												
Initial												

2nd Year of Operation

Month	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___	19___
Step 5												
Initial												


6
Filter
Receiver Case
7

Operating Conditions and Control Settings:

POWER switch (S502): OFF

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
6 O. M.	Clean air filters.	Remove receiver chassis from case. From inside of case, remove the two air filters by sliding snap-type fasteners and gently lifting away from the walls. Using compressed air or a vacuum cleaner, remove all foreign material. Dip air filters into approved solvent, P-S-661, type II, and swirl to run solvent through filter element. Withdraw filters from solvent, shake off excess and dry thoroughly. Insert filters into case, noting arrows printed on filter showing direction of air flow, and fasten securely with the snap-type fasteners.
7 O. M.	Lubricate receiver guides.	Using a clean cloth, wipe guides shown in illustration on opposite page. Apply a very thin coating of Navy Type MIL-G-18709 Grease to the guides. Wipe off excess. Reassemble receiver.

Time Schedule: Check (✓) and initial.

1st Year of Operation

Month	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__
Step 6												
Step 7												
Initial												

2nd Year of Operation

Month	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__	19__
Step 6												
Step 7												
Initial												

O. M. —Designates operational maintenance checks

Steps 1 and 2

Operating Conditions and Control Settings:

As given in Special Procedures.

Test Equipment Required:

Audio Oscillator TS-382/U
Multimeter AN/USM-34
R. F. Signal Generator Set AN/URM-25
R. F. Signal Generator Set AN/URM-26

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1	Record audio gain.	Perform step 1 of Section B, Part I. Obtain correct indication and record.
2	Record audio response at high and low ends of range.	Perform step 2 of Section B, Part I. Obtain correct indications and record.

Time Schedule: Record and initial. Approx Time Reqd for Quarterly Checks — 1 hr

	1st Year			2nd Year				
Quarter	___Quarter 19___	___Quarter 19___	___Quarter 19___	___Quarter 19___	___Quarter 19___	___Quarter 19___	___Quarter 19___ *	___Quarter 19___
Step 1								
Step 2 L								
Step 2 H								
Initial								

*REORDER NOTICE

Upon completion of the third quarterly check of the second year, order a new copy of this book for the next two-year period from the nearest District Publications and Printing Office.

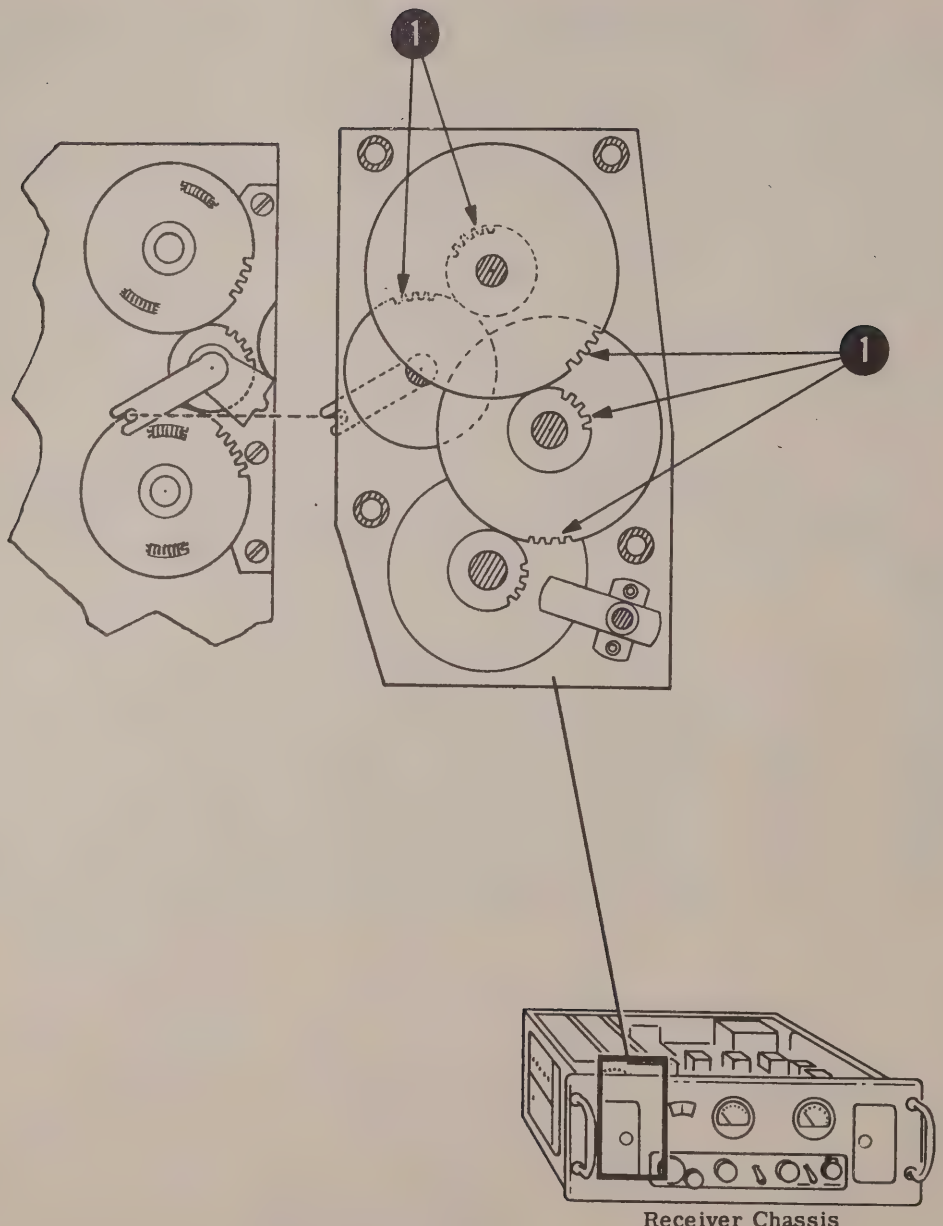
Operating Conditions and Control Settings:

As given in Special Procedures.

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
3	Record operation of silencer circuit.	Perform step 3 of Section B, Part I. Obtain correct indication and record.
4	Record i-f gain.	Perform step 1 of Section C, Part I. Obtain correct indication and record.
5	Record receiver bandwidth.	Perform step 1 of Section D, Part I. Obtain correct indications and record.
6	Record receiver sensitivity (Sr).	Perform step 2 of Section D, Part I. Obtain correct indications and record.
7	Record a-v-c sensitivity.	Perform step 6 of Section D, Part I. Obtain correct indication and record.

Time Schedule: Record and Initial.

	1st Year of Operation				2nd Year of Operation			
Quarter	—Quarter 19—	—Quarter 19—	—Quarter 19—	—Quarter 19—	—Quarter 19—	—Quarter 19—	—Quarter 19—	—Quarter 19—
Step 3								
Step 4								
Step 5 (a)								
Step 5 (b)								
Step 5 (c)								
Step 6 (a)								
Step 6 (b)								
Step 6 (c)								
Step 7								
Initial								



Receiver Chassis

Step 1

Operating Conditions and Control Settings:

Equipment de-energized.

Test Equipment Required:

None

STEP NO.	STEP ACTION REQUIRED	PROCEDURE
1 O. M.	Lubricate receiver dial mechanism.	Clean dial drive mechanism, using small brush and Dry Cleaning Solvent P-S-661, starting at the top of gear train, and working down. Using small camel's hair brush, apply Navy Type MIL-G-18709 grease to gears which are accessible. Work grease into tuning mechanism by turning front panel control to both extreme positions a few times. Wipe off any excessive grease with brush. Reinsert receiver chassis into case and fasten securely.

Time Schedule: Check (✓) and initial. Approx Time Reqd for Semiannual Checks — 1 hr

	1st Year		2nd Year	
Semi-Annual	_____ Half 19 _____	_____ Half 19 _____	_____ Half 19 _____	_____ Half 19 _____
Step 1				
Initial				

O. M. —Designates operational maintenance checks

TEMPORARY CORRECTION T-4 to TECHNICAL MANUAL FOR RADIO RECEIVING SET AN/URR-27, NAVSHIPS 91771

This temporary correction revises the manual to reflect the equipment changes made by Field Change 4A-AN/URR-27. The purpose of this field change is to replace blower motor assembly BL-301 with one which will provide adequate ventilation of the affected equipments. To add a connector to the blower motor leads to facilitate removal of motor from the equipment. The field change applies to all AN/URR-27 sets.

When this change is included in the manual, the manual shall cover the equipment as though field change 4A-AN/URR-27 had been accomplished on the equipment. This correction does not supersede any other corrections or changes.

Maintenance support activities shall make this correction in the technical manual immediately but shall keep the superseded data intact for support of equipments that have not been modified.

Holders of equipment accompanied by technical manuals shall not make this correction in the manual until accomplishment of the field change.

Make the following pen-and-ink corrections. Insert this temporary correction in the technical manual immediately after the front cover and preceding T- .

1. Page 7-8B, Figure 7-20, delete the connection of wire 1 to P-302 and show wire 1 connected to P-302 at the same point as wire 4.

2. (a) Page 8-33, under "Mfgr. and Mfgr's. Desig." for BL-301, insert the following: AIRM A15B-23.

(b) Page 8-33, under "Mfgr. and Mfgr's. Desig." for BL-301A, delete the information given and insert the following: AIRM A15C-11.

3. (a) Page 8-53, delete the Federal Stock Number given for J-301 and insert the following: N5935-642-0695.

(b) Page 8-53, under "All Symbol Desig. Involved" for J-301, delete J-302 and insert J-301.

TEMPORARY CORRECTION T-3 TO TECHNICAL MANUAL FOR RADIO RECEIVING SET AN/URR-27 NAVSHIPS 91771

This temporary correction changes the manual to reflect the equipment changes made by Field Change 4-AN/URR-27. The field change applies to all equipments and its purpose is to (1) replace Blower BL-301 with one which will provide adequate ventilation of the affected equipments and (2) add a connector to the blower motor leads to facilitate removal of the motor from the equipment for servicing and replacement.

Maintenance Support Activities shall make this correction in the technical manual immediately upon receipt. When this change is included in the manual the manual shall cover the equipment as though Field Change 4-AN/URR-27 had been accomplished on the equipment.

Holders of equipment accompanied by technical manuals shall not make this correction in the manual until accomplishment of Field Change 4-AN/URR-27. This correction does not supersede any other corrections or changes.

Make the following pen and ink corrections. Insert this temporary correction in the technical manual immediately after the front cover and preceding T-2.

Page	Action
iv	Add: 7-20 Blower Motor Assembly BL-301, Exploded View.
2-19	If the second sentence of paragraph 2h(5) has been deleted, the following should be inserted. "It is controlled by the thermostat S-301, which automatically turns on the blower whenever the inside ambient temperature reaches 60°C."
6-3	Delete: Quarterly section, Routine Maintenance Check, Table 6-1; add "See T-3 ". Clean air filters monthly instead of quarterly. In shore stations or in a ship which is tied to a pier, the dust content may be high, in which case air filters must be cleaned weekly. Clean with a solution of hot water and dishwashing compound (Fed. Stk. No. GT7930-269-1278). Let filters dry thoroughly. Dip filters in Military Symbol -2900T or -3100 lubricating oil, or equivalent (SAE 30 or 50), using heavier oil (-3100 or SAE 50), at higher operating temperatures. Let oil drain off for about 1/2 hour.
7-8	Delete the following paragraphs: paragraph 6a to and including 6b(1).
7-9	Delete the following paragraphs: paragraph 6b(2) to and including 6b(7).
7-8A & 7-8B	This is a new page provided with this Field Change, and is to be inserted between pages 7-8 & 7-9.

Page 8-33 Change BL-301 to read as follows:

SYMBOL DESIGNATION	FEDERAL STOCK NO.	NAME OF PART AND DESCRIPTION	FUNCTION	MFGR. AND MFGR'S DESIG.	ALL SYMBOL DESIG. INVOLVED	NO. OF TIMES IN UNIT
BL-301	N4450-289-5961	Blower motor assembly, centrifugal fan type, single unit operating on a common shaft; direct drive connection; consists of one BL-301A, one BL-301B and one BL-301C.	Cabinet cooling		BL-301	1
BL-301A	N6105-643-1105	Motor, Alternating Current: Squirrel cage induction type, capacitor starting, permanent split-capacitor type; 1157, 60 cycle, single phase, 0.12 amp full load rating, 0.8 power factor; 0.0036hp, 3200 rpm; single take-off shaft, CCW rotation looking at lead end; closed frame; 40 deg C rise for continuous operation; flatted shaft, 0.25 in. dia.; overall dim., shaft extends 1.0625 in. from end of enclosure; hole mtd W/3 6-32 tapped mtg holes spaced 120 deg apart on 1.281 in. dia.	p/o BL-301	AIRM A15B-23	BL-301A	1
BL-301B	Low failure item. If req. requisition from ESO ref. NAVSHIPS 900, 180A.	Impeller, Fan. Dentrifugal; Double inlet wheel; multi-blade type; forward curved blades; steel; single W/28 blades; overall dim. 2 1/2 in. dia., 1 15/32 in. wide.	p/o BL-301	Torrington 216x115	BL-301B	1
BL-301C	Low failure item. If req. requisition from ESO ref. NAVSHIPS 900, 180A.	Housing, for impeller, fan, centrifugal; welded structure which contains BL-301B, mounts BL-301A, and serves as mtg bracket for mounting complete BL-301 to chassis; overall dim. 4 11/16 in. wide, 5 3/8 in. high, 2 9/16 in. thick, W/ 1 1 1/2 in. sq. outlet W/ deflector; type no. 6, Ref Dwg Gr. 71.	p/o BL-301		BL-301C	1

Page 8-53 Add J-301 and P-302.

SYMBOL DESIG-NATION	FEDERAL STOCK NO.	NAME OF PART AND DESCRIPTION	FUNCTION	MFGR. AND MFGR'S. DESIG.	ALL SYMBOL DESIG. INVOLVED	NO. OF TIMES IN UNIT
J301	N5935-642-695	CONNECTOR, RECEPTACLE, ELECTRICAL: 4 contacts; 1 connecter mating end; cont. data, Ref. DWG. GR. 206, Section A. PART ONE: A,B,C,D,E,F,G, 4 FL 10 N/A NR NR 125 PART TWO: H J K L N/A N/A N/A N/A low loss plastic; straight shape; over-all dim., 17/32 in. lg. x ½ in. hex; locking type, bayonet latch type, self mtg w/3/8 - 24 thd.	Blower motor connection	WIN M4S-LRGN	J302	1
P302	N5935-296-7714	CONNECTOR, PLUG, ELECTRICAL: 4 contacts; 1 connecter mating end; contact data, ref. dwg. gr. 206, Section A. PART ONE: A,B,C,D,E,F,G, 4 ML 10 N/A NR NR 125 PART TWO: H J K L N/A N/A N/A N/A, low loss plastic; straight shape; over-all dim., excl term and cable clamp, 25/32 in. lg x 9/16 in. dia; locking type, bayonet latch type; w/cable clamp; p/o BL301, c/o P302A, and P302B.	Blower motor connection	WIN M4P-LSH10C	P302	1
P302A	For ref. only	CONNECTOR, PLUG, ELECTRICAL: plug portion of P302; over-all dim. 3/4 in. lg. x 11/16 in. dia. one end 3/8 -24 thd for hood P302B; p/o P302.		WIN M4P-LS	P302A	1
P302B	For ref. only	SHIELD, ELECTRICAL CONNECTOR: over-all dim. incl cable clamp, 7/8 in. lg x 9/16 in. dia. p/o P302.		WIN H10C	P302B	1

The material on this page is to replace the indicated paragraphs in the following technical manual:

AN/URR-27 - NAVSHIPS 91771 - Section 7, paragraph 6a and 6b.

Blower motor assembly BL-301. - Blower motor assembly BL-301 is located in the right rear corner of the chassis. Its removal is simple and should be undertaken as follows:

(1) Remove the receiver chassis from its cabinet and place on the work bench with the right side toward the technician. In this position the blower motor assembly will face the technician.

(2) Unplug connector P-302 (motor lead plug) from jack J-301 in the chassis.

(3) Remove the four 8-32 x 3/8 in. binding head screws, lockwashers, and nuts permitting removal of the entire blower motor assembly.

(4) To replace the blower motor assembly, follow steps (1) to (3) in reverse order.

Blower Capacitor C-304. - The blower capacitor is located underneath the blower motor assembly in the right rear corner of the chassis, and is attached to the chassis by means of a right angle mounting bracket. If the capacitor C-304 has to be replaced proceed as follows:

(1) Remove blower motor assembly from the chassis.

(2) Unsolder the wires from the two terminals of capacitor C-304.

(3) Remove the nuts from the two mounting studs on capacitor C-304.

(4) Slip out capacitor C-304.

(5) To install a new capacitor, follow steps (1) to (4) in reverse order. Making sure that the leads to C-304 are connected to their proper terminals.

BLOWER MOTOR BEARINGS. - The equipments covered by these instruction books may have any one of three completely interchangeable types of Blower motors all designated BL-301A. However, while the complete blower motors are interchangeable, the bearings in each motor are not. The following procedure shall be followed when bearing failure occurs, this procedure is applicable to all three types of blower motors. Refer to figure 7-20 entitled "Blower Motor Assembly BL-301, Exploded View" in technical manual for AN/URR-27.

(1) Remove blower motor assembly BL-301 from the receiver chassis.

(2) Remove the blower motor BL-301A from the assembly, first disconnecting connector P-302.

(3) Replace defective motor with a new motor BL-301A.

(4) Mount new motor on the assembly, and connect connector P-302 to jack J-301 on the chassis.

(5) Mount the complete assembly to the receiver chassis.

(6) Replace the receiver chassis in its proper cabinet.

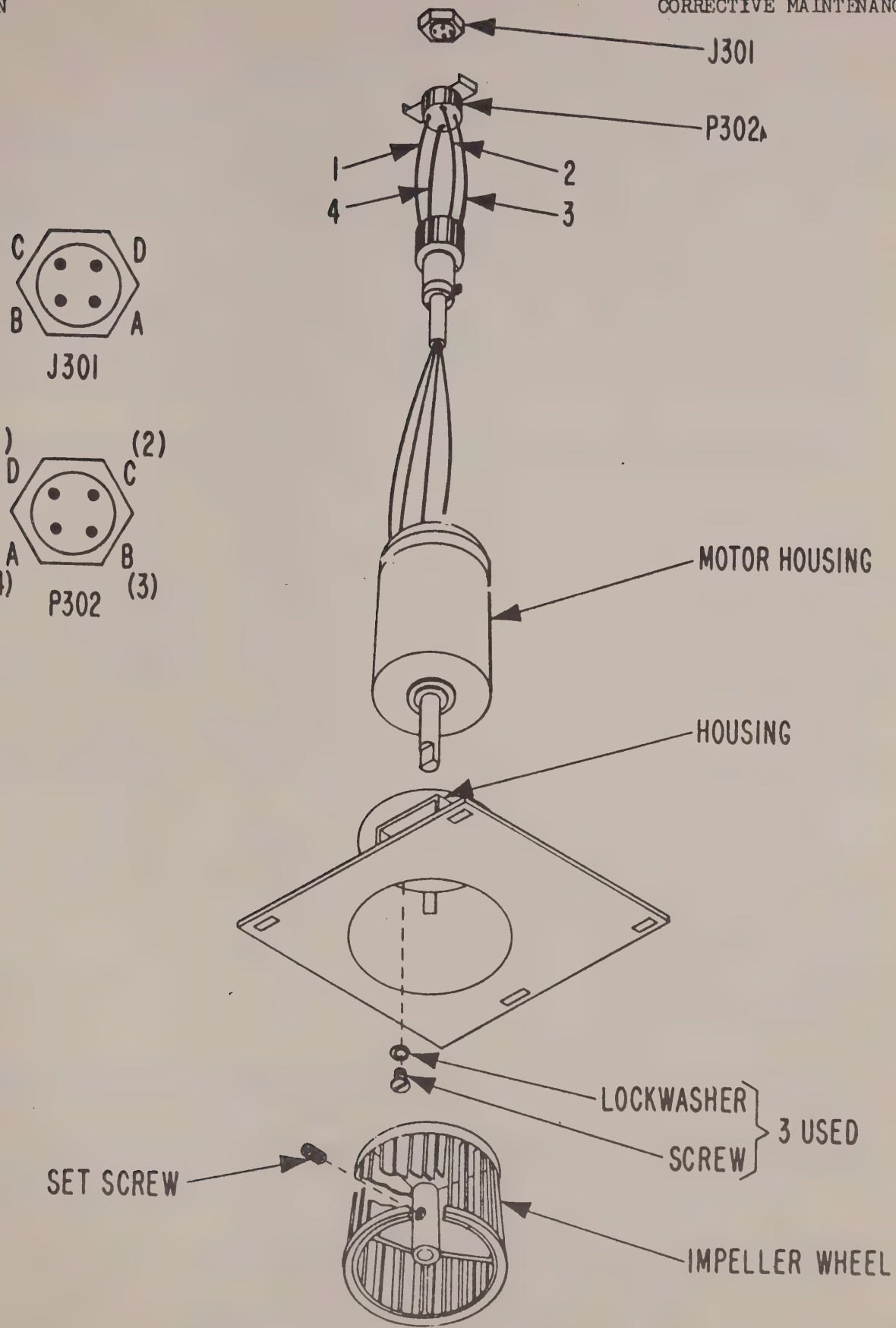


Figure 7-20 BLOWER MOTOR ASSEMBLY - BL 301, Exploded View

CHANGE 1 to Technical Manual for Radio Receiving Set AN/URR-27 NAVSHIPS 91771.

This permanent change revises the book to reflect equipment changes made by Field Change No. 1 - AN/URR-27 and by Field Change No. 3 - AN/URR-27, previously documented by Temporary Corrections T-1 and T-2 respectively. It also reflects changes made to new equipments procured under Contract NObsr 75248; however the manual will continue to cover the original equipments procured under Contract NObsr 52669.

When this change is inserted into the technical manual for Radio Receiving Set AN/URR-27 it supersedes Temporary Changes T-1 (4 pages) and T-2 (1 page). When this change is included in the technical manual for Radio Receiving Set AN/URR-27A it shall cover the new equipments procured under Contract NObsr 75248, and also cover those previous equipments which have been modified by Field Changes No. 1 and No. 3.

1. To incorporate Change 1 into existing AN/URR-27 Technical Manuals, remove superseded pages and insert revised pages as indicated below:

Page	Remove	Insert	Page	Remove	Insert
T.P./A	Orig/Orig	Ch 1/Ch 1	6-3/7-2	Orig/Orig	Ch 1/Ch 1
B/ii	Orig/Orig	Ch 1/Ch 1	7-5/7-8	Orig/Orig	Ch 1/Ch 1
iv/v	Orig/Orig	Ch 1/Ch 1	7-8A/7-8B		Ch 1/Ch 1
1-1/1-4	Orig/Orig	Ch 1/Ch 1	7-9/7-20	Orig/Orig	Ch 1/Ch 1
1-5/2-19	Orig/Orig	Ch 1/Ch 1	8-0A/8-0B		Ch 1/Ch 1
3-13/3-14	Orig/Orig	Ch 1/Ch 1	8-54/8-55	Orig/Orig	Ch 1/Ch 1

2. The following pen-and-ink corrections must be made to manuals for AN/URR-27A equipments (procured under NObsr 75248). In each case mark Ch 1 adjacent to the pen-and-ink correction:

Page No.	Change in Effect	Table No.	Line or Location	Action
1-7	Ch 1	1-4	Headings	Change 6J6W to 6101/GAGWA Change GL5670 to 5670 Change 6AK5W to 5654/6AK5W
7-23	Ch 1	7-7	Tube Listings	Change 6BA6 to 5749/6BA6W Change 5U4G to 5U4G B Change 5654 to 5654/6AK5W

3. Destroy superseded pages but not until the complete manual has been checked against the "List of Effective Pages".

4. Remove and destroy the superseded Temporary Corrections from AN/URR-27 manuals. Then insert this Instruction Sheet just behind the front cover, directly in front of the Title Page.

5. Make appropriate entry on Correction Page.

NAVSHIPS 91771

Non-Registered

TECHNICAL MANUAL

for

RADIO RECEIVING SET AN/URR-27

and

AN/URR-27A

NATIONAL COMPANY, INC.
MALDEN 48, MASSACHUSETTS

DEPARTMENT OF THE NAVY
BUREAU OF SHIPS

Contract NObsr 52699
Contract NObsr 75248

Approved by BuShips: 25 September 1952
Change 1

LIST OF EFFECTIVE PAGES

PAGE NUMBERS	CHANGE IN EFFECT	PAGE NUMBERS	CHANGE IN EFFECT
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C	Original	6-3	1
i	Original	6-4	Original
ii	1	7-0 & 7-1	Original
iii	Original	7-2	1
iv & v	1	7-3 & 7-4	Original
vi	Original	7-5	1
1-1	1	7-6 & 7-7	Original
1-2 & 1-3	Original	7-8	1
1-4 & 1-5	1	7-8A & 7-8B	1
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2-1 thru 2-18	Original	7-10 thru 7-19	Original
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2-20	Original	8-0A & 8-0B	1
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3-13 & 3-14	1	8-54 & 8-55	1
3-15	Original	8-56 thru 8-58	Original
4-0 thru 4-2	Original	i-1 thru i-6	Original

DEPARTMENT OF THE NAVY
BUREAU OF SHIPS
WASHINGTON 25, D.C.

IN REPLY REFER TO
Code 695E-100

From: Chief, Bureau of Ships
To: All Activities concerned with the Operation and Maintenance of the Subject Equipment

Subj: Technical Manual for Radio Receiving Set AN/URR-27, NAVSHIPS 91771.

1. This is the Technical Manual for the subject equipment and is in effect upon receipt.

2. When superseded by a later edition, this publication shall be destroyed.

3. Extracts from this publication may be made to facilitate the preparation of other Department of Defense publications.

4. Errors found in this publication (other than obvious typographical errors), which have not been corrected by means of Temporary Corrections or Permanent Changes should be reported. Such report should include the complete title of the publication and the publication number (short title); identify the page and line or figure and location of the error; and be forwarded to the Electronics Publications Section of the Bureau of Ships.

5. All Navy requests for NAVSHIPS electronics publications should be directed to the nearest Bureau of Supplies and Accounts Forms and Publications Supply Point. When changes or revised books are distributed, notice will be included in the Electronics Information Bulletin, NAVSHIPS 900,022A, and in the Forms and Publications Supply Office Index of Forms and Publications, Cognizance "I".

A. G. MUMMA
Chief of Bureau

RECORD OF CORRECTIONS MADE

CHANGE NO.	DATE	SIGNATURE OF OFFICER MAKING CORRECTION

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GUARANTY

Contract NObsr-52699
Contract NObsr–75248

Notwithstanding the provisions of Section 5 of these General Provisions, entitled "Inspection", the Contractor guarantees that at the time of delivery thereof the supplies provided for under this contract will be free from any defects in material or workmanship and will conform to the requirements of this contract. Notice of any such defect or non-conformance shall be given by the Government to the Contractor within one year of the delivery of the defective or non-conforming item, unless a different period of Guaranty is specified in the Schedule. If required by the Government within a reasonable time after such notice, the Contractor shall with all possible speed correct or replace the defective or non-conforming item or part thereof. When such correction or replacement requires transportation of the item or part thereof, shipping costs, not exceeding usual charges, from the delivery point to the Contractor's plant and return, shall be borne by the Contractor; the Government shall bear all other shipping costs. This Guaranty shall then continue as to corrected or replacing supplies or, if only parts of such supplies are corrected or replaced, to such corrected or replacing parts, until one year after the date of redelivery, unless a different period of Guaranty is specified in the Schedule. If the Government does not require correction or replacement of a defective or non-conforming item, the Contractor, if required by the Contracting Officer within a reasonable time after the notice of defect or non-conformance, shall repay such portion of the contract price of the item as is equitable in the circumstances.

INSTALLATION RECORD

Contract Number NObsr-52699 Date of Contract 28 June 1951

Serial Number of Equipment

Date of Acceptance by the Navy

Date of Delivery to Contract Destination

Date of Completion of Installation

Date Placed in Service

Blank spaces in this book shall be filled in at time of installation.

REPORT OF FAILURE

Report of failure of any part of this equipment, during its entire service life, shall be made to the Bureau of Ships in accordance with current regulations using form NAVSHIP NBS-383 (revised). The report shall cover all details of the failure and give the date of installation of the equipment. For procedure in reporting failures see Chapter 67 of the "Bureau of Ships Manual", or superseding instructions.

ORDERING PARTS

All requests or requisitions for replacement material should include the following data:

1. Standard Navy stock number or, when ordering from a Marine Corps or Signal Corps supply depot, the Signal Corps stock number.
2. Name and short description of part.

If the appropriate standard Navy stock number is not available, the following shall be specified.

1. Equipment model or type designation, circuit symbol, and item number.
2. Name of part and complete description.
3. Manufacturer's designation.
4. Contractor's drawing and part number.
5. JAN or Navy type number.

SAFETY NOTICE

The attention of officers and operating personnel is directed to Chapter 67 of Bureau of Ships Manual or superseding instructions on the subject of "Radio-Safety Precautions To Be Observed."

This equipment employs voltages which are dangerous, and which may be fatal if contacted by operating personnel. Extreme caution should be exercised when working with the equipment.

While every practicable safety precaution has been incorporated in this equipment, the following rules must be strictly observed:

KEEP AWAY FROM LIVE CIRCUITS.

Operating personnel must at all times observe all safety regulations. Do not change tubes or make adjustments inside equipment with high voltage supply on. Under certain conditions dangerous potentials may exist in circuits with power controls in the off position due to charges retained by capacitors. To avoid casualties always remove power and discharge and ground circuits prior to touching them.

DON'T SERVICE OR ADJUST ALONE.

Under no circumstances should any person reach within or enter the enclosure for the purpose of servicing or adjusting the equipment without the immediate presence or assistance of another person capable of rendering aid.

DON'T TAMPER WITH INTERLOCKS.

Do not depend upon door switches or interlocks for protection but always shut down motor generators or other power equipment. Under no circumstances should any access gate, door or safety interlock switch be removed, short circuited, or tampered with in any way, by other than authorized maintenance personnel, nor should reliance be placed upon the interlock switches for removing voltages from the equipment.

RESUSCITATION

AN APPROVED POSTER ILLUSTRATING THE RULES FOR RESUSCITATION BY THE PRONE PRESSURE METHOD SHALL BE PROMINENTLY DISPLAYED IN EACH RADIO, RADAR OR SONAR ENCLOSURE, POSTERS MAY BE OBTAINED UPON REQUEST TO THE BUREAU OF MEDICINE AND SURGERY.

DESTRUCTION OF ABANDONED MATERIAL IN THE COMBAT ZONE

In case it should become necessary to prevent the capture of this equipment, and when ordered to do so, DESTROY IT SO THAT NO PART OF IT CAN BE SALVAGED, RECOGNIZED, OR USED BY THE ENEMY. BURN ALL PAPERS AND BOOKS.

Means:

1. Explosives, when provided.
2. Hammers, axes, sledges, machetes, or whatever heavy object is readily available.
3. Burning by means of incendiaries such as gasoline, oil, paper or wood.
4. Grenades and shots from available firearms.
5. Burying all debris, where possible and when time permits.
6. Throwing overboard or disposing of in streams or other bodies of water.

Procedure:

1. Obliterate all identifying marks. Destroy nameplates and circuit labels.
2. Demolish all panels, castings, switch and instrument boards.
3. Destroy all controls, switches, relays, connections and meters.
4. Rip out all wiring and cut interconnections of electrical equipment. Smash gas, oil, and water cooling systems in gas engine generators, etc.
5. Smash every electrical or mechanical part, whether rotating, moving or fixed.
6. Break up all operating instruments such as keys, phones, microphones, etc.
7. Destroy all classes of carrying cases, straps, containers, etc.
8. Bury or scatter all debris.

DESTROY EVERYTHING!

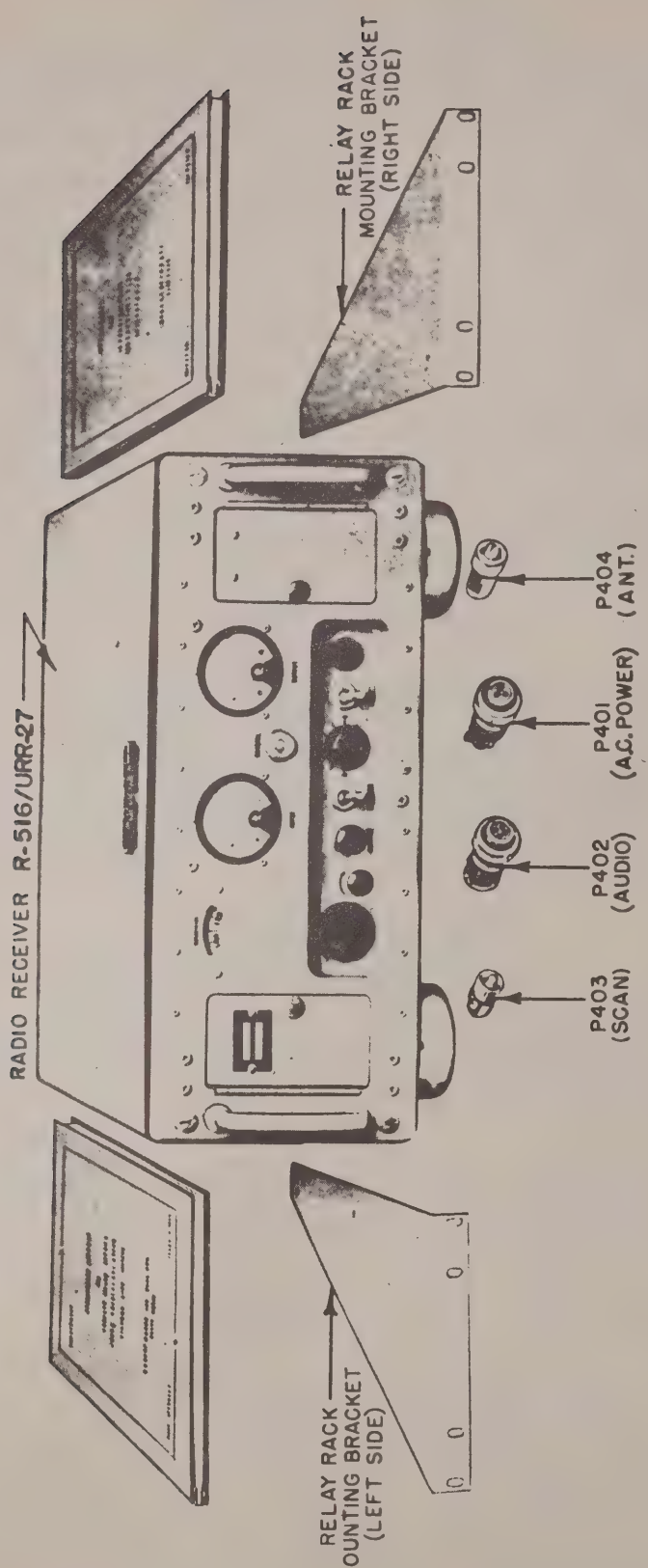


Figure 1-1. Radio Receiving Set AN/URR-27 Complete, Including Radio Receiver R-516/URR-27, Brackets, Plugs and Instruction Books

SECTION 1
GENERAL DESCRIPTION

1. INTRODUCTION.

This technical manual describes the circuit theory, installation, operation and maintenance of Radio Receiving Sets AN/URR–27 and AN/URR–27A. Unless otherwise indicated all references in this manual to Radio Receiving Set AN/URR–27 apply equally to Radio Receiving Set AN/URR–27A. Also, all references to Radio Receiver R–516/URR–27 apply equally to Radio Receiver R–516A/URR–27 except as specifically indicated.

2. DESCRIPTION.

a. PURPOSE.—Radio Receiving Set AN/URR-27 is designed to provide means for reception of amplitude modulated (AM) voice and MCW transmission in the 105-190 megacycle frequency range. The receiver may be used on Naval vessels, at Naval air and shore radio stations or at other units of the military establishment.

b. BASIC PRINCIPLES OF OPERATION.—Radio Receiving Set AN/URR-27 is a VHF superheterodyne type of receiving equipment, designed primarily for operation as a pretuned, single-channel, crystal-controlled receiver. By employing a suitable crystal any channel within the frequency range of the receiver may be selected. Provisions are also made for continuously variable manual tuning. A single tuning control is employed for tuning to any frequency for either crystal-controlled or manual tuning operation. Either one of these two methods of operation may be selected by means of the panel-mounted CRYSTAL-MANUAL switch.

Provisions are made for connecting a panoramic adaptor to provide a visual picture of the received signal. The scanning channel has a band width of 600 kc, flat to within 6db.

The receiver has a sensitivity of better than 5 microvolts for a 10 db signal-to-noise ratio. An intermediate frequency of 18.6 megacycles is employed. The balanced push-pull circuit arrangement of the r-f amplifier and oscillator-multiplier circuits provides for stable operation and freedom from spurious radiation from the receiver antenna.

All power necessary for operation of the equipment is obtained from a built-in power supply which can be adjusted to operate from a 110-, a 115- or a 120-volt, 50-60 cps, single-phase, source. The audio and power source connections to the receiver are filtered to limit possible radio-frequency interference.

c. EQUIPMENT ARRANGEMENT.—Radio Receiving Set AN/URR-27 is shown complete in figure 1-1. It consists of the receiver proper (Radio Receiver R-516/URR-27, a pair of auxiliary angle brackets for relay rack mounting, four plugs mating with receptacles on the receiver for use on cords to external connections and two copies of the instruction book. The receiver proper consists of a front panel, frame and chassis assembly housed in a cabinet fitted with shock mounts. The equipment may be mounted on a bench or other firm horizontal surface, or (by attaching brackets and removing shock mounts) on a standard 19-inch relay rack.

The circuit components are grouped, on a functional basis, into five major sections, namely; the preselector, IF/AF, power supply, cable filtering and front panel sections. The first three sections are assembled within the chassis frame, and the front panel section is attached to the front of this frame. The cable filtering section (Band Suppression Filter) is mounted against the rear wall of the cabinet. The preselector section consists of the r-f amplifier-converter and the oscillator-multiplier sub-sections. The ganged tuning capacitors in the two sub-sections are geared together through a common dial drive assembly. The receiver is tuned by means of a single front-panel tuning control.

All primary operating controls and the meters, are mounted on the front panel. The crystal, the fuses and those controls which require only periodic change for operational adjustment are in panel compartments accessible through hinged doors. The location of the panel-mounted controls are shown in figure 4-1. Trimmer adjustment controls are readily accessible when the chassis assembly is removed from the cabinet. Trimmer adjustments in the r-f amplifier and oscillator-multiplier sections are accessible through holes located in the casting walls and in the top cover shields of the preselector unit. Trimmer adjustments for circuits in the i-f section are located at the top (accessible through holes in the shields) and bottom of the i-f transformer assemblies. Cable connections to and from the receiver are made to connectors on the underside of the cable filtering section attached to the rear of the cabinet. A phone jack is available on the front panel.

The equipment is supplied with full complement of tubes and fuses installed. The tube complement is summarized in table 1-4.

Figure 1-2. Front View, Shock Mounts Attached, Relay Rack Mounting Brackets Removed

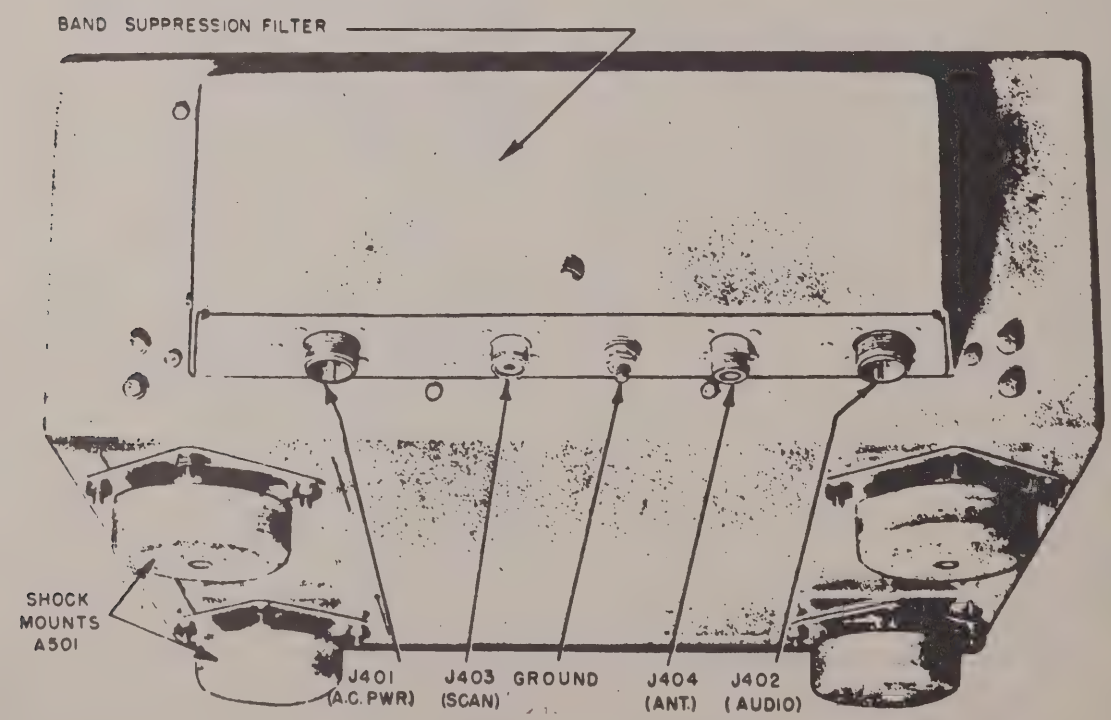


Figure 1-3. Rear View (from below) Showing A.C. POWER, SCAN, ANT, and AUDIO Connectors on Underside of Band Suppression Filter

TABLE 1-1. EQUIPMENT SUPPLIED.

Quan. Per Equip.	Name of Unit	Designation	Overall Dimensions*			Volume	Weight
			Height	Width	Depth		
1	Radio Receiver, including: 1 set (4 pc) plugs for external cords (packed in cloth bag) and 1 pair relay rack mounting brackets	R-516/URR-27 (See table 3-2) (See figure 3-7)	8-7/16 7	17-1/2 1-1/8	19-1/8 12	2817 —	57 4 oz. 1 lb., 5 oz.
2 2 1	Instruction books Operator's handbook Maintenance parts catalog	Navships 91771 Navships 91771.2 Navships 91771.4	11	8-1/2	3/4	68	3 (Est.)
1 1	Repair parts box Set equipment repair parts	(See fig. 3-8) (See parts list table 8-4)	6-1/8	19	10	1164	15 8 23

* Unless otherwise stated, dimensions are expressed in inches, volumes in cubic inches and weights in pounds.

TABLE 1-2. EQUIPMENT REQUIRED BUT NOT SUPPLIED.

Quan. Per Equip.	Name of Unit	Designation	Required Use	Required Characteristics
1	Antenna		Signal pick-up	1/4-wave, broad band; to cover 105-190 mc frequency range; 50-ohm terminal impedance
As Required	Antenna transmission line		Antenna to receiver connection	50-ohm surge impedance; coaxial
1 each Channel	Crystal units	Jan type CR-24/U	Crystal control of tuning	$f_{xtal} = \frac{\text{channel freq.} + 18.6\text{mc}}{6}$
As Required	Power cable	MCOS-2	Power input from 50-60 cps, 110-120 v source	2 wires; #18 or larger
As Required	Audio output cable	TTHFWA-1	Audio output connection to interphone or other audio responsive device	Twisted shielded pair
1	Headphones, with cord and plug	Navy Type 49016	Listening	600 ohms impedance
1	Loud-speaker or other audio responsive device	LS-195/G or similar	Listening	600 ohms input impedance
As Required	Scan channel output cable (if panoramic tuning indicator is used)	AN Type RG-8/U	Connection to panoramic tuner	Coaxial 50-ohm surge impedance (AN type RG-8/U)

TABLE 1-3. SHIPPING DATA.

Shipping Case Number	Contents		Overall Dimensions*			Volume	Weight
	Name	Designation	Height	Width	Depth		
1	Radio Receiving Set	AN/URR-27	35-1/2	35-1/2	23-1/4	12,793	166-1/4 (Est.)

* Unless otherwise stated, dimensions are expressed in inches, volumes in cubic inches and weights in pounds.

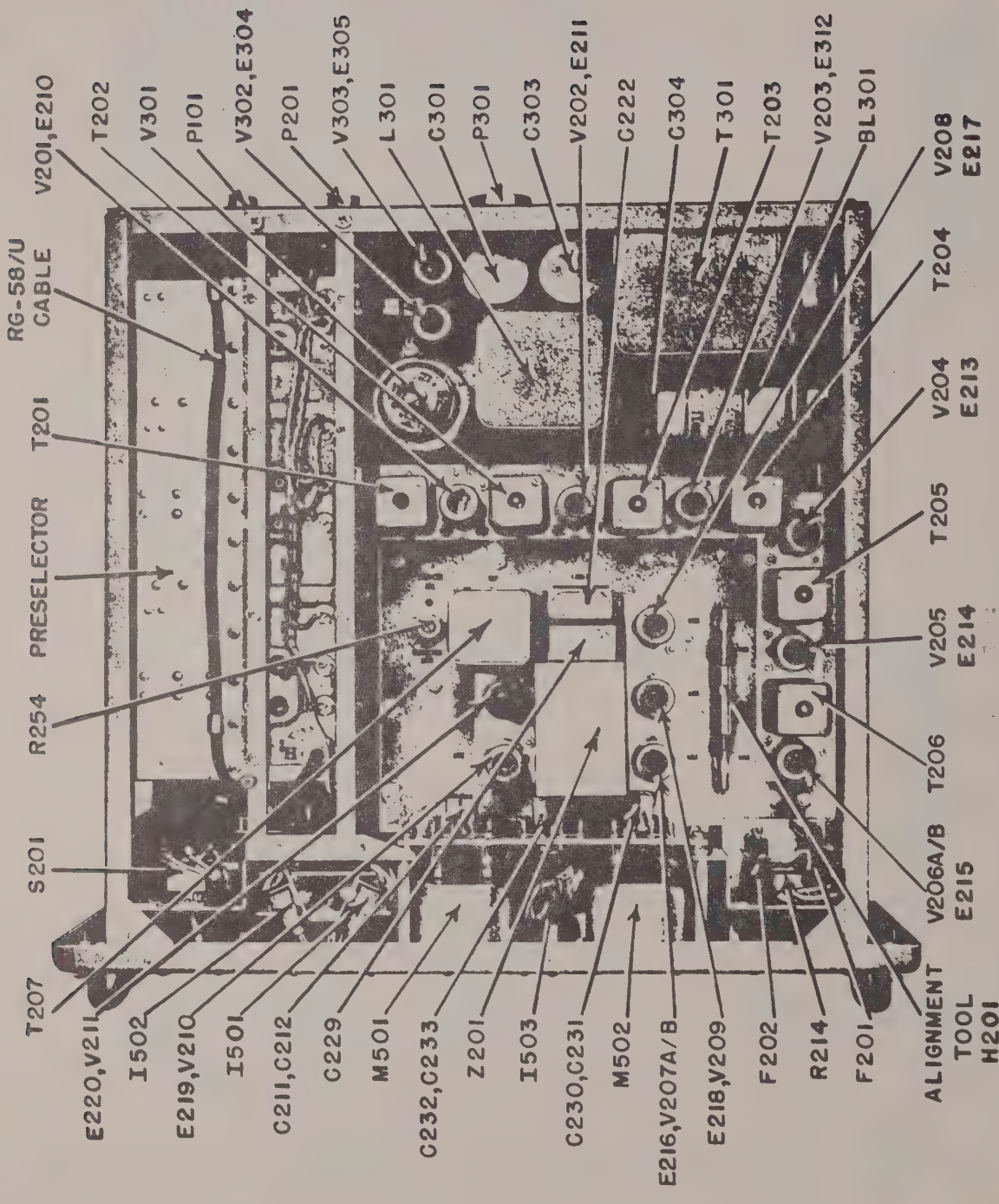


Figure 1-4. Top View of Chassis (Protective shield on preselector removed)

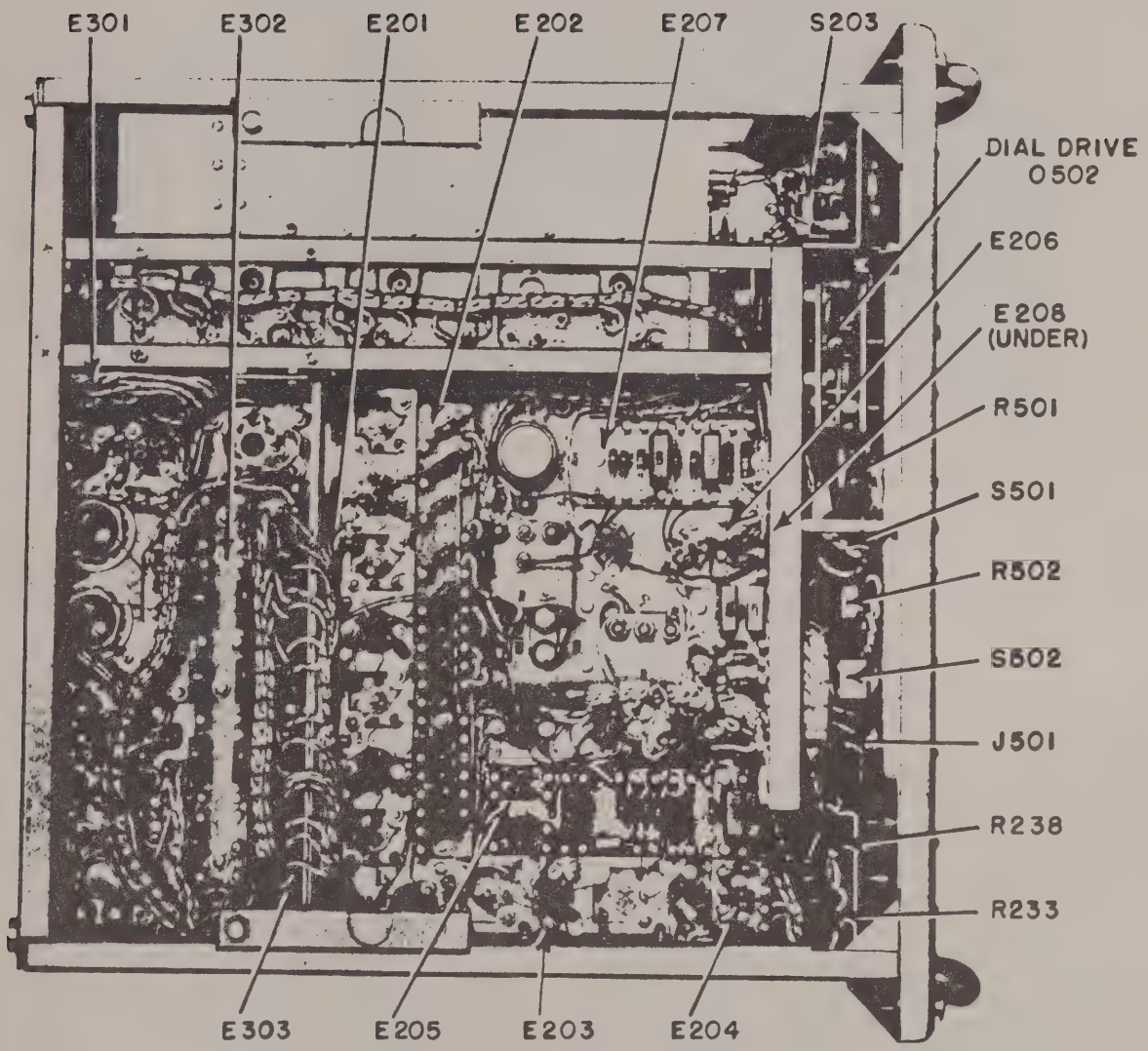


Figure 1–5. Bottom View of Chassis (Protective shield on preselector removed)

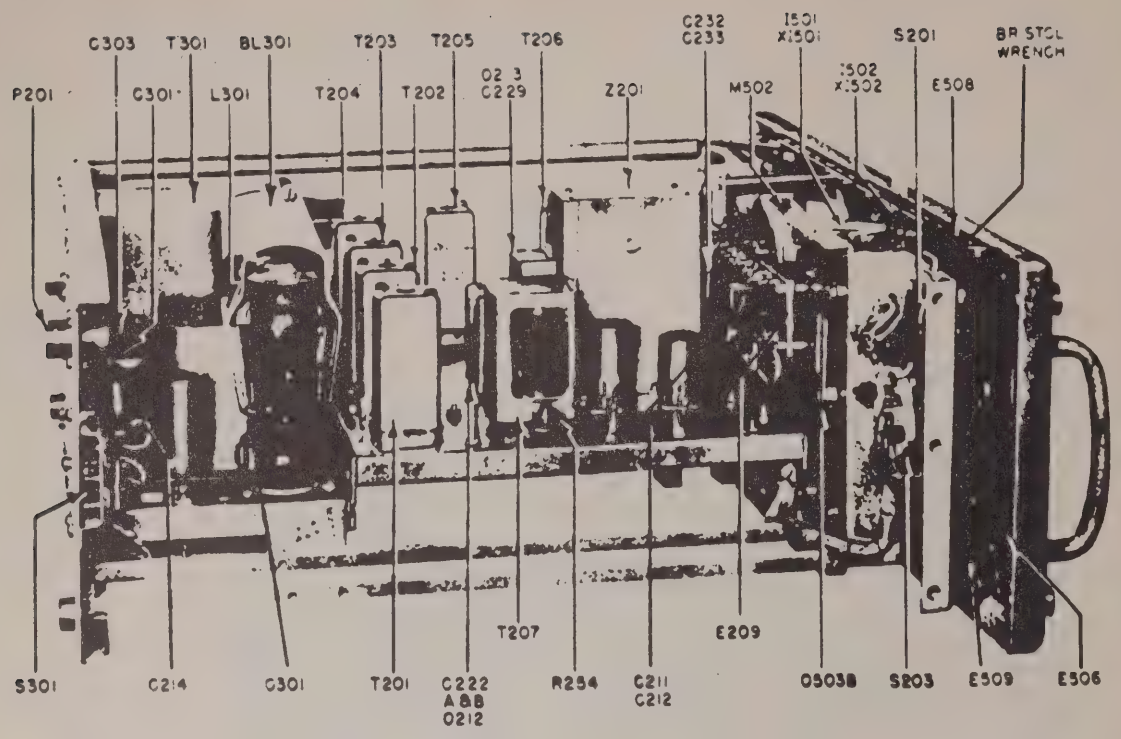


Figure 1-6. Chassis with Preselector Removed; Left Side View

3. DESCRIPTION OF MAJOR SUB-ASSEMBLIES.

a. CABINET—Figure 3-3 is a view into the cabinet with the panel and chassis assembly removed. It is fabricated from an aluminum alloy and finished in a gray enamel. Guide rails, located on the bottom of the cabinet, permit easy withdrawal of the panel-and-chassis assembly. When installed in a standard relay rack, the angle brackets used for mounting it are attached to the sides of the cabinet and the four shock mounts are removed. When the cabinet is arranged for table mounting, these brackets are detached and four shock mounts bolted to the bottom of the cabinet in their stead. Ventilation is provided through dust filters and louvers on either side of the cabinet by means of an internal blower.

b. FRONT PANEL AND CHASSIS FRAME ASSEMBLY.—An aluminum frame, attached to the front panel, mounts the preselector, IF/AF and power supply chassis to form a complete chassis assembly. See figure 1-4. The panel is finished in a gray enamel which blends with the color of the cabinet and is fitted with handles to permit withdrawal of the panel-and-chassis assembly from the cabinet. A spring stop mechanism on each side permits nearly complete withdrawal of the chassis from the cabinet but prevents its falling out due to roll, tilt, shock or vibration. When these stop mechanisms are pressed upward by the fingers through holes in the bottom of the chassis frame, the panel-and-chassis assembly may be completely withdrawn. The two hinged doors on either side of the front panel are held closed by knurled-head spring fasteners. These are released by a half-turn to the left giving access to crystals, fuses and the semi-fixed controls or adjustments. The locations of these and the other panel-mounted controls and parts are indicated in figure 4-1.

c. PRESELECTOR SECTION. — The preselector section is mounted along the left side of the chassis frame, as shown in figures 1-4 and 1-5, and comprises all parts of the r-f amplifier-converter and oscillator-multiplier sections. The r-f amplifier section is above the oscillator-multiplier section, and each consists of an aluminum casting with removable covers. The two r-f amplifier stages and the mixer, or first detector, are mounted in the r-f amplifier-converter section. The basic oscillator, one frequency-doubler stage, a buffer amplifier stage and a frequency-tripler stage are mounted in the oscillator-multiplier section. Partitions in the castings provide r-f shielding between stages.

TABLE 1-4. ELECTRON TUBE COMPLEMENT.

Circuit	Circuit Symbols	Quantities of Tubes Used										
		9003	6J6W	GL-5670	6AK5W	6BA6	6AL5W	6AK6	5U4G	OB2	OA2	5654
PRESELECTOR												
1st R-F Amplifier	V101											1
1st R-F Amplifier	V102											1
2nd R-F Amplifier	V103											1
2nd R-F Amplifier	V104											1
Mixer	V105A		1/2									
Mixer	V105B		1/2									
Oscillator	V106A			1/2								
Doubler	V106B			1/2								
Buffer	V107											1
Tripler	V108											1
Tripler	V109											1
IF/AF SECTION												
1st I-F and Scan Channel Amplr.	V201					1						
2nd I-F Amplr.	V202	1										
3rd I-F Amplr.	V203	1										
4th I-F Amplr.	V204	1										
5th I-F Amplr.	V205	1										
2nd Detector	V206A						1/2					
AVC Diode	V206B						1/2					
Noise Limiter Diode	V207A						1/2					
Silencer Diode	V207B						1/2					
Silencer Amplr.	V208				1							
1st A-F Amplr.	V209				1							
2nd A-F Amplr.	V210				1							
A-F Output Amplr.	V211							1				
POWER SUPPLY SECTION												
Rectifier (+180v)	V301								1			
Regulator (+105v)	V302									1		
Regulator (+150v)	V303										1	

The five-section signal-frequency tuning capacitor, C101, in the r-f amplifier converter section and the four-section tuning capacitor, C102, in the oscillator-multiplier section are geared together to synchronize their rotation. Each of these ganged capacitors consists of a number of split stator sections, and of as many rotor sections mounted on a common metal shaft. Wiping contacts ground the shaft to the casting wall. The effective rotation of the ganged capacitors is 85 degrees, and their capacity is maximum when the rotor plates are fully meshed with the split-stator plates.

The tuning inductances for the r-f amplifier sections, and the multiplier sections, consist of two inductors in parallel. The adjustable trimmer inductances consist of a 2½ turn coil wound on a ceramic form and mounted on two parallel rods. The other r-f coils are center tapped to provide a balanced circuit. These coils are wound on ceramic forms and mounted below the tuning capacitor. The concentric cylinder type trimmer capacitors are integral parts of the ganged capacitor sections as shown in figures 1-9 and 1-10. The tuning capacitors for the basic oscillator, the buffer amplifier stage and multiplier stages are similar in construction. The oscillator coil is of ceramic construction to provide a high degree of stability with temperature variations. The multiplier coils are space-wound solenoids on mica-filled phenolic forms.

All the tube sockets are mounted directly over the related sections of the ganged tuning capacitors to reduce lead lengths to a minimum.

d. DIAL DRIVE ASSEMBLY.—Tuning is accomplished by a smooth and free-running gear train mechanism employing spring-loaded gears to insure freedom from back-lash. This mechanism provides an effective 19-to-1 reduction ratio between the tuning

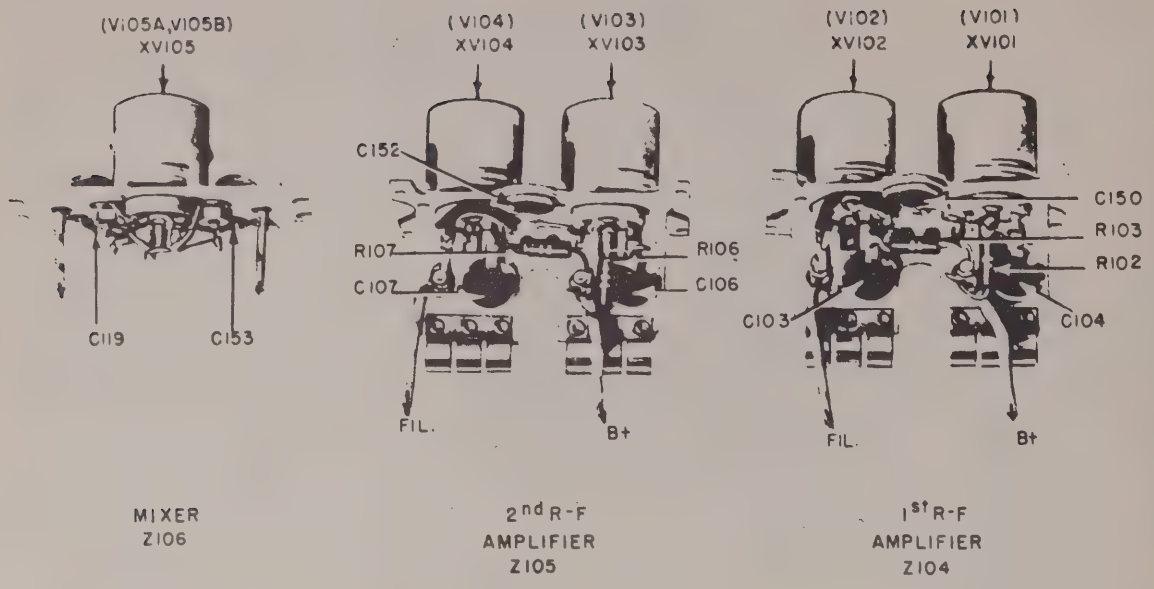


Figure 1-7. Socket Plate and Shield Assemblies from R-F Amplifier Section of Preselector

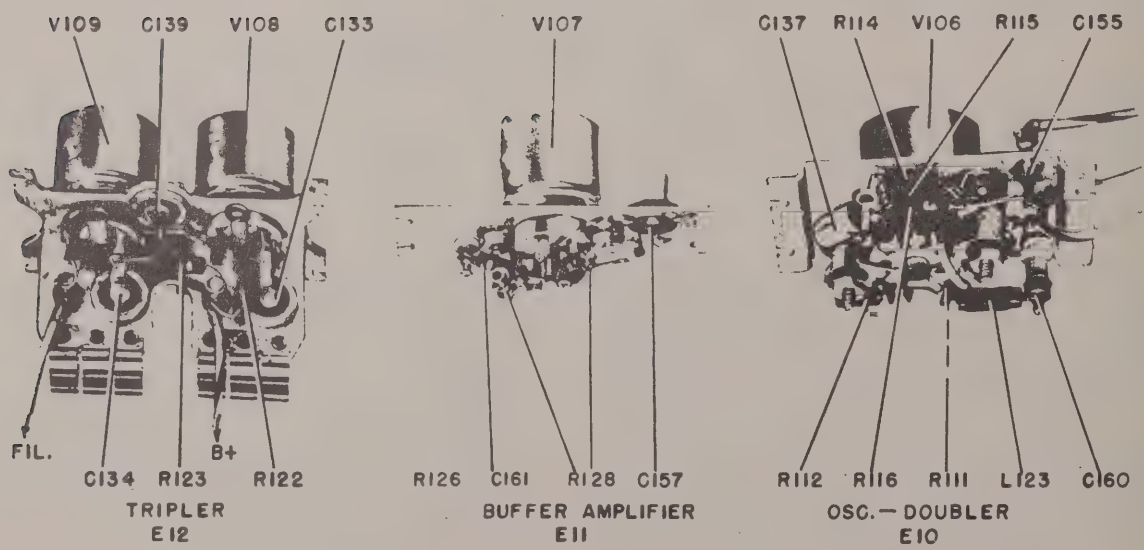


Figure 1-8. Socket Plate and Shield Assemblies from Oscillator-Multiplier Section of Preselector

crank on the front panel and the main drive shaft of the preselector, with automatic mechanical stops at each end of the range. With this arrangement 19 complete revolutions of the tuning crank will rotate the calibrated dial through 240 degrees, and will turn the ganged capacitors through their full 85 degrees of rotation, thereby covering the entire 105-190 megacycle frequency band of the receiver.

The main tuning indicator dial is 2⅜" in diameter and is calibrated directly in megacycles. Markings appear at each ½-megacycle division, with each 10th marking indexed, and each 20th marking identified with the appropriate frequency numerals. Rotation of the tuning crank in a clockwise direction increases the frequency.

The calibrated dial is illuminated by two six-volt pilot lamps mounted behind the panel. A DIMMER control potentiometer mounted on the dial drive assembly, behind the front panel, permits control of the brilliance of the dial lamps.

A locking device is included to permit locking the tuning drive mechanism at any desired frequency setting.

e. THE IF/AF SECTION.—The IF/AF section of the chassis is shown in figures 1-4, 2-6A and 2-6B. It is located on the right-hand side of the chassis frame, and mounts the circuit parts of the five i-f stages, the second detector, the automatic volume control circuit (AVC), the silencer and the silencer amplifier circuits, the noise limiter circuit and the three stages of audio amplification.

f. POWER SUPPLY SECTION.—The power supply section of the chassis, shown in figures 1-4 and 2-14, is mounted at the rear of the IF/AF section. It includes all the circuit parts necessary to provide the a-c and d-c voltages required for operation of the equipment from a source of 110/115/120 volt, 50-60 cps, single-phase power.

The power transformer and the filter parts are designed to provide a power supply of reduced size and weight in comparison with the power requirements. The blower is also mounted on this chassis.

g. CABLE FILTER ASSEMBLY*.—The cable filter assembly appears in figures 1-3, 1-11 and 3-3. It contains r-f noise filter circuits for the audio output and power input circuits, and provides through connections from the receiver proper to the antenna input and scan channel output circuit connectors. The filter parts are mounted on a base plate which is attached to the rear wall of the receiver cabinet by means of snap-slide fasteners located on the inside of the cabinet. The filter cover, when attached to the base plate, constitutes an r-f shield. The A.C. POWER input, AUDIO output, SCAN channel output and ANTENNA transmission line input connectors (P401-P04), to which all external connections except headphones are made, are mounted on the underside of the filter assembly on an angle bracket attached to the base plate. When the receiver panel-and-chassis assembly is slid into the cabinet, three connectors (plugs) on the rear of the receiver engage mating connectors (receptacles) on the rear of the filter base plate, establishing connections between the external and internal receiver circuits. The filter components are made accessible for servicing by removal of the filter cover, without removing the filter from the receiver cabinet.

4. ASSOCIATED EQUIPMENT.

The components and parts described below are not supplied with the receiver but is required to complete the installation of a type AN/URR-27 radio receiving equipment.

a. ANTENNA.—The antenna to be used with this receiver must be designed to have an impedance of approximately 50 ohms with characteristics that result in good matching with the transmission line over the frequency range of 105-190 megacycles. The applicable installation plan will indicate the particular type of antenna to be used.

One rod or ground plane is grounded to the supporting tube and the outer conductor of the coaxial transmission line. The "line" radiator extending downward is supported by an insulated stud connecteu to the center lead of the antenna.

b. ANTENNA TRANSMISSION LINE.—A coaxial transmission line having a characteristic impedance of about 50 ohms is required for connection between the antenna and the receiver. The applicable installation drawings indicate the type to be used for this purpose.

c. SCAN CIRCUIT.—The SCAN connector (J403) on the cable filter at the rear of the cabinet can be connected to a panoramic type radio frequency scanning adapter to provide visual indication of the signals being picked up by the receiver. The scanning channel has a frequency response which is flat within six db over a bandwidth of 600 kilocycyes. If scanning equipment is used, a 50-ohm coaxial transmission line such as AN type RG-8/U cable should be employed. However, no such equipment is supplied with Radio Receiving Set AN/URR-27, and none is required for its satisfactory operation as a receiver.

d. PHONES AND SPEAKER.—The audio output circuit at the AUDIO receptacle (J402) on the rear of the equipment is designed to operate into any load impedance between 60 and 600 ohms, and to maintain its output voltage constant within three db over this impedance range. Audio output is also wired to a phone jack on the front panel (J501). Any 600-ohm headphones fitted with a Navy type 49109, 49106B or 49034 plug can be connected into this jack.

* Band Suppression

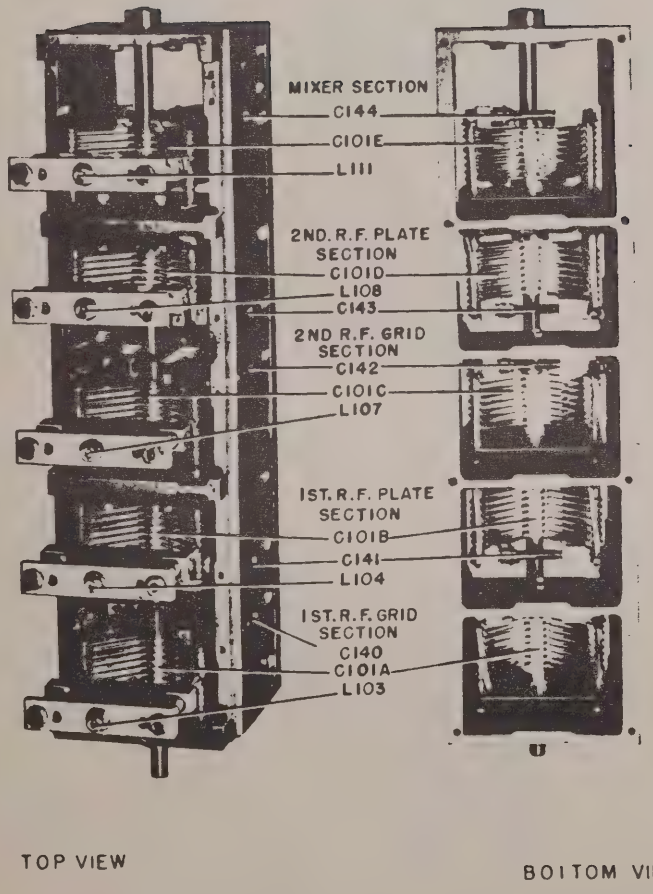


Figure 1-9. Ganged Capacitor (C102) from Oscillator-Multiplier Section of Preselector

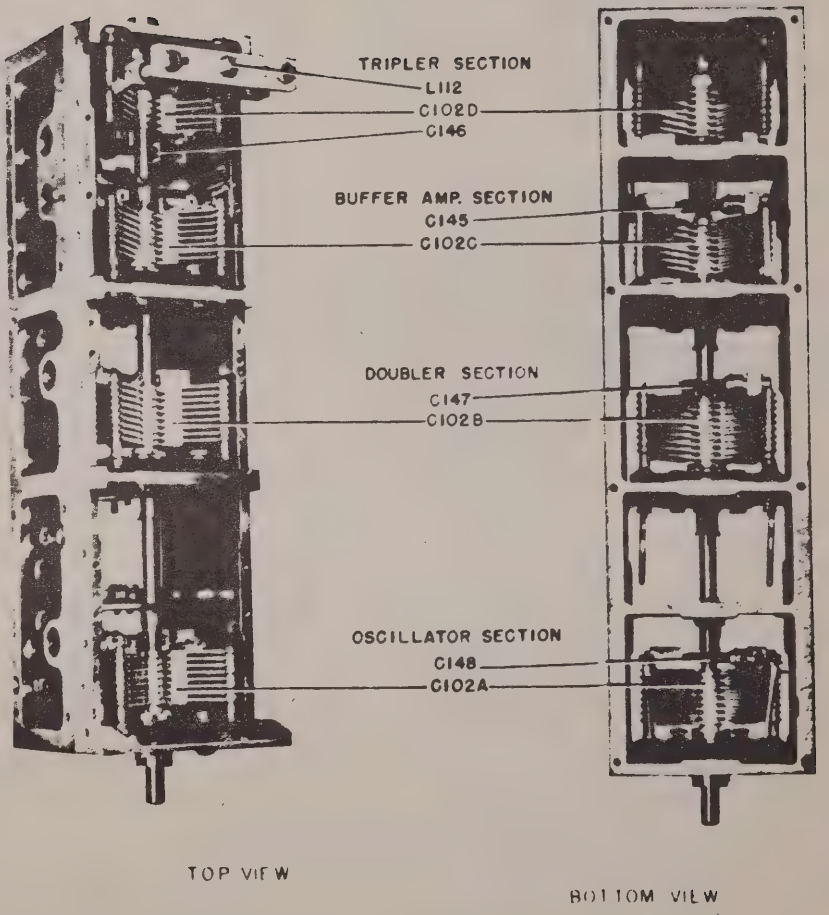


Figure 1-10. Ganged Capacitor (C101) from R-F Amplifier Section of Preselector

c. CRYSTALS.—The equipment is designed for use with a JAN type CR-24 U crystal in the crystal clip in the left-hand front panel compartment. This should be in place whether the equipment is operated with MANUAL or CRYSTAL controlled tuning. Complete data on this type of crystal unit are given in figure 7-16.

5. REFERENCE INFORMATION.

a. REFERENCE DATA.—Pertinent data concerning Radio Receiving Set AN URR-27 are given below:

(1) Nomenclature — Radio Receiving Set AN URR-27.

(2) Contract Number—NObsr-52699.

(3) Date of Contract—28 June 1951.

(4) Contractor—National Company, Inc., Malden, Massachusetts, U.S.A.

(5) Cognizant Naval Inspector—Inspector of Naval Material, Boston 10, Massachusetts.

(6) Number of Packages—Complete equipment including equipment repair parts in one wood shipping case. (See figure 3-1).

(7) Total Cubical Contents (crated)—12,793 cu. ins.

(8) Total Cubical Contents (uncrated)—2817 cu. ins.

(9) Total weight (crated)—166 lbs.

(10) Total Weight (uncrated)—57 lbs.

b. ELECTRICAL CHARACTERISTICS.—The following is a summary of the electrical characteristics of Radio Receiving Set AN/URR-27.

(1) Frequency Range—Rated: 105-190 mc; max.: 103.95-191.9 mc.

(2) Tuning Bands—Complete coverage of frequency range with 19 consecutive turns of tuning control crank.

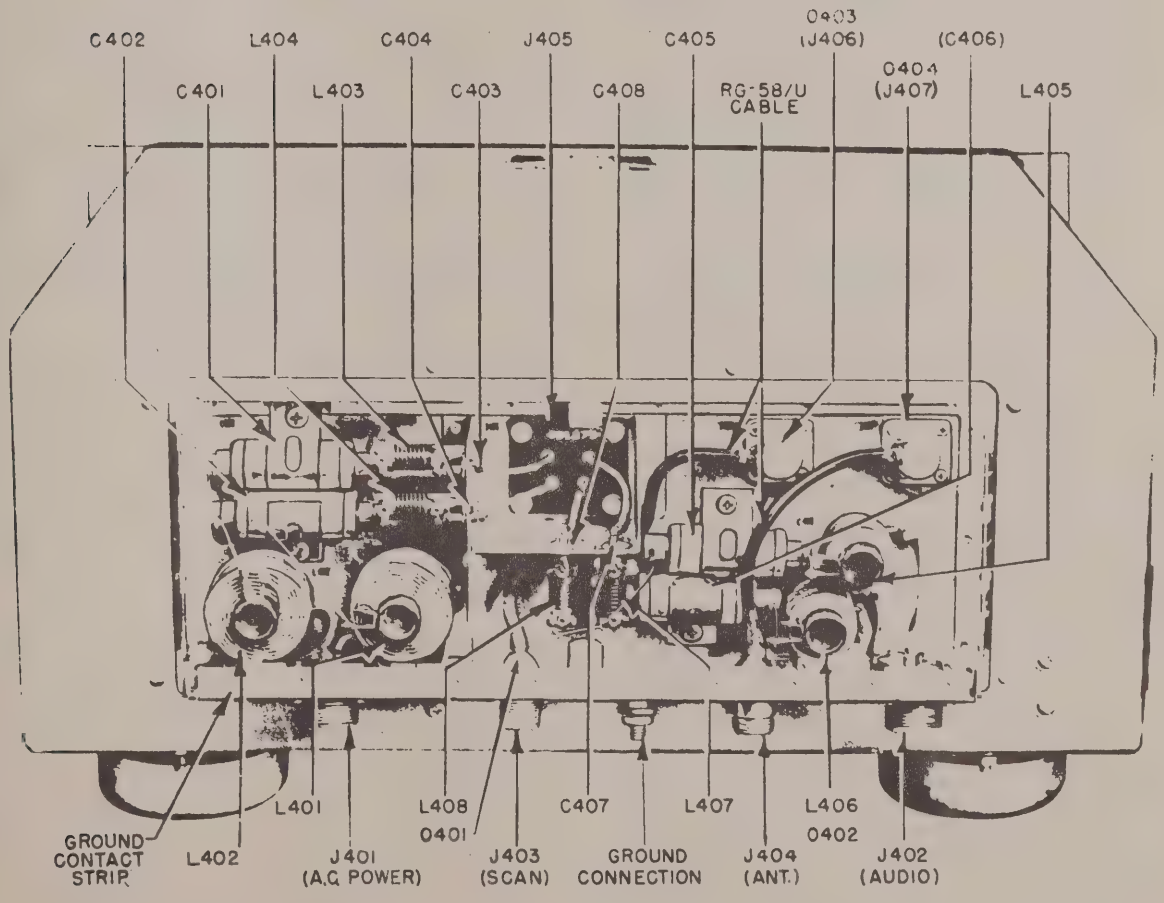


Figure 1-11. Rear View Showing Band Suppression Filter, with Filter Housing Removed

(3) Number of Preset Frequencies — (a) MANUAL Tuning: None—(b) CRYSTAL Tuning: One, as determined by crystal unit installed.

(4) Type of Frequency Control—Crystal-controlled Oscillator (CRYSTAL tuning operation only).

(5) Type of Receiver—Superheterodyne.

(6) Intermediate Frequency—18.6 Megacycles (center frequency) ±2 kc.

(7) Receiver Output—

(*a*) Audio Channel Output (J402)—60 milliwatts, max., into a 600-ohm load, with 7% max., distortion, or 600 milliwatts, max., into a 60-ohm load, with 7% max. distortion.

(*b*) Phone Jack (J501) Output—Approximately 60 milliwatts max. into a 600-ohm load.

(*c*) Scanning Channel Output—10 microvolts, min., across a 50-ohm load for a signal input voltage of 10 μv max.

(8) Type of Reception—Amplitude modulated signals, primarily voice.

(9) Overall stability of receiver for any selected channel in the 105-190 mc range, when operated between 110 and 120 volts (T301 on 115 volt tap), between -20°C (-4°F) and +50°C (+122°F) and between 30% and 95% humidity:

	Crystal-Controlled	Free-Running
For voltage variation	Negligible	Negligible
For temperature variation	±0.009%	±0.15%
For humidity variation	±0.009%	

(10) Crystals—

(*a*) Type—JAN Type CR-24/U. Not supplied by contractor.

(*b*) Oscillating Frequency—Crystal frequencies from 20.6 to 34.766 mc cover 105-190 mc tuning range of receiver with total multiplication of 6.

(*c*) Heterodyne Frequency Range—For 105-190 mc reception: 123.6 to 208.6 mc. For 103.95-191.9 reception: 122.55 to 210.5 mc.

11) Silencer Circuit Characteristics:

(*a*) Effective Silencing Range—Up to minimum of 15000 micro-volts R.F. input (100% rotation of control).

(*b*) Audio Output Reduction—Up to 40 db under standard output conditions.

(*c*) Time constant of circuit—Less than 0.5 seconds.

(12) Impedances:

(*a*) Antenna Input—51 ohms. Designed for coaxial antenna transmission line.

(*b*) Audio Channel Output:

(1) Nominal—600 ohms.

(2) Output load range within which output voltage variation is less than 3 db for constant input adequate to produce output to 1.9 volts (6 milliwatts) at 1000 cps, across a 600-ohm out-put load—600-60 ohms.

(3) Phone Jack—600 ohms, nominal.

(4) Scan Channel Output—51 ohms. Designed for coaxial transmission line such as AN type RG-8/U.

(13) Antenna System—None supplied. An antenna having 50-ohm terminal impedance, is recommended.

(14) Power Source Characteristics:

(*a*) Voltage—110/115/120 volts, 60 cps, 1 phase.

(*b*) Current Requirement — Nominal, 0.97 amps.; maximum, 1.04 amps.

(*c*) Power—Nominal, 112 watts; maximum, 120 watts.

SECTION 2
THEORY OF OPERATION

1. GENERAL PRINCIPLES.

Radio Receiver R-516/URR-27 is of the superheterodyne type, designed for either manual tuning or crystal-controlled operation over a frequency range of 105 to 190 megacycles. The receiver will provide audio output to headphones or to an external speaker or intercommunication system. Output provisions are also included for an external panoramic (r-f sweep) adapter, as explained below in paragraph 2b (1).

As shown in the block diagram, figure 2-1, the receiver is basically conventional in most respects. Two stages of r-f amplification precede the mixer stage. The local injected signal is obtained from an oscillator followed by two stages of frequency multiplication and a buffer amplifier. The oscillator functions as a crystal-controlled or self-excited circuit, depending on the position of the CRYSTAL-MANUAL switch. The five-gang capacitor which tunes the r-f and mixer stages is geared to the four-gang capacitor in the oscillator-multiplier section to provide single-control tuning. All stages in the receiver "front end" are part of a preselector sub-assembly.

The received signal is converted to an intermediate frequency of 18.6 mc and amplified by five stages of i-f amplification. The signal is then rectified by the 2nd detector and by the AVC rectifier. The AVC voltage developed is applied to the grids of both r-f amplifiers, the first four i-f amplifiers and the first a-f amplifier. The audio output of the 2nd detector passes through a series valve type noise limiter (which may be by-passed) into the first a-f voltage amplifier. The output of this amplifier passes through an a-f band-pass filter (Z201), having a pass-band of 350 to 3500 cps, and through a silencer diode into the second a-f amplifier. The amplified audio signal is then applied to the a-f output stage, the output of which drives the headset or external speaker. Output is also monitored by the OUTPUT meter (M502).

The silencer diode between the band-pass filter and second audio amplifier is controlled by the silencer amplifier, which permits the diode to conduct when a signal is present at the 2nd detector. If no signal is present, the diode cuts off, preventing any noise from reaching the second audio stage. The noise silencer may be cut IN or OUT by action of the SILENCER switch.

2. DETAILED CIRCUIT ANALYSIS.

a. PRESELECTOR.

(1) R-F AMPLIFIER SECTION (figure 2-2).

(*a*) ANTENNA INPUT. The antenna input circuit of Radio Receiver, having a nominal 50-ohm impedance, is to be used with 50-ohm coaxial transmission line. The transmission line connects to the ANT. receptacle (J404), located on the bottom of the Band Suppression Filter, at the rear of the receiver.

Note

A male plug (AN type UG-21B/U; P404) designed to mate with receptacle J404 is supplied for attachment to the antenna lead in cable at the time of installation.

A short piece of coaxial cable in the filter extends the antenna transmission line to connector J407, at the rear of the filter base plate (figure 3-3). This connector, in turn, plugs into coaxial receptacle P101, from which the antenna circuit extends to the inductance, L101, and is coupled to the input circuit of the first r-f amplifier stage.

Inductance L101 serves to transform the unbalanced coaxial input to a balanced circuit.

(*b*) TUNING CAPACITOR ASSEMBLY. The details of this assembly are shown in figure 1-10. The grid and plate circuits of the two r-f amplifier stages and the grid circuit of the mixer stage are arranged in push-pull, and are tuned by means of a balanced type, five-gang capacitor.

Each section of this capacitor consists of a split-stator plate assembly and a rotor plate assembly mounted on a common metal shaft. The shaft is grounded to the chassis frame by means of wiping contacts located between the sections. The trimmer inductances (L103, L104, L107, L108 and L111), and the trimmer capacitors (C140 through C144) are integral parts of the stators and are connected across the split-stator plates. The tank circuit inductors (L102, L105, L106, L109 and L110) are wire wound inductors mounted on ceramic forms. The adjustable trimmer inductors (figure 7-7) are individually mounted on two parallel, round rods. Positioning of the inductance on the rods varies the total circuit inductance. The concentric-cylinder type trimmer capacitors each consist of a metal block mounted on one stator section, and a partially-threaded rod which extends from a bracket on the other stator section into the center bore in the block. The block and rod constitute, respectively, the stator and rotor plates of the trimmer capacitor. The capacity of the trimmer is varied by turning the rod to adjust the amount of projection into the block. An insulating tube in the bore of the block serves as the dielectric.

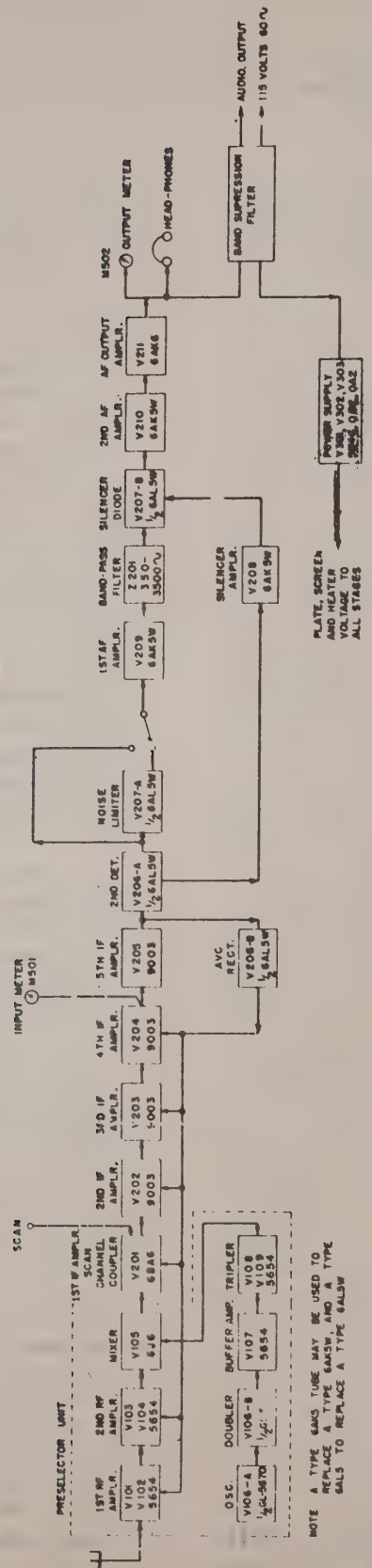

PRESELECTOR UNIT
1ST RF AMPLR. V101 V102 5654
2ND RF AMPLR. V103 V104 5654
MIXER V105 6J6
1ST IF AMPLR. SCAN CHANNEL COUPLER V201 6BA6
OSC. V106-A 1/2 6J6-5670
DOUBLER V106-B 1/2 6J6
BUFFER AMP. V107 5654
TRIPLER V108 V109 5654
SCAN
2ND IF AMPLR. V202 9003
3RD IF AMPLR. V203 9003
4TH IF AMPLR. V204 9003
5TH IF AMPLR. V205 9003
INPUT METER M501
AVC RECT. V206-B 1/2 6AL5W
2ND DET. V206-A 1/2 6AL5W
NOISE LIMITER V207-A 1/2 6AL5W
1ST AF AMPLR. V209 6AK5W
BAND PASS FILTER Z 201 350-3500 ~
SILENCER AMPLR. V208 6AK5W
SILENCER DIODE V207-B 1/2 6AL5W
2ND AF AMPLR. V210 6AK5W
AF OUTPUT AMPLR. V211 6V6
M502 OUTPUT METER
HEAD-PHONES
BAND SUPPRESSION FILTER
AUDIO OUTPUT
115 VOLTS 60 ~
POWER SUPPLY
PLATE, SCREEN AND HEATER VOLTAGE TO ALL STAGES
NOTE A TYPE 6AK5 TUBE MAY BE USED TO REPLACE A TYPE 6AK5W AND A TYPE 6AL5 TO REPLACE A TYPE 6AL5W

Figure 2-1. Block Diagram—Radio Receiver

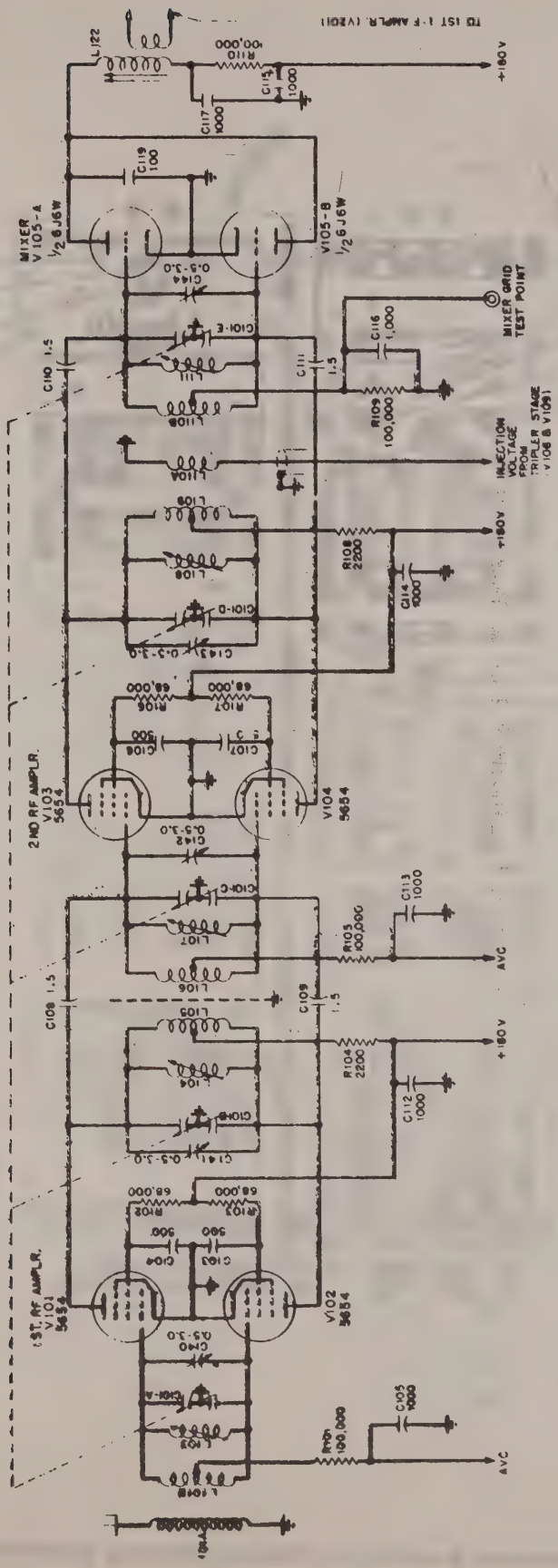


Figure 2-2. Simplified Schematic—R-f Amplifier Section of Preselector

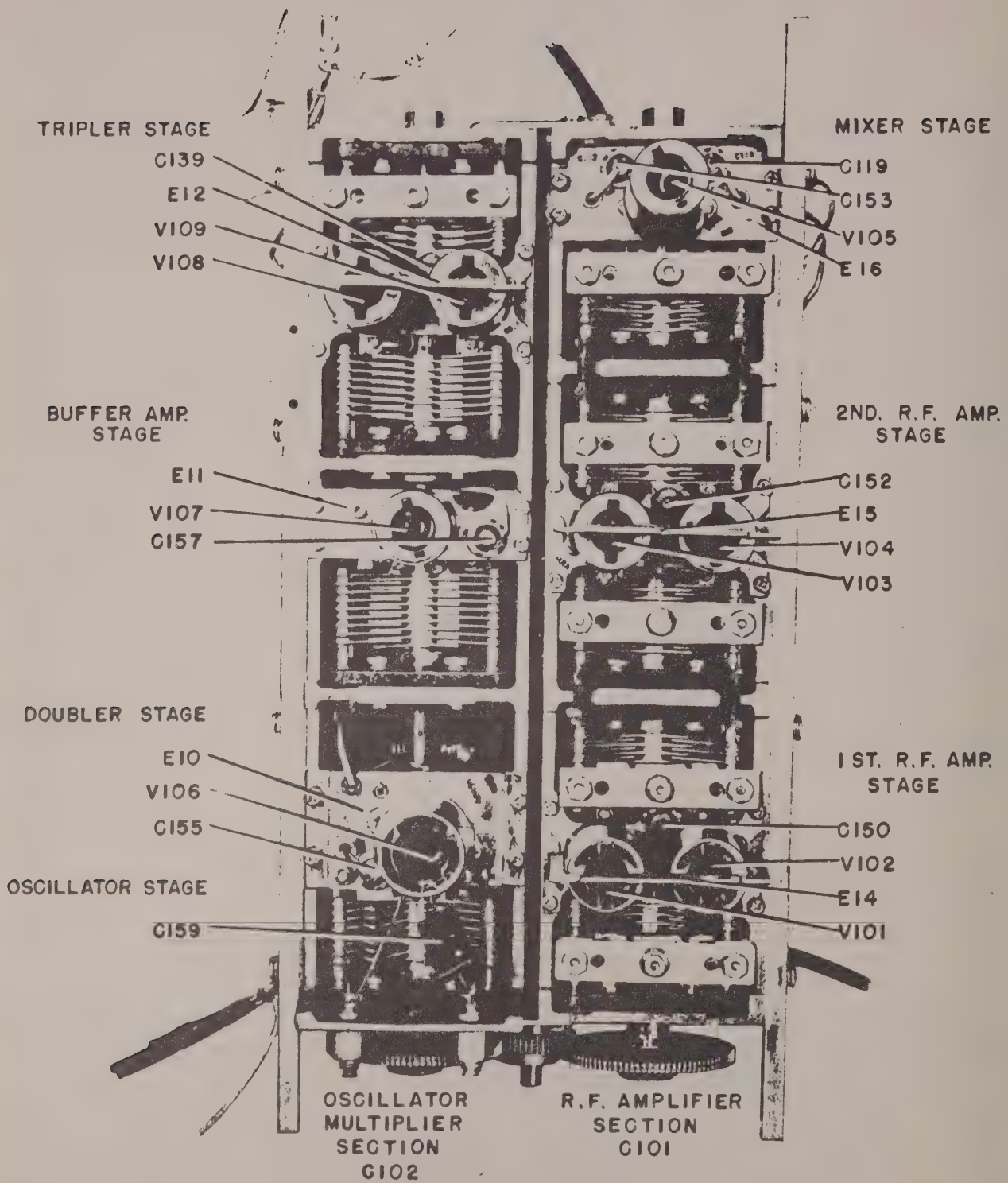


Figure 2-3. Preselector from Top of Chassis, Shielding Covers Removed

(*c*) FIRST R-F AMPLIFIER. As shown in the simplified schematic diagram, figure 2-2, the antenna circuit is coupled to the grid input circuit of this stage. The grid circuit consists of tank inductance L102, trimmer inductance L103, a section of capacitor C-101, and trimmer capacitor C140. Two type 5654 pentode tubes, V101 and V102, are operated in push-pull. The push-pull arrangement serves to reduce the lengths of the connecting leads to a minimum and to cancel out spurious radiation of unwanted signals into the antenna. AVC voltage is applied to the grid circuit of this stage through decoupling resistor R101 and the center tap on coil L102. A feed-through type r-f by-pass capacitor (C105) functions to by-pass the AVC line at this point. This capacitor is located in the casting wall. The screen voltage is applied through screen voltage-dropping resistors R102 and R103. The 180-volt supply is by-passed to ground at this point by capacitor C112, while resistors R102 and R103 are by-passed by the button-type silver-mica capacitors, C104 and C103, respectively. The plate circuit is similar in design to the grid circuit and consists of basic inductance L105, a section of C101, trimmer inductance L104, and trimmer capacitor C141. Plate voltage is brought through resistor R104 to the center tap on coil L105. No appreciable inductive coupling exists between the plate circuit of the first r-f stage and the grid circuit of the second r-f stage because coils L105 and L106 are shielded from each other by the wall of the casting. Coupling between these two stages is accomplished by means of capacitors C108 and C109, which are connected directly from the plates of the tubes in the first stage to the grids of the tubes in the second stage. With tubes having a nominal value of transconductance, the gain of the first r-f amplifier is approximately 10db.

(*d*) SECOND R-F AMPLIFIER. This stage, employing tubes V103 and V104 in push-pull, is identical in design and in circuit constants to that of the first r-f stage (figure 2-2). The tuned grid circuit consists of a section of capacitor C101, tank inductor L106, trimmer inductor L107, and trimmer capacitor C142. The plate circuit consists of a section of capacitor C101, tank inductor L109, and the trimmers L108 and C143. AVC voltage is brought to the center tap of coil L106 through decoupling resistor R105; the AVC line is by-passed to ground by capacitor C113. Plate voltage is brought through resistor R108; screen voltage is connected from the junction of C114, R108, the supply is by-passed to ground at this point by capacitor C114. R107 and R106 are screen voltage-dropping resistors, which are by-passed by capacitors C107 and C106, respectively. The plate voltage is brought to the center tap of coil L109. The output of the second r-f stage is capacitively coupled to the grid circuit of the mixer stage through capacitors C110 and C111. No appreciable inductive coupling exists between L109 or L110, since L109 is isolated from the mixer grid circuit by the preselector casting wall. The r-f gain of the stage is approximately 10db.

(*e*) MIXER. The mixer, or first detector, stage employs a JAN type 6J6W dual triode, V105, in a push-push arrangement (figure 2-2). The grid circuits are connected in push-pull through the resonant circuit consisting of a section of capacitor C101, tank inductor L110, trimmer capacitor C144, and trimmer inductor L111. The plates of the tubes are connected in parallel to plate transformer L122. Capacitor C119, connected between the plate of one mixer tube and ground, serves to tune L122 to resonance at the intermediate frequency. This capacitor is connected directly to ground to provide a low-impedance path for other than intermediate frequency r-f currents. With the push-push arrangement of the mixer a high order of conversion gain is obtained because the push-push conversion transconductance is approximately twice that of a single converter tube.

The output of the second r-f stage is coupled to the grid circuit of the mixer stage by capacitors C111 and C110, while the output of the oscillator-multiplier circuit is inductively link coupled to the grid circuit of the mixer through L113A and L110A and a short length of coaxial cable.

The output of the mixer stage is link coupled to the grid circuit of the first i-f stage. The type of coupling is made necessary by the physical layout of the equipment. The plate coil of the mixer (L122) is contained in the mixer compartment of the r-f amplifier casting, while the i-f input transformer (T201) is located on the IF/AF chassis. A length of dual conductor r-f cable (AN type RG-108/U) joins the link winding of L122 on the r-f amplifier chassis and the primary winding of transformer T201 on the IF/AF chassis, thus establishing low impedance inductive coupling between the two circuits.

Plate voltage is supplied to the primary of L122 through resistor R110. Capacitors C115 and C117 by-pass the B + line and R110, respectively. The grids of V105 are biased by the voltage developed across grid-leak resistor R109, which is by-passed by capacitor C116 the mixer grid test point.

(2) OSCILLATOR-MULTIPLIER SECTION. (figure 2-5.) The oscillator-multiplier section gener-

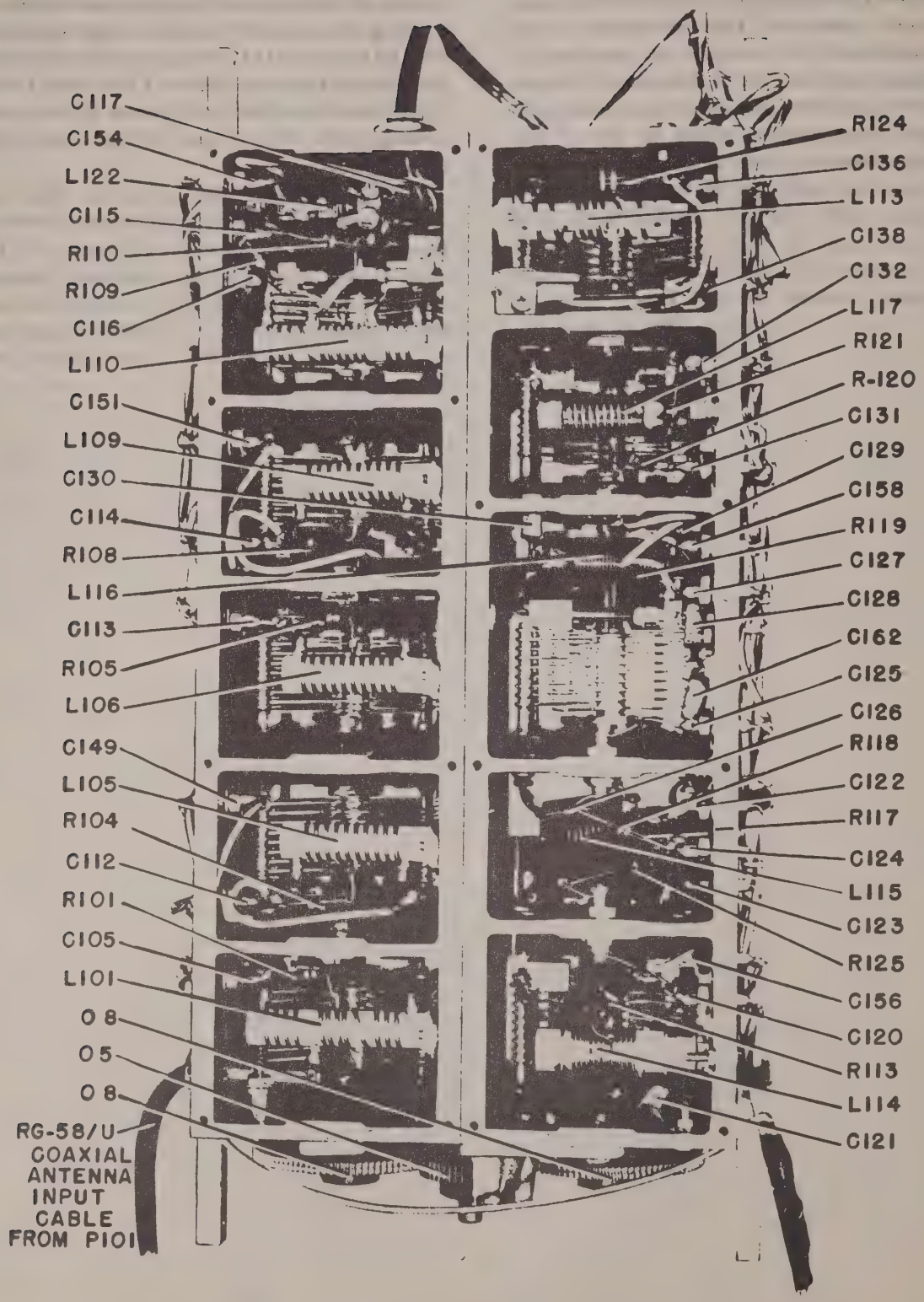


Figure 2-4. Preselector from Bottom, Shielding Covers Removed

ates the local injection signal 18.6 mc higher in frequency than the received signal. The basic oscillator frequency is generated in tube V106A and multiplied six times in a doubler and tripler which follow, as shown in the simplified schematic diagram, figure 2-5. A buffer amplifier V107, a type 5654 pentode, is connected between the doubler and tripler stages. Tuning of the various stages is accomplished by capacitor C102, which is a four-section capacitor, each section being of the split-stator type. The use of split-stator capacitors in the balanced tank circuits permits the use of a grounded rotor to reduce intersectional capacitance. Rotor grounding is accomplished by wiping contacts located between the capacitor sections. Since no appreciable r-f currents flow through these contacts, the inherent noise associated with wiping contacts is not present. Capacitor C102 is geared to the five-section capacitor C101 to provide single-control tuning of the receiver. The trimmer inductances and capacitors utilized in the oscillator-multiplier stages are integral parts of the tuning capacitor, similar to those described previously in subparagraph 2a (1) (b), this section.

(*a*) OSCILLATOR-DOUBLER. The oscillator and first doubler stages utilize a type GL-5670 dual triode (figure 2-5). One half of the tube, V106-A, functions as a grounded-grid oscillator. The second half of the dual triode, V106-B, is arranged as a split-load cathode follower, and serves as both a frequency doubler and a source of feedback to the oscillator cathode.

The oscillator functions as a crystal-controlled circuit when switch S203 is in the CRYSTAL position. The crystal, Y201, is a harmonic-mode type which establishes the feedback from the cathode of V106-B to the cathode of V106-A. Capacitor C159, in series with the crystal, is utilized to resonate the inductance of the crystal leads so that zero phase shift exists between the two cathodes.

For manual tuning, the crystal is shorted out by switch S203 in the MANUAL position. V106-A then functions as a free-running oscillator, the frequency of which is determined by the setting of tuning capacitor C102-A. Since the feedback path between the cathodes of the two triode sections is not frequency selective, the stability of the free-running oscillator is not as great as the crystal-controlled circuit.

On MANUAL tuning the receiver may be operated with or without a crystal in the crystal socket. However, since the original factory adjustment of the receiver was made with a crystal in the socket, it follows that dial calibration will be more accurate, and the reserve gain greater, if the receiver is operated in this same manner during MANUAL operation in the field. In the neighborhood of 190 megacycles the resonant frequency of the receiver increases approximately 0.1% when the crystal is removed from the socket; near 105 megacycles the corresponding increase is approximately 0.04%. This effect is attributable to the fact that there is some capacity between the crystal and ground, which also exists effectively between the cathodes of the oscillator tubes and ground. Removing the crystal from its socket removes this capacity and so causes a shift in the frequency of the oscillator.

The oscillator tank circuit consists of variable capacitor C102-A, trimmer capacitor C148 and coil L114. The tank circuit is kept balanced by the use of capacitor C121, which equalizes the output capacitance of the tube. Resistor R112 tends to suppress spurious oscillation. Inductance L123 reduces the heater-to-cathode capacitive reactance so that the phase shift of the signal applied from the cathode of the doubler tube to the oscillator cathode is as small as possible, while capacitor C160 keeps L123 from shorting the bias developed across resistor R111 to ground. Plate voltage is fed to the center tap of coil L114 through resistor R113 from a 150-volt regulated source; the B+ line is by-passed for radio frequency by capacitor C120.

The output of the type V106-A oscillator tube is coupled to the grid of the doubler through capacitor C137. Grid bias for V106-B is provided by the voltage drop across cathode resistor R116 and by the drop across grid-leak resistor R114. Plate voltage is applied through the untuned primary of bifilar-wound transformer L115; voltage is obtained from a 150-volt regulated source through decoupling resistor R125, which is by-passed for radio frequency by capacitor C123.

The doubler cathode circuit is not by-passed, so that the r-f voltage drop across resistor R116 may be fed back to cathode resistor R111. The values of R111 and R116 are such that the feedback is limited, preventing oscillations which might occur due to the capacity across the crystal holder.

A test point is provided at the grid of the doubler to measure the d-c bias on the tube. The measured voltage is indicative of the amount of drive from the oscillator. Resistor R115 and capacitor C122 decouple the grid circuit from the point of measurement.

(*b*) BUFFER AMPLIFIER. The buffer amplifier stage employs a sharp cut-off pentode V107, a type 5654 in a conventional amplifier circuit. The tuned circuit of V107 consists of the center-tapped secondary winding of L115, a section of the ganged capacitor C102 and trimmer capacitor C147. Capacitor C126 compensates for the capacitance unbalance to ground in the secondary winding of transformer L115. Capacitor C162 serves to balance the opposite side of L115 with the input capacity of V107.

The grid is returned through the center tap on the secondary of L115 and through resistors R117 and R118 to a -3 volt tap on the power supply. This bias holding voltage functions to prevent exces-

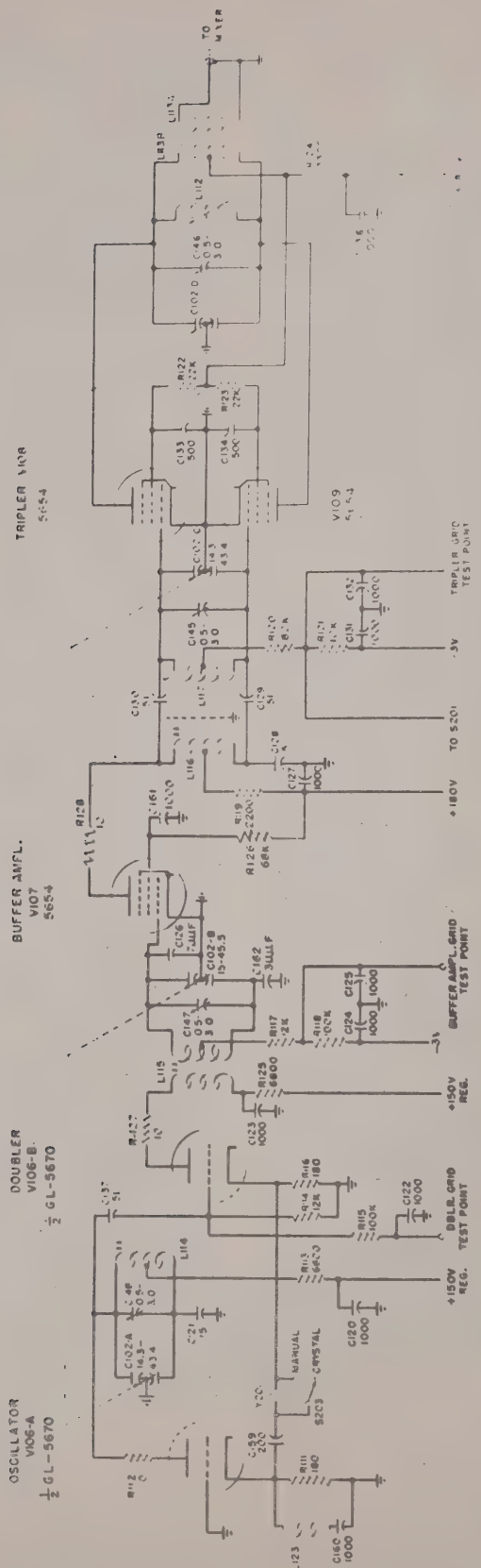


Figure 2-5. Simplified Schematic—Oscillator-Multiplier Section of Preselector

sive rise in plate current if driving voltage is removed. Capacitors C124 and C125 function to by-pass r-f currents around this circuit. A test point, connected to the junction of resistors R117 and R118, provides a means of measuring the amplifier grid-leak bias, thus indicating the relative amount of drive from the doubler stage.

Untuned coil L116 constitutes the plate load of V107. This coil is center tapped to provide a balanced load for coupling to the grids of the tripler stage. Capacitor C128 at the ground side of coil L116 functions to balance the output capacity of the amplifier tube at the other side of the coil. Plate voltage is applied through decoupling resistor R119 to the center tap of coil L116. C127 functions as r-f by-pass capacitor. The output of the buffer amplifier stage V107 is coupled to the grid circuit of the tripler stage V108 and V109 by means of capacitor C129 and C130. No appreciable inductive coupling exists between L116 and L117, since the two coils are isolated by the preselector casting.

(c) TRIPLER. The tripler stag employs two type 5654 pentodes, V108 and V109, in push-pull (figure 2-5). The parallel-resonant grid circuit consists of coil L117, a section of capacitor C102, and trimmer C145, and is tuned to the 2nd harmonic of the oscillator frequency. The center tap of coil L117 is returned through resistors R120 and R121 to the -3 volt grid-bias tap on the power supply. This bias holding voltage functions to prevent excessive plate current in the tube if the driving potential is removed. The bias holding circuit is by-passed for r-f to ground by means of capacitors C131 and C132. A tap at the junction of resistors R120 and R121 provides a metering point for checking the driving voltage applied to the grids of the tripler tubes, by measuring the grid-leak bias developed across resistor R121. The tap is also connected to the ALIGN position of switch S201 for alignment purposes, as explained in paragraph 2e of this section.

The plate circuit of the tripler stage is tuned to resonance at a frequency three times its grid input frequency, which results in a plate-circuit output frequency 18.6 mc higher than the receiver incoming signal frequency. The tripler plate circuit is a parallel-resonant combination of coils L112 and L113, and capacitors C102D and C146. Plate voltage is applied through resistor R124 to the center tap of L113. Screen voltage is obtained at the junction of R124, C136 and applied through screen-grid-dropping r - sistors R122 and R123 respectively. Capacitors C136, C133, and C134 provide r-f by-pass to ground, as required.

The output of the tripler stage is inductively coupled through coil L113A on the oscillator-multiplier chassis, and through coil L110A on the r-f converter chassis, to the grid circuit of the mixer stage, as described in paragraph 2a(1)(e).

b. IF/AF AMPLIFIER.

(1) I-F AMPLIFIER STAGES. The mixer output is link-coupled to the receiver i-f section which consists of five stages of amplification tuned to the intermediate frequency, 18.6 mc. The overall i-f selectivity curve is shown in figure 7-6.

(a) FIRST I-F AND SCAN CHANNEL AMPLIFIER (figure 2-7). A type 6BA6 remote cut-off pentode (V201) is arranged as a split-load amplifier; the tube functions as both the first i-f amplifier and as a cathode follower to provide output for a scanning channel indicator (panoramic adapter). The cathode resistor, R202, is not by-passed, so that the r-f voltage developed across it may be utilized as the scanning channel output (figure 2-7). The scanning output is taken from resistor R202, brought through connector P201 on the IF/AF chassis to jack J406 on the base plate of the cable filter (Band Suppression Filter), and then routed through a short piece of coaxial cable to the SCAN output jack (J403) on the rear of the filter.

The signal from the mixer is applied to the grid of V201 through transformer T201. The primary is an untuned, low-impedance winding; the secondary is tuned and is resistance-loaded to provide a scanning band-width of 600 kc, flat to within 6 db. AVC voltage is applied to the grid circuit of V201 through decoupling resistor R201, which is by-passed by capacitor C201-A. Screen voltage is obtained from the 105-volt regulated source through decoupling resistor R203, while the 180-volt plate supply is brought through decoupling resistor R204. Resistors R203 and R204 are each by-passed by a separate section of capacitor C202. The i-f output of V201 is coupled to the second i-f amplifier by means of transformer T202.

(b) SECOND, THIRD, FOURTH, AND FIFTH I-F AMPLIFIERS. The simplified schematic diagram of figure 2-8 is typical of the last four i-f stages. Each amplifier utilizes a type 9003 remote cut-off pentode, with double tuned transformers used as the interstage coupling device. All transformers used

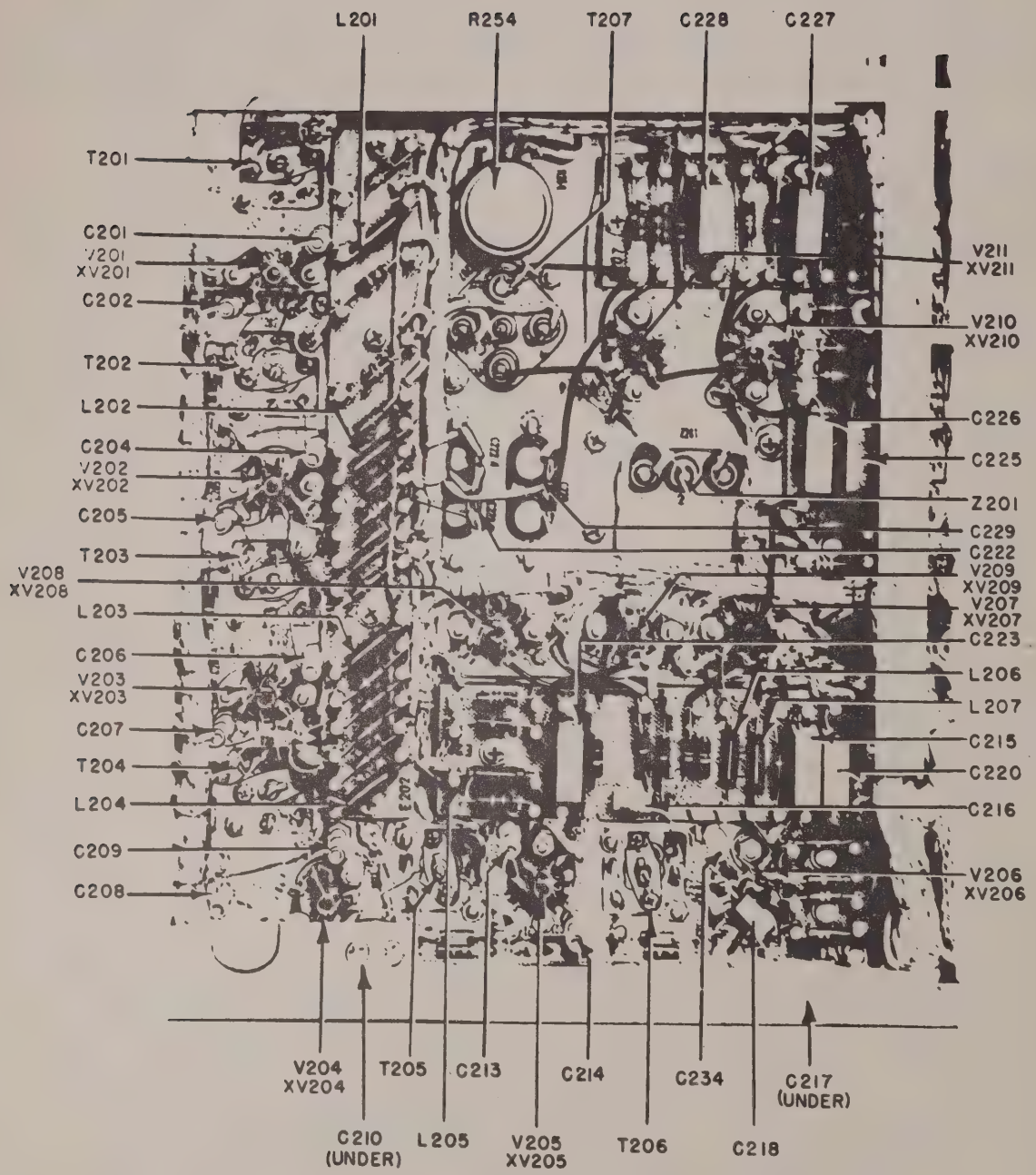


Figure 2-6A. Underside of IF/AF Section (All Parts but Resistors Identified)

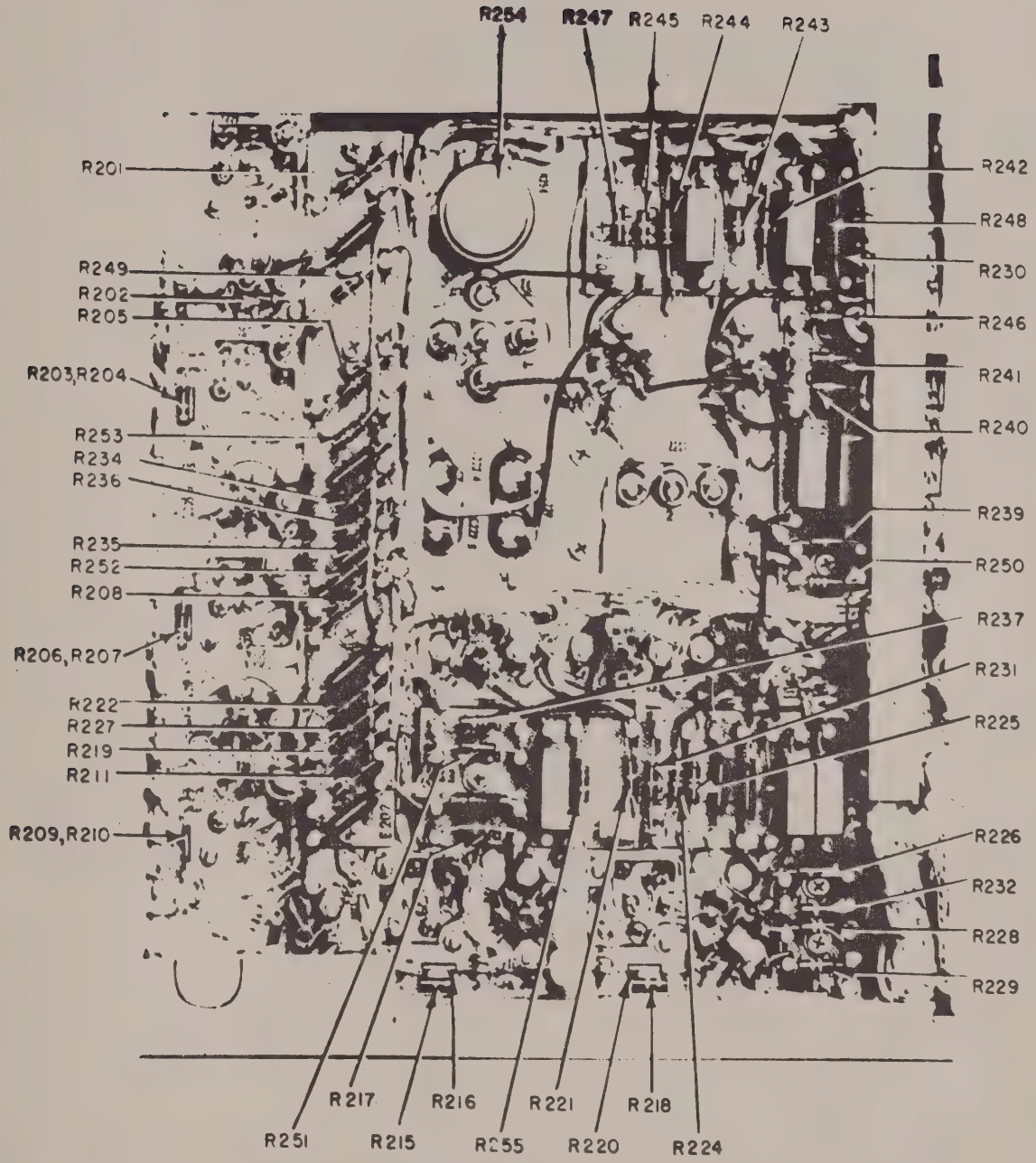


Figure 2-6B. Underside of IF/AF Section (Only Resistors Identified)

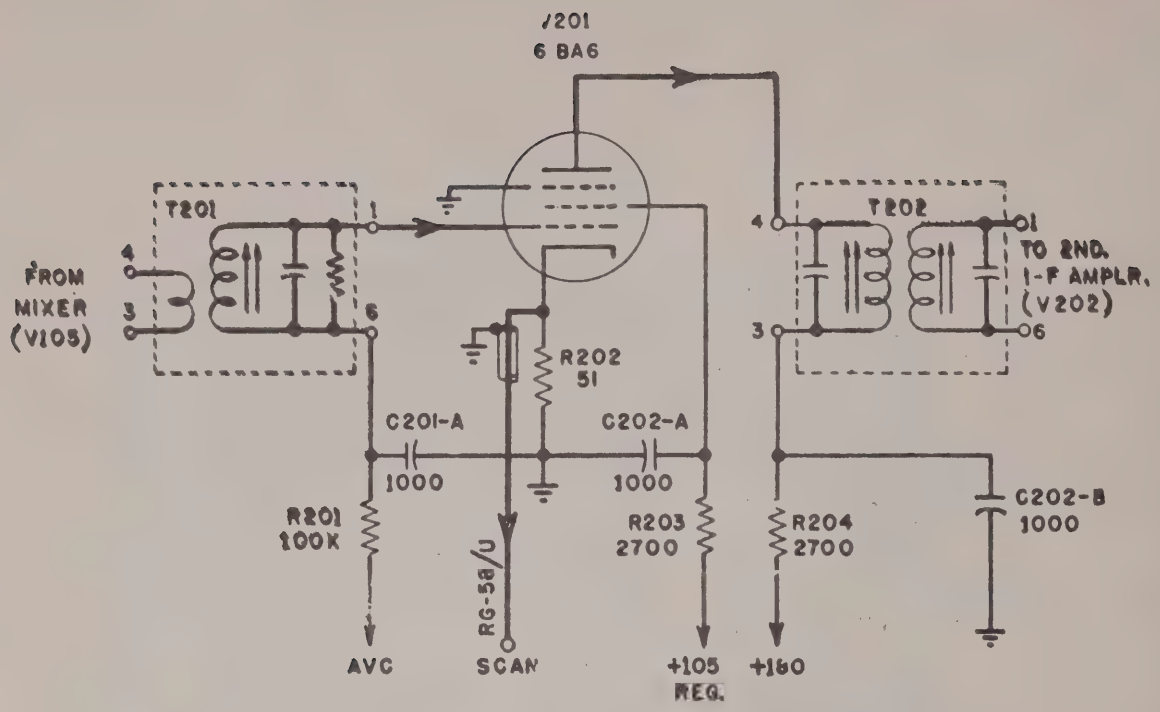


Figure 2-7. Simplified Schematic—First I-f and Scan Channel Amplifier

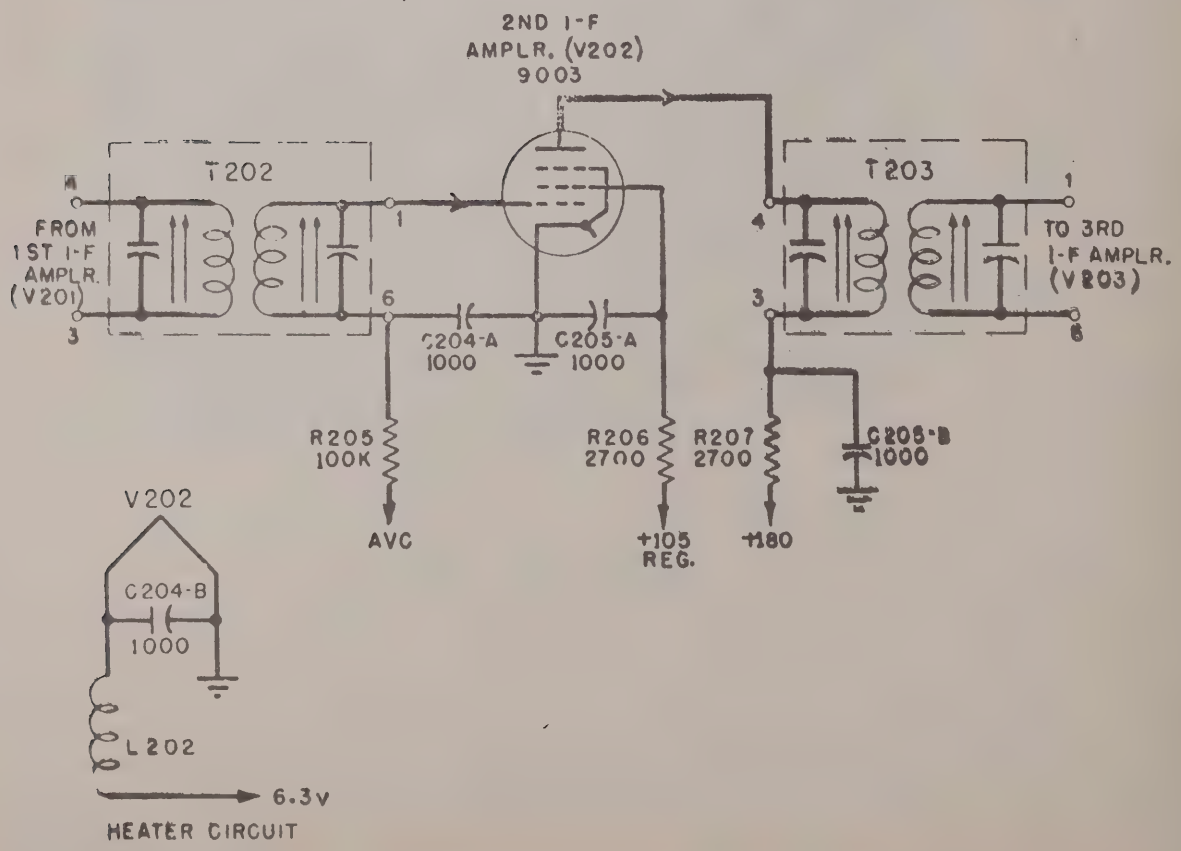


Figure 2-8. Simplified Schematic—Typical I-f Amplifier

in the i-f section are tuned by means of powdered-iron cores. Screen voltage for all tubes is obtained from the regulated 105-volt tap on the power supply, and plate voltage from the 180-volt tap. Both screen and plate voltages are applied through suitably by-passed decoupling resistors. The grid circuits of the second, third and fourth i-f amplifiers (V202, V203 and V204) are returned to the AVC line through a resistance-capacitance decoupling network. AVC is not applied to the fifth i-f amplifier (V205); instead, terminal No. 6 of transformer T205 is grounded. Grid bias for V205 is developed across cathode resistor R217, which is by-passed by capacitor C213-A.

(c) INPUT METER CIRCUIT. Input meter M501 is provided to indicate the approximate incoming signal strength. It also serves as an alignment indicator for the oscillator-multiplier section when switch S201 is placed in the ALIGN position. A simplified schematic of the meter circuit is shown in figure 2-9. One side of meter M501 is connected to terminal No. 3 of transformer T205 through a low-pass filter consisting of R212 and C211. The other side of the meter is connected through a similar filter (R213 and C212) to the arm of INP. MTR. control R214. Potentiometer R214, along with resistors R249 and R305, is in a voltage divider network connected between the 180-volt supply and ground.

With no signal present in the receiver, pentode V204 conducts heavily, causing a voltage drop across resistor R216. The INP. MTR. control, R214, is then adjusted so that the center-arm potential is equal to the potential at terminal No. 3 of transformer T205. This results in equal potentials at each side of meter M501 and, consequently, no meter indication. When a signal is received, the developed AVC voltage increases the bias on V204, and the reduction in plate current decreases the voltage drop across resistor R216. Since a voltage difference then exists across the meter terminals, an indication is obtained on the meter.

The INPUT METER functions in the same manner when used for alignment purposes. However, the AVC voltage is replaced by the tripler grid-leak bias, as explained in detail in paragraph 2e, this section.

(2) AUDIO FREQUENCY CIRCUITS.

(a) SECOND DETECTOR. A simplified schematic diagram of the second detector is shown in figure 2-10. One half (V206-A) of a type 6AL5W dual diode is used in a conventional diode circuit. I-f transformer T206 couples the signal from the fifth i-f stage (V205) to the detector. Resistors R224, R225 and R226 constitute the diode load, which is by-passed for radio frequency by capacitors C216 and C217-A. The audio-frequency output, obtained at the junction of resistors R224 and 225, the detector test point, is coupled through capacitor C220 to the first a-f amplifier grid when noise-limiter switch S202 is in the OUT position.

(b) NOISE LIMITER. When noise-limiter switch S202 is in the N.L. (on) position, a series-valve noise limiter is placed in the circuit between the second detector and first audio-stage (see figure 2-10). The limiter, V207-A, is one half of a 6AL5W dual triode which functions as follows:

The negative voltage, developed across second detector resistors R224 and R225, is applied through resistor R221 to capacitor C215, building up on this capacitor a negative potential equal to the total average rectified d-c voltage, as measured between terminal No. 6 of T206 and ground. The audio-frequency component of the rectified voltage is taken from the detector diode circuit at the junction of resistors R224 and R225. The audio-frequency path is then from plate to cathode of V207-A, across switch S202, and through capacitor C220 to the grid of the 1st audio amplifier tube (V209). It will be noted that the cathode of V207-A is at the potential of terminal No. 6 of T206, which is more negative than the plate potential of V207-A because of the voltage divider action of R224 and R225. Since the diode cathode is at a negative potential with respect to the plate, current flows from plate to cathode and an a-f path is established through this tube. In the event that a sharp pulse of noise is received the long time constant of R221 and C215 does not permit capacitor C215 to become charged to the high transient voltage. However, terminal No. 6 of T206 rapidly follows the change, placing the plate of V207-A at a more negative potential than the cathode, thereby cutting off current flow in the tube for the duration of the noise pulse. Consequently, the noise pulse does not enter the audio-frequency amplifier circuit. Resistor R226 in the cathode of the 2nd detector acts as an accelerating circuit to bring the noise limiter diode V207-A to the condition of non-conduction more quickly, when a noise pulse enters the receiver. A positive pulse from the cathode end of R226 is coupled to the limiter-diode cathode through capacitor C215 and resistor R223. Thus, an additional positive voltage is initially present at the cathode, which aids in cutting off tube V207-A.

Resistors R219 and R227 form a voltage divider across the 105-volt regulated supply, producing a positive voltage of approximately one volt. This is applied through resistor R222 to the cathode of V207-A. The positive bias is required to balance out the contact potential of this tube, permitting operation of the diode as a noise limiter on lower levels of noise. By normally operating the cathode of V207-A considerably more negative than the plate, allowance is made so that clipping does not occur on modulation peaks below a certain level.

(c) AVC RECTIFIER. One half of a 6AL5W dual diode (V206-B) is utilized in the AVC circuit, which is shown in simplified form in figure 2-11. The diode is connected as a shunt rectifier across the sec-

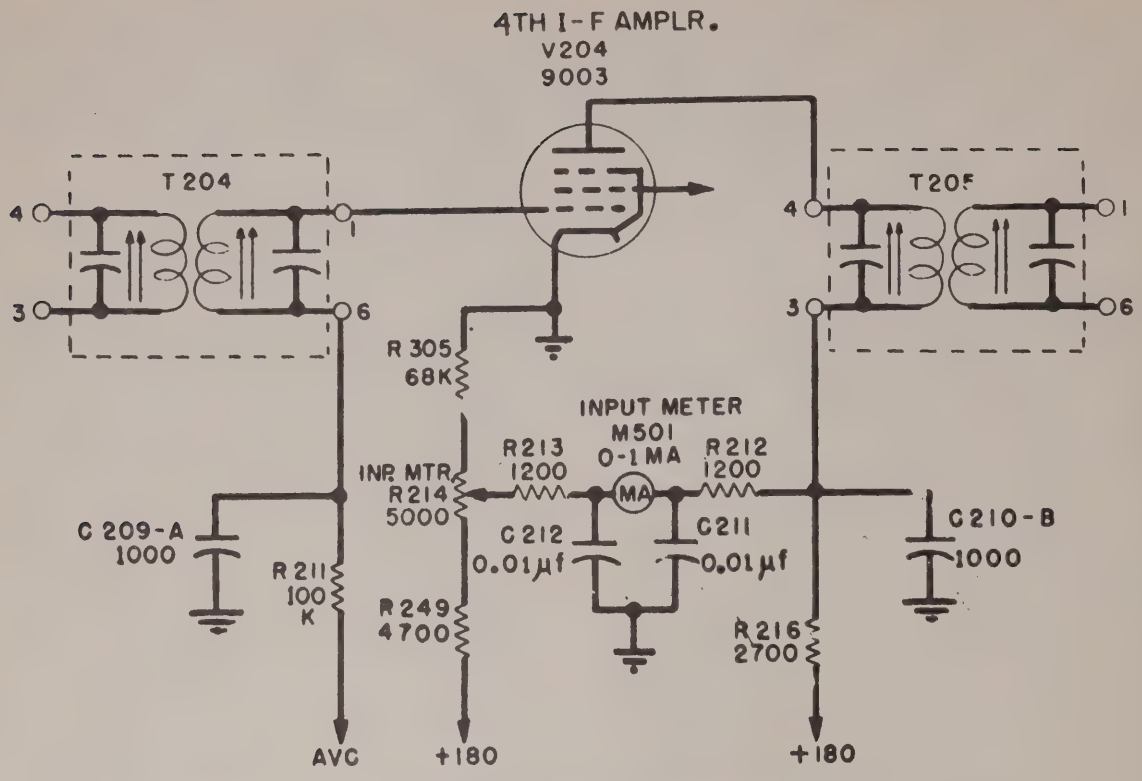


Figure 2-9. Simplified Schematic—Input Meter (M501) Circuit

ondary of transformer T206; coupling is accomplished through capacitor C218 and capacitors C216 and C217-B in series. With switch S210 in the REC. position, the diode load consists of resistors R229 and R230. The junction of these two resistors is at a potential of three volts negative which places the diode plate at this same voltage. The three-volt negative potential is developed across resistors R230 and R248 by the return plate current which flows through them. The cathode is connected to the junction of resistors R230 and R248, placing it at a potential of approximately two volts negative. Thus, AVC delay is provided by the resultant one-volt bias. AVC voltage is applied to the r-f amplifiers, the first four i-f amplifiers and the first a-f amplifier through resistor R228. Suitable R-C decoupling networks are incorporated in the grid circuit of each of the controlled stages. The long time constant of R228 and C222-A prevents the AVC voltage from following rapid variations in carrier level. Capacitor C221 is a dual r-f by-pass unit.

The AVC circuit also provides means for indicating the alignment of the oscillator-multiplier section of the receiver. When switch S201 is placed in the ALIGN position, the cathode of V206-B is removed from the voltage divider across the three-volt bias source and is connected to the grid return of the tripler stage (V108, V109). Under this condition, the diode load consists of resistors R229, R230 and R248 in the diode circuit (see Paragraph 2*c*(3) and resistor R121 in the tripler circuit (figure 2-5). Both cathode and plate are at a negative potential of three-volts. As the tuned circuits of the oscillator, doubler, and tripler grid are tuned to resonance, the drive to the tripler circuit will increase. The portion of the resultant tripler grid-leak bias developed across resistor R121 is applied to the AVC diode cathode. Diode current will then flow, causing a negative voltage to appear on the AVC bus. This, in turn, will cause a reading on INPUT meter M501, as explained in paragraph 2b(1)(c). The greater the meter-deflection, the greater the drive and the grid-leak bias at the tripler grid; hence, an indication of alignment is obtained.

(*d*) SILENCER. The simplified schematic diagram of figure 2-12 shows the silencer circuit. The noise silencer (squelch) circuit is used to prevent noise from reaching the audio section of the receiver in the absence of an incoming signal of some predetermined minimum level. A controlled diode (V207B) between the first and second audio stages permits the audio signal to pass during conduction, and cuts off the audio signal when it is not conducting. Tube V207B is one half of a type 6AL5W dual diode, and tube V208, the silencer amplifier, is a d-c amplifier which controls the diode.

The audio signal is fed to the cathode of V207-B from filter Z201 (see figure 2-1) through audio gain control R238 and capacitor C225. When the diode

conducts, the audio signal reaches the second a-f amplifier through capacitor C226. The silencer circuit functions when the SILENCER switch (S501) is in the IN position. During reception of a signal a negative voltage is developed at terminal No. 6 of the i-f transformer T206. This voltage is applied, through resistor R231, to the grid of the type 6AK5W silencer amplifier tube, V208, as negative bias.

An additional bias voltage is applied to the grid of tube V208 through resistor R251 for the purpose of establishing the threshold of operation of the silencer tube. This voltage, which is positive in potential, is obtained from the regulated 105-volt supply through the voltage divider action of resistors R233 and R253. It can be adjusted from the front panel by means of SILENCER potentiometer R233 located in the front panel right-hand compartment. (Fig. 4-1.)

When no signal is being received the negative bias developed at the second detector is quite low, and, without silencing, some noise would be present in the audio output of the receiver. The SILENCER control potentiometer acts to silence this no-signal noise output by increasing the positive bias on the grid of tube V208. This causes tube V208 to draw more plate current and increases the voltage drop across resistor R235 thereby making the voltage applied through resistor R236 to the plate of the silencer diode (V207B) lower than the diode cathode voltage. This stops current flow in the diode and prevents the conduction of the audio signal through it.

When an input signal appears, the negative bias previously mentioned will increase thereby reducing conduction in the silencer amplifier (V208) and raising the plate voltage. This makes the plate of the control diode (V207B) sufficiently positive for conduction and the output from the first audio stage is then allowed to pass to the second audio amplifier via the diode. In this manner noise is prevented from reaching the second audio amplifier when no useful signal is being received.

The level at which the silencer tube (V208) responds can be adjusted with potentiometer R254, the setting of which determines the screen voltage applied to that tube. This adjustment is used to compensate for possible changes in circuit constants occurring when V208 is replaced with a new tube (See paragraph 3d of section 5). The SILENCER switch (S501), when thrown to its OFF position, opens the cathode circuit of V208, thereby stopping conduction in the silencer amplifier tube and rendering the silencer circuit inoperative.

(e) AUDIO FREQUENCY CIRCUITS. The three audio amplifier stages are generally conventional. Refer to the simplified schematic diagram of these

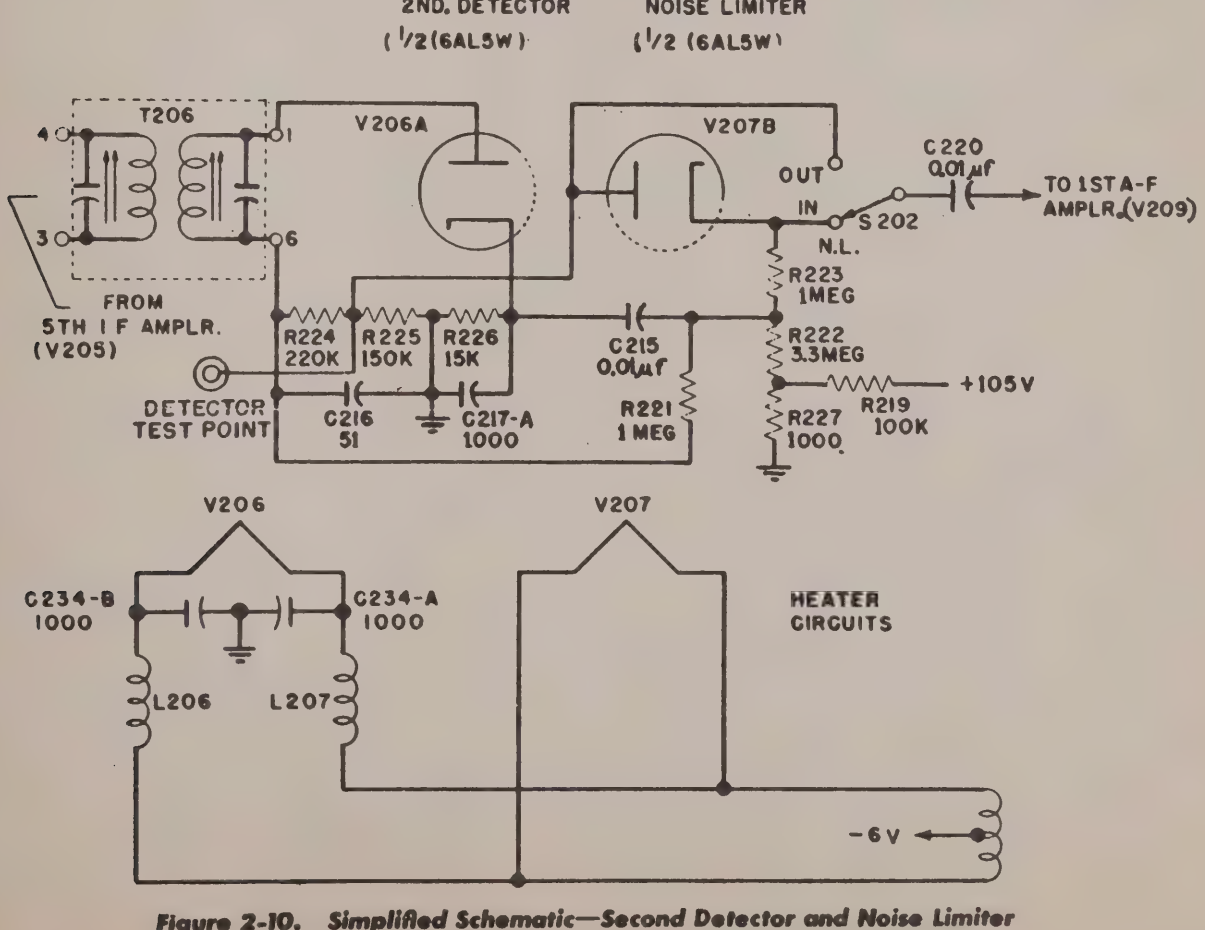


Figure 2-10. Simplified Schematic—Second Detector and Noise Limiter

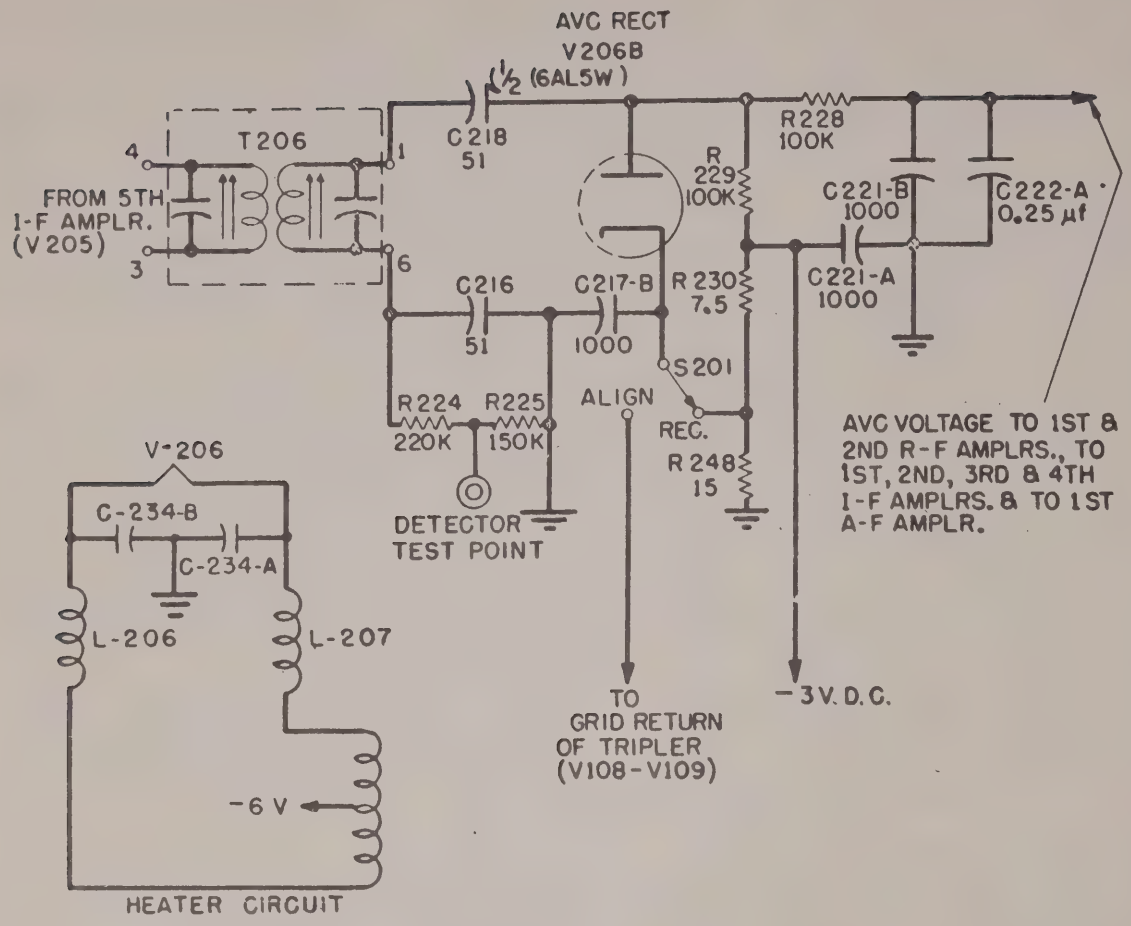


Figure 2-11. Simplified Schematic—AVC Rectifier Circuit

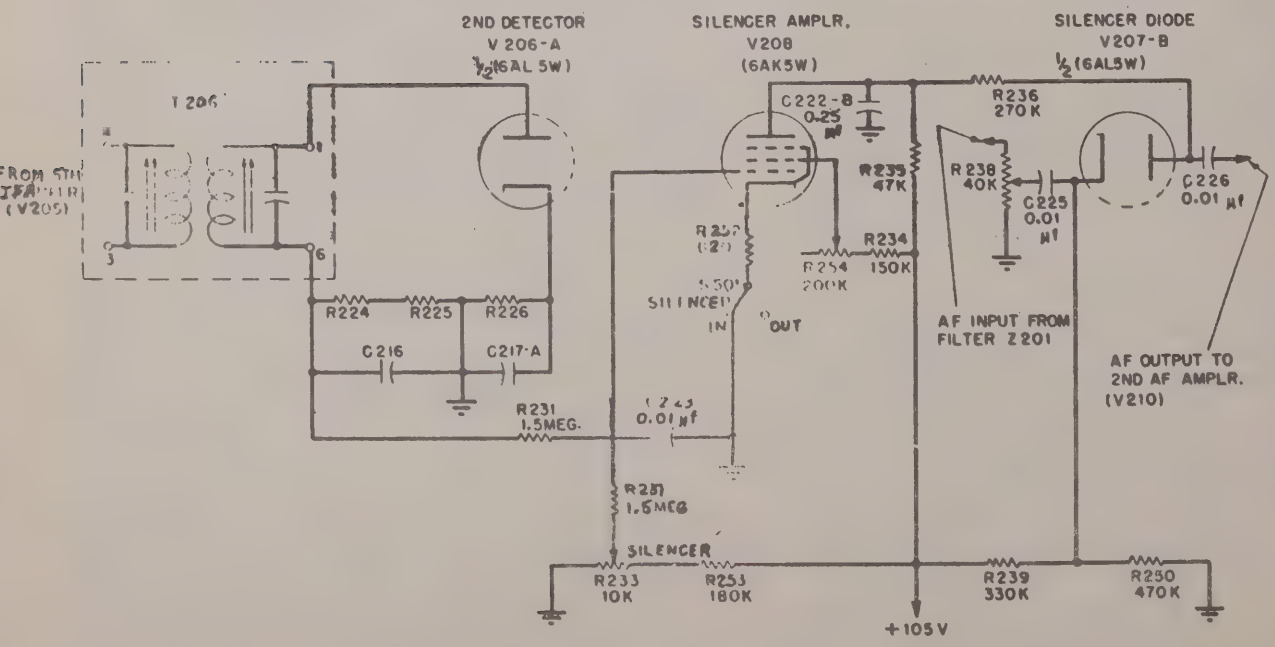


Figure 2-12. Simplified Schematic—Noise Silencer Circuit

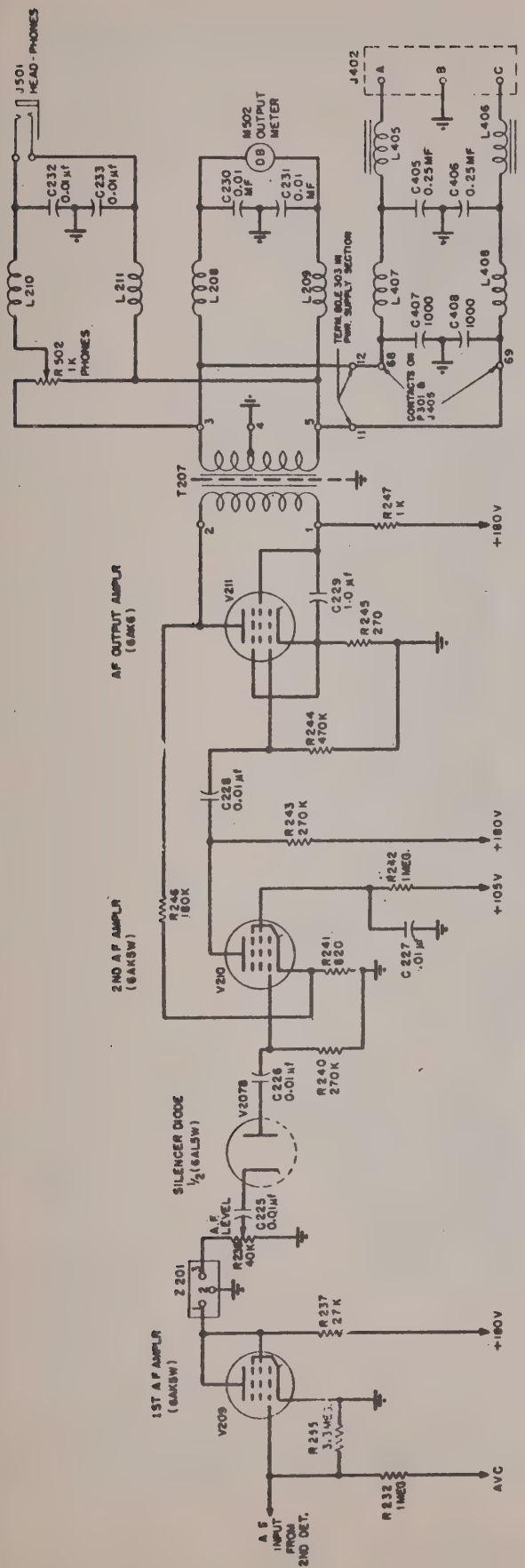


Figure 2-13. Simplified Schematic—Audio Frequency Circuits

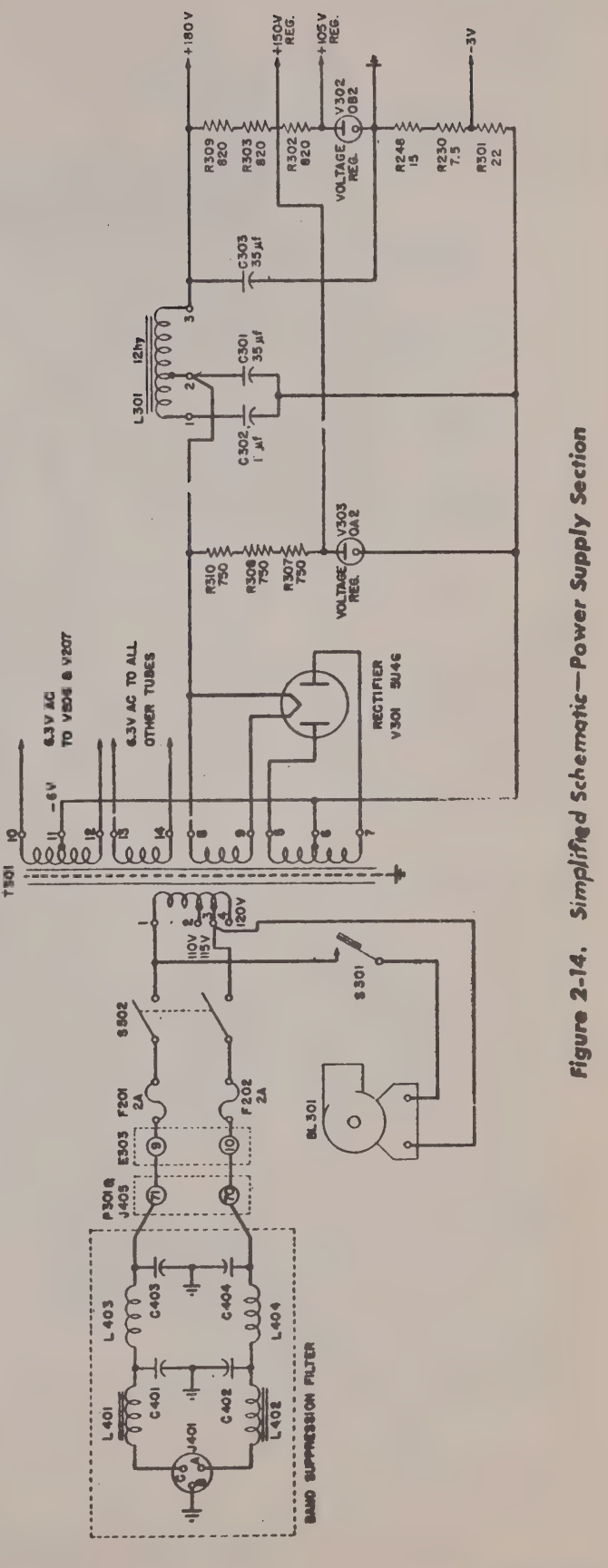


Figure 2-14. Simplified Schematic—Power Supply Section

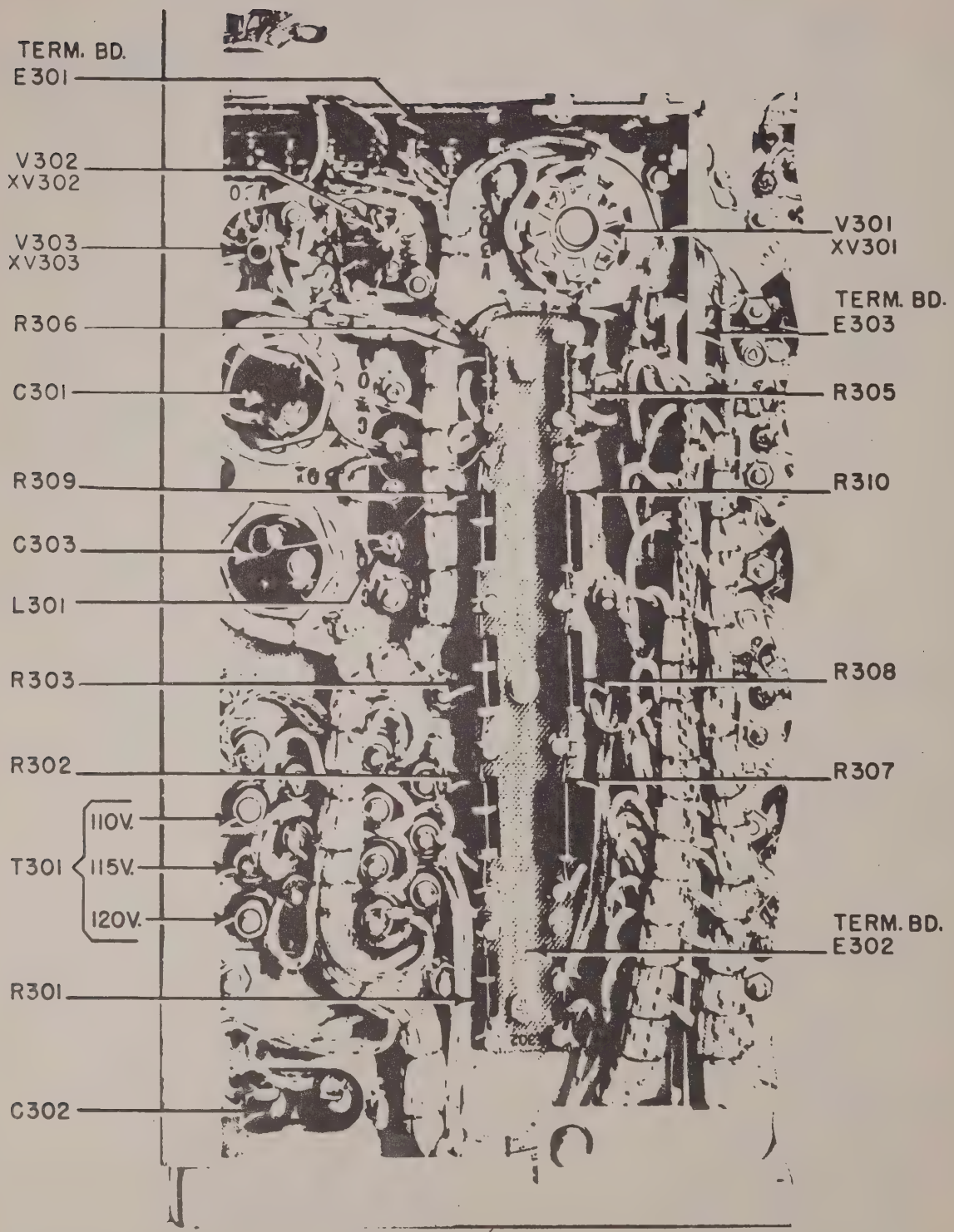


Figure 2-15. Underside of Power Supply Section

circuits, figure 2-13. The first stage is a triode-connected type 6AK5W pentode (V209) subject to AVC. Its output is fed through the 350- to 3500-cycle band-pass filter (Z201) which discriminates against undesired frequency components but transmits the required voice frequencies. The signal passes through the a-f level control, R238, and the control diode (described in paragraph f, above) to the grid of the second audio stage (V210). This stage is a conventional resistance-coupled pentode (type 6AK5W) voltage amplifier with an unby-passed cathode-bias resistor. Its output drives the final type 6AK6 pentode power stage (V211) which also operates with an unby-passed cathode-bias resistor. Feedback is used from the plate of the output stage (V211) to the cathode of the preceding stage (V210) in order to maintain a constant output voltage characteristic with a variation of output load impedance, such as would result from the plugging in or withdrawing of headphones, etc.

Audio signal from the amplifier is transmitted, via the electrostatically-shielded output transformer T207, to the required output circuits. The impedance step-down of the transformer is 10,000 to 60 and the secondary provides balanced output. Signal from the secondary is fed via the r-f filter composed of L208, L209, C230, and C231 to the output meter M502. Similarly it is fed via the PHONES gain control (R502) and associated r-f filter (L210, L211, C232, and C233) to the headphones jack (J501). A third circuit transmits audio output via the connector P301/J405 for external use through the output jack J402 located at the rear of the cabinet. This line is also filtered against external r-f fields by a combination of chokes (L405, L406, L407, L408) and capacitors (C405, C406, C407, C408). This filter is a part of the Band Suppression Filter.

For headphone use the front-panel PHONES volume control provides an audio level adjustment auxiliary to the main audio level control R238.

c. POWER SUPPLY. A single power transformer (T301) supplies heater power for all tubes and, after rectification, high voltage d.c. for plates and screens, as well as a small negative voltage used for bias. See the power supply explanatory schematic diagram, figure 2-14, and the photograph, figure 2-15.

(1) FILAMENT AND HEATER SUPPLY. Of the four secondary windings of transformer T301, three are for filament or heater power. One provides filament power at five volts for the type 5U4G rectifier, V301; a second supplies 6.3 volts for the detector, AVC, noise-limiter, and noise-silencer diodes V206A, V206B, V207A and V207B; and a third provides 6.3 volts for all other tube heaters. The center-tap of the diode heater secondary is connected to a six-volt negative potential instead of to ground. This bias on the heaters minimizes hum.

(2) PLATE AND SCREEN SUPPLY. The type 5U4G rectifier, V301, provides full-wave rectification of the high-voltage from the fourth transformer secondary, which is supplied at +180 volts for plates and at +105 volts for screens. A separate and regulated +150-volt output is provided for use on the local oscillator and first doubler stages of the converter circuit. Filtering is accomplished by capacitors C301, C302, C303, and the reactor L301. The inductance of the coil between terminals No. 1 and No. 2 is such that it is series-resonant at the ripple frequency in conjunction with the one mfd. capacitor C302, and thus provides a low impedance path for ripple currents. Hum is therefore minimized. The 35 mfd. input capacitor C301 and output capacitor C308 are used in the conventional manner. A type OA2 gaseous regulator tube (V303) is used with the required series resistance (R307, R308, R310) to regulate the 150-volt oscillator supply. The type OB2 regulator (V302) operates with its series resistance (R302, R303, R309, R230, R248, and R301) to regulate screen voltage at +105 volts. Plate voltage is sufficiently stable without regulation.

(3) BIAS VOLTAGE. Biasing voltages are obtained by operating the negative side of the rectifier output at a potential six volts below ground. This negative portion of the rectifier output is divided by resistors R248, R230 and R301 to provide a three-volt negative potential for holding bias. The full six-volt negative potential is applied to the heaters of diodes V206 and V207 to minimize hum.

(4) PRIMARY CIRCUIT. The primary of power transformer T301 is tapped for operation from a 110-, 115-, or 120-volt, 50-60 cps a-c line. The power supply (and therefore the receiver) is turned on or off by the front-panel POWER switch, S502, which opens both sides of the input power line. Circuit protection is provided by the two fuses, F201 and F202, which are in fuse holders mounted inside the right-hand front-panel compartment. Line power is brought to the power supply via the connector P301/J405 from the filter box (Band Suppression Filter) and input receptacle J401 at the rear of the receiver. The circuit is filtered against external r-f fields by the two-section filter composed of chokes L401, L402, L403, and L404, and capacitors C401, C402, C403, and C404. The latter are contained in the Band Suppression Filter

(5) BLOWER AND THERMOSTAT. The blower BL301 is mounted in the power supply section and is used to keep the operating temperature inside the receiver within satisfactory limits.

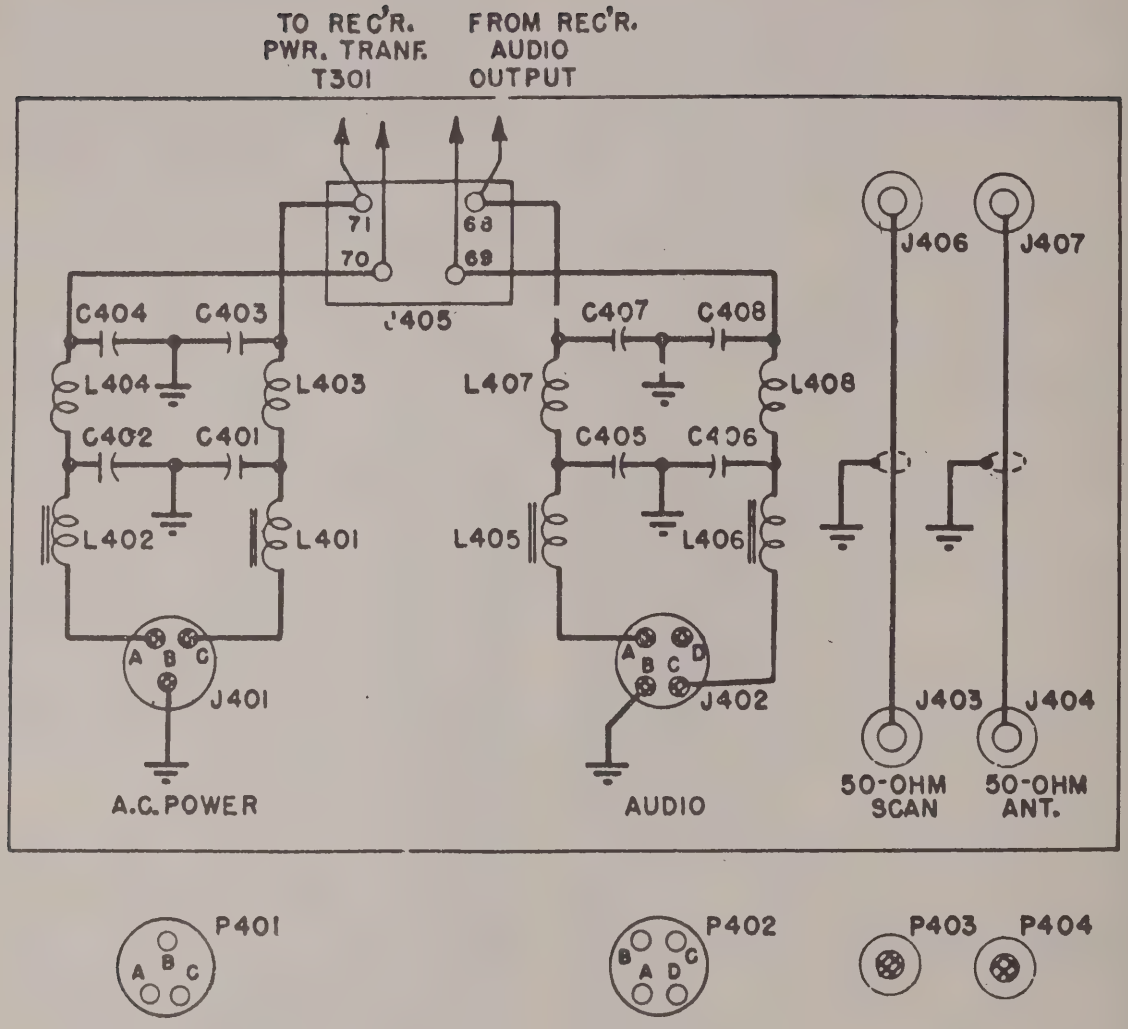


Figure 2-16. Simplified Schematic—Band Suppression Filter

SECTION 3
INSTALLATION

1. INSTALLATION DRAWINGS.

A list of drawings useful in connection with the installation of the equipment, and reproduced in this book, is given in table 3-1 below, together with contractor's drawing numbers and instruction book figure numbers.

TABLE 3-1. INSTALLATION DRAWINGS

Item No.	Subject of Drawing	Instruction Book Figure Number
1.	Outline Drawing—Radio Receiver R-516/URR-27	3-9
2.	Outline Drawing—Preselector	3-10
3.	Outline Drawing—Band Suppression Filter	3-11
4.	Outline Drawing—Relay Rack Mounting Brackets	3-7
5.	Outline Drawing—Repair Parts Box	3-8
6.	Interunit Connection Diagram	3-4
7.	Block Diagram—Complete Receiver	2-1
8.	Overall Schematic Diagram—Radio Receiver R-516/URR-27	7-17
9.	Wiring Diagram—Receiver Chassis	7-18
10.	Wiring Diagram—Preselector	7-19

2. UNPACKING THE EQUIPMENT.

a. GENERAL.

Each complete Radio Receiving Set AN/URR-27 is shipped in a single wooden crate with the receiver and accessories in one end and the spare parts and spare parts chest in a compartment at the other end. The items comprising a complete AN/URR-27 equipment are listed in table 1-1.

The method of packing the equipment is shown in figure 3-1. The receiver is separated from the walls of the inner paper carton by suitable paperboard spacers, and paperboard collars are used to protect the dials on the front of the cabinet and the cable filter (Band Suppression Filter) on the rear. The two angle brackets provided for use when the receiver is to be mounted on a relay rack are inserted in the voids of the top spacer, and the four connector plugs provided for use on external interconnecting cords are included in a separate cloth bag. The two copies of the instruction book are wrapped in a separate package which is placed on top of the top spacer.

The inner carton is placed inside a second carton and separated from it by a moisture-vapor-proof barrier. The outer carton is placed inside the larger compartment of the wooden crate and separated from it by a water-proof box liner. The moisture-vapor-proof barrier and the water-proof box liner are heat sealed at the time the equipment is packed for shipment.

To unpack the equipment:

1. Remove the top panel of the crate using a nail puller.
2. Cut open the water-proof box liner.
3. Break sealing tape and open the outer cardboard carton.
4. Cut moisture-vapor-proof barrier between outer and inner carton.
5. Break sealing tape and open the inner cardboard carton.
6. Lift out instruction books.
7. Lift out top paperboard spacer.
8. Remove relay rack mounting brackets from void spaces in this piece.
9. Locate and remove bag containing four connectors (P401-P404).
10. Remove silica gel bags (28) from recesses in side paperboard spaces.
11. Lift out receiving set.

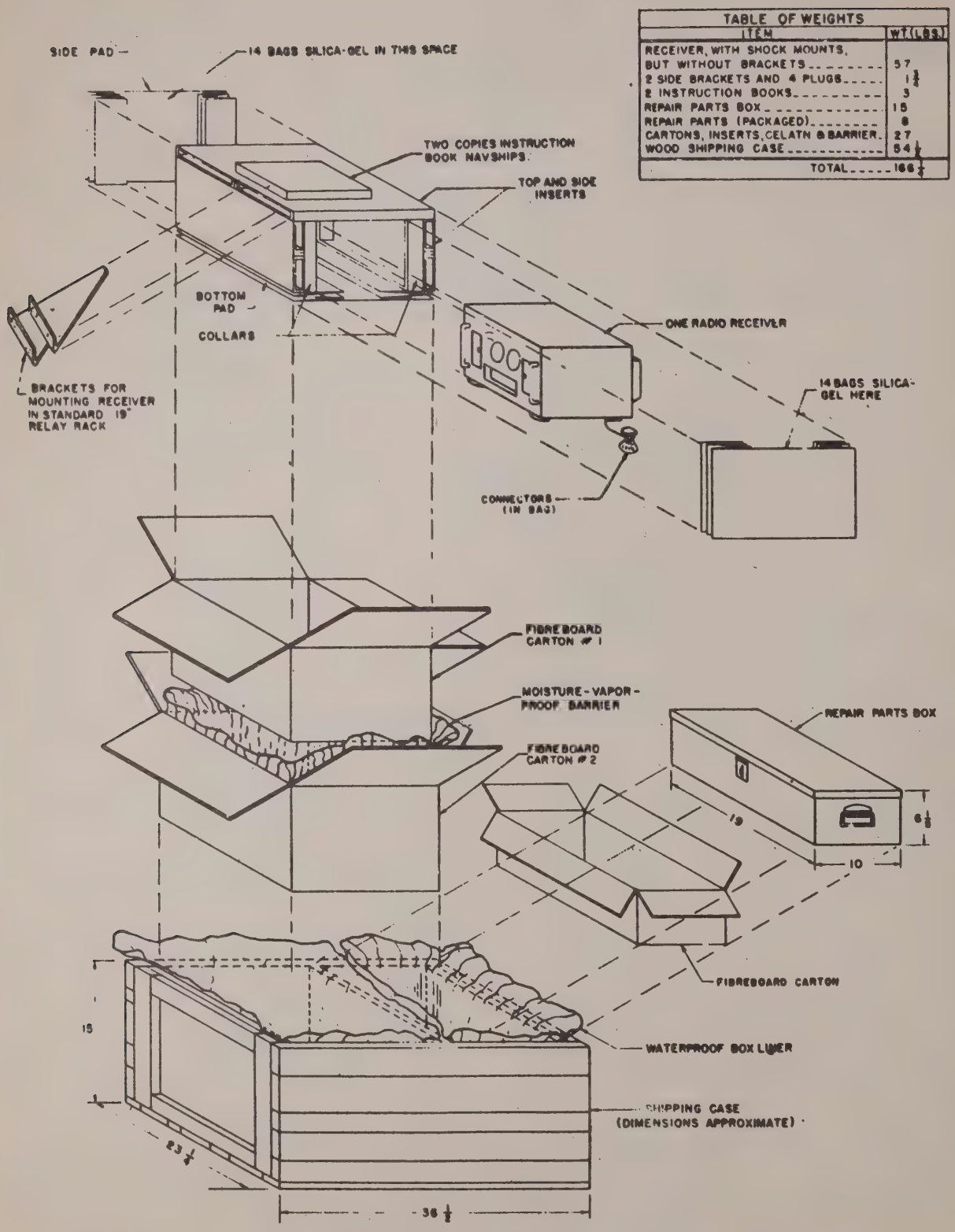


Figure 3-1. Method of Packing Radio Receiving Set, AN/URR-27

12. Discard paperboard collars protecting front and rear of receiver.
13. Cut waterproof box liner in smaller compartment of shipping crate.
14. Lift out repair parts chest.

b. RE-INSTALLATION OF RECTIFIER TUBE.

The only part removed from its normal location for shipment is the large type 5U4G rectifier tube (V301). This tube is wrapped in several thicknesses of Kimpak batting and placed on the receiver chassis within the receiver cabinet.

To remove the chassis from the cabinet loosen the four fasteners in the extreme corners of the front panel, by giving each a quarter-turn to the left, and pull the chassis forward until the spring-actuated stops on the bottoms of the side rails prevent further travel; then release these stops (one on each side) by pressing them upward and pull the chassis completely out of the cabinet (figure 5-1). To remove the Band Suppression Filter from the rear of the cabinet, reach inside the cabinet to the back (see figure 3-3) and squeeze together the handles of the pairs of snap-slide fasteners located at the top, at the bottom and at each side of the rear wall.

To restore tube V301, loosen the tube clamp (attached to chassis), if in closed position, by flipping toggle; insert the tube, and then tighten the tube clamp toggle, using a screwdriver shaft if the space is too cramped for the fingers.

c. MECHANICAL CHECK.

The equipment should be inspected for possible damage or disarrangement during shipment. Check to see that no nuts, washers, bits of solder or other foreign particles have become lodged where they might cause a short circuit, and tighten any screws or nuts which may have worked loose. A careful search should also be made for broken wires and loose connections since a detailed mechanical inspection at this time may save much inconvenience in the long run. All mechanical controls should be operated in each alternate position, or through their full range of travel, in order to detect any bent shafts or other evidences of abnormal operation. Also check to see that all tubes are well seated in their sockets, that all tube shields are firmly in place, and that fuses F101 and F102 are in their holders, and the holders in place, in the right-hand panel compartment.

Note

The latest approved installation instructions should be followed irrespective of the information given in this section.

3. INSTALLATION.

a. LOCATION OF EQUIPMENT.

In locating the receiver consideration should be given to the accessibility of a suitable source of 110-120-volts, 60 cps power, of the antenna lead-in, and of any supplemental equipment which may be employed. It should be located where adequate fresh clean air is available for ventilation. Also, clearances should be adequate to permit removal of the chassis from the cabinet, and to permit access to tubes and adjustments in the preselector without complete removal of the chassis.

The receiver is shipped with four shock mounts attached ready for installation on a table or bench. These should be removed and the angle brackets attached to the cabinet in their stead if the receiver is to be installed in a standard relay rack.

(1) TABLE OR BENCH MOUNTING.

If the receiver is to be set up on a bench or table, and the installation is to be more than temporary, it should be bolted in place. To do this remove the receiver chassis from the cabinet, locate the cabinet in the desired permanent position and drill four 3/8" diameter holes in the bench, in line with the centers of the shock mounts. Next drop a 5/16" diam. bolt through the hollow core of each shock mount and the hole in the bench below it, and thread on a nut against a suitable washer from the underside. These nuts should be drawn up tight, but not tight enough to place the shock mounts under compression; then a second nut should be added and jammed tight against the first to prevent loosening.

Before dropping the mounting bolts through the shock mounts make sure that the phosphor-bronze ground strap provided is located in the hollow of one of the shock mounts so that the bolt passing through that shock mount will also pass through the large hole in one end of the strap. The other end of the strap should be fastened to the bottom of the cabinet by one of the four screws securing the shock mount involved.

(2) RELAY RACK MOUNTING.

If the receiver is to be mounted on a standard relay rack, it will be necessary to remove the four shock mounts from the bottom of the cabinet and to attach the two angle brackets provided to the sides of the cabinet (see figures 3-2 and 3-7). The shock mounts can be taken off by merely removing the bolts in the corners of their flange plates. The angle brackets are symmetrical in shape and are attached one to each side of the cabinet by means of No. 8-32 x 1/2" long Phillip's head machine screws. Five holes in each bracket line up with five tapped holes in each side of the cabinet. The required screws will be found threaded into the tapped holes in the cabinet. Removal of the shock mounts will also cause detachment of the phosphor-bronze grounding strap which is ordinarily connected between one of the shock-mount mounting screws and the 5/16" diam. cabinet mounting bolt which drops through the hollow core of the shock mount. This strap will not be needed for relay rack mounting, but should be put in safe keeping for possible future use.

b. EXTERNAL CONNECTIONS.

External connections are made to suitable connectors on the rear of the Band Suppression Filter

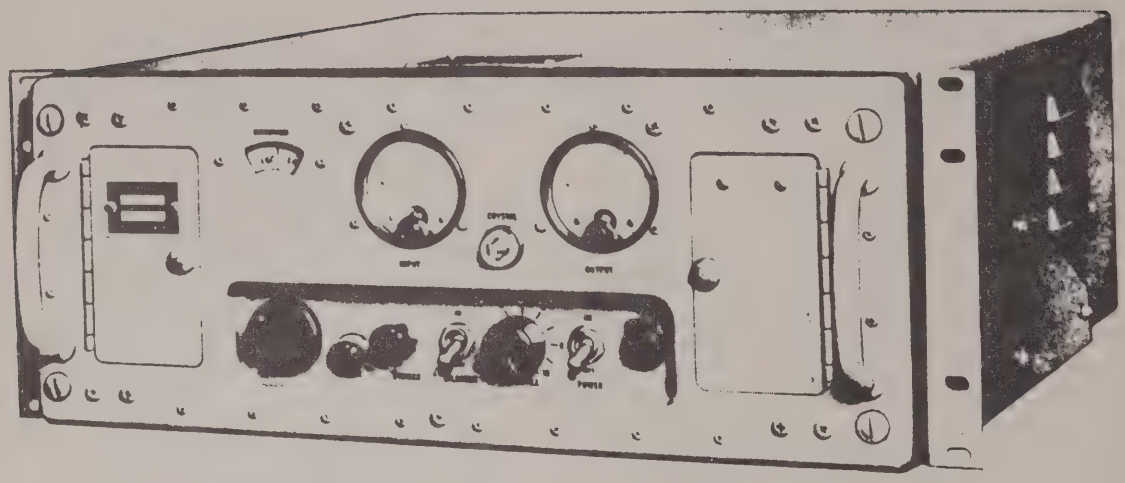


Figure 3-2. Front View, Shock Mounts Removed, Relay Rack Mounting Brackets Attached

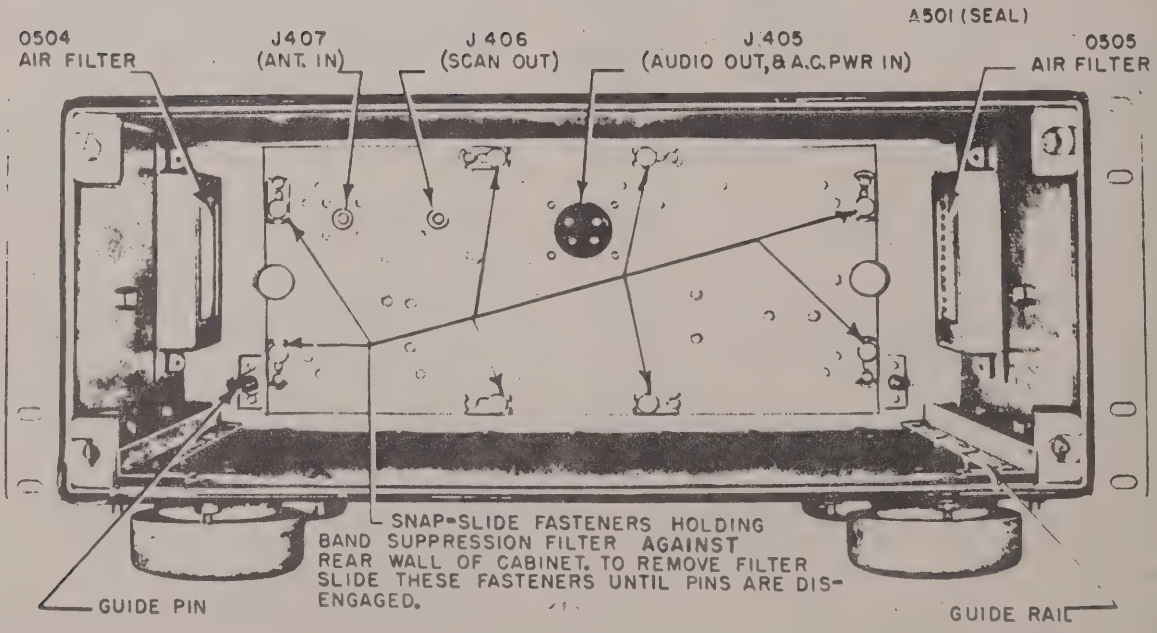


Figure 3-3. View into Cabinet Showing Front of Band Suppression Filter, and Method of Attachment of Same to Cabinet

on the rear of the receiver chassis. Cables for making external connections to the receiver are not supplied, but connectors (plugs) suitable for use with such cables are provided. The types and functions of these plugs are indicated in figure 3-4, and summarized in table 3-2 below.

TABLE 3-2. CONNECTORS (PLUGS) SUPPLIED WITH AN/URR-27 EQUIPMENT FOR MAKING EXTERNAL CONNECTIONS

Circuit Symbol of Plug	Circuit Symbol of Mating Receptacle	Circuit in Which Used	Type Wire or Cable to be Used with Plug	Plug Type (and/or FTRC Dwg. Number)
P401	J401	110-120 v, 60 cps power input	MCOS-2	AN-3106-14s-7S + AN-3057-6 cable clamp
P402	J402	Audio output to interphone, or other audio listening device(s).	TTHFWA-1	AN-3106-14-s-2S + AN-3057-6 cable clamp
P403	J403	50-ohm scan output (to panoramic adapter, if used)	AN Type RG-8/U Coaxial	Navy Type (—49195)
P404	J404	50-ohm antenna input		AN Type UG-21B/U

Procedures for making up cables from coaxial transmission line and coaxial connectors are shown in figures 3-5 and 3-6.

The plug provided for the power cable (P401) has three female contacts. Contacts A and C connect to the a-c line and contact B to ground. Pins A and C on the 4-contact audio output connector (P402) provide a balanced output connection for any audio frequency load having an impedance between 60 and 600 ohms. Pin B of this connector is connected to ground, and Pin D is unused.

The ground lug on the back of the band suppression filter, between receptacles P403 and P404, should be connected to the station ground via a short length of copper braiding, not less than ½" wide.

The power input receptacle (J401) is wired to the primary of power transformer T301 through the band suppression filter. The primary of this transformer is tapped to permit operation of the receiver from a 60 cps power source of 110, 115 or 120 volts potential (see figures 2-15 and 2-14). Terminals 1 and 2 should be used for a 110-volt input, terminals 1 and 3 for a 115-volt input and terminals 1 and 4 for 120-volts. In the equipment, as shipped, this transformer is wired for 115-volt operation.

c. PREPARATION FOR OPERATION.

(1) GENERAL.

(*a*) If not already in place, insert the crystal required for the desired channel of operation in the crystal holder in the left-hand compartment of the front panel. The correct crystal frequency to be used can be determined from this formula:

$$\text{Crystal frequency (in Mc.)} = \frac{\text{selected channel frequency (in mc.)} + 18.6 \text{ mc.}}{6}$$

(*b*) Connect one end of the a-c power cable to the A.C. POWER receptacle on the rear of the set, and the other end to a source of 115-volt, 60 cps power (or to a 110-volt or 120-volt source if connection has been made to proper tap on primary of transformer T301, as explained above).

(*c*) Connect cable from transfer panel of RF/AF unit or speaker-amplifier to AUDIO receptacle on rear of set.

(*d*) Connect antenna lead-in plug to 50-OHM ANT. receptacle on rear of set.

(*e*) Position the receiver controls as follows:

CRYSTAL-MANUAL switch S203 (in left compartment)—in CRYSTAL postion.

N. L. (noise limiter) switch S202 (in rt. compartment)—in OUT position.

SILENCER switch S501—in OUT position.

A.F. LEVEL control R238 (screwdriver; rt. compart.)—maximum (full clockwise) position.

ALIGN-REC. switch S201 (in left compartment)—in REC. position.

PHONES control R502—in position "8".

(*f*) Throw POWER switch S502 to its ON position. After about four seconds the neon panel lamp marked CRYSTAL (I503) should light indicating that the receiver is under crystal control and that plate (B+) power is on. If the panel is not illuminated properly, use DIMMER control R501 to bring lamps

I501 and I502 up to the desired brilliance. After about two minutes warm-up time loosen the LOCK knob beside the tuning control and proceed to tune for the selected channel frequency.

(2) CRYSTAL CONTROLLED TUNING.

Rotate the tuning control crank until the selected channel frequency appears on the calibrated dial visible through the window above, marked MEGACYCLES. This frequency will be equal to 6 times the crystal output frequency, less 18.6 megacycles. The dial reading will indicate approximate tuning. With no signal coming into the receiver the exact setting is obtained by tuning for a maximum reading (maximum "noise") on OUTPUT meter M502. Under this condition INPUT meter M501 should read zero. If it does not it should be so adjusted by means of IMP. MTR. potentiometer R214 in the right-hand compartment. The equipment is now ready for operation as a crystal-controlled receiver. If desired, SILENCER switch S501 may now be thrown to its IN position and the SILENCER control (R233) knob in the right compartment adjusted for the desired silencing level. If the noise level is excessive when a signal is being received, the N. L. switch (S202) in the right-hand compartment may be thrown to its IN position. Use of the noise limiter circuit will cause a drop of about three db in the reading on OUTPUT meter M502. With no signal the level indicated on M502 should be between—5db and + 10db

Note

Because a harmonic mode crystal is used to control the oscillator circuit, it is possible that, at the frequencies mentioned below, resonance peaks will be observed at two different points in the frequency range when the receiver is being tuned for a maximum indication on the output meter (M502).

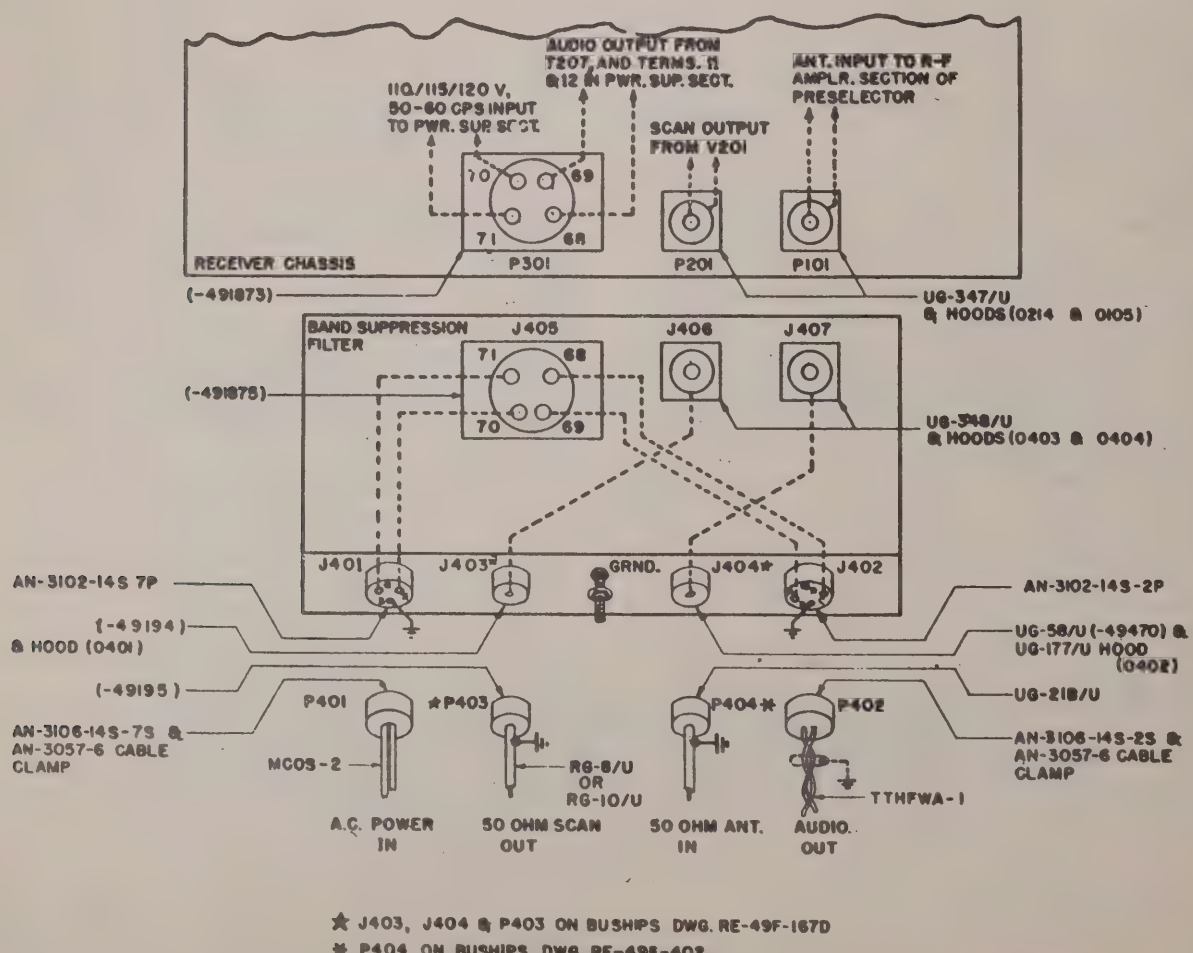


Figure 3-4. Locations of Connectors, and of I-f and R-f Cables

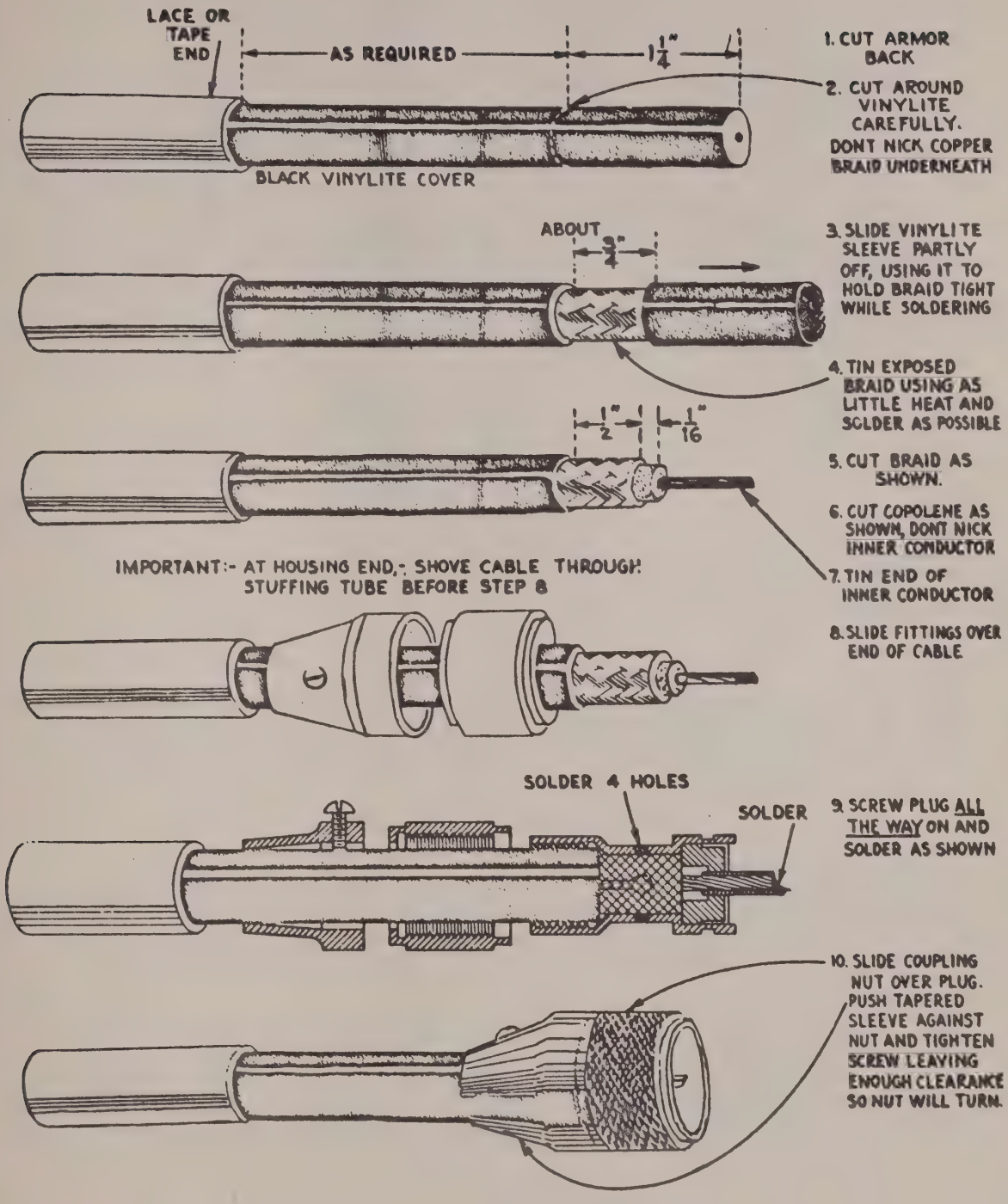
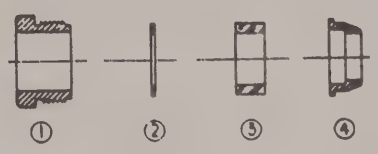
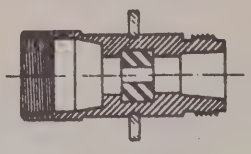

LACE OR TAPE END
AS REQUIRED
1 1/4"
1. CUT ARMOR BACK
2. CUT AROUND VINYLITE CAREFULLY. DONT NICK COPPER BRAID UNDERNEATH
BLACK VINYLITE COVER
ABOUT 3/4"
3. SLIDE VINYLITE SLEEVE PARTLY OFF, USING IT TO HOLD BRAID TIGHT WHILE SOLDERING
4. TIN EXPOSED BRAID USING AS LITTLE HEAT AND SOLDER AS POSSIBLE
1/2"
1/16"
5. CUT BRAID AS SHOWN.
6. CUT COPOLENE AS SHOWN, DONT NICK INNER CONDUCTOR
7. TIN END OF INNER CONDUCTOR
IMPORTANT:- AT HOUSING END, SHOVE CABLE THROUGH STUFFING TUBE BEFORE STEP 8
8. SLIDE FITTINGS OVER END OF CABLE
SOLDER 4 HOLES
SOLDER
9. SCREW PLUG ALL THE WAY ON AND SOLDER AS SHOWN
10. SLIDE COUPLING NUT OVER PLUG. PUSH TAPERED SLEEVE AGAINST NUT AND TIGHTEN SCREW LEAVING ENOUGH CLEARANCE SO NUT WILL TURN.

Figure 3-5. Method of Assembling Plug P403 (Navy Type—49195) to AN Type RG-8/U Coaxial Transmission Line to Form SCAN Output Cable

CABLE ASSEMBLY INSTRUCTIONS
For A and B TYPE CONNECTORS

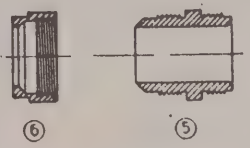


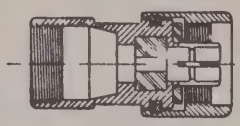
CABLE CLAMPING PARTS



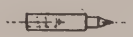
JACK BODY

FEMALE CONTACT

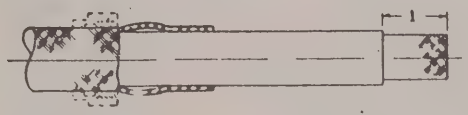




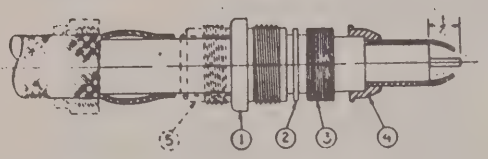
PLUG BODY



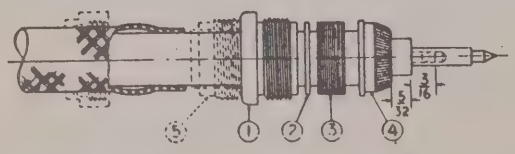
MALE CONTACT



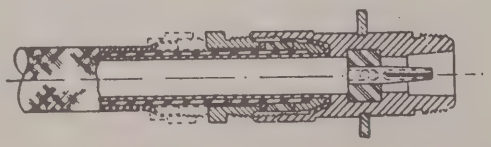
1. For armor cables slide Part 6 over armor and push armor back. Cut Vinylite jacket square and even back 1 inch. Be careful not to nick or cut braid wires.



2. Push back braid and cut off 1/4 of cable dielectric. Pull braid forward and taper toward center conductor. (This operation may not be necessary for single braid cables) Insert Part 1 or Part 5 if cable is armored, and follow with Parts 2, 3 and 4. Be sure Part 4 clears all braid wires and its internal shoulder rests squarely against end of Vinylite jacket.



3. Unbraid shield wires, spread open and lay back on Part 4 without wires crossing each other. Cut off excess braid wire length so that each wire will end before touching shoulder of Part 4. Cut off cable dielectric 5/32 from end of braid wires. Be sure to cut square and even and do not nick center conductor. Cut center conductor 3/16 from end of cable dielectric and tin. Solder male or female contact carefully and remove excess solder. Be careful that solder or flux does not get on end of cable dielectric.



4. Insert cable into plug or jack body as far as it will go. Push Parts 3 and 2 into body and tighten Part 1 or Part 5. Hold body with wrench and tighten Part 1 or Part 5. Do not allow body or cable to rotate during this operation. If cable is armored pull armor forward over tapered portion of Part 5 and cut off excess armor length. Unbraid armor wires for a short distance and bring forward Part 6 and clamp armor between two tapered surfaces. Be careful that loose ends do not extend into threads and jam.

Figure 3-6. Method of Assembling Plug P404 (AN Type UG-21B/U) to AN Type RG-11/U Coaxial Transmission Line to Form ANTenna Input Cable

When tuning to a channel within the frequency range of 105-109 megacycles, the second response would occur at the high frequency end of the band, between 187 and 191 megacycles. Conversely, when tuning to a channel within the frequency range of 187-191 megacycles, the second response would occur at the low frequency end of the band, between 105 and 109 megacycles.

To prevent incorrect tuning of the receiver in the 105-109 and 187-191 megacycle ranges the calibrated dial should be set, visually, at the approximate frequency of the desired channel, then the final adjustment made by peaking the output meter for maximum noise indication.

(3) MANUALLY CONTROLLED TUNING.

To operate the equipment as a continuously-variable manually-tuned receiver throw the CRYSTAL-MANUAL switch (S203) in the left-hand compartment to its MANUAL position. This will cause the neon panel lamp marked CRYSTAL (I503) to go out. The receiver may now be tuned to any frequency within the 105-190 mc range by operation of the single tuning control crank, as for crystal-controlled tuning. The sensitivity of the receiver is approximately the same for either crystal controlled or manual tuning and will be greater than five microvolts for a 10 db signal-to-noise ratio over the entire range.

(4) SCAN OUTPUT.

This output is used for operation of a panoramic adapter.

For instructions on the use of such equipment, consult the manual supplied with it.

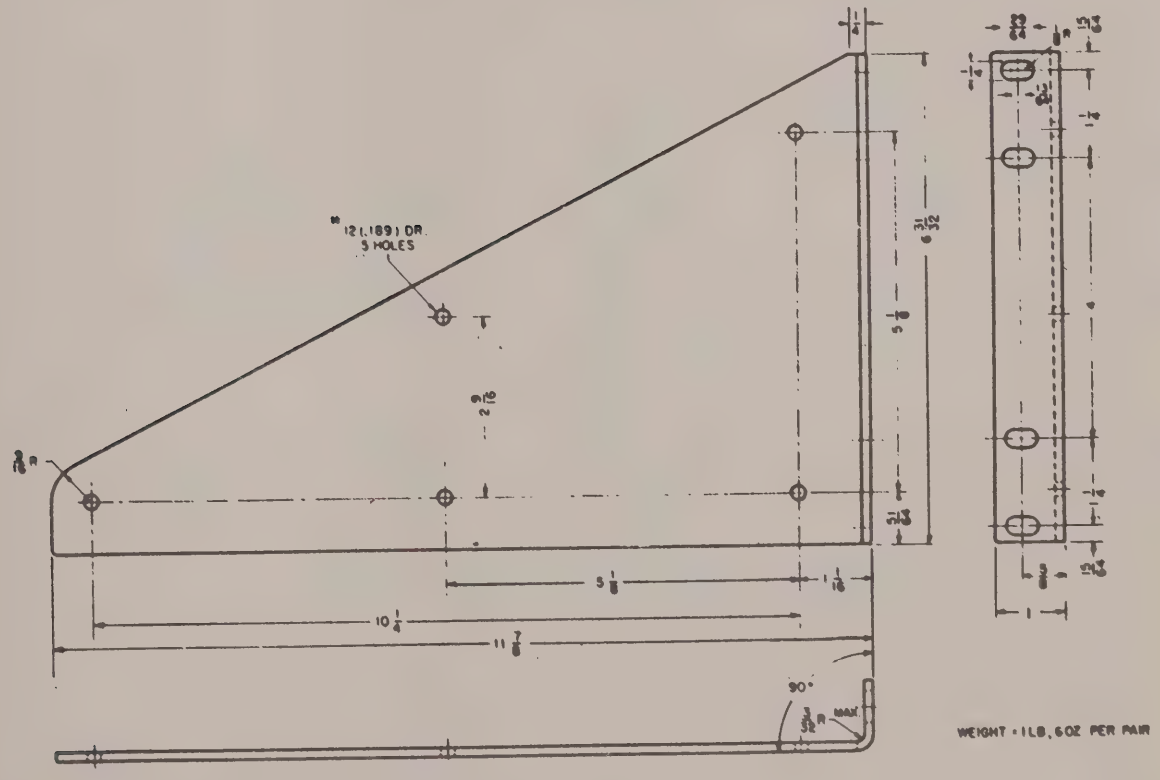
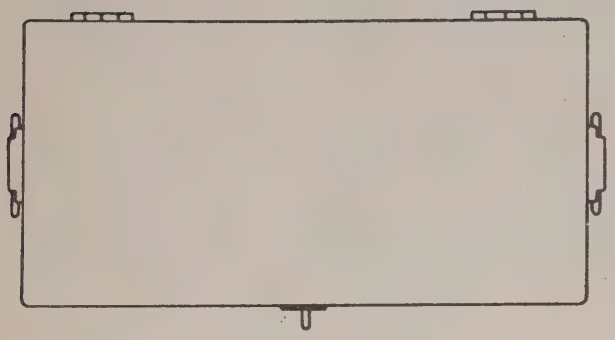
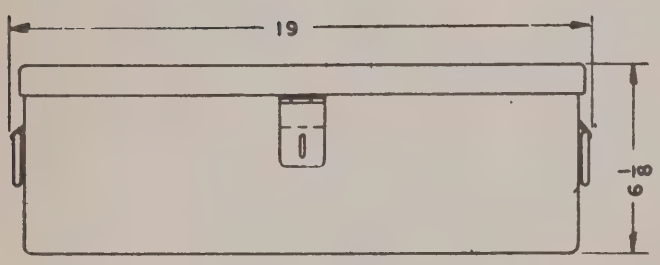


Figure 3-7. Outline Drawing—Relay Rack Mounting Brackets



CONTRACT	WEIGHTS (POUNDS)		
	BOX	CONTENTS	TOTAL
NOBsr - 52699	15	8	23



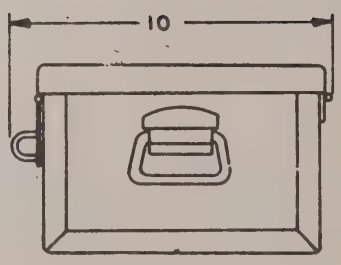


Figure 3-8. Outline Drawing—Repair Parts Box

NAVSHIPS 91771
AN/URR-27

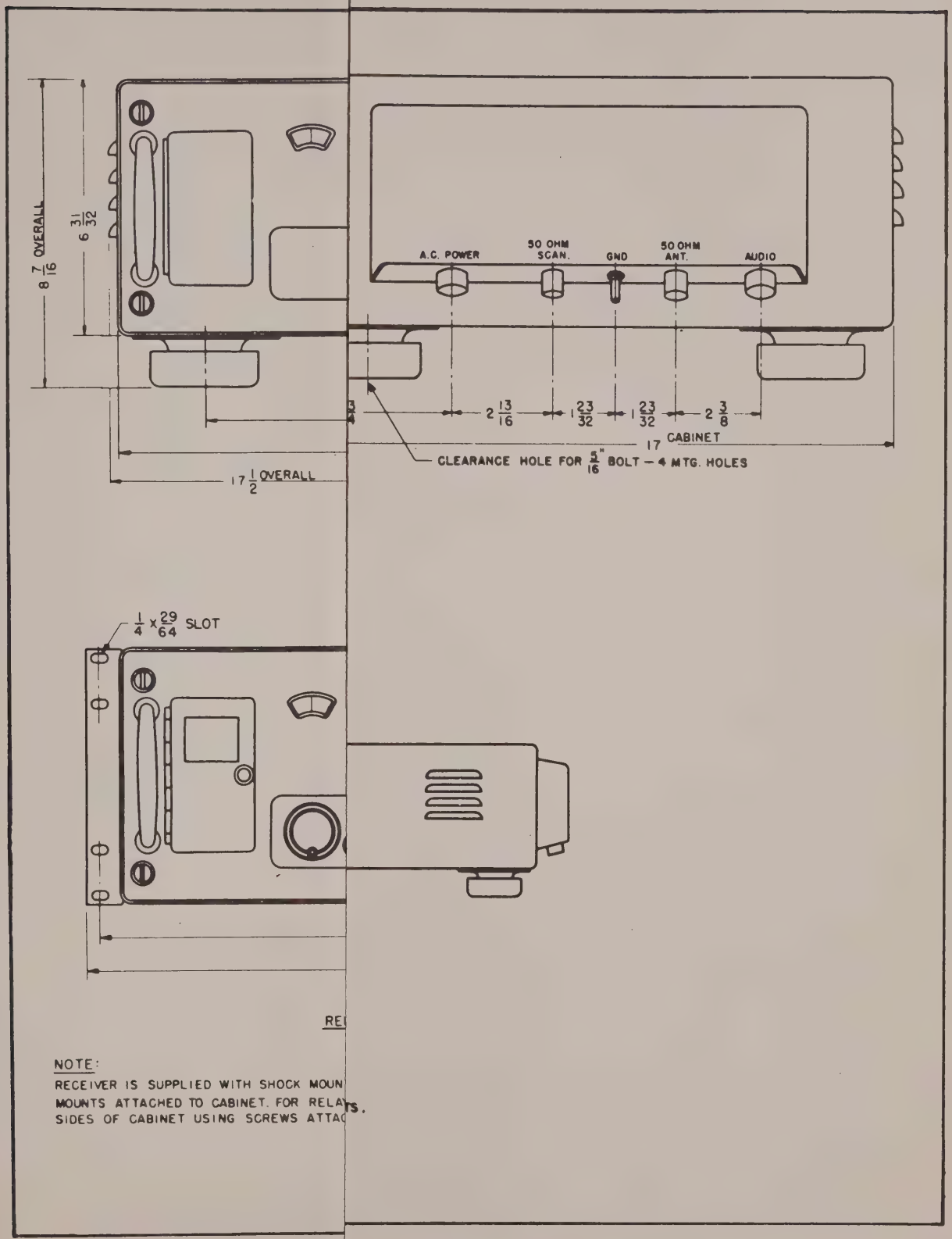
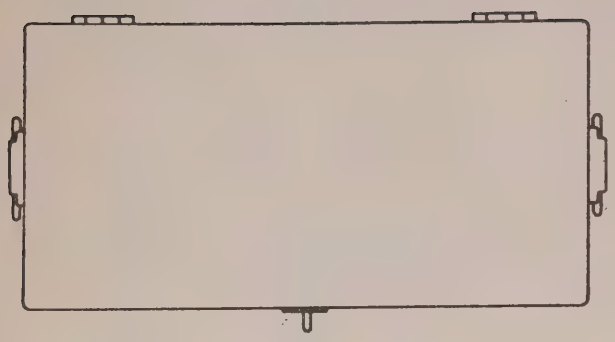
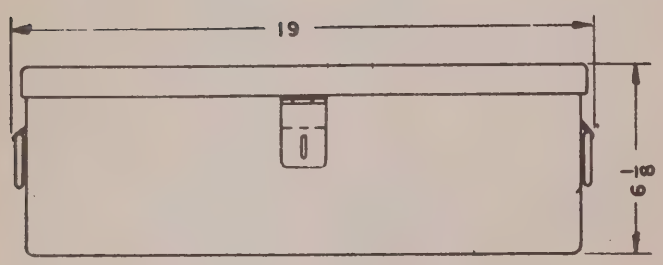


Figure 3-9. Outline Drawing—Radio Receiver R-516/URR-27



CONTRACT	WEIGHTS (POUNDS)		
	BOX	CONTENTS	TOTAL
NOBsr - 52699	15	8	23



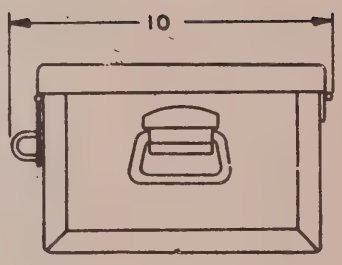


Figure 3-8. Outline Drawing—Repair Parts Box

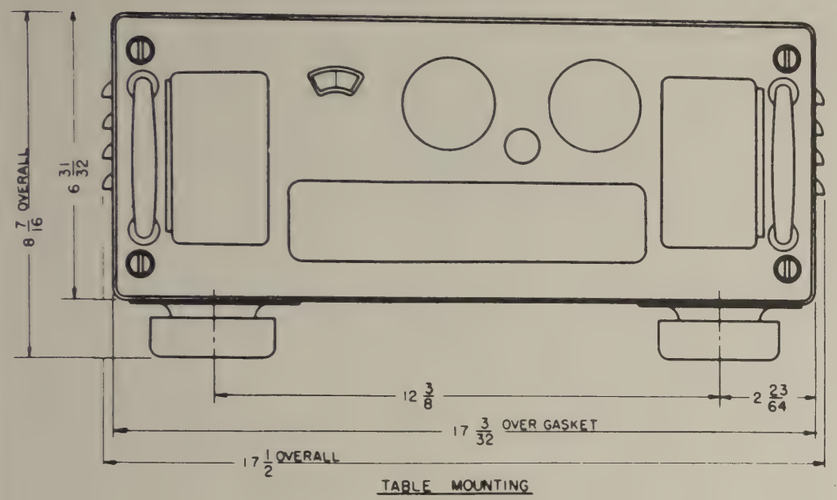
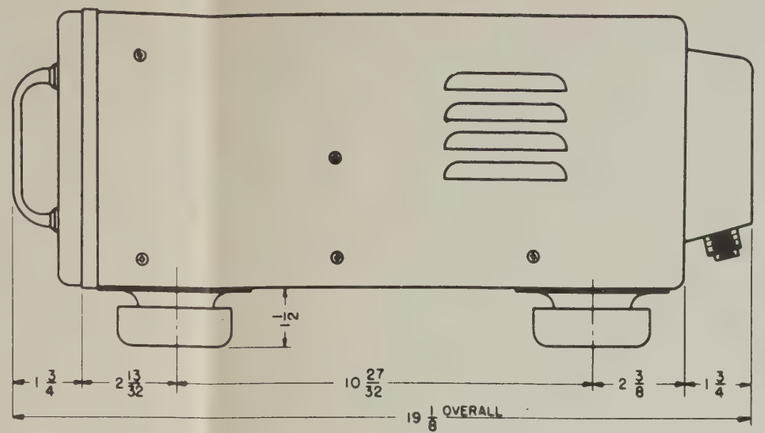
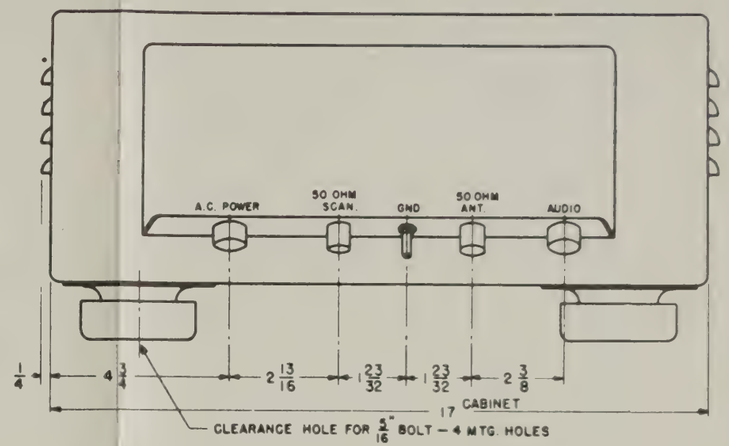
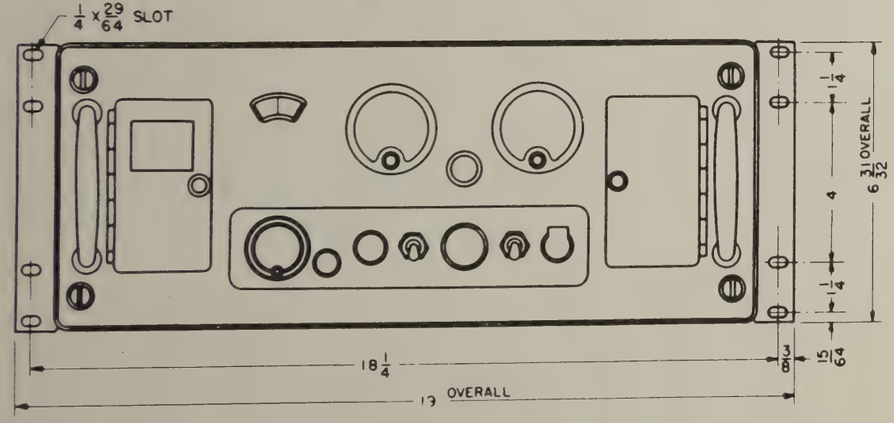


TABLE MOUNTING

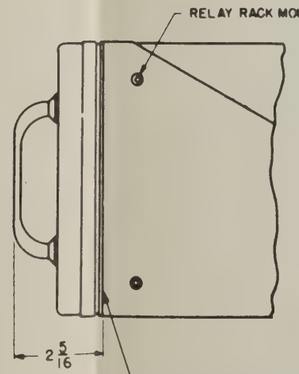


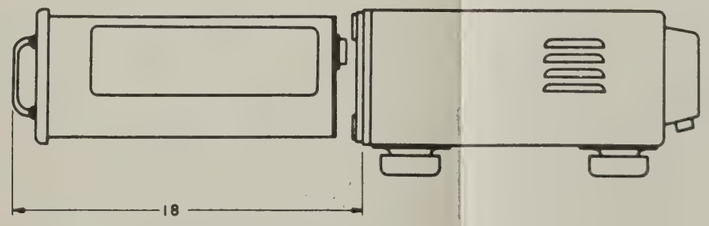




RELAY RACK MOUNTING

NOTE:
RECEIVER IS SUPPLIED WITH SHOCK MOUNTS AND RELAY RACK MOUNTING BRACKETS; SHOCK MOUNTS ATTACHED TO CABINET. FOR RELAY RACK MOUNTING, BRACKETS ARE FASTENED TO SIDES OF CABINET USING SCREWS ATTACHED TO CABINET.





WEIGHT — 57 POUNDS WITH SHOCK MOUNTS, LESS RELAY RACK MOUNTING BRACKETS.
POWER REQUIRED — 120 WATTS

Figure 3-9. Outline Drawing—Radio Receiver R-516/URR-27

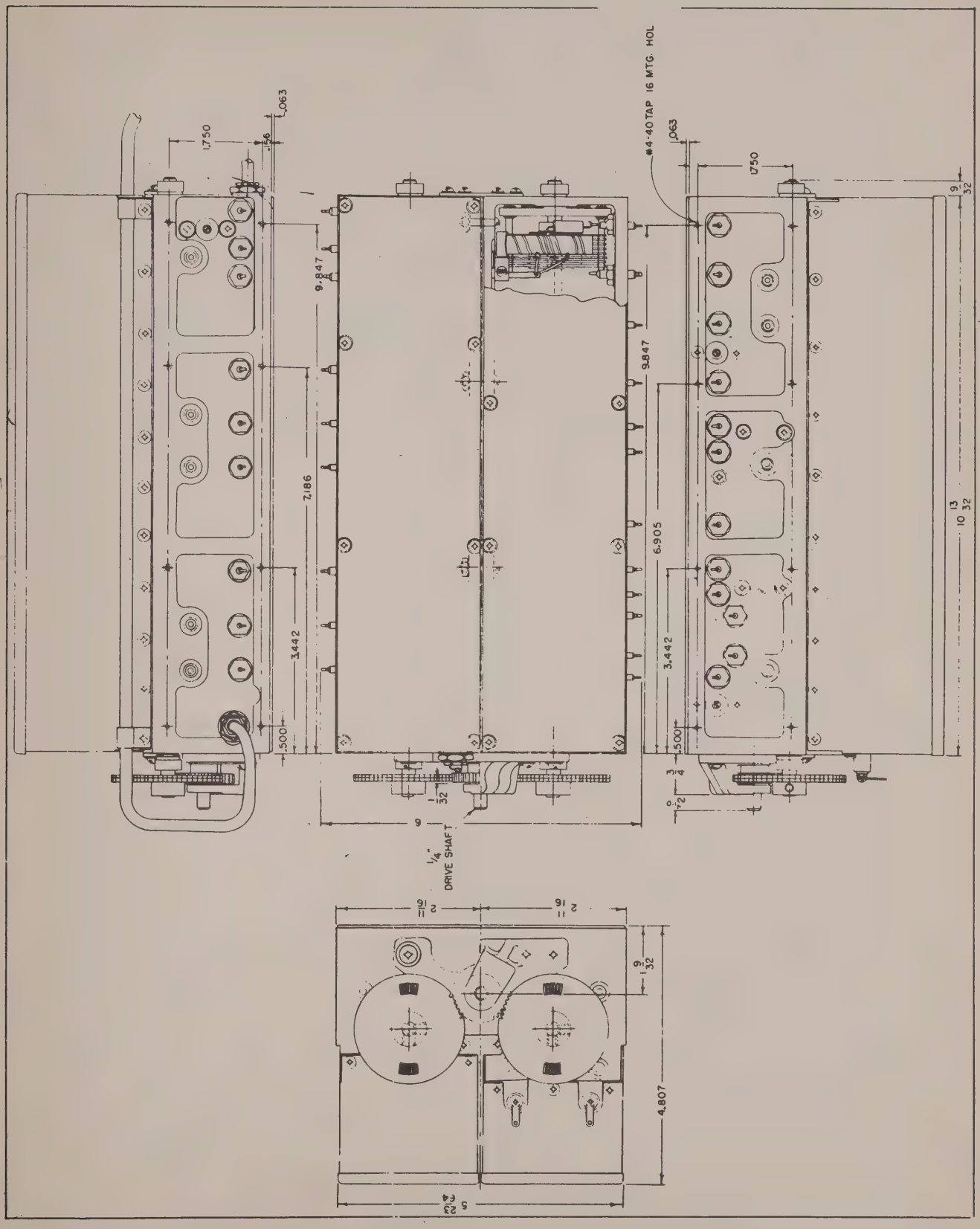


Figure 3-10. Outline Drawing – Preselector (Protective shield on preselector removed)

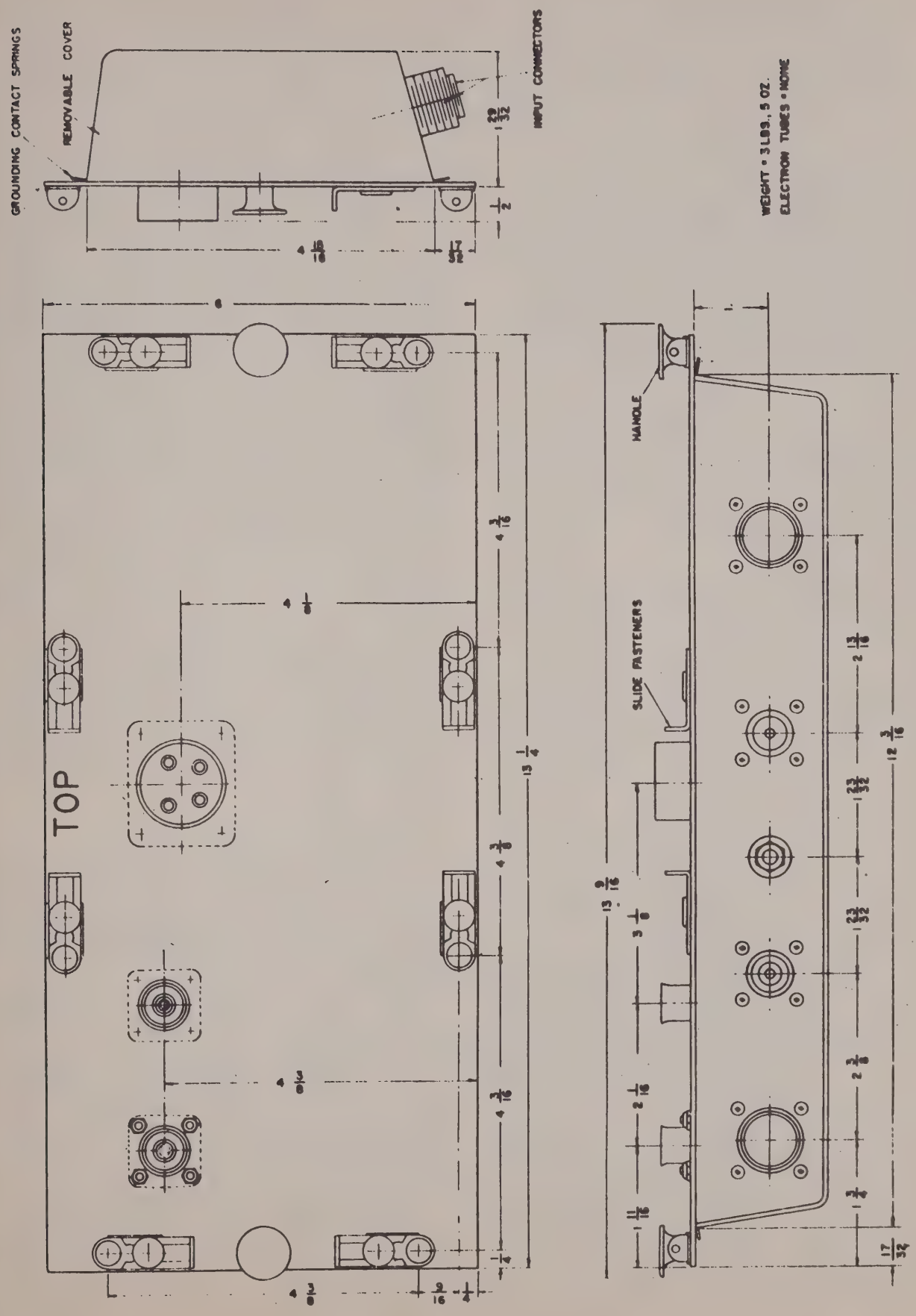


Figure 3-11. Outline Drawing—Band Suppression Filter

SECTION 4
OPERATION

1. PRELIMINARY.

It is assumed that before being turned over to the operating personnel the AN/URR-27 equipment will have been installed, and all necessary adjustments made according to instructions given in section 3. It is also assumed that those frequencies to which the receiver is likely to be tuned will have been determined and that suitable crystals for those frequencies will be ready at hand (if crystal-controlled tuning is to be employed).

The operator should be familiar with all controls on the panel of the receiver, and in the panel compartments, and should be able to tune his receiver to any channel in the 105-190 megacycle range of the equipment.

2. CONTROLS PROVIDED AND THEIR LOCATIONS.

The panel location of all controls is described in section 1, and illustrated in figure 4-1. The functions of all controls are described fully in section 2.

In general, the most used controls are recessed in the lower part of the central portion of the front panel, while the crystal and little used adjustments are enclosed in the two compartments on either side. The input and output meters, the panel lamp which indicates crystal operation, and the viewing window for the calibrated tuning indicator are flush with the front panel above the recessed section.

The primary controls are, from left to right, the tuning crank, and tuning LOCK beside it, the DIMMER control for the tuning indicator lamps, the SILENCER IN-OUT switch, the PHONES audio level control and the POWER ON-OFF switch. The PHONES jack is to the right of all these.

In the left-hand compartment, from bottom to top, are the crystal holder, the CRYSTAL-MANUAL switch used to transfer from crystal-controlled to manually-controlled tuning, and, above these, a switch to be thrown by maintenance personnel when aligning the receiver.

In the right-hand compartment, from bottom to top, are the A.F. LEVEL control used to adjust audio level at the AUDIO output connector J402, the SILENCER control used to adjust the threshold at which automatic noise silencing takes place, the noise limiter (N.L.) IN-OUT switch, the fuse-holders for fuses F201 and F202 and the IMP MTR zero adjustment control. A spare fuse (F203) is mounted in clips on the inside of the compartment door.

3. MODES OF OPERATION.

a. MANUALLY-CONTROLLED TUNING.

With manually-controlled tuning the receiver can be tuned continuously over the entire 105-190 megacycle range in the manner of any standard superheterodyne receiver. This range is covered by 19 complete turns of the tuning crank which stops automatically at each end of the tuning range. As the crank is rotated, the frequency to which the receiver is tuned is indicated on a calibrated dial which is apparent through the viewing window in the panel above. No adjustments other than rotation of the crank are necessary, though it may be desirable at times to adjust the volume control, or to cut the noise limiter circuit in or out.

b. CRYSTAL-CONTROLLED TUNING.

Crystal-controlled tuning allows the receiver to be tuned, at any given time, to only the channel determined by the crystal installed in the crystal holder in the left-hand compartment. However, this mode of operation has the advantages of stability and freedom from drift, and an inherent capacity for sharper tuning. The essential difference between the two modes of tuning is that the oscillator, instead of being a free-running oscillator which is made to track with the tuning of the incoming r-f signal, is a fixed-frequency oscillator whose frequency is controlled by the crystal employed.

4. OPERATING THE RECEIVER.

a. PREPARATION FOR OPERATION.

(1) If not already in place, insert the crystal required for the desired channel of operation in the crystal holder in the left-hand compartment of the front panel. The correct crystal frequency to be used can be determined from this formula:

$$\text{Crystal frequency (in Mc.)} = \frac{\text{selected channel frequency (in mc.)} + 18.6 \text{ mc.}}{6}$$

(2) Position the receiver controls as follows:

CRYSTAL-MANUAL switch S203 (in left compartment)—in CRYSTAL position.

N. L. (noise limiter) switch S202 (in rt. compartment)—in OUT position.

SILENCER switch S501—in OUT position.

A.F. LEVEL control R238 (screwdriver; rt. compartment)—maximum (full clockwise) position.

ALIGN-REC. switch S201 (in left compartment)—in REC. position.

PHONES control R502—in position "8".

(3) Throw POWER switch S502 to its ON position. After about four seconds the neon panel lamp marked CRYSTAL (I503) should light indicating that the receiver is under crystal control and that plate (B+) power is on. If the panel is not illuminated properly, use DIMMER control R501 to bring lamps I501 and I502 up to the desired brilliance. After about two minutes warm-up time loosen the LOCK knob beside the tuning control and proceed to tune for the selected channel frequency.

b. CRYSTAL CONTROLLED TUNING.

Rotate the tuning control crank until the selected channel frequency appears on the calibrated dial visible through the window above, marked MEGACYCLES. This frequency will be equal to 6 times the crystal output frequency, less 18.6 megacycles. The dial reading will indicate approximate tuning. With no signal coming into the receiver the exact setting is obtained by tuning for a maximum reading (maximum "noise") on OUTPUT meter M502. Under this no-signal condition the INPUT meter M501 should read zero, and the level indicated on OUTPUT meter M502 should be between —5db and +10db. If meter M501 does not read zero it should be so adjusted by means of IMP. MTR. potentiometer R214 in the right-hand panel compartment.

Note

Because a harmonic mode crystal is used to control the oscillator circuit, it is possible that, at the frequencies mentioned below, resonance peaks will be observed at two different points in the frequency range when the receiver is being tuned for a maximum indication on the output meter (M502).

When tuning to a channel within the frequency range of 105-109 megacycles, the second response would occur at the high frequency end of the band, between 187 and 191 megacycles. Conversely, when tuning to a channel within the frequency range of 187-191 megacycles, the second response would occur at the low frequency end of the band, between 105 and 109 megacycles.

To prevent incorrect tuning of the receiver in the 105-109 and 187-191 megacycle ranges the calibrated dial should be set, visually, at the approximate frequency of the desired channel, then the final adjustment made by peaking the output meter for maximum noise indication.

c. SILENCER OPERATION.

If desired, the silencer (squelch) circuit may be put into operation by throwing the SILENCER switch (S501) to its IN position and then adjusting the SILENCER control knob (R233) in the right-hand panel compartment for the desired silencing level.

Note

In setting the silencer control extreme care should be exercised at all times in order that weak signals will not be lost.

This level should ordinarily be the point where "noise" just becomes inaudible under the conditions of no signal input, with the A.F. LEVEL control (R238) set for maximum and the PHONES control

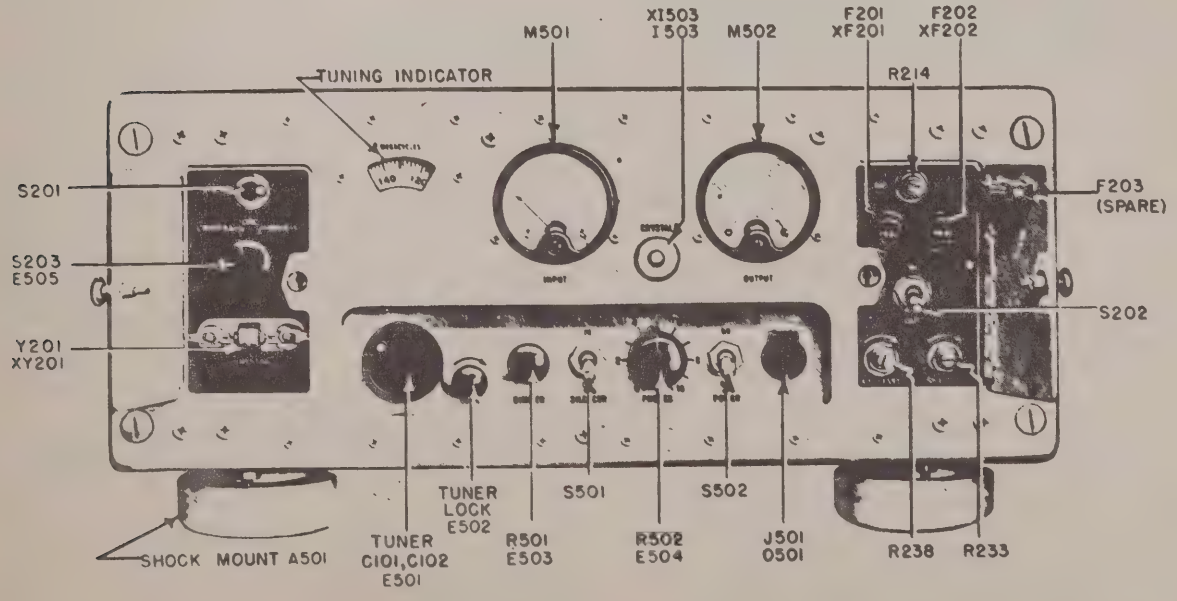


Figure 4-1. Front Panel, Doors Open

(R502) in position #8. Further silencing entails the danger of squelching weak signals which it might be desirable to hear. On the other hand restraint in the use of silencing to less than complete silencing of noise, in the hope of picking up very weak signals, is useless because signals which do not exceed the noise level will be unintelligible in any case. Silencing beyond the minimum necessary for noise suppression would be permissible in the situation where a known signal is anticipated, and where that signal is known to be strong enough to override the "squelching" effect of the silencer circuit.

d. NOISE LIMITER CIRCUIT.

If the noise level is excessive when a signal is being received, the N.L. switch (S202) in the right-hand panel compartment may be thrown to its IN position. This circuit acts as a noise-peak limiter and is effective in the reduction of interference or noise peaks of high intensity and short duration. For this reason it may not always be effective in limiting commutator hum and similar continuous noises, where no large abrupt peaks are present. Because the noise limiter circuit may cause slight distortion of deeply modulated signals, it should be switched off where receiving conditions permit. Use of the noise limiter circuit will cause a drop of about three db in the reading on OUTPUT meter M502.

e. MANUALLY CONTROLLED TUNING.

To operate the equipment as a continuously-variable manually-tuned receiver throw the CRYSTAL-MANUAL switch (S203) in the left-hand panel compartment to its MANUAL position. This will cause the neon panel lamp marked CRYSTAL (I503) to go out.

The receiver may now be tuned to any channel frequency within the 105-190 megacycle range by operation of the single tuning control crank on the front panel. The sensitivity of the receiver is approximately the same for either crystal controlled or manual tuning, and will be greater than eight microvolts for a 10 db signal-to-noise ratio over the entire range.

f. INPUT METER M501

INPUT meter M501 is used to give an approximate indication of the level, in microvolts, of the incoming signal. However, the relation between the level of the incoming signal and the position of the meter pointer is non-linear. Furthermore, this relation will vary with the frequency (channel) at which the receiver is operated, and also, slightly, between any two R-516/URR-27 receivers operating at the same frequency. It is therefore desirable that a calibration chart be prepared correlating measured values of signal level with corresponding meter readings. A typical chart is shown in table 4-1.

To prepare such a chart for an individual receiver, disconnect the antenna input cable from receptacle J404 and substitute the output of an r-f signal generator. With known values of input it is only necessary to observe the corresponding readings on the meter to complete the chart.

TABLE 4-1. TYPICAL INPUT METER CALIBRATION AT APPROXIMATELY 185 MC.

Input (Microvolts)	Input Meter Reading
.9	0.05
1.8	0.1
4.5	0.2
13	0.3
50	0.4
200	0.5
1,000	0.6
7,000	0.7
70,000	0.8

SECTION 5
OPERATOR'S MAINTENANCE

1. GENERAL.

Although maintenance of a radio equipment is primarily the responsibility of technical personnel, it is nevertheless essential that the operator keep watch over his equipment during use in order that minor defects may be discovered, and either corrected or reported before major trouble develops.

It is suggested that the routine operational check outlined below be made at the beginning of each watch, or when operation is resumed after more than 6-8 hours of idleness.

2. ROUTINE OPERATIONAL CHECK CHARTS.

The checks tabulated in table 5-1 should be made hourly during operation, and at the beginning of each watch.

TABLE 5-1. ROUTINE OPERATIONAL CHECK CHART

WHAT TO CHECK	HOW TO CHECK	REMARKS
Dial Lamps (I501 and I502)	Check visually to see that lamps are lighted when DIMMER control is rotated to max. clockwise position.	Failure of one lamp is fault in lamp. Failure of both probably indicates power failure. Check fuses, and A.C. PWR. input connection (J401/P401).
Neon Glow Lamp marked CRYSTAL (I503)	Check visually to see that lamp glows when CRYSTAL-MANUAL switch is in CRYSTAL position.	Indicates loss of plate voltage. Failure of lamp itself very unlikely.
Receiver Operation	Turn A.F. LEVEL control to max. clockwise position and throw SILENCER switch to OUT position. OUTPUT meter should indicate noise output.	A reading of between —5 db and +10 db on OUTPUT meter indicates normal operation of receiver.
External Cables and Connectors	Check connectors at rear of receiver for looseness or intermittent connection.	Loose connections may cause intermittent operation.

3. EMERGENCY MAINTENANCE.

a. GENERAL.

In addition to making the routine checks outlined above, the operator should be sufficiently familiar with his equipment to be able, in an emergency, to rectify minor damage or disarrangements which might develop during battle or other periods of emergency when technical aid is not immediately available. Since under such conditions, tube and fuse failures will be most likely and most frequent causes of trouble, the information in the following paragraphs is provided to enable operating personnel to recognize those symptoms which indicate trouble in these components.

Notice To Operators

Operators shall not perform any of the following emergency maintenance procedures without proper authorization.

b. FUSE INFORMATION.

The two two-ampere, type 3AG-2, glass tube fuses located in the right-hand panel compartment (F201 and F202) are the only fuses used in Radio Receiver R-516/URR-27. These protect the 115-volt, 60 cps primary circuit. If one of these blows it should be replaced with one of exactly the same rating, and then only after the circuit has been checked to make certain that no obvious fault exists. The standard Navy stock number for these fuses is given in table 8-4.

A spare fuse (F203) is mounted in clips on the inside of the panel compartment door. Additional spare fuses should be kept at hand for replacement use. If fuse F201 and/or fuse F202 blows following a replacement, it is possible that the rectifier tube (V301) is faulty, and the operator may try replacement of this tube. (See paragraph 3c below.) However, if this fails to correct the trouble, further servicing must be entrusted to qualified maintenance personnel.

CAUTION

Never replace a fuse with one of higher rating unless continued operation of the receiver is more important than the probable damage to it. If a fuse burns out immediately after replacement, do not make a second replacement until the cause of the trouble has been corrected.

c. ELECTRON TUBE INFORMATION.

The full complement of electron tubes used in Radio Receiver R-516/URR-27 is given in table 1-4. These tubes are all located in either the preselector unit, or in the IF/AF section or the power supply section of the receiver chassis. Their relative locations within these areas of the receiver are shown in the tube socket diagrams of figures 7-12, 7-14 and 7-13 respectively, and in the photographs of figures 1-4, and 2-15, respectively.

Access to tubes in the IF/AF section (figures 1-4 and 7-14) is gained by releasing the four fasteners in the corners of the front panel and withdrawing the chassis as far as the mechanical stops will permit. Access to tubes in the power supply section (figures 1-6 and 7-13 is gained by releasing these stops in the manner shown in figure 5-1 and removing the chassis from the cabinet. To gain access to the tubes in the preselector, the shielding covers at the left side of the chassis (figures 7-9 and 2-3) must be removed. This is best done with the chassis stood on its right side.

If the receiver fails to operate, but the dial lamps remain lighted indicating the presence of primary power, the cause may be attributable to tube failure. Since it will not be known which tube has failed, each tube in the receiver should be replaced with a tube known to be good (and of the same type) in the following order, until the defective one is located: first, those in the power supply section; next those in the IF/AF section, and finally, those in the preselector unit.

Notice

When shipped from the factory the osc.-doubler, buffer amp., 2nd det.-AVC, silencer and audio tubes are of "ruggedized" construction; the remainder are not. When making replacements "ruggedized" types should be used wherever possible.

d. RE-ADJUSTMENT OF SILENCER CIRCUIT POTENTIOMETER R254.

If it should become necessary to replace the silencer amplifier tube (V208) it will be necessary to check, and if necessary re-adjust, the setting of potentiometer R254. Tube V208 and potentiometer R254 are both shown in figure 1-4. To make the adjustment: (after tube replacement is completed).

(*a*) With no incoming signal, tune the receiver to the frequency determined by the crystal (R238) in the crystal holder.

(*b*) Set the A.F. LEVEL control (R238) in the right-hand compartment in its maximum (extreme clockwise) position.

(*c*) Turn the SILENCER control (R233) to its extreme left (counter-clockwise) position; then re-rotate it clockwise until the screwdriver slot is horizontal.

(*d*) Now set potentiometer R254 at the point where it causes the noise level reading on OUTPUT meter M502 to drop about two db below the maximum.

(*e*) With R254 so adjusted, rotation of the SILENCER control to the left will eliminate all silencing (squelch) effect, while rotating it to the right should increase it to any level required.

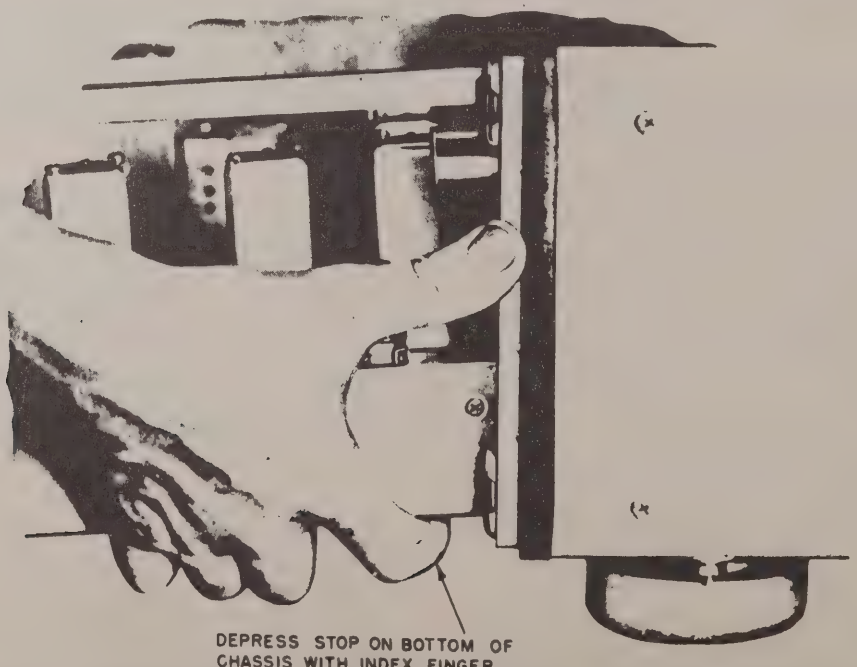


Figure 5-1. Right Side Detail Showing Method of Removal of Chassis from Cabinet

SECTION 6
PREVENTIVE MAINTENANCE

1. GENERAL.

While the AN/URR-27 equipment has been designed and built to give as continuous and trouble-free operation as possible, a certain amount of wear and deterioration must be expected in any apparatus of this nature. If detected and corrected at an early stage, trouble from these causes can be minimized, but if nothing is done until trouble actually occurs, a serious shut down may be necessary at a time when use of the equipment is most needed.

Since wear and deterioration, though they represent potential trouble, are not always evident in themselves, it is essential to continued trouble-free operation that certain vital points be inspected periodically, and that necessary replacements and adjustments be made when discovered. Such systematic inspection and adjustment will insure consistent operation, and will increase the efficiency and life of the equipment.

A practical working schedule is outlined below. However, it may be found desirable to modify this schedule as experience dictates, since the exact intervals at which certain maintenance procedures must be performed will be determined by such factors as the operating schedule of the station or ship and prevailing atmospheric conditions.

2. OVERALL INSPECTION.

An overall inspection of the equipment is recommended as a precautionary measure immediately before being put into service, and thereafter each month.

Such an inspection involves a complete examination of electrical wiring and mechanical details, and of general electrical and mechanical operation. Also any cleaning necessary to remove accumulated dirt.

Suggested routines for periodic electrical and mechanical inspection are given in the routine maintenance check charts shown below.

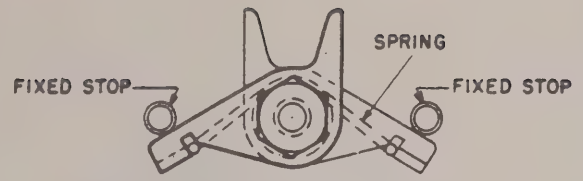
3. ROUTINE MAINTENANCE CHECK CHARTS.

SAFETY NOTICES

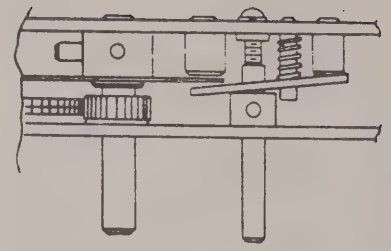
THE ATTENTION OF MAINTENANCE PERSONNEL IS INVITED TO THE REQUIREMENTS OF CHAPTER 67 OF THE "BUREAU OF SHIPS MANUAL", OF THE LATEST ISSUE. PERSONNEL ARE ALSO REQUESTED TO READ THE SAFETY INSTRUCTIONS INCLUDED IN THE FRONT MATTER FOR THIS BOOK.

TABLE 6-1. ROUTINE OPERATIONAL CHECK CHART

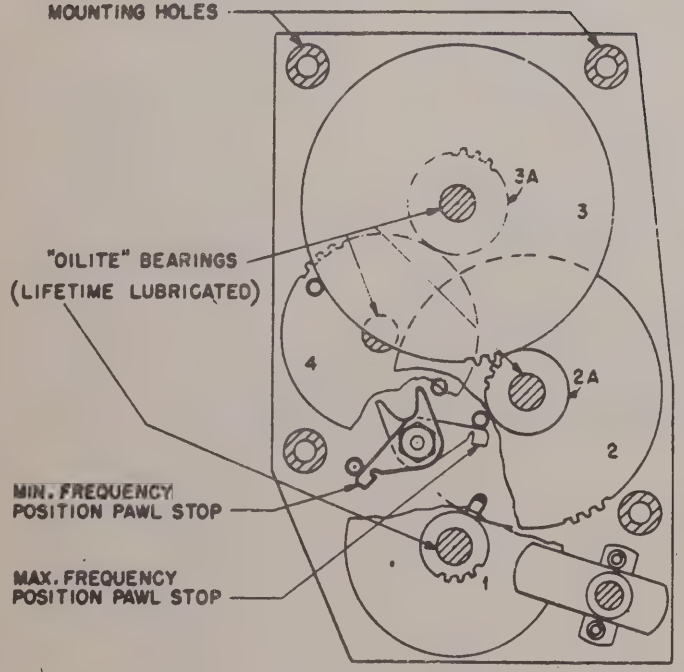
WHAT TO CHECK	HOW TO CHECK	REMARKS
Dial Lamps (I501 and I502)	Check visually to see that lamps are lighted when DIMMER control is rotated to max. clockwise position.	Failure of one lamp is fault in lamp. Failure of both probably indicates power failure. Check fuses, and A.C. PWR. input connection (J401/P401).
Neon Glow Lamp marked CRYSTAL (I503)	Check visually to see that lamp glows when CRYSTAL-MANUAL switch is in CRYSTAL position.	Indicates loss of plate voltage. Failure of lamp itself very unlikely.
Receiver Operation	Turn A.F. LEVEL control to max. clockwise position and throw SILENCER switch to OUT position. OUTPUT meter should indicate noise output.	A reading of between −5 db and +10 db on OUTPUT meter indicates normal operation of receiver.
External Cables and Connectors	Check connectors at rear of receiver for looseness or intermittent connection.	Loose connections may cause intermittent operation.



C. DETAIL OF PAWLS



D. DETAIL OF SHAFT LOCK MECHANISM



A. NORMAL POSITION OF PAWL
(THROUGHOUT TUNING RANGE)

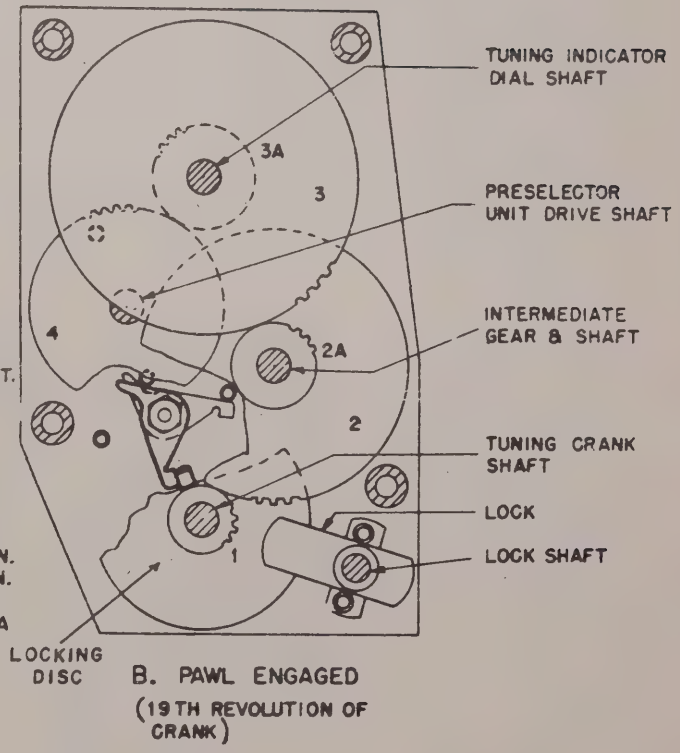
GEAR DATA

GEAR NO. 1	—	24 T. ($\frac{1}{2}$)
" " 2	—	96 T. (2)
" " 2A	—	24 T. ($\frac{1}{2}$)
" " 3	—	120 T. ($2\frac{1}{2}$)
" " 3A	—	36 T. ($\frac{3}{4}$)
" " 4	—	72 T. ($1\frac{1}{2}$)

LUBRICATION

TO CLEAN USE BRUSH GENEROUSLY CHARGED WITH DRY CLEANING SOLVENT. MIL-S-16067
SNSN G51-5-4718-10 FOR 5 GAL.
SNSN G51-5-4718-17 FOR 55 GAL.
START AT TOP OF TOP GEAR AND WORK DOWN.

TO RE-LUBRICATE, APPLY A THIN COATING OF NAVY TYPE 14-L-3
SNSN W14-L-84-900 FOR 1 Lb. CAN.
SNSN W14-L-84-910 FOR 5 Lb. CAN.
BALL BEARING LUBRICANT TO ACCESSIBLE GEAR TEETH, USING A SMALL CAMEL HAIR BRUSH.



B. PAWL ENGAGED
(19TH REVOLUTION OF CRANK)

Figure 6-1. Details of Dial Drive Mechanism for Preselector Unit, Showing Automatic Stop Device

TABLE 6-2. ROUTINE MAINTENANCE CHECK CHART

WHAT TO CHECK	HOW TO CHECK	PROCEDURE
DAILY and WEEKLY		
See table 6-1		
MONTHLY		
Receiver sensitivity and reserve gain	Check as outlined in section 7, Corrective Maintenance.	If sensitivity or reserve gain is low receiver will require tube replacement or alignment as outlined in section 7.
Cables and connectors.	Detach cables and examine insulation for possible damage. Examine cable connectors for loose, bent or dirty contacts; also for damaged threads and loose cable clamp screws.	If dirt or grease is present on contacts, clean with Dry Cleaning Solvent MIL-S-16067.
Front panel and sub-panel controls, switches, knobs, etc.	Check for looseness of switch and control mounting nuts. Check for missing or loose knobs.	Tighten loose nuts, replace missing knobs and tighten loose knobs. A Bristol set-screw key for tightening knob set-screws is mounted at the rear of sub-panel.
Blower operation	Check blower operation by closing contacts of thermostatic switch S301 (on rear of chassis behind preselector). This can be done mechanically by probing the switch with an insulated rod when the receiver is connected up for bench testing.	If closing of contacts fails to start blower check connections to blower and blower capacitor. If necessary to replace blower, follow removal instructions given in paragraph 6a of section 7.
Circuit components	Check for worn or scorched parts.	Check voltage and resistance measurements in accordance with Tables 7-5 and 7-6.
Electron tubes	Check all electron tubes in a mutual-transconductance type tube tester.	Replace as necessary, any tube having a transconductance value of less than 75 percent of normal.
Air filters	Remove filter units from inside of cabinet by sliding the type snap-slide fasteners and inspect.	Clean with Dry Cleaning Solvent No. 140-F, SNSN G51-S-4718-10. In shore station installations or in a ship tied to a pier the dust content may be high, in which case air filters must be cleaned weekly.
QUARTERLY		
Electron tubes	Check all electron tubes in a mutual-transconductance type tube tester. Replace any tube having a transconductance value of less than 75 percent of normal.	When making tube replacements, the "ruggedized" models of all types should be used whenever possible.
ANNUALLY		
Receiver chassis and cabinet	Inspect receiver chassis, top and bottom for loose parts, assemblies and chassis assembly screws. Inspect for dirt on tube sockets and in the preselector housing. Inspect cabinet for loose mounting screws on track slides and shock mounts. Check for damage to parts due to overheating, etc.	A small paint brush may be used to remove dirt from tube sockets, etc. It will be necessary to use a compressed air hose to remove dirt from preselector housing and capacitor plates.
Dial drive mechanism	Observe smoothness of dial operation, and inspect the gears in the drive mechanism visually for evidence of grit and dirt in the teeth.	If operation of the dial drive indicates that the gears are sticky or binding, clean the mechanism with Dry Cleaning Solvent MIL-S-16067 and relubricate with Navy-type 14-L-3, grade II, medium, ball bearing lubricant, as explained in figure 6-1.

4. LUBRICATION.

No part of Radio Receiving Set AN/URR-27 will require lubrication at any time as a preventive measure against damage to the equipment. However, a little Navy type 16-L-3, ball bearing lubricant applied to the tops of the guide rails on either side of the cabinet (figure 3-3) every three or four months, will facilitate removal of the chassis from the cabinet, and its reinsertion. This same grease can be applied sparingly to the alignment pins at the rear of the cabinet and to the four Simmons fasteners which secure the chassis in the cabinet.

Also, if operation of the dial drive mechanism becomes sluggish due to accumulated dust and grit in the gears, it may be advisable to clean and relubricate the gears as explained in figure 6-1. To clean the gears use a small brush generously charged with Dry Cleaning Solvent MIL-S-16067, SNSN G51-5-4718-10 or SNSN G51-5-4718-17, and start with the top gear and work down. To relubricate apply a coating of the above mentioned lubricant to the teeth of the accessible gears, using a small camel hair brush.

5. RE-TROPICALIZATION.

In manufacture, the AN/URR-27 equipments are not tropicalized as complete assemblies, but instead, use is made of materials and parts which are either inherently moisture and fungus resistant, or which have been tropicalized individually prior to assembly in the receiver. Since the repair parts provided are identical with the parts used in the equipment, pre-tropicalized parts will be replaced with pre-tropicalized parts and the over-all resistance of the equipment to moisture and fungus should be unaffected. The terminal boards in the AN/URR-27 equipment are made of glass-bonded melamine.

FAILURE REPORTS

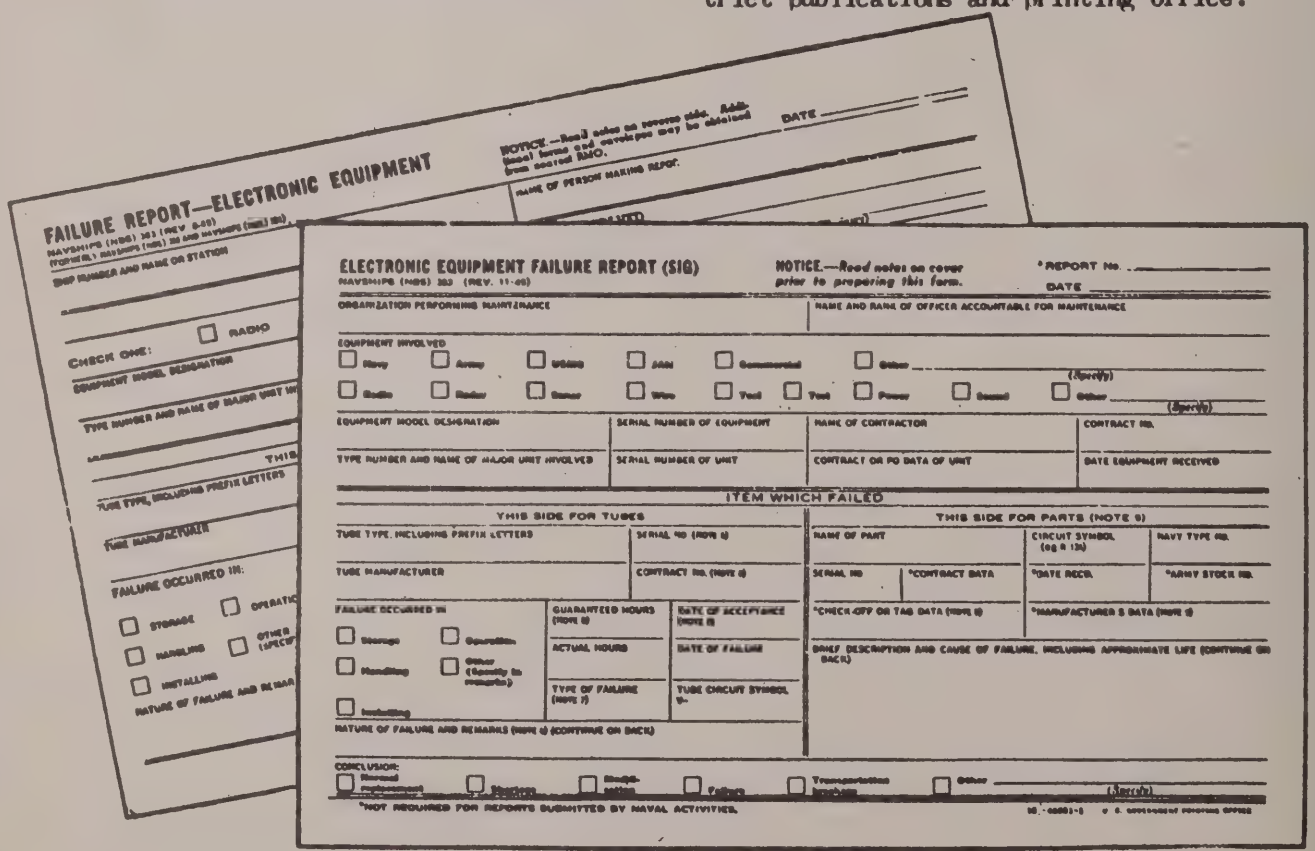
A FAILURE REPORT must be filled out for the failure of any part of the equipment whether caused by defective or worn parts, improper operation, or external influences. It should be made on Failure Report, form NBS-383, which has been designed to simplify this requirement. The card must be filled out and forwarded to BUSHIPS in the franked envelope which is provided. Full instructions are to be found on each card.

Use great care in filling the card out to make certain it carries adequate information. For example, under "Circuit Symbol" use the proper circuit identification taken from the schematic drawings, such as T-803, in the case of a transformer, or R-207, for a resistor. Do not substitute brevity for clarity. Use the back of the card to completely describe the cause of failure and attach an extra piece of paper if necessary.

The purpose of this report is to inform BUSHIPS of the cause and rate of failures. The information is used by the Bureau in the design of future equipment and in the maintenance of adequate supplies to keep the present equipment going. The cards you send in, together with those from hundreds of other ships, furnish a store of information permitting the Bureau to keep in touch with the performance of the equipment of your ship and all other ships of the Navy.

This report is not a requisition. You must request the replacement of parts through your Officer-in-Charge in the usual manner.

Make certain you have a supply of Failure Report cards and envelopes on board. They may be obtained from the nearest district publications and printing office.



FAILURE REPORT—ELECTRONIC EQUIPMENT

ELECTRONIC EQUIPMENT FAILURE REPORT (SIG)

NOTICE.—*Read notes on cover prior to preparing this form.*

*REPORT No.

DATE

ORGANIZATION PERFORMING MAINTENANCE

NAME AND RANK OF OFFICER ACCOUNTABLE FOR MAINTENANCE

EQUIPMENT INVOLVED

EQUIPMENT MODEL DESIGNATION | SERIAL NUMBER OF EQUIPMENT | NAME OF CONTRACTOR | CONTRACT NO.

TYPE NUMBER AND NAME OF MAJOR UNIT INVOLVED | SERIAL NUMBER OF UNIT | CONTRACT OR PO DATA OF UNIT | DATE EQUIPMENT RECEIVED

ITEM WHICH FAILED

THIS SIDE FOR TUBES

TUBE TYPE, INCLUDING PREFIX LETTERS | SERIAL NO (NOTE 4)

TUBE MANUFACTURER | CONTRACT NO. (NOTE 4)

FAILURE OCCURRED IN: Storage, Operation, Handling, Other (Specify in remarks), Installing

GUARANTEED HOURS (NOTE 6) | DATE OF ACCEPTANCE (NOTE 6)

ACTUAL HOURS | DATE OF FAILURE

TYPE OF FAILURE (NOTE 7) | TUBE CIRCUIT SYMBOL

NATURE OF FAILURE AND REMARKS (NOTE 4) (CONTINUE ON BACK)

THIS SIDE FOR PARTS (NOTE 5)

NAME OF PART | CIRCUIT SYMBOL (eg R 126) | NAVY TYPE NO.

SERIAL NO | *CONTRACT DATA | *DATE RECD. | *ARMY STOCK NO.

*CHECK-OFF OR TAG DATA (NOTE 6) | *MANUFACTURER'S DATA (NOTE 4)

BRIEF DESCRIPTION AND CAUSE OF FAILURE, INCLUDING APPROXIMATE LIFE (CONTINUE ON BACK)

CONCLUSION: Normal Replacement, Misuse, Design, Failure, Transportation Damage, Other (Specify)

*NOT REQUIRED FOR REPORTS SUBMITTED BY NAVAL ACTIVITIES.

Figure 7-1. Failure Reports Form, NBS-383

SECTION 7
CORRECTIVE MAINTENANCE

1. INTRODUCTION.

Corrective maintenance covers that phase of the care of the equipment which deals with the location and correction of trouble which has already occurred, and which it is beyond the province of the operator to attempt to correct. For this work it is assumed that technical personnel with radio training are available.

SAFETY NOTICES

THE ATTENTION OF MAINTENANCE PERSONNEL IS INVITED TO THE REQUIREMENTS OF CHAPTER 67 OF THE "BUREAU OF SHIPS MANUAL", OF THE LATEST ISSUE. PERSONNEL ARE ALSO REQUESTED TO READ THE SAFETY INSTRUCTIONS INCLUDED IN THE FRONT MATTER FOR THIS BOOK.

2. TROUBLE SHOOTING.

a. GENERAL.

When properly installed any irregularities which occur in the performance of the equipment will be attributable either to misajustment of one or more of the controls, or to the failure of some part.

In most cases it will be possible to localize a particular fault from the general nature of the trouble encountered. Faulty or abnormal action of a particular control will often indicate the particular section of the receiver, and the specific portion of the circuit in which the trouble lies. Reference to the schematic diagram of figure 7-17, and to the functional diagrams of figures 2-2, 2-5, 2-7 through 2-13, 2-14 and 2-16 will aid in localizing particular faults.

b. TROUBLE SHOOTING CHARTS.

In tracing faults an orderly and systematic procedure should be followed. The trouble shooting chart shown in table 7-4 gives the symptoms of troubles commonly encountered in the left-hand column, the possible causes of these symptons in the middle column and suggested corrective measures in the right-hand column.

c. VOLTAGE AND RESISTANCE MEASUREMENTS.

The values of voltage and resistance from each tube socket terminal to ground, and/or other significant points, are summarized in table 7-5.

Similiar values measured from terminal board terminals to ground, and/or other significant points, are given in table 7-6.

Because it is not feasible to take voltage and resistance readings in the preselector while the receiver is operative, alternate significant voltage measurements are shown in figure 7-15.

The conditions under which the above measurements were made were: line voltage, 115 volts, 60 cps; receiver tuned to 150 megacycles; ALIGN-REC switch in REC position; SILENCER switch in OUT position, and N.L. switch in OUT position. The measurements were made with a multimeter ME-25/U series, or a Navy model OBQ series, or equivalent, electronic voltmeter. Resistance measurements were made with the power connector disconnected.

Values of voltage and resistance as measured in the equipment should be within ±20% of those given in the tables.

3. ELECTRON TUBE INFORMATION.

a. TUBE DATA.

The full complement of electron tubes used in Radio Receiver R-516/URR-27 is given in table 1-4. These tubes are all located in either the preselector section, in the IF/AF section or the power supply section of the receiver chassis. Their relative locations within these areas of the receiver are shown in the tube socket diagrams of figures 7-12, 7-14 and 7-13, respectively, and in the photographs of figures 1-4, 1-6 and 2-3, respectively.

Voltage and resistance measurements between each pin of each tube and ground, or other significant point, are given in table 7-5.

The rated operating characteristics of each type of tube employed are listed in table 7-7. Physical dimensions and characteristic curves are not given because this information is readily available, if ever needed, in standard tube manuals.

b. TUBE CHECKING.

Access to tubes in the IF/AF section (figures 1-4 and 7-14) is gained by releasing the four fasteners in the corners of the front panel and withdrawing the chassis as far as the mechanical stops will permit.

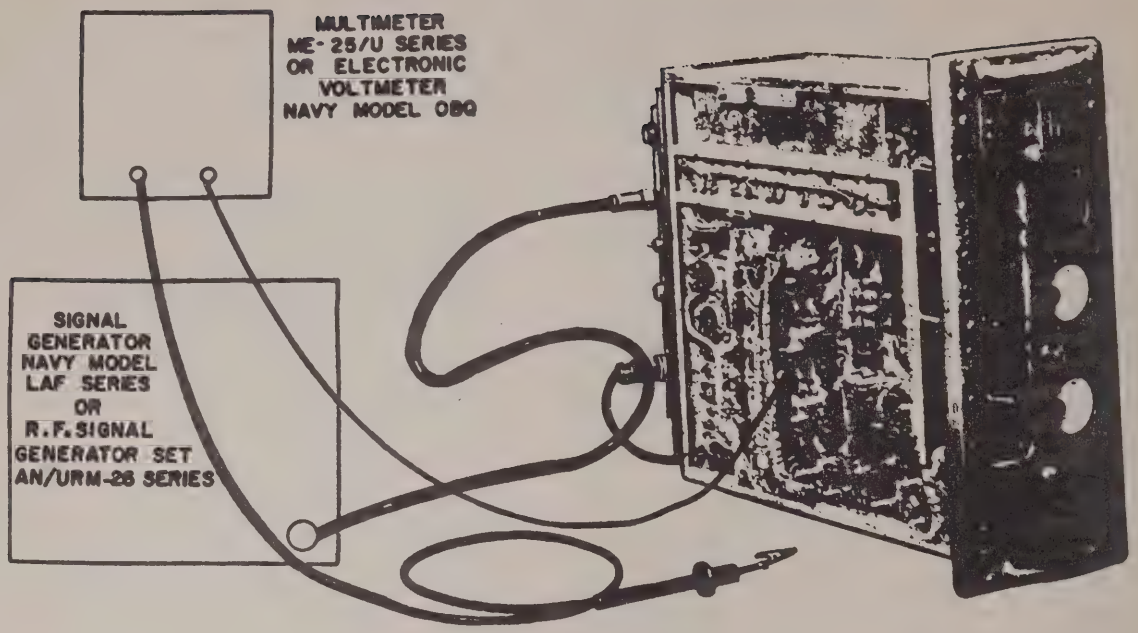


Figure 7–2. Bench Set-up for Alignment of R-f Section of Receiver (Protective shield on preselector removed)

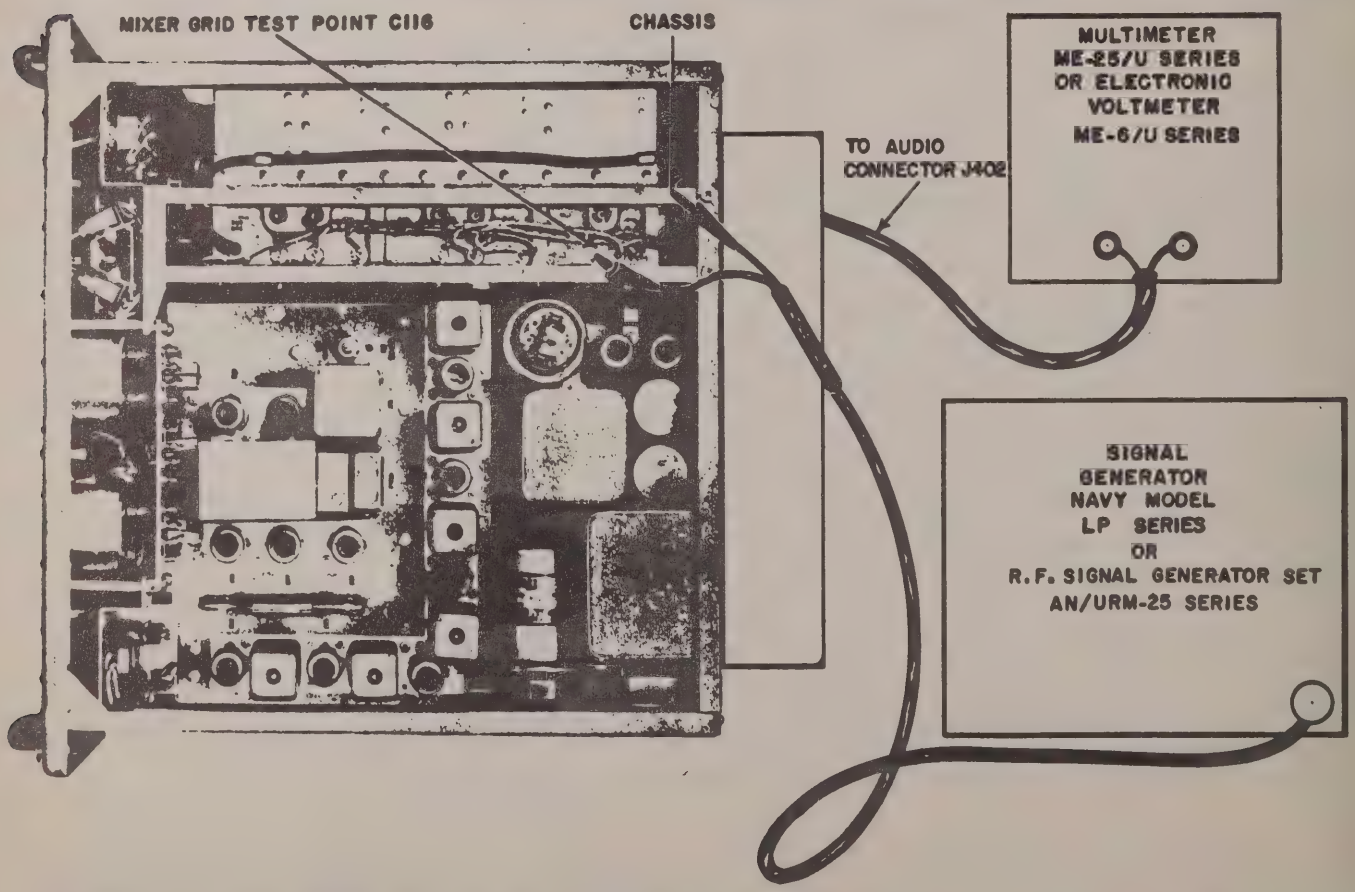


Figure 7–3. Bench Set-up for Alignment of I-f Section of Receiver (Protective shield on preselector removed)

Access to tubes in the power supply section (figures 1-6 and 7-13) is gained by releasing these stops in the manner shown in figure 5-1 and removing the chassis from the cabinet. To gain access to the tubes in the preselector, the shielding covers at the left side of the chassis (figures 7-9 and 2-3) must be removed. This is most conveniently done with the chassis standing on its right side.

TUBE REPLACEMENT NOTICE

All tubes of a given type supplied with the equipment shall be consumed prior to employment of tubes from general stock.

If the receiver fails to operate, but the dial lamps remain lighted indicating the presence of primary power, the cause is probably attributable to tube failure. Since it will not be known which tube has failed, each tube in the receiver should be replaced with a tube known to be good (and of the same type) in the following order, until the defective one is located: first those in the power supply section; next those in the IF/AF section, and finally, those in the preselector.

Notice

In the equipment as shipped from the factory the oscillator-doubler, buffer amplifier, tripler mixer, r-f amplifier, 2nd detector-AVC, silencer and audio tubes are of "ruggedized" construction; the remainder are not. However, when making replacements "ruggedized" types should be used wherever possible.

4. PERFORMANCE TESTS.

The following tests are used to check operation of the receiver section by section. Units of test equipment required to perform these tests are:

R.F. Signal Generator Set AN/URM-25 series
R.F. Signal Generator Set AN/URM-26 series
Multimeter ME-25/U series or Navy Model OBQ Voltmeter series or equivalent
Audio Level Meter AN/URM-38 or equivalent
To perform these tests proceed as follows:

(1) Remove the receiver chassis from the cabinet and place on bench with right side down.

(2) Remove the AC cable.

(3) Remove the Band Suppression Filter from rear of the cabinet by disengaging snap slide fasteners (Figure 3-3); the filter must be removed through front of cabinet.

(4) Plug the band suppression filter into rear of receiver chassis.

(5) Connect the AC cord.

(6) Turn the Silencer and N.L. switches to their off positions.

WARNING

When the receiver is set up for bench testing as above and the power switch is Off, dangerous voltages are still present at the following points:

(*a*) Power-audio connector P301 at the rear of the receiver chassis;

(*b*) Power fuses F201 and F202 at the right side of the front sub-panel;

(*c*) Terminals No. 9 and No. 10 on the power supply terminal board E303 (Figure 1-5).

a. I.F. AMPLIFIER PERFORMANCE TEST.

(1) Connect the Audio Level Meter AN/URM-38 or the Multimeter ME-25/U to the audio output connector J402.

(2) Turn the receiver tuning dial to 105 megacycles, throw the Crystal-Manual switch to Crystal, remove the crystal from the crystal holder and throw the Align-Rec. switch to Rec.

(3) Throw the receiver Power switch to On and allow the receiver to warm up for about five minutes.

(4) Turn the A.F. Level control clockwise to its maximum position. Tune the signal generator AN/URM-25 to 18,615 kc. and modulate 30% at 1000 cps.

(5) Adjust the output of the signal generator until the Output meter (M502) reads above the noise level, but below 10 Db.

The sensitivity measurements listed below are made with the equipment set up as specified.

TEST POINT	TEST SIGNAL	OUTPUT SIGNAL
Mixer Grid test point C116, fig. 7-15	15 ± 5 Microvolts	60 milliwatts
First IF Grid, pin No. 1, V-201, fig. 2-6A	15 ± 5 Microvolts	60 milliwatts
Second IF Grid, pin No. 1, V-202, fig. 2-6A	50 ± 25 Microvolts	60 milliwatts
Third IF Grid, pin No. 1, V-203, fig. 2-6A	500 ± 200 Microvolts	60 milliwatts
Fourth IF Grid, pin No. 1, V-204, fig. 2-6A	6000 ± 1000 Microvolts	60 milliwatts
Fifth IF Grid, pin No. 1, V-205, fig. 2-6A	60,000 ± 10,000 Microvolts	60 milliwatts

b. R.F. SYSTEM PERFORMANCE TEST.

(1) Keep the Audio Level Meter AN/URM-38 connected in the same manner as shown in IF test Par. 4.a.(1). Connect the signal generator, AN/URM-26 to the antenna input connector P101 through a 50-ohm dummy antenna.

(2) Reinsert the crystal into the crystal holder and adjust the receiver for crystal oscillator operation at 105.7 mc.

(3) Set the signal generator for 105.7 mc. at approximately 10 microvolts output level into the 50-ohm dummy antenna. Adjust the signal generator modulation to 30% at 1000 cps.

(4) Adjust the AF gain control of the receiver

and the output level control of the signal generator until a reading of 6 milliwatts is obtained in the Audio Level Meter AN/URM-38. Set the signal generator modulation control at off. Readjust the receiver AF gain control and the signal generator output level control until a noise reading of 0.6 milliwatts is obtained on the audio level meter. The microvolt input that produces this 10 Db. signal plus noise to noise ratio should be 5 microvolts or less.

(5) Repeat Steps 1 through 4 at approximately every 10 mc. up to 190.7 mc. and also repeat at the same frequencies with the receiver oscillator in the manual position.

5. ALIGNMENT PROCEDURE.

a. EQUIPMENT REQUIRED.

The following equipment should be available for proper alignment of the r-f and i-f sections of Radio Receiver R-516/URR-27:

(1) A R.F. Signal Generator Set AN/URM-25 Series, Navy Model LP series, or equivalent, signal generator.

(2) A RF Signal Generator Set AN/URM-26 Series, Navy Model LAF series signal generator with 6 db pad, or equivalent.

(3) A multimeter ME-25/U series, or a Navy Model OBQ series or equivalent electronic voltmeter.

b. PREPARATION OF THE RECEIVER FOR ALIGNMENT.

(1) Remove the receiver chassis from the cabinet and place on bench with right side down.

(2) Remove the A.C. cable.

(3) Remove cable filter (Band Suppression Filter) from rear of cabinet by disengaging snap-slide fasteners (figure 3-3); the filter must be removed through front of cabinet.

(4) Plug cable filter into rear of receiver chassis being careful not to damage the connectors.

(5) Connect power cord.

(6) Turn SILENCER and N.L. switches to their OFF positions.

WARNING

When the receiver is set up for bench testing, as above and the POWER switch is OFF, dangerous voltages are still present at the following points:

(*a*) Power-audio connector P301 at the rear of the receiver chassis;

(*b*) Power fuses F201 and F202 at the right side of the front sub-panel;

(*c*) Terminals No. 9 and No. 10 on the power supply terminal board E303 (figure 1-5).

c. ALIGNMENT OF THE I-F SECTION OF THE RECEIVER (*See figure 7-3*).

(1) Connect the output of a Navy model LP series, or equivalent, signal generator to the mixer grid test point C116 (figure 7-15).

(2) Turn the receiver tuning dial to 105 megacycles, throw the CRYSTAL-MANUAL switch to CRYSTAL, remove the crystal from the crystal holder and throw the ALIGN-REC. switch to REC.

(3) Throw the receiver POWER switch to ON and allow the receiver to warm up for about five minutes.

(4) Tune the signal generator to 18,615 Kc, ±1 Kc, and modulate 30% with 1000cps.

(5) Turn the A.F. LEVEL control clockwise to its maximum position.

(6) Adjust the output of the signal generator until the OUTPUT meter (M502) reads above the noise level, but below 10 db.

Note

An electronic voltmeter ME-6/U series, or a multimeter ME-25/U series, may be used to monitor audio output voltage instead of the output meter. In this case connect the electronic voltmeter to the AUDIO output connector (J402) on the cable filter unit or, by means of a suitable phone plug, to the phones jack on the front panel of the receiver. Adjust the signal generator output so that the meter reads below six volts.

(7) Tune for maximum reading on the OUTPUT meter by adjusting the tuning screws of the i-f transformers (top and bottom) with the alignment tool provided (see figure 1-4), in the following order: T206, T205, T204, T202, and the bottom screw of T201.

Note

While aligning the i-f transformers, reduce the output of the signal generator as necessary to keep the OUTPUT meter reading below 10 db. This prevents overloading of the a-f stages which would obscure the true tuning peak, and also maintains the signal level below or near the threshold of AVC. Excessive AVC operation would result in mis-tuning of the i-f circuits.

(8) Tune the mixer plate tuning inductance screw (L122, figure 7-4) for a maximum reading on the OUTPUT meter.

The i-f transformers are now aligned. The OUTPUT meter should read 10 db with the signal generator adjusted for about 15 microvolts.

d. ALIGNMENT OF THE R-F SECTION OF THE RECEIVER (PRESELECTOR). (See figure 7-2).

The bench set-up for alignment of the preselector unit is shown in figure 7-2. Before beginning alignment remove the preselector shielding covers and loosen the inductance trimmer locking screws (figure 7-7) slightly (about ⅛th turn) by means of the

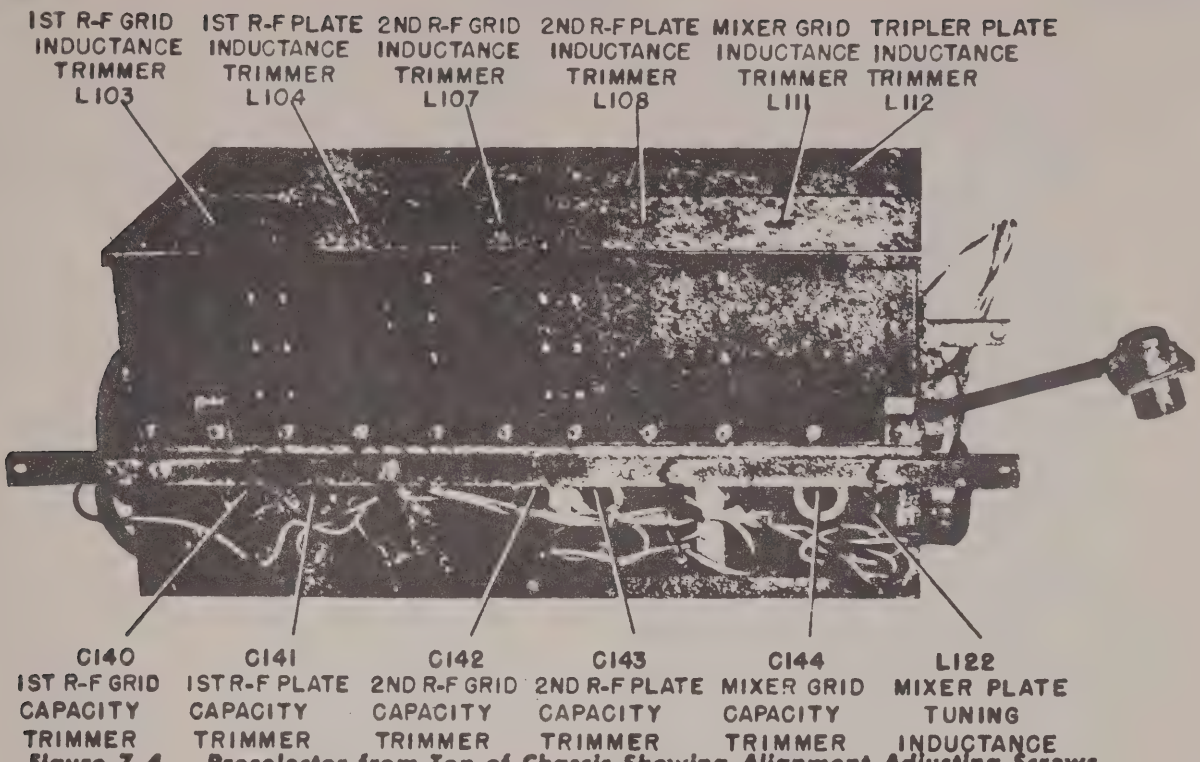

1ST R-F GRID INDUCTANCE TRIMMER L103
1ST R-F PLATE INDUCTANCE TRIMMER L104
2ND R-F GRID INDUCTANCE TRIMMER L107
2ND R-F PLATE INDUCTANCE TRIMMER L108
MIXER GRID INDUCTANCE TRIMMER L111
TRIPLER PLATE INDUCTANCE TRIMMER L112
C140 1ST R-F GRID CAPACITY TRIMMER
C141 1ST R-F PLATE CAPACITY TRIMMER
C142 2ND R-F GRID CAPACITY TRIMMER
C143 2ND R-F PLATE CAPACITY TRIMMER
C144 MIXER GRID CAPACITY TRIMMER
L122 MIXER PLATE TUNING INDUCTANCE

Figure 7-4. Preselector from Top of Chassis Showing Alignment Adjusting Screws (Protective shield on preselector removed)

Bristol type wrench mounted on the bottom cover of the preselector. Then replace the preselector shielding covers.

(1) Connect the output of the Navy model LAF signal generator through a 6 db pad to the ANT. connector (J404) on the cable filter. Turn the output attenuator on the signal generator to its maximum counter-clockwise position.

(2) Install the crystal corresponding to some receiver frequency between 110 and 115 megacycles; turn the CRYSTAL-MANUAL switch to CRYSTAL; set the tuning dial to the crystal channel selected, and lock the tuning dial.

Crystal frequency =

$$\frac{\text{Channel frequency plus 18.6 megacycles}}{6}$$

(3) Refer to figures 7-4, 7-8 and 7-9 for location of preselector tuning adjustments and test points. Place the probe of the electronic multimeter on the doubler grid test point (C122) and tune the oscillator inductance tuning screws (L114) for a maximum meter reading. Connect the return to the chassis of the receiver.

TABLE 7-1. TYPICAL VOLTAGE READINGS (D. C.) AT ALIGNMENT TEST POINTS

Conditions	Test Points (See Figures 7-8, 7-9, and 7-15)			
	C122	C124	C131	C116
L.F. Alignment Check	2.6	9.0	6.0	1.3
H.F. Alignment Check	4.7	10.0	7.0	2.0

(4) Place the probe of the electronic multimeter on the buffer amplifier grid test point (C124) and tune the amplifier grid inductance tuning screws (L115) for a maximum meter reading.

(5) Place the probe of the electronic multimeter on the tripler grid test point (C131) and tune the tripler grid inductance tuning screw (L117) for a maximum meter reading.

Note

The oscillator, doubler, buffer amplifier and tripler grid tuning adjustments may be aligned by turning the ALIGN-REC. switch to the ALIGN position and tuning for a maximum reading on the INPUT meter (M501). However, the foregoing is the preferred procedure.

(6) Connect the probe of the electronic multimeter to the junction of resistors R224 and R225 on the underside of the IF/AF section. This point is the 2nd detector diode voltage test point.

Note

The following adjustments may also be made by using the INPUT meter (M501) with the ALIGN-REC. switch in the REC. position, instead of an electronic multimeter, for tuning indication. If the INPUT meter is used, substitute "INPUT meter" for "multimeter" in steps Nos. 8, 9, 10, 17, 18, and 19. Also substitute "0.07" for "0.6 volts" in No. 8 and No. 9, and "0" for "0.3 volts" in step No. 10.

(7) With modulation OFF tune the Navy model LAF series signal generator for a maximum reading on the electronic multimeter. The output attenuator should be adjusted to give a reading of approximately 0.6 volts on the VTVM.

(8) Using the alignment tool, tune the r-f amplifier and mixer inductance trimmer screws (figure 7-7) for a maximum reading on the VTVM, in the following order:

(*a*) Mixer grid inductance trimmer (L111)
(*b*) Tripler plate inductance (L112).
(*c*) 2nd r-f plate inductance trimmer (L108).
(*d*) 2nd r-f grid inductance trimmer (L107).
(*e*) 1st r-f plate inductance trimmer (L104).
(*f*) 1st r-f grid inductance trimmer (L103).
(*g*) Repeat (a), (b), (c).

While tuning, reduce the output of the signal generator as necessary to keep the multimeter reading at approximately 0.6 volts.

(9) Throw the CRYSTAL-MANUAL switch to MANUAL. Notice that when this is done, the multimeter reading may drop to about 0.3 volts. Now tune the oscillator inductance tuning screw (L114) until the multimeter reading is maximum.

(10) Throw the CRYSTAL-MANUAL switch to CRYSTAL, install the crystal corresponding to some channel frequency between 180 and 185 mc, set the tuning dial to the crystal channel selected, and lock the tuning dial.

(11) Place the probe of the electronic multimeter on the 1st doubler grid test point (C122) and tune the oscillator capacity trimmer screw (C148) for a maximum meter reading.

Note

In tuning the capacity trimmers, a slight capacity is added to the circuit by the presence of the alignment tool. It is therefore necessary to compensate for this capacity by tuning the trimmers slightly beyond maximum, in a clockwise direction, so that the electronic multimeter will read a maximum when the alignment tool is removed from the trimmer screw. This capacity effect of the alignment tool will make the adjustment of the oscillator capacity trimmer screw more critical in step No. 19.

(12) Place the probe of the multimeter on the buffer amplifier grid test point (C124) and tune the amplifier grid capacity trimmer screw (C147) for a maximum meter reading.

(13) Place the probe of the multimeter on the tripler grid test point (C131) and tune the tripler grid capacity trimmer screw (C145) for a maximum meter reading.

(14) Connect the probe of the multimeter to the junctions of resistors R224 and R225 on the underside of the IF/AF section.

(15) Tune the signal generator for a maximum reading on the multimeter. The output attenuator of the signal generator should be adjusted to give a reading of approximately 0.6 volts on the multimeter.

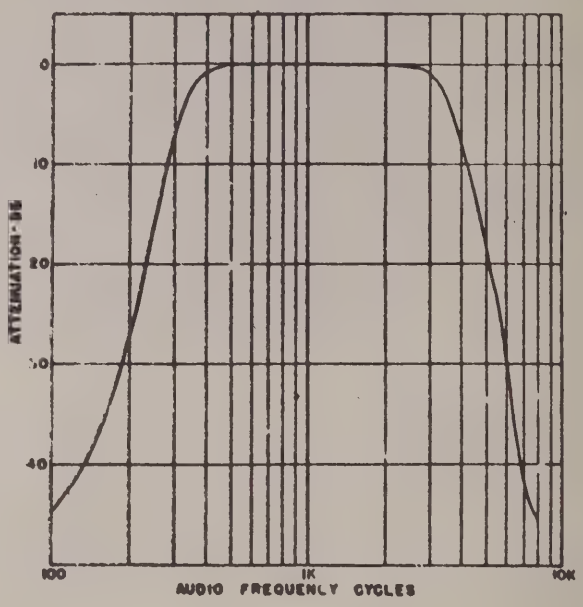


Figure 7-5. Overall Audio Response Characteristic

(16) Using the alignment tool, tune the r-f amplifier and mixer capacity trimmer screws for a maximum reading on the multimeter, in the following order:

(*a*) Mixer grid capacity trimmer (C144).
(*b*) Tripler plate capacitance trimmer (C-146)
(*c*) 2nd r-f plate capacity trimmer (C143).
(*d*) 2nd r-f grid capacity trimmer (C142).
(*e*) 1st r-f plate capacity trimmer (C141).
(*f*) 1st r-f grid capacity trimmer (C140).

(17) Throw the CRYSTAL-MANUAL switch to MANUAL. Note that when this is done the electronic multimeter reading may drop to about 0.3 volts. Now tune the oscillator capacity trimmer screw until the multimeter reading is maximum (See note under step No. 12 above).

(18) Repeat steps Nos. 1 through 19 until no further adjustment of the capacity trimmers is necessary to align the high frequency alignment point.

Note

Always terminate alignment by aligning the preselector at the high frequency alignment point.

(19) After alignment of the preselector, remove the preselector shielding covers and tighten the in-

ductance trimmer locking screws (figure 7-7) carefully, so that the adjustments will not be disturbed.

(20) Check the alignment of the receiver by making sensitivity and reserve gain measurements.

e. ALIGNMENT OF PRESELECTOR IF ALIGNMENT POINT CRYSTALS ARE NOT AVAILABLE.

The following procedure must be used if crystals which will tune the receiver to the required alignment frequencies are not available. This procedure will describe a different method of aligning the oscillator stage only. Alignment of the other stages of the preselector will then be as described above.

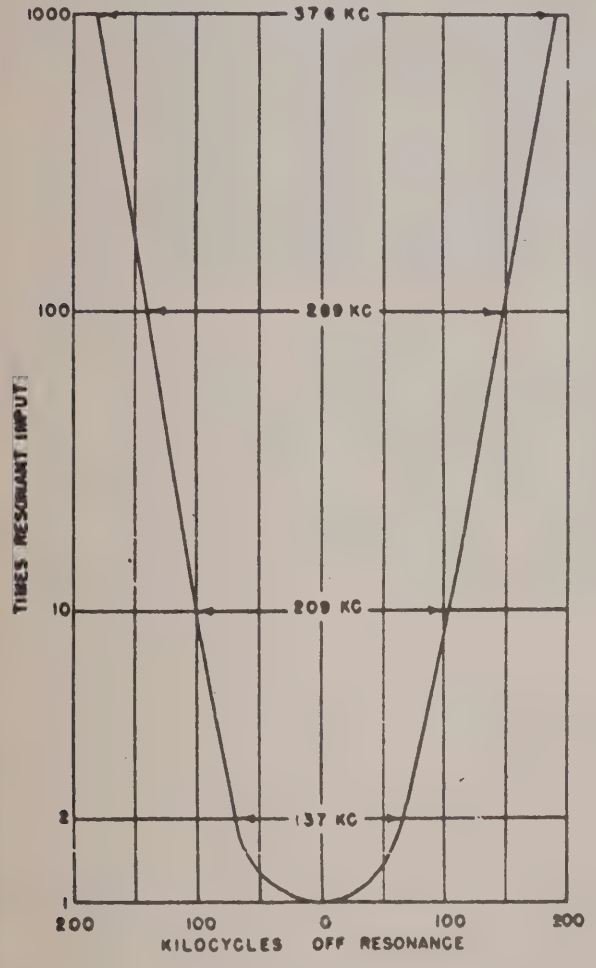


Figure 7-6. Overall I-f Selectivity Characteristic

(1) Set up, near the receiver, a heterodyne frequency meter such as a Navy model LM or LR series, which will cover the range of 10-18 megacycles, or the range 20-35 megacycles, and couple it, through a 0.01 mf d-c blocking capacitor, to capacitor C123 located on the oscillator side of the preselector. Then:

(*a*) Set the tuning dial of the receiver at 110, throw the CRYSTAL-MANUAL switch to MANUAL, and install any crystal.

Note

The frequency of the crystal used in this case is immaterial, but a crystal of some frequency must be in the crystal holder during MANUAL operation because of capacity effects.

(*b*) Tune the frequency meter to 21.4 megacycles, or to half of this frequency.

(*c*) Tune the oscillator inductance trimmer screw (L114) until it is adjusted for zero beat (as near as possible) on the frequency meter headphones.

(*d*) Proceed with steps Nos. 4 through 9, inclusive, as given under paragraph 5d above.

(*e*) Set the tuning dial of the receiver to "185".

(*f*) Tune the frequency meter to 33.9 megacycles, or to half of this frequency.

(*g*) Tune the oscillator capacity trimmer screw (L114) until it is adjusted for zero beat (as near as possible) on the frequency meter headphones.

(*h*) Proceed with steps Nos. 13 through 22, inclusive as given under paragraph 5d above, omitting step No. 19.

6. REMOVAL AND REPLACEMENT OF PARTS.

Removal and replacement of most of the parts of Radio Receiver R-516/URR-27 is a straightforward

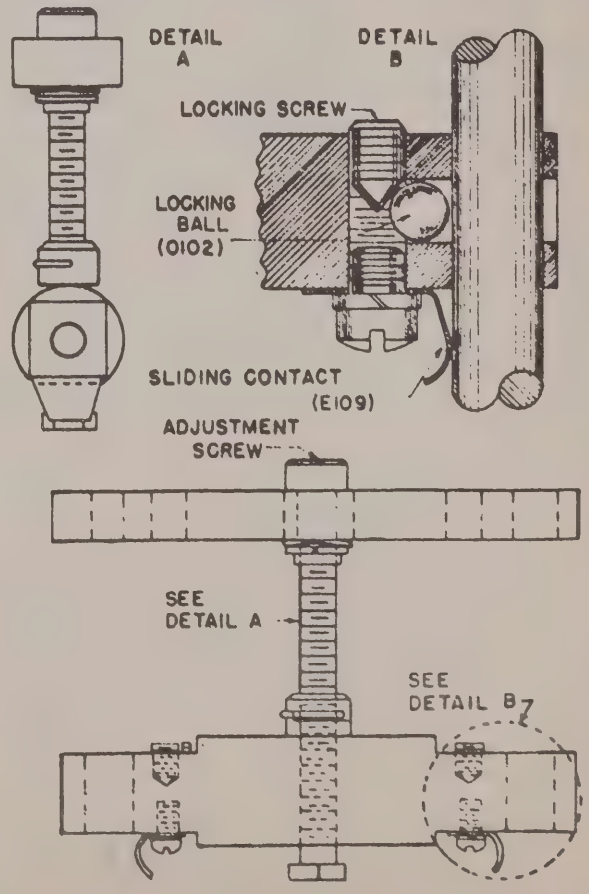


Figure 7-7. Details of Trimmer Inductances L103, L104, L107, L108, L111, and L112 (Preselector)

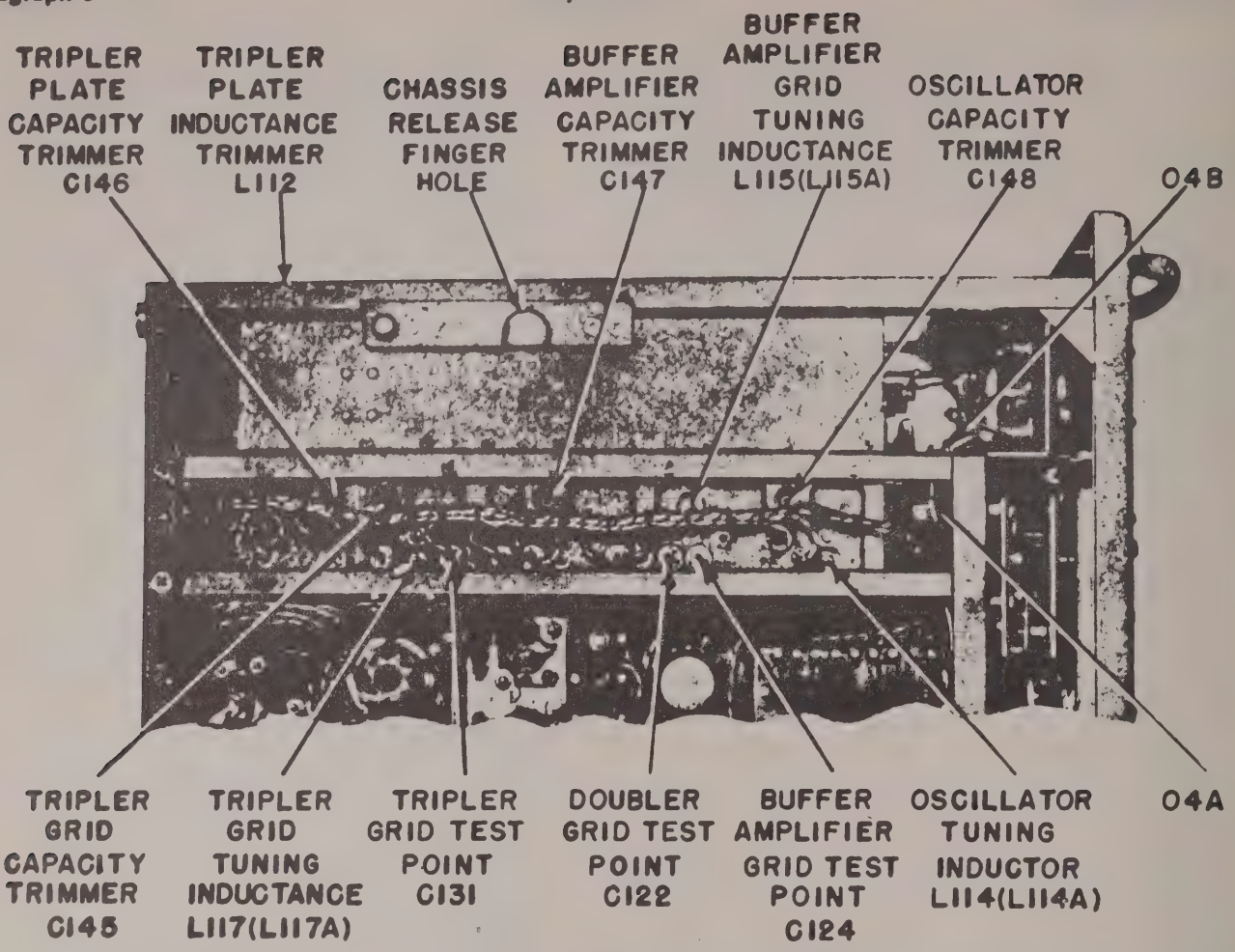

TRIPLER PLATE CAPACITY TRIMMER C146
TRIPLER PLATE INDUCTANCE TRIMMER L112
CHASSIS RELEASE FINGER HOLE
BUFFER AMPLIFIER CAPACITY TRIMMER C147
BUFFER AMPLIFIER GRID TUNING INDUCTANCE L115(L115A)
OSCILLATOR CAPACITY TRIMMER C148
O4B
TRIPLER GRID CAPACITY TRIMMER C145
TRIPLER GRID TUNING INDUCTANCE L117(L117A)
TRIPLER GRID TEST POINT C131
DOUBLER GRID TEST POINT C122
BUFFER AMPLIFIER GRID TEST POINT C124
OSCILLATOR TUNING INDUCTOR L114(L114A)
O4A

Figure 7-8. Preselector from Bottom of Chassis Showing Alignment Adjusting Screws (Protective shield on preselector removed)

procedure involving only the removal of mounting bolts and the unsoldering of connecting wires. However, the following five of the parts for which repair parts are provided are so located that special precautions should be taken, and/or preferred procedures followed, when removing them for repair or replacement.

a. BLOWER BL301.

Blower BL301 is located in the right rear corner of the chassis. Its removal is simple and should be undertaken as follows:

(1) Remove the receiver chassis from its cabinet and place on work bench with the right side facing technician. In this position the blower assembly will face the operator.

(2) Unplug connector P302 (motor-lead plug) from jack J302 in chassis.

(3) Remove the four 8–32 x 3/8" binding head screws, lockwashers, and nuts permitting removal of the entire blower assembly.

b. BLOWER CAPACITOR C304.

The blower capacitor is located underneath blower BL301 in the right rear corner of the chassis, and is attached to the blower housing. If capacitor C304 has to be replaced follow these steps:

(1) Remove Blower BL301 from the chassis.

(2) Unsolder the wires from the two terminals of capacitor C304.

(3) Remove the nuts from the two mounting studs on C304.

(4) Slip out capacitor C304.

(5) To install a new capacitor, reverse the above procedure, making sure that the leads to C304 are connected to their proper terminals.

bA. BLOWER–MOTOR BEARINGS.

Radio Receiving Set AN/URR–27 may have any one of three completely interchangeable types of blowers, all designated BL301. However, while the complete blower assemblies are interchangeable, the bearings in each motor are not. The following procedure, which covers the replacement of these bearings, is applicable to all three types of blowers. Refer to figure 7-20 entitled "Blower BL301, Exploded View."

(1) Remove Blower BL301 from the chassis.

(2) Loosen the setscrews, holding the impeller to the motor shaft, by inserting an Allen wrench between the impeller fins, accessible through air discharge.

(3) Remove the motor from the housing by unscrewing the three 6–32 x ¼" steel binding head screws.

(4) Remove the armature as follows.

(a) For Eastern Air Device Model J50-4C and Induction Motor Corporation Model BC-1615B-4, remove the retaining ring with a suitable pair of pliers ("Truarc" or equivalent). Withdraw the armature with its associated washers, being careful not to lose the dust cap.

(b) For Air-Marine Motors Model A15B-5, scribe a line across the motor housing and end bell to show proper alignment. Remove the end bell by removing the three tie bolts and lockwashers which secure it to the housing. Withdraw the armature with its associated washers. Do not lose the spring washer or dust cap.

(5) Remove the two bearings from the armature shaft, using the bearing puller (see figure 7–20).

(6) Install new bearings on shaft, using an arbor press or other suitable tool (see step 5). The proper bearings for each type of blower are tabulated below; the front bearing is the one on the long shaft end, while the rear bearing is on the short shaft end of the motor.

(7) Reassemble the blower in the reverse sequence of disassembly. Be certain that the dust cap removed in step (4) *(a)* is properly positioned at the end of the motor.

(8) Replace the blower BL301 on the receiver chassis following steps as outlined.

BLOWER MFG. AND MODEL	Bearing Manufacturer, Type, Stk., No., & Symbol	
	FRONT	REAR
Eastern Air Devices J50-C	New Departure 77R4A (Spec.) N77-B-115-00412-8206	New Departure 77R2 (Spec.) N77-B-115-00209-8206
Eastern Air Devices J50-4C	New Departure 77037 (Spec.) N77-B-111-00702-8206	New Departure 77R2 (Spec.) N77-B-115-00209-8206
Induction Motor Corporation BC-1615B-4	New Departure 77037 (Spec.) N77-B-111-00702-8206	New Departure 77034 (Spec.) N77-B-111-00403-8206
Air Marine Motors A15B-5	New Departure 77R4A (Spec.) N77-B-115-00412-8206	New Departure 77R3 (Spec.) N77-B-115-00319-8206

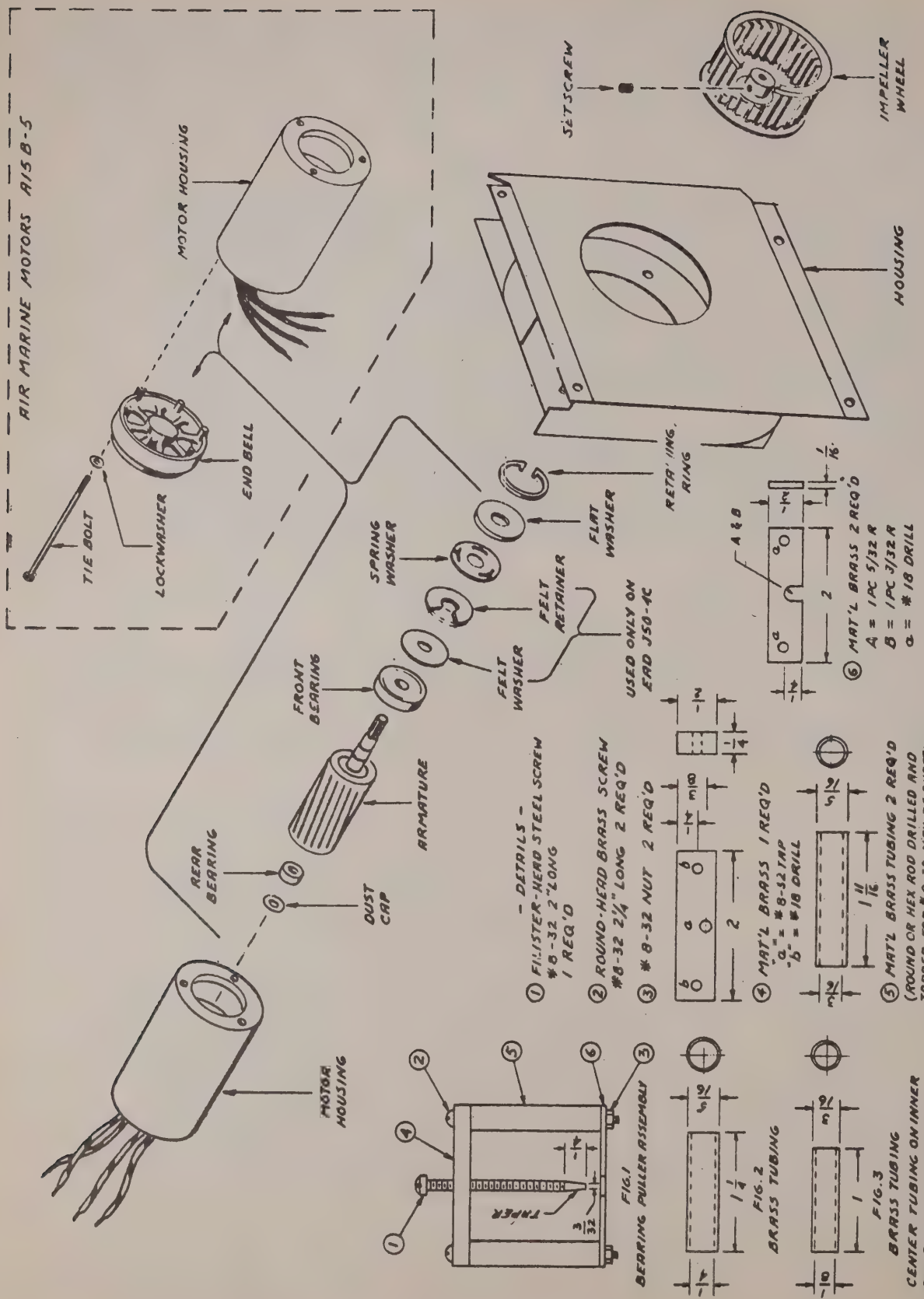

AIR MARINE MOTORS A15 B-5
MOTOR HOUSING
END BELL
LOCKWASHER
TIE BOLT
SETSCREW
IMPELLER WHEEL
HOUSING
RETAINING RING
FLAT WASHER
SPRING WASHER
FELT RETAINER
FELT WASHER
FRONT BEARING
ARMATURE
REAR BEARING
DUST CAP
MOTOR HOUSING
USED ONLY ON EAD JS0-4C
- DETAILS -
① FILLISTER-HEAD STEEL SCREW #8-32 2"LONG 1 REQ'D
② ROUND-HEAD BRASS SCREW #8-32 2¼" LONG 2 REQ'D
③ # 8-32 NUT 2 REQ'D
④ MAT'L BRASS 1 REQ'D "a" = #8-32 TAP "b" = #18 DRILL
⑤ MAT'L BRASS TUBING 2 REQ'D (ROUND OR HEX ROD DRILLED AND TAPPED FOR #8-32 MAY BE SUBSTITUTED. IN WHICH CASE PART 3 WOULD BE CHANGED TO #8-32, ¾" LONG, 1 REQ'D)
⑥ MAT'L BRASS 2 REQ'D A = 1 PC 5/32 R B = 1 PC 3/32 R a = #18 DRILL
A & B
TAPER
FIG.1 BEARING PULLER ASSEMBLY
FIG.2 BRASS TUBING
FIG.3 BRASS TUBING
CENTER TUBING ON INNER RACE OF BEARING AND TAP BEARING INTO PLACE
EMERGENCY TOOLS FOR REMOVAL OF BLOWER MOTOR BEARINGS

Figure 7–20. AN/URR–27, Blower BL301, Exploded View

TABLE 7-2. AUDIO TEST DATA

TEST POINT	TEST INPUT VOLTAGE (APPROX.)	OUTPUT METER READING
V209, Pin 1	20 millivolts	10 db
V210, Pin 1	350 millivolts	10 db
V211, Pin 1	1 volt	10 db
CONDITIONS: A.F. LEVEL control max, clockwise, ALIGN-REC. switch in REC. position, SILENCER switch in OUT position, N.L. switch in OUT position, receiver detuned and no audio load connected. INPUT: 1,000 cycles through 0.1 mfd or large capacitor.		

TABLE 7-3. INTERMEDIATE FREQUENCY DATA

TEST POINT	INPUT TEST VOLTAGE (APPROX.)	OUTPUT METER READING
Mixer grid test point C116	16 microvolts	10 db
V201, Pin 1	15 microvolts	10 db
V202, Pin 1	60 microvolts	10 db
V203, Pin 1	500 microvolts	10 db
V204, Pin 1	3000 microvolts	10 db
V205, Pin 1	20,000 microvolts	10 db
CONDITIONS: A.F. LEVEL control max. clockwise, ALIGN-REC. switch in REC. position, SILENCER switch in OUT position, N.L. switch in OUT position, receiver detuned and no audio load connected. INPUT: 18,600 mc modulated 30% with 1000 cycles throught a 0.01 mfd capacitor.		

c. POWER TRANSFORMER T301.

Power transformer T301 is in the right-rear corner of the chassis immediately behind blower BL301, as shown in the top view (figure 1-4). Its removal involves unfastening the rear panel of the chassis and separating it from the chassis far enough to provide an additional half-inch clearance above transformer T301. To do this:

(1) Unsolder the wiring from the terminals of T301 (underside of chassis—figure 2-15), and identify each wire in some manner if there is any likelihood that the preformed arrangement of these wires will be disturbed before connections are restored.

(2) Remove the nuts from the four transformer mounting studs (underside of chassis).

(3) Unfasten the rear panel by removing:

(*a*) Three screws connecting rear panel to left side panel.

(*b*) Three screws connecting rear panel to right side panel.

(*c*) Three screws (horizontal row) connecting rear panel to bed of chassis.

(4) Pull the rear panel away from chassis far enough to permit removal of transformer T301, but no farther, as excessive displacement will place a strain on the leads to connectors P101 and P201, and thermostat S301.

(5) To restore the original transformer, or to substitute a replacement for it, reverse the foregoing procedure, making sure that all transformer leads

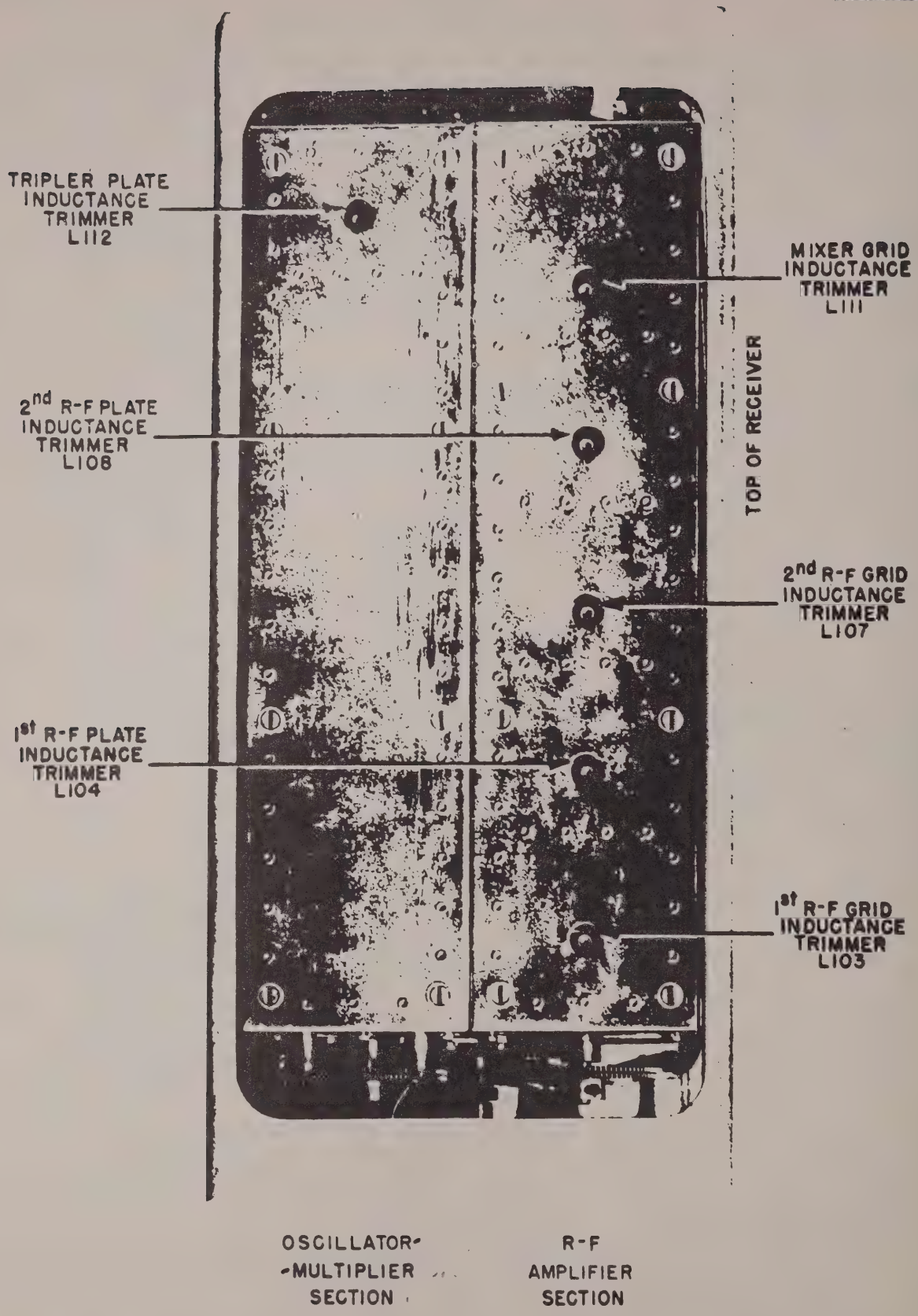

TRIPLER PLATE INDUCTANCE TRIMMER L112
MIXER GRID INDUCTANCE TRIMMER L111
2nd R-F PLATE INDUCTANCE TRIMMER L108
TOP OF RECEIVER
2nd R-F GRID INDUCTANCE TRIMMER L107
1st R-F PLATE INDUCTANCE TRIMMER L104
1st R-F GRID INDUCTANCE TRIMMER L103
OSCILLATOR-MULTIPLIER SECTION
R-F AMPLIFIER SECTION

Figure 7-9. Preselector from Left Side of Chassis Showing Alignment Adjusting Screws

are re-connected to the proper respective terminals. If the leads have become mixed, consult the color coding legend on the wiring diagram (figure 7-18).

d. DIAL DRIVE ASSEMBLY (Reference symbol 0-1 in parts list):

The dial drive assembly is located between the front panel and the front sub-panel of the receiver, as shown in figure 1-5. It is further illustrated in figure 6-1. To remove this assembly it will be necessary to remove the entire front panel, so it is suggested that the following procedure be followed closely.

(1) Remove the tuning crank, and the knob on the tuner lock, by using the right-angle portion of the Bristol-type socket wrench provided.

(2) Unsolder the leads to the input and output meters (M501 and M502).

(3) Remove the 11 Phillips-head screws on the front panel which are relatively larger than the remaining 24 similar screws (not including the four large panel fasteners in the corners of the panel), and lower the top of the panel down onto the bench.

(4) Remove the twin-lamp dial light assembly from the top of the dial drive assembly.

(5) Remove the drive arm (0-4 B) of the flexible coupling between the dial drive and the preselector, by loosening the set-screws in its hub.

(6) Remove the four mounting screws which secure the dial drive assembly to the front sub-panel (figure 6-1), making sure that the metal spacers do not get lost.

The procedure for the installation of a new dial drive unit, or the reinstallation of the old one, and replacement of the front panel, etc., is a reversal of the foregoing procedure, except that, after the drive assembly, dial lights and front panel have been replaced, steps must be taken to properly align the the calibrated tuning dial (window marked MEGACYCLES) with the position of the capacitor plates in the preselector. To make sure this alignment is correct:

(7) Turn the dial drive input shaft to the left until the number "103" is at top of the calibrated dial (approximate extreme left position of shaft).

(8) Turn the driven member of the flexible coupling (0-4A—attached to preselector input shaft) until the shorter sides of the rotor plates of the ganged capacitors in the preselector are flush with the stator plates, as viewed from the top.

(9) Engage the drive member (0-4B) of the flexible drive with the driven member (0-4A), without disturbing the position of the latter, and secure its hub to the output shaft of the dial drive mechanism.

(10) Insert a crystal of known frequency and tune the receiver to the corresponding carrier frequency (crystal frequency x 6, less 18.6 megacycles).

(11) Note the discrepancy, in dial divisions, between the reading on the calibrated tuning dial and and this frequency.

(12) Turn the mechanism to a point where the set screw on the drive member of the flexible coupling is accessible, and loosen same.

(13) With one hand hold the gears on the preselector so as to prevent any change in tuning, and with the other hand crank the dial drive through a number of dial divisions equal to the discrepancy.

(14) Tighten the set screw on the drive member of the flexible coupling.

e. PRESELECTOR.

Removal of the body of the preselector and the re-installation of the repaired assembly, or the installation of a replacement assembly, is a relatively simple matter. However some difficulty may be encountered when an attempt is made to coordinate the performance of the ganged capacitors in the preselector with the indications on the calibrated tuning dial. It is therefore suggested that the following procedure be followed carefully.

(1) Unsolder those leads which run from the preselector to terminal board E301 (figure 1-5), at E301, and tag each terminal to indicate which lead (of the original assembly or of a substitute assembly) is to be reconnected to it.

(2) Unsolder, in similar manner, those leads which run to terminal board E208.

(3) Unsolder the two leads which connect between the oscillator-multiplier section of the preselector unit and the crystal in the left-hand panel compartment.

(4) At transformer T201 (1st i-f transformer) unsolder the two leads of the AN type RG-108/U dual conductor (coupling loop from transformer T122 in the preselector) from terminals Nos. 3 and 4. Also unsolder the braided shielding from the chassis.

(5) Take off the left side of the chassis by removing:

(*a*) Three screws entering side plate from rear panel.

(*b*) Three screws connecting side plate to front panel sub-assembly.

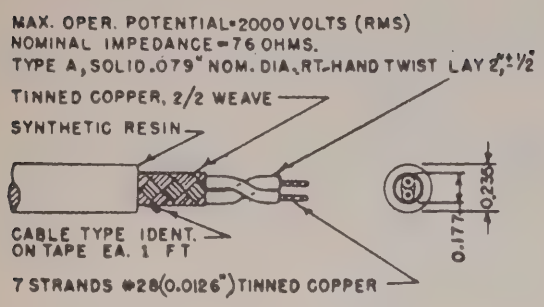
(*c*) Four screws entering side plate from front panel.

(6) Remove rear panel receptacles P101 and P201 by removing four screws in each.

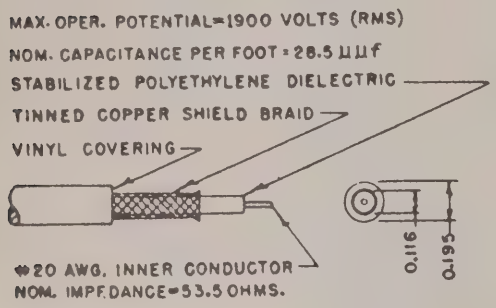
(7) On top of chassis (figure 7-4): Note the two rails holding preselector in place and:

(*a*) Detach rail nearer left side of chassis from rear panel and from front panel sub-assembly by removal of two screws.

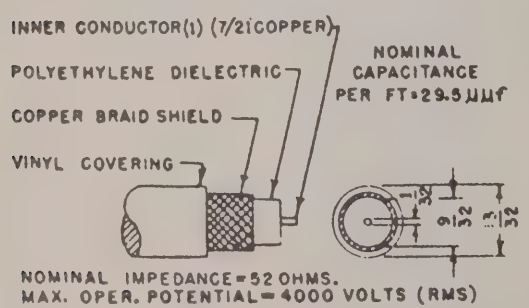
(*b*) Detach rail farther from left side of chassis from preselector by removing four screws, but do not remove screws attaching ends to rear panel and front panel sub-assembly.


MAX. OPER. POTENTIAL=2000 VOLTS (RMS)
NOMINAL IMPEDANCE=76 OHMS.
TYPE A, SOLID .079" NOM. DIA. RT-HAND TWIST LAY 2"±½"
TINNED COPPER, 2/2 WEAVE
SYNTHETIC RESIN
CABLE TYPE IDENT. ON TAPE EA. 1 FT
7 STRANDS #28(0.0126") TINNED COPPER
0.177
0.235

ARMY-NAVY TYPE RG-108/U
SHIELDED TWISTED DUAL CONDUCTOR



ARMY-NAVY TYPE RG-58/U GENERAL PURPOSE
FLEXIBLE COAXIAL CABLE



ARMY-NAVY TYPE RG-8/U GENERAL PURPOSE
FLEXIBLE COAXIAL CABLE

Figure 7-10. Details of R-f and I-f Cables Used in or with Radio Receiving Set AN/URR-27

CAUTION

When removing the screws in the rails holding the preselector in place, as described in steps (7) above and (8) below, care must be taken not to damage the by-pass capacitor terminals on the side of the unit (figure 7-15) by striking them against other parts of the receiver. This may happen if the preselector is allowed to settle into the chassis so that these terminals come in contact with the rails which were not detached.

(8) On bottom of chassis (figure 7-8): Note two similar rails holding preselector in place and detach rail nearer left side from rear panel and front panel sub-assembly, and rail farther from left side from preselector, in similar manner to step No. 6.

(9) Turn tuning crank until "150" appears in window marked MEGACYCLES; this should put the arms of the flexible coupling in a horizontal position.

(10) Withdraw preselector from chassis.

The procedure for re-installation of the preselector, or for the installation of a substitute assembly, is a reversal of the foregoing procedure, except that, after the preselector is properly in place, it will be necessary to coordinate the performance of the preselector with the indications on the calibrated tuning dial. To make sure the latter is correct:

(11) Loosen the set screw in the hub of the driven arm (0-4A) of the flexible coupling (part on preselector), and turn the ganged capacitors until the shorter sides of the rotor plates are flush with the stator plates.

(12) Rotate tuning crank to the left until the number "103" is at the top of the calibrated dial (approximate left limit of crank rotation).

(13) With drive and driven members of the flexible coupling properly engaged, tighten the set screw in the hub of the driven member (0-4A) which was loosened in step No. 11.

(14) Insert a crystal of known frequency and tune the receiver to the corresponding carrier frequency (crystal frequency x 6, less 18.6 megacycles).

(15) Note the discrepancy, in dial divisions, between the reading on the calibrated tuning dial, and this frequency.

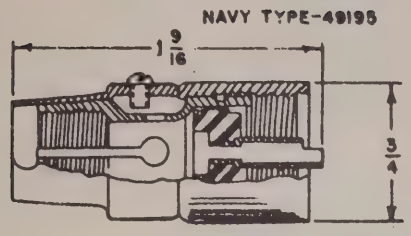
(16) Crank the mechanism to a point where the set screw on the driven member of the flexible coupling is accessible, and loosen same.

(17) Holding the gears on the preselector with one hand so as to prevent any change in tuning, use the other hand to crank the tuning mechanism through a number of dial divisions equal to the discrepancy.

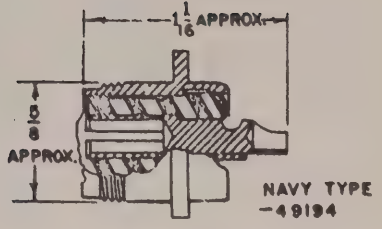
(18) Tighten the set screws on the driven member of the flexible coupling.

7. REPLACEMENT OF R-F CABLES.

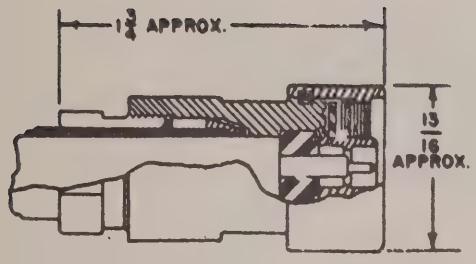
Several lengths of AN type RG-58 U cable are used in the receiver proper and in the cable filter unit, and one length of AN type RG-108 U cable is used in the receiver, as indicated in the wiring diagram of figure 7-18. Unless subjected to physical abuse or abnormal conditions of operation, these cables should require no further attention. However, to assist maintenance personnel in the event that replacement should be necessary, cross-section diagrams of these cables, and of all r-f connectors used, are shown in figures 7-10 and 7-11.



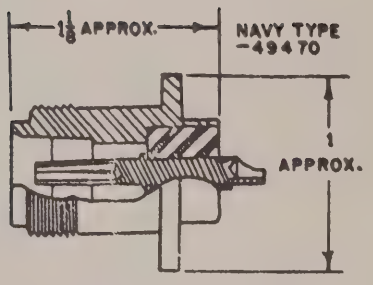
50-OHM SCAN OUTPUT PLUG P403



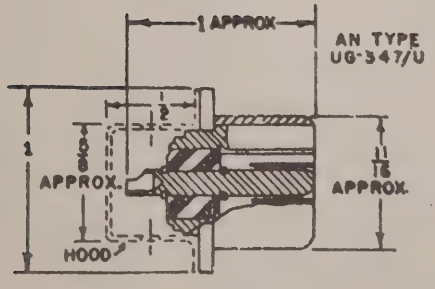
50-OHM SCAN OUTPUT RECEPTACLE J403



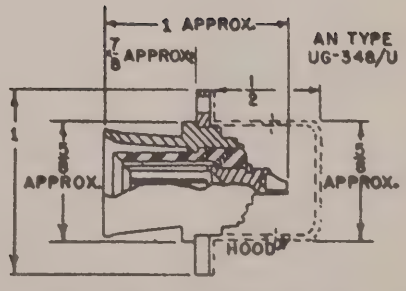
AN TYPE UG-21B/U
50-OHM ANT. INPUT PLUG P404



50-OHM ANT. INPUT RECEPTACLE J404



ANT. AND SCAN INTERUNIT PLUGS P101 AND P201



ANT. AND SCAN INTERUNIT RECEPTACLES J407 AND J406

Figure 7-11. Details of R-f and I-f Connectors Used in or with Radio Receiving Set AN/URR-27

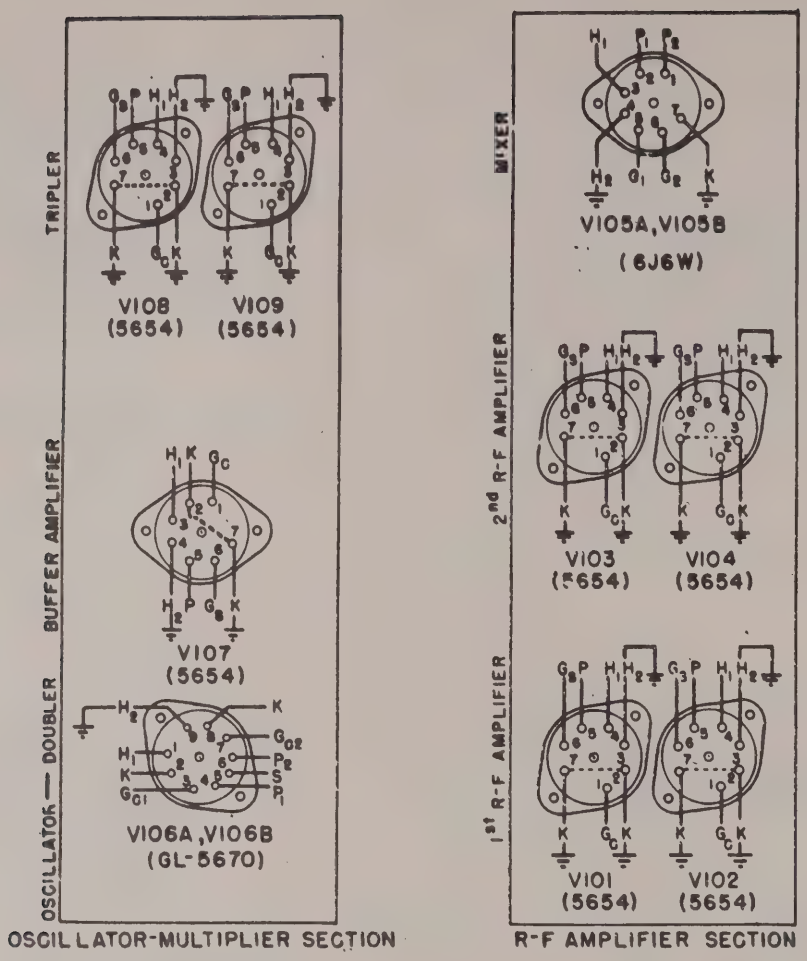


Figure 7-12. Tube Socket Diagrams—Preselector (Top Views)

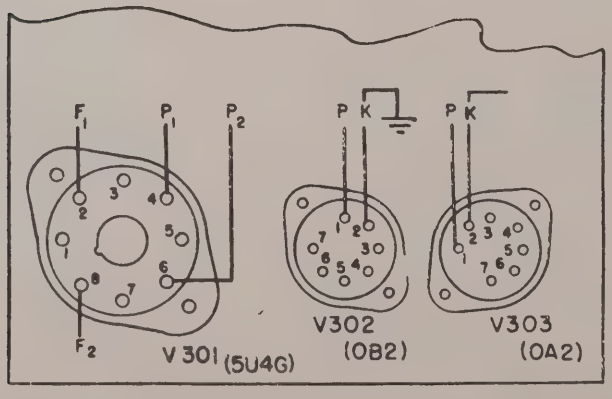


Figure 7-13. Tube Socket Diagrams—Power Supply (Bottom View)

NAVSHIPS 91771
AN/URR-27

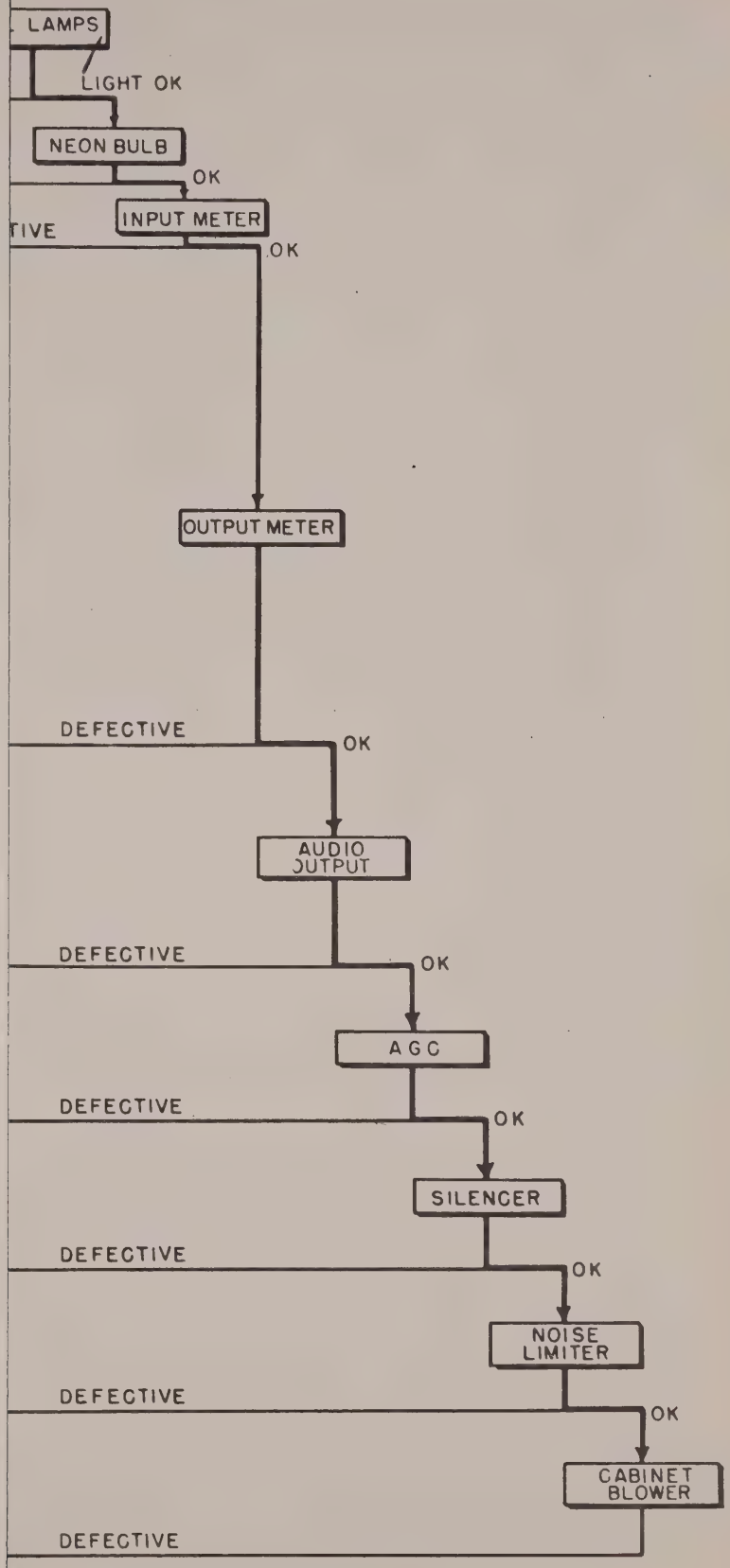


Table 7-4. Trouble Shooting Chart

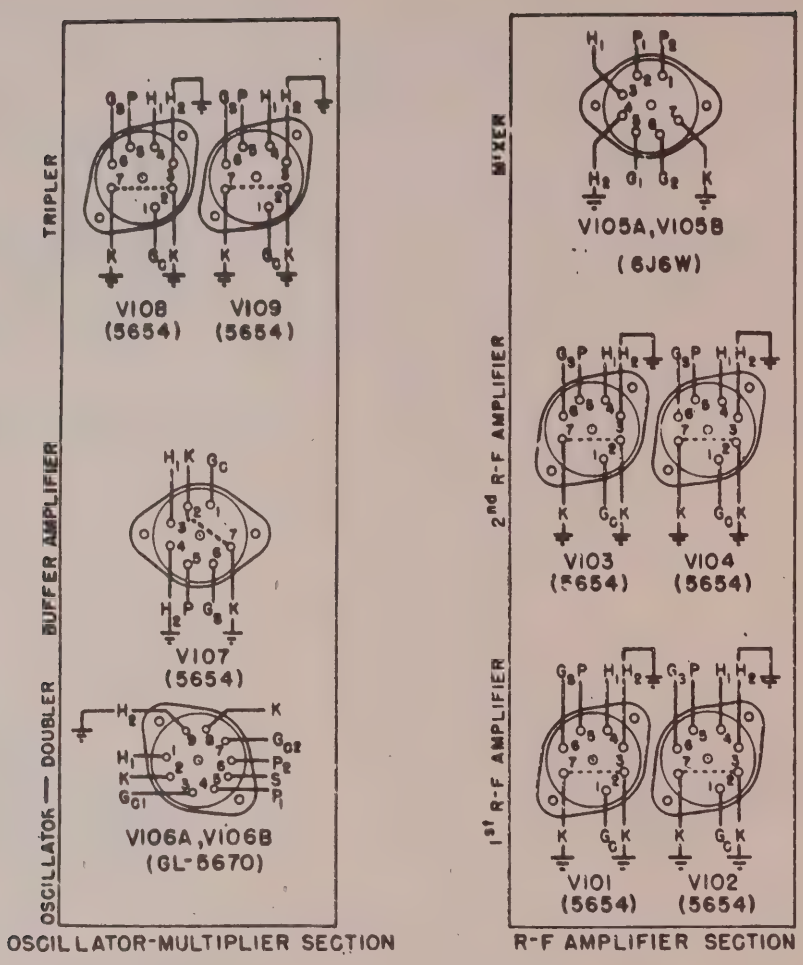


Figure 7-12. Tube Socket Diagrams—Preselector (Top Views)

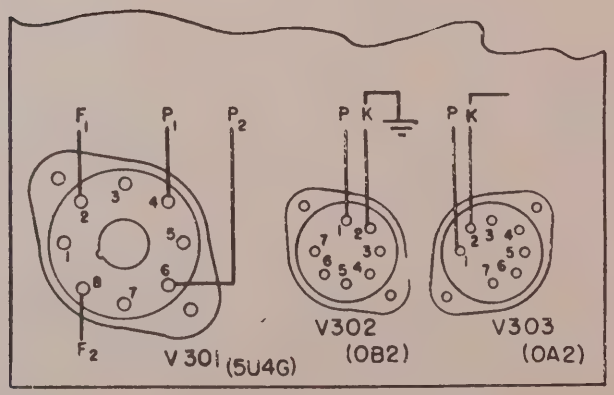


Figure 7-13. Tube Socket Diagrams—Power Supply (Bottom View)

NAVSHIPS 91771
AN/URR-27

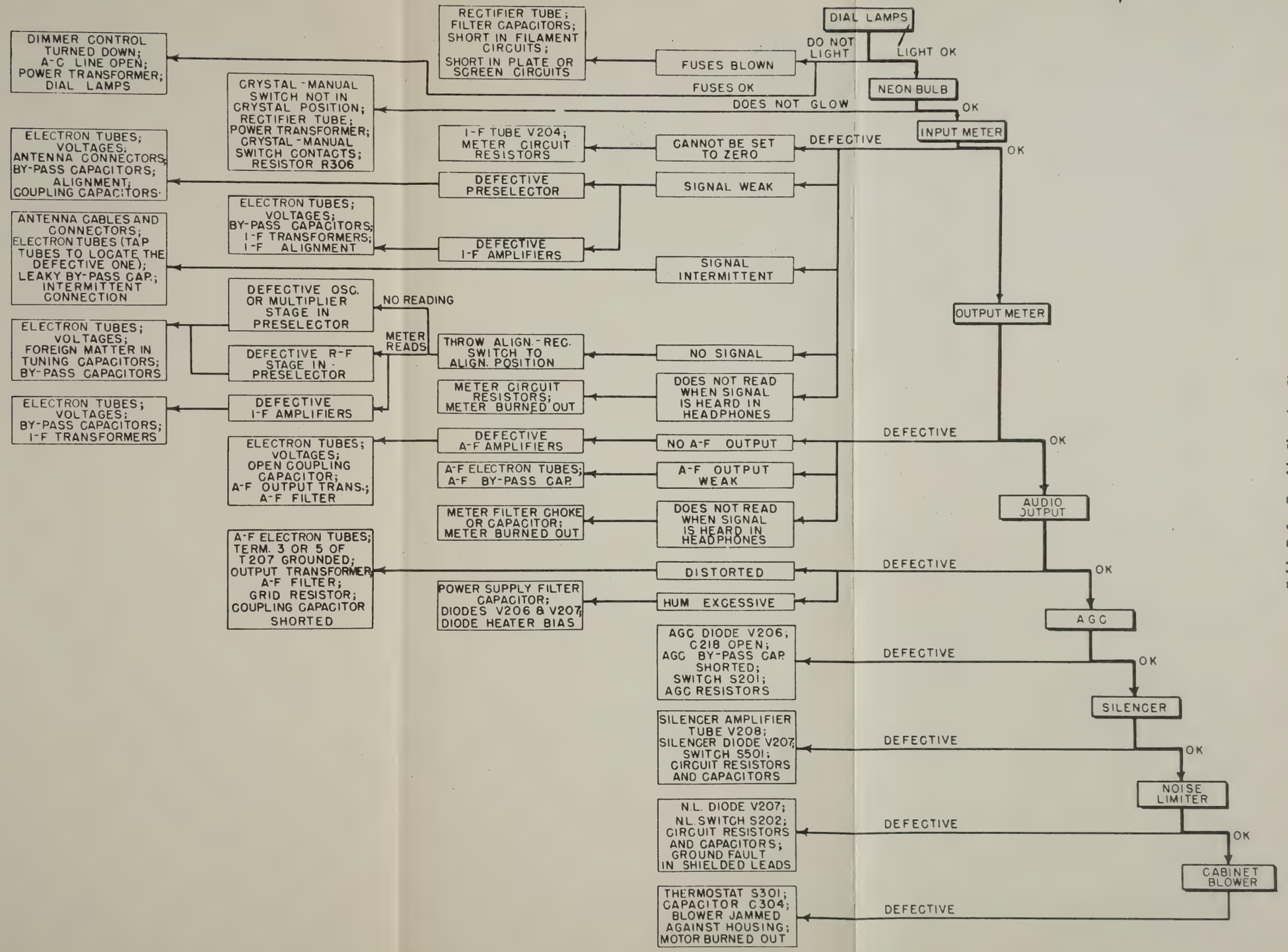

DIMMER CONTROL TURNED DOWN; A-C LINE OPEN; POWER TRANSFORMER; DIAL LAMPS
RECTIFIER TUBE; FILTER CAPACITORS; SHORT IN FILAMENT CIRCUITS; SHORT IN PLATE OR SCREEN CIRCUITS
FUSES BLOWN
DIAL LAMPS
DO NOT LIGHT
LIGHT OK
FUSES OK
NEON BULB
CRYSTAL-MANUAL SWITCH NOT IN CRYSTAL POSITION; RECTIFIER TUBE; POWER TRANSFORMER; CRYSTAL-MANUAL SWITCH CONTACTS; RESISTOR R306
DOES NOT GLOW
OK
INPUT METER
ELECTRON TUBES; VOLTAGES; ANTENNA CONNECTORS; BY-PASS CAPACITORS; ALIGNMENT; COUPLING CAPACITORS
I-F TUBE V204; METER CIRCUIT RESISTORS
CANNOT BE SET TO ZERO
DEFECTIVE
OK
DEFECTIVE PRESELECTOR
SIGNAL WEAK
ELECTRON TUBES; VOLTAGES; BY-PASS CAPACITORS; I-F TRANSFORMERS; I-F ALIGNMENT
ANTENNA CABLES AND CONNECTORS; ELECTRON TUBES (TAP TUBES TO LOCATE THE DEFECTIVE ONE); LEAKY BY-PASS CAP.; INTERMITTENT CONNECTION
DEFECTIVE I-F AMPLIFIERS
SIGNAL INTERMITTENT
DEFECTIVE OSC. OR MULTIPLIER STAGE IN PRESELECTOR
NO READING
OUTPUT METER
ELECTRON TUBES; VOLTAGES; FOREIGN MATTER IN TUNING CAPACITORS; BY-PASS CAPACITORS
METER READS
THROW ALIGN.-REC. SWITCH TO ALIGN. POSITION
NO SIGNAL
DEFECTIVE R-F STAGE IN PRESELECTOR
METER CIRCUIT RESISTORS; METER BURNED OUT
DOES NOT READ WHEN SIGNAL IS HEARD IN HEADPHONES
ELECTRON TUBES; VOLTAGES; BY-PASS CAPACITORS; I-F TRANSFORMERS
DEFECTIVE I-F AMPLIFIERS
DEFECTIVE
OK
ELECTRON TUBES; VOLTAGES; OPEN COUPLING CAPACITOR; A-F OUTPUT TRANS.; A-F FILTER
DEFECTIVE A-F AMPLIFIERS
NO A-F OUTPUT
A-F ELECTRON TUBES; A-F BY-PASS CAP.
A-F OUTPUT WEAK
AUDIO OUTPUT
METER FILTER CHOKE OR CAPACITOR; METER BURNED OUT
DOES NOT READ WHEN SIGNAL IS HEARD IN HEADPHONES
A-F ELECTRON TUBES; TERM. 3 OR 5 OF T207 GROUNDED; OUTPUT TRANSFORMER; A-F FILTER; GRID RESISTOR; COUPLING CAPACITOR SHORTED
DISTORTED
DEFECTIVE
OK
AGC
POWER SUPPLY FILTER CAPACITOR; DIODES V206 & V207; DIODE HEATER BIAS
HUM EXCESSIVE
AGC DIODE V206; C218 OPEN; AGC BY-PASS CAP. SHORTED; SWITCH S201; AGC RESISTORS
DEFECTIVE
OK
SILENCER
SILENCER AMPLIFIER TUBE V208; SILENCER DIODE V207; SWITCH S501; CIRCUIT RESISTORS AND CAPACITORS
DEFECTIVE
OK
NOISE LIMITER
N.L. DIODE V207; N.L. SWITCH S202; CIRCUIT RESISTORS AND CAPACITORS; GROUND FAULT IN SHIELDED LEADS
DEFECTIVE
OK
CABINET BLOWER
THERMOSTAT S301; CAPACITOR C304; BLOWER JAMMED AGAINST HOUSING; MOTOR BURNED OUT
DEFECTIVE

Table 7-4. Trouble Shooting Chart

TABLE 7-5. VOLTAGE AND RESISTANCE MEASUREMENTS*—FROM ELECTRON TUBE TERMINALS TO GROUND AND/OR OTHER SIGNIFICANT POINTS

Symbol and JAN type	Element	Points of Measurement	Potential (volts)	Resistance (ohms)
Radio Receiver R-516/URR-27 — R-F Amplifier Section of Preselector				
Note: Data for tubes in this section not given because tube pins not accessible for making measurements when receiver in operation. For alternate significant measurements see figure 7-15				
Radio Receiver R-516/URR-27 — Oscillator-Multiplier Section of Preselector				
Note: Data for tubes in this section not given because tube pins not accessible for making measurements when receiver in operation. For alternate significant measurements see figure 7-15				
Radio Receiver R-516/URR-27 — IF/AF Section				
V201 (6BA6)	Control Grid	Pin #1	—3.2	280,000
	Suppressor	2	0	0
	Heater	3	5.8 a.c.	0
	Heater	4	0	0
	Plate	5	157.0	30,000
	Screen Grid	6	98.0	30,000
	Cathode	7	2.5	52
V202 (9003)	Control Grid	Pin #1	—3.2	280,000
	Cathode	2	0	0
	Cathode	7	0	0
	Heater	3	5.8 a.c.	0
	Heater	4	0	0
	Plate	5	150	30,000
	Screen Grid	6	95	30,000
V203 (9003)	Control Grid	Pin #1	—3.2	280,000
	Cathode	2	0	0
	Cathode	7	0	0
	Heater	3	5.8 a.c.	0
	Heater	4	0	0
	Plate	5	150	30,000
	Screen Grid	6	95	30,000
V204 (9003)	Control Grid	Pin #1	—3.2	280,000
	Cathode	2	0	0
	Cathode	7	0	0
	Heater	3	5.8 a.c.	0
	Heater	4	0	0
	Plate	5	145	30,000
	Screen Grid	6	93	30,000
V205 (9003)	Control Grid	Pin #1	0	0
	Cathode	2	3.3	550
	Cathode	7	3.3	550
	Heater	3	5.8 a.c.	0
	Heater	4	0	0
	Plate	5	154	30,000
	Screen Grid	6	98	30,000

*Measurements to ground, and voltage dc, unless otherwise indicated.
Conditions of measurement; line voltage, 115 volts, 60 cps; receiver tuned to 300 megacycles; ALIGN-REC switch in REC position; SILENCER switch in OUT position, and N.L. switch in OUT position. Resistance measurements made with power connector (P401/J401) disconnected. All measurements taken with a multimeter ME-25/U series, or a Navy model OBQ series, or equivalent, electronic voltmeter.

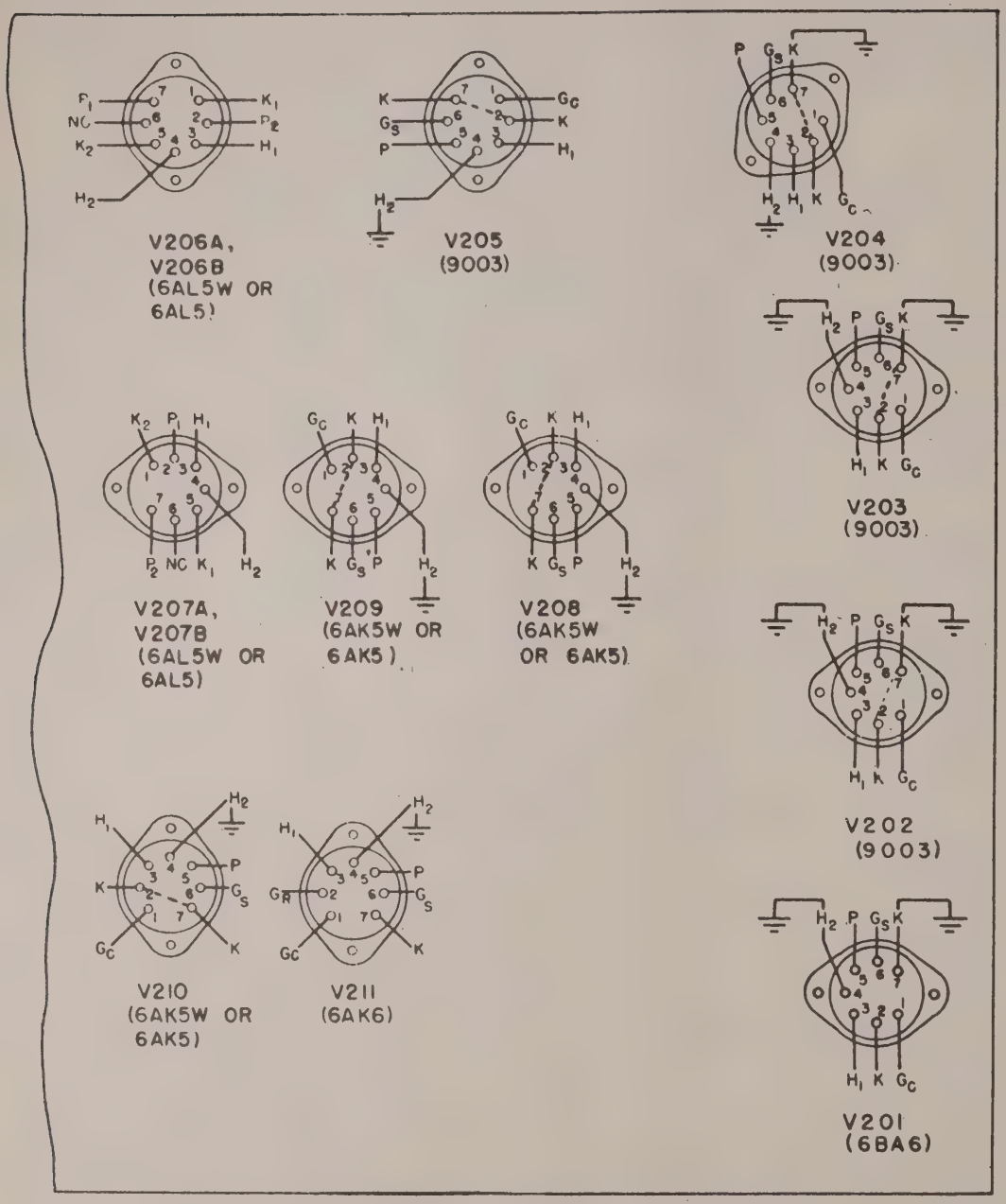


Figure 7-14. Tube Socket Diagrams—IF/AF Section (Bottom View)

TABLE 7-5. (CONT'D.) VOLTAGE AND RESISTANCE MEASUREMENT —FROM ELECTRON TUBE TERMINALS TO GROUND AND/OR OTHER SIGNIFICANT POINTS

Symbol and JAN type	Element	Points of Measurement	Potential (volts)	Resistance (ohms)
Radio Receiver R-516/URR-27 — IF/AF Section (Continued)				
V206 (6AL5)	#1 Cathode	Pin #1	—	14,000
	#1 Plate	2	—	310,000
	Heater	3	—6	46
	Heater	4	—6	46
	Heater	3 to Pin 4	6.1 a.c.	—
	#2 Cathode	5	0	14,000
	—	6	—	0
	#2 Plate	7	—	95,000
V207 (6AL5)	#2 Cathode	Pin #1	76	210,000
	#1 Plate	2	—0.3	140,000
	Heater	3	—6	46
	Heater	4	—6	46
	Heater	3 to Pin	6.1 a.c.	—
	#1 Cathode	5	+0.3	2,000,000
	—	6	—	∞
	#2 Plate	7	0	330,000
V208 (6AK5)	Control Grid	Pin #1	0.2	800,000
	Cathode	2	7.5	∞
	Cathode	7	0	0
	Heater	3	5.9	0
	Heater	4	0	0
	Plate	5	92	78,000
	Screen Grid	6	100	280,000
V209 (6AK5)	Control Grid	Pin #1	—2.25	1,000,000
	Cathode	2	0	0
	Cathode	7	0	0
	Heater	3	5.9 a.c.	0
	Heater	4	0	0
	Plate	5	87	55,000
	Screen Grid	6	87	55,000
V210 (6AK5)	Control Grid	Pin #1	0	260K
	Cathode	2	0.75	750
	Cathode	7	0.75	750
	Heater	3	5.9 a.c.	0
	Heater	4	0	0
	Plate	5	100	280K
	Screen Grid	6	32	1 meg.
V211 (6AK6)	Control Grid	Pin #1	0	500,000
	Suppressor	2	4.8	250
	Heater	3	5.9 a.c.	0
	Heater	4	0	0
	Plate	5	137	800
	Screen Grid	6	148	28,000
	Cathode	7	4.8	250
Radio Receiver R-516/URR-27 — Power Supply Section				
V301 (5U4G)	NC	Pin #1	—	—
	Filament	2	205	28,000
	NC	3	—	—
	#1 Plate	4	—2.1dc; + 228ac	90
	NC	5	—	—
	#2 Plate	6	—2.1dc; + 228ac	90
	NC	7	—	—
	Filament	8	205	26,000

*Measurements to ground, and voltage dc, unless otherwise indicated.
Conditions of measurement; line voltage, 115 volts, 60 cps; receiver tuned to 300 megacycles; ALIGN-REC switch in REC position; SILENCER switch in OUT position, and N.L. switch in OUT position. Resistapce measurements made with power connector (P401/J401) disconnected. All measurements taken with a multimeter ME-25/U series, or a Navy model OBQ series, or equivalent, electronic voltmeter.

TABLE 7-5. (CONT'D.) VOLTAGE AND RESISTANCE MEASUREMENT*—FROM ELECTRON TUBE TERMINALS TO GROUND AND/OR OTHER SIGNIFICANT POINTS

Symbol and JAN type	Element	Points of Measurement	Potential (volts)	Resistance (ohms)
Radio Receiver R-516/URR-27 — Power Supply Section (Continued)				
V302 (OB2)	Anode	Pin #1	105	28,000
	Cathode	3	0	0
	NC	3	—	—
	NC	4	—	—
	NC	5	—	—
	NC	6	—	—
	NC	7	—	—
V303 (OA2)	Anode	Pin #1	150	28,000
	Cathode	2	−6	45
	NC	3	—	—
	NC	4	—	—
	NC	5	—	—
	NC	6	—	—
	NC	7	—	—

*Measurements to ground, and voltage dc, unless otherwise indicated. Conditions of measurement; line voltage, 115 volts, 60 cps; receiver tuned to 300 megacycles; ALIGN-REC switch in REC position; SILENCER switch in OUT position, and N.L. switch in OUT position. Resistance measurements made with power connector (P401/J401) disconnected. All measurements taken with a multimeter ME-25/U series, or a Navy model OBQ series, or equivalent, electronic voltmeter.

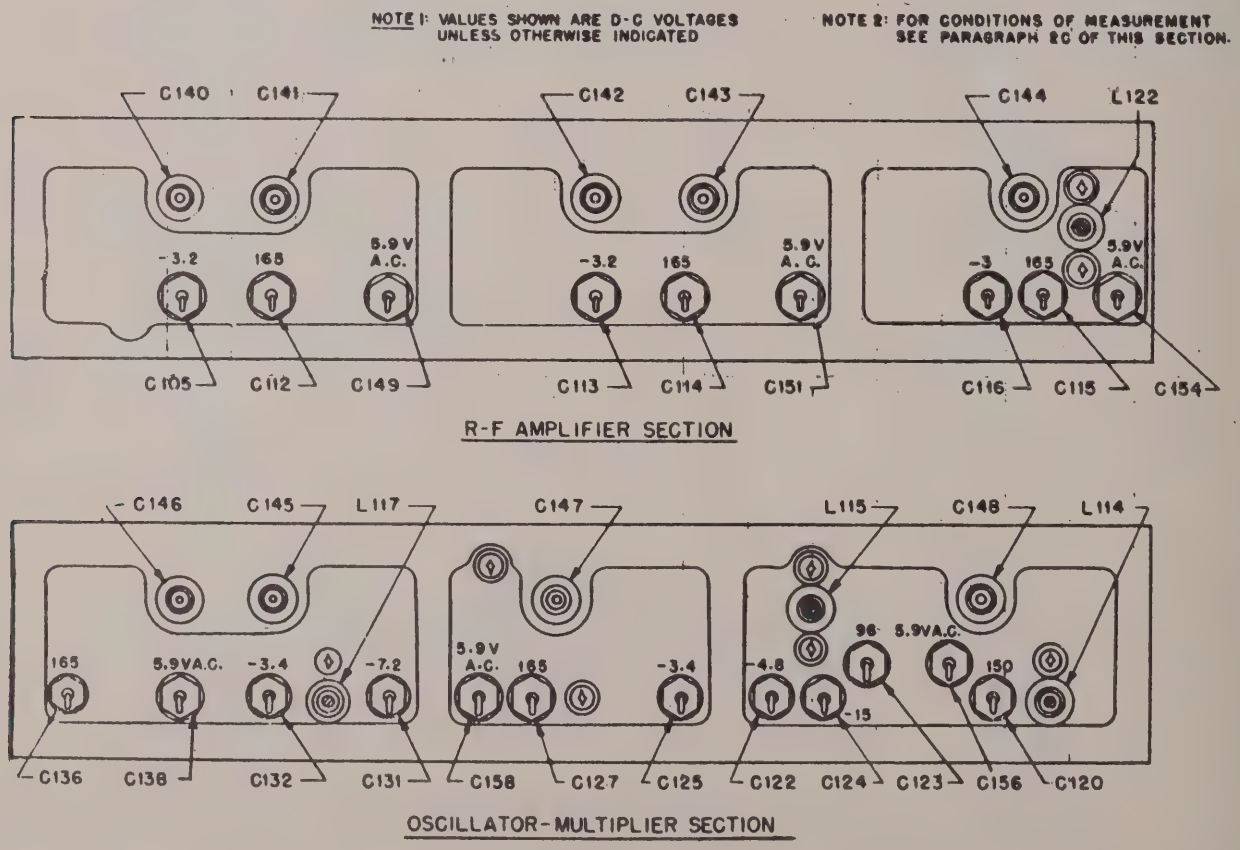


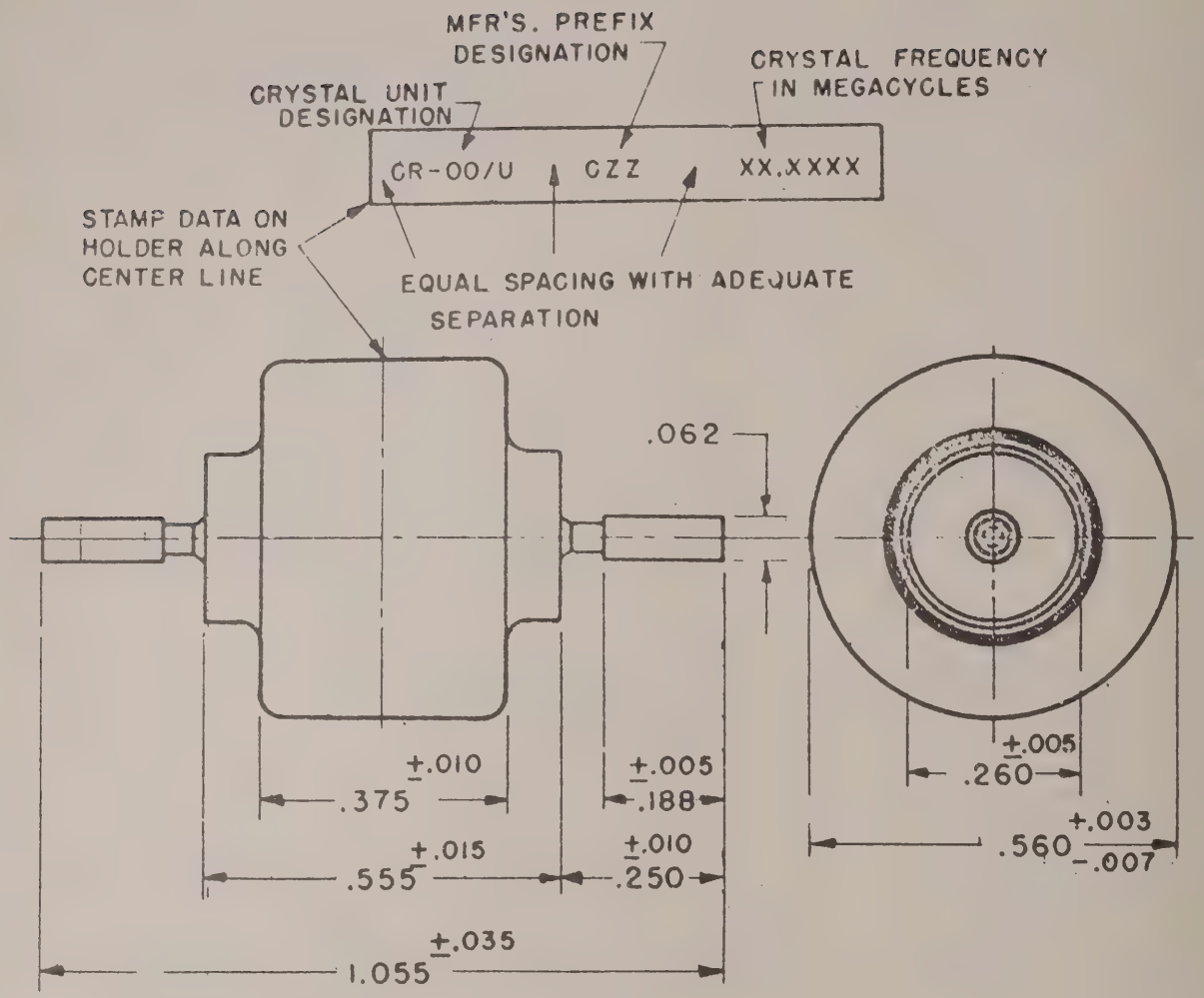
Figure 7-15. Voltage Diagram — Significant Voltage Measurements at Points on Preselector (Protective shield on preselector removed)

TABLE 7-6. VOLTAGE AND RESISTANCE MEASUREMENTS*—TERMINAL BOARD CONNECTIONS TO GROUND, AND/OR OTHER SIGNIFICANT POINTS

Terms. at Which Readings Made		Potential		Resis. (Ohms)
From	To	Volts D. C.	Volts A. C.	
The following terminals are located on term. board E303 in Pwr. Supply Section.				
1	Ground	—0.63	5.6	∞
2	Ground	—6.7	15	40
3	Ground	—6.7	15	40
4	Ground	0	0	0
5	Ground	0	5.9	0
6	Ground	—3.4	7.3	20
7	Ground	165	0	28,000
8	Ground	103	0	27,000
9	Ground	0	58	∞
10	Ground	—6.5	0	∞
11	Ground			∞
12	Ground	0	0	3
13	Ground	144	0	28,000
14	Ground	—0.25	54	∞
15	Ground	103	0	170,000
The following terminals are located on terms. board E301 in Pwr. Supply Section.				
21	Ground	0	5.9	0
22	Ground	0	5.9	28,000
23	Ground	165	0	28,000
24	Ground	0.25	54	∞
25	Ground	0	0	0
26	Ground	—0.6	57	∞

Terms. at Which Readings Made		Potential		Resis. (Ohms)
From	To	Volts D. C.	Volts A. C.	
The following terminals are located on term. board E208 in IF/AF Section.				
31	Ground			
32				
33				
34	Ground	-3.2		180,000
35	Ground	-3.4		20
36	Ground	-7.2		40,000
The following items are located on terminal board E202 in IF/AF Section.				
R253 (Term. near front of chassis)	Ground	103		
R253 (Term. wired to R234)	Ground	5.5		

* Conditions of measurement: line voltage 115 volts, 60 cps; receiver tuned to 300 megacycles; ALIGN-REC switch in REC position; SILENCER switch in OUT position; and N.I. switch in OUT position. Resistance measurements made with power connector (P401/J401) disconnected. All measurements made with a multimeter ME-25/U series, or a Navy model OBQ, or equivalent, electronic voltmeter.



1. FREQUENCY RANGE OF CRYSTALS USED = 20.425 TO 35.0833 MC.
2. INTERMEDIATE FREQUENCY OF RECEIVER = 18.6 MC.
3. HETERODYNE FREQUENCY RANGE = 122.55 TO 210.6 MC.
4. METHOD OF MULTIPLICATION = CRYSTAL FREQUENCY X2X3; SEE SCHEMATIC DIAGRAM, FIGURE (2-5)
5. TEMP. CHARACTERISTIC = ± 0.005 % DEVIATION BETWEEN −55° C (−67° F) AND + 90° C (+194° F).
6. TEMPERATURE OF OPERATION AND CALIBRATION = −55° C (−67° F) TO + 90° C (+194° F)
7. MODE OF OPERATION = 5 TH MODE FOR 25 − 50 MC.; 3RD MODE FOR 15 − 25 MC.

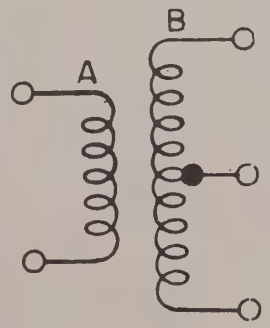
Figure 7-16. Outline and Data—Crystal Unit CR-24/U

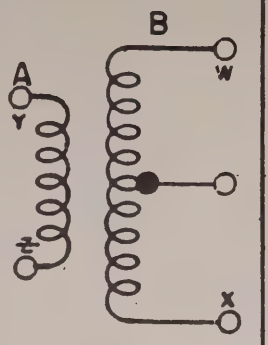
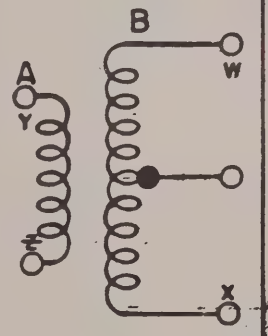
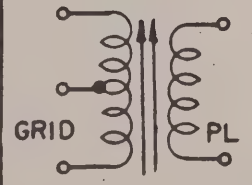
TABLE 7-7. RATED TUBE CHARACTERISTICS

Tube Type	Filament Voltage (v)	Filament Current (amps)	Plate Voltage (v)	Grid Bias Voltage (v)	Screen Voltage (v)	Plate Current (ma)	Screen Current (ma)	A-c Plate Resistance (ohms)	Voltage Amplification Factor	Transconductance (Micromhos)		Emission	
										Normal	Minimum	I_s	Test Volts
5634	6.3	0.175	120	—2.0	120	7.5	2.5	340,000	—	5000	3500	—	—
OA2	Cold Cathode	—	150	—	—	5-30 cont. 75 max. start	—	—	—	—	—	—	—
OB2	Cold Cathode	—	108	—	—	5-30 cont. 75 max. start	—	—	—	—	—	—	—
5670	6.3	0.30	150 (300 max)	—2.0	—	8.2 per section (18 per sec. max)	—	—	35	5500	—	—	—
6AK5W	6.3	0.175	150 (180 max)	(330 Cathode Bias)	140 (140 max)	7.0	2.2	420,000	—	4300	3500	—	—
6AK6	6.3	0.15	180 (300 max)	—9.0	180 (250 max)	15	2.5	200,000	—	2300	1840	45	30
6BA6	6.3	0.30	250 (300 max)	—20.0	100	11	4.2	150,000	—	4400	3600	60	20
6J6W	6.3	0.45	150 (300 max)	—10.0	—	8.5		7100	38	5300	4000	40	10
9003	6.3	0.15	(250 max)	—3.0	(100 max)	6.7	2.7	700,000	—	1800	1100	60	20

	Filament Voltage (v)	Filament Current (amps)	Peak Inverse Plate Voltage (v)	Peak Inverse Plate Current (ma)	Max. Plate Voltage (v) per plate	D-c Output Current (ma) per plate	D-c Voltage on Heater Cathode (v)						
5U4G	5.0	3.0	1550	675	550	225							
6AL5W	6.3	0.3	420	54		9 max	330					40	10

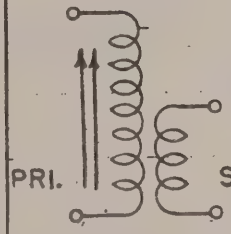
TABLE 7-8. COIL WINDING DATA—ALL WIREWOUND PARTS, EXCEPT RESISTORS

Circuit Symbol	FTRC or NATCO. Dwg. No.	Schematic Diagram	Winding	Coil Form	Wire and Size	No. of Turns and Loc. Taps	D-C Resis. (Ohms)	Induc-tance	"Q" (and Freq.)	Remarks
Radio Receiver R-516/URR-27—Preselector										
L101	SA:9520		2 wdg., single layer wnd.	3/8" diam. ceramic form NATCO. Dwg. R233-2	#18 AWG tinned copper	Wdg. A: 2 turns	Less than 0.1	Wdg. A: 0.054 μh at 125 mc. (calc)	130 (125 mc)	Wdg. A: term. Y to Z 2 turns at 6 t.p.i.;
						Wdg. B: 10 turns w/loop tap at 5 turns from term. W		Wdg. B: 0.287 μh at 25 mc	150 (25 mc)	Wdg. B: term. W to X 3-1/2 turns at 10 t.p.i., 1/2 turn at 2-2/3 t.p.i., 2 turns at 6 t.p.i., 1/2 turn at 2-2/3 t.p.i. and 3-1/2 turns at 10 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.
L103 L104 L107 L108 L111 L112	SA:9516		Single wdg., single layer wnd.	7/16" diam. ceramic form, NATCO. Dwg. SA:9527	#18 AWG tinned copper	2-1/4 turns	Less than 0.1	0.112 μh at 25 mc	50 (25 mc)	Wdg. 2-1/4 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.
L105 L106 L109	SA:9514		Single wdg., single layer wnd.	3/8" diam. ceramic form, NATCO. Dwg. R233-4	#18 AWG tinned copper	10 turns w/loop tap at 5 turns from term. A	Less than 0.1	0.305 μh at 25 mc	150 (25 mc)	Wdg. 10 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.

L110	SA:9519		2 wdg., single layer wnd.	3/8" diam. ceramic form, NATCO. Dwg. R233-3	#18 AWG tinned copper	Wdg. A: 3 turns Wdg. B: 10 turns w/loop tap at 5 turns from term. W	Less than 0.1	Wdg. A: 0.075 μh at 105 mc (calc) Wdg. B: 0.287 μh at 25 mc	135 (105 mc) 150 (25 mc)	Wdg. A: term. Y to Z 3 turns at 10 t.p.i.; Wdg. B: term. W to X 3 turns at 10 t.p.i., 1/2 turn at 2-2/3 t.p.i., 3 turns at 6 t.p.i., 1/2 turn at 2-2/3 t.p.i., 3 turns at 10 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.
L113	SA:9517		2 wdg., single layer wnd.	3/8" diam. ceramic form, NATCO. Dwg. R233-1	#18 AWG tinned copper	Wdg A: 2 turns Wdg. B: 6 turns w/loop tap at 3 turns from term. W	Less than 0.1	Wdg. A: 0.054 μh at 125 mc (calc) Wdg. B: 0.147 μh at 25 mc	130 (125 mc) 120 (25 mc)	Wdg. A: term. Y to Z 2 turns at 6 t.p.i.; Wdg. B: term. W to X 1 1/2 turns at 6 t.p.i., 1/2 turn at 2-2/3 t.p.i., 2 turns at 6 t.p.i., 1/2 turn at 2-2/3 t.p.i., 1-1/2 turns at 6 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.
L114	FRA-18729-2			7/16" diam. ceramic tube. FTRC Dwg.- FRA-20302-1	#20 AWG bare tinned S.D. copper*	14 turns, tap at 5-11/16 turns from mtg. base end (incl. term. clip);		1.4 μh		Single layer wound; Powdered iron slug on threaded brass stud for inductance adjustment.
L115	SA:9714		Grid and plate wdgs. inter-spaced in double helix	7/16" diam. mica filled phenolic tube. FTRC Dwg. FRP-17877-14-3	#20 AWG bare* tinned soft copper	Grid: 6 turns, tap at 2-7/8; Plate: 5-3/8 turns	0.01	0.34 μh at 10 mc and 20 mc, and 100 dcma		Both wdgs. space wound at 8 t.p.i.; Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C.; Powdered iron slug on threaded brass stud for inductance adjustment.

*Per A.S.T.M. Spec. B33-46

TABLE 7-8. (CONT'D). COIL WINDING DATA—ALL WIREWOUND PARTS EXCEPT RESISTORS

Circuit Symbol	FTRC or NATCO. Dwg. No.	Schematic Diagram	Winding	Coil Form	Wire and Size	No. of Turns and Tap. Taps	D-C Resis. (Ohms)	Induc-tance	"Q" (and Freq.)	Remarks
L116	SA:9529		Single wdg., single layer wnd.	7/16" diam. mica-filled phenolic tube, NATCO. Dwg. SA:9518	#24 AWG tinned copper	25-1/8 turns w/loop tap at 13-1/8 turns from term. S	Less than 0.1	2.55 μh at 7.9 mc.		Wdg. 26 t.p.i.; Coated with "Q-max, A-27" (tropicalized) and baked dry at 60° C.
L117	SA:9528		Single wdg., single layer wnd.	7/16" diam. mica-filled phenolic tube, NATCO. Dwg. SA:9515	#20 AWG tinned copper	8 turns w/ loop tap at 4-1/4 turns from term. S	Less than 0.1	0.29 μh −0.43 μh at 25 mc	Q = 160	Wdg. 14 t.p.i.; Coated with "Q-Max. A-27" (tropicalized) and baked dry at 60° C. Powdered iron slug on threaded brass stud for inductance adjustment.
L122	FRA-18728-2		Primary (at mtg. base end)	7/16" diam. phenolic tube FTRC Dwg. FRF-17877-14-6	#26 AWG bare tinned soft copper*	7-1/4		0.75 h		Coated with "Q-max. A-27" (tropicalized) and baked dry at 60° C. Powdered iron slug on threaded brass stud for inductance adjustment.
			Secondary (at free end)		#26 AWG bare tinned soft copper*	1-5/6		0.15 h		Both dwgs. at 28 t.p.i.
L123	FRA-20493-1			5/32" diam. x 1/2" lg. phenolic rod. FTRC Dwg. FRP-20492-1	#30 AWG SC enam. copper magnet	27	0.133 ±10%	1.2 μh ±5%	80, ±10% at 25 mc	Close wound rt. or lt. hand. Preheated (100° C.), dipped in "Q-max. A-27" (tropicalized), and baked dry at 60° C.

*Per A.S.T.M. Spec. B33-46

Radio Receiver R-516/URR-27—I/F/AF Section

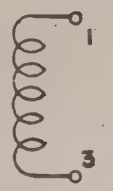
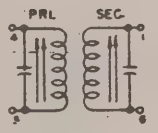
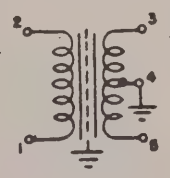
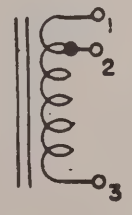
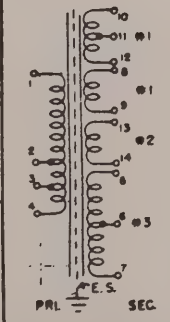
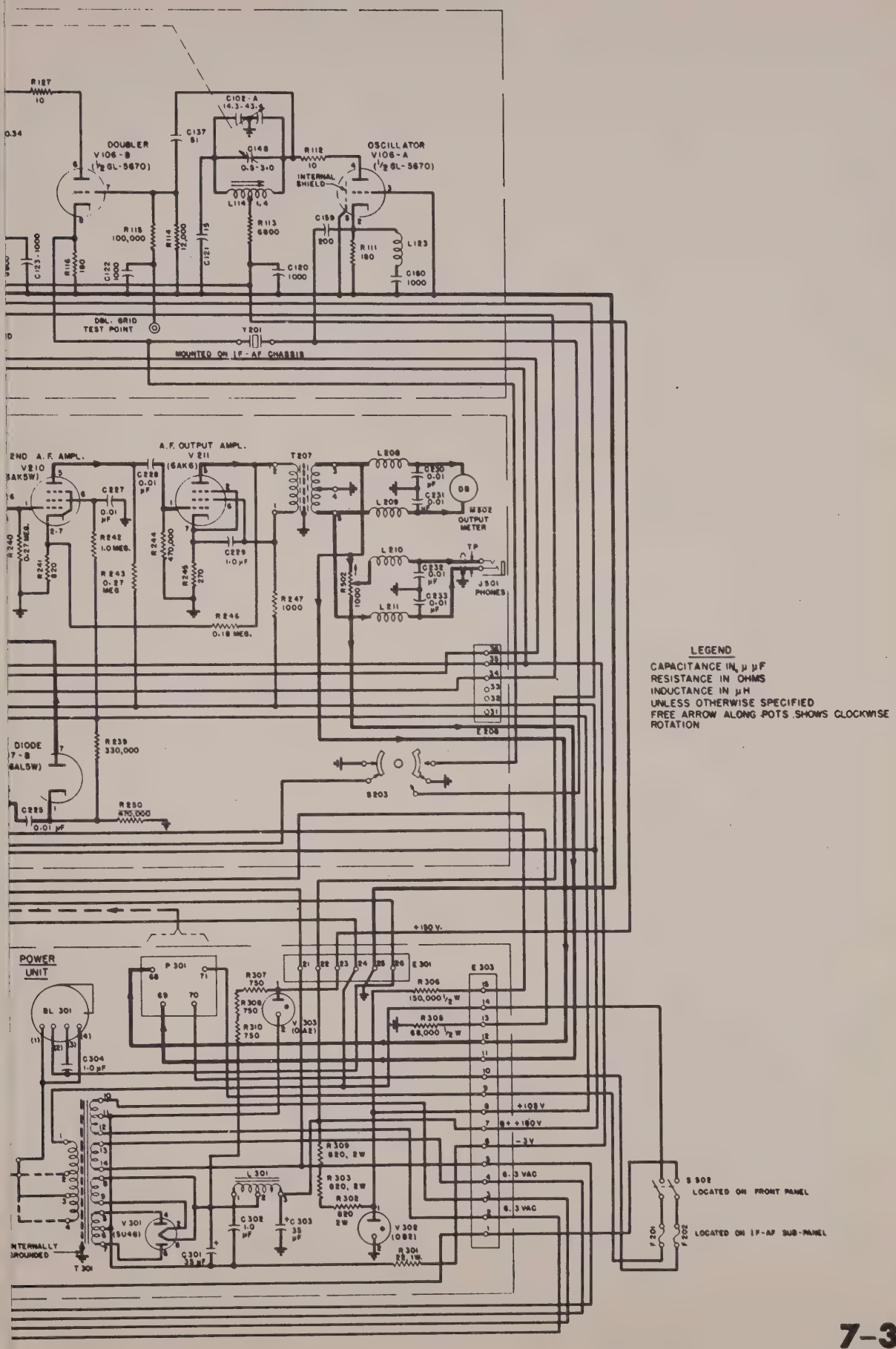
L201 thru. L211	FRA-511-1			13/64" diam. x 5/8" lg. phenolic form. FTRC Dwg. FRP-512-1	#30 AWG SC enam. copper magnet	45	0.255, ±10%	3 μh ±5%	50, ±10% at 25 mc	Preheated (100° C.), dipped in "Q-max A-27" (tropicalized), and baked dry at 60° C. Close wound; rt. or lt. hand
T201	FRE-20810-3-2		Sec. Pri.			8, at 28 t.p.i. (starts 1/4" from bottom) 2, at 28 t.p.i. (starts 1 turn from sec., on same form)				Powdered iron core (adjustable from bottom) in secondary 100 μμf capacitor & 4700 ohm, 1/2-watt resistor each in parallel with sec. Nominal tuned freq. =18.6 mc. Per FTRC Spec. RC-7804-1
T202 T203 T204 T205 T206	FRE-20810-3-1		Sec. Pri.			8, at 28 t.p.i. (8th turn spaced 7 turns from rest) 8, at 28 t.p.i. (turns 2-7 spaced 7 turns from first).			120 120	Start sec. wdg. 1-1/4" from bottom. Leave 9 spaced turns between sec. and pri. wdgs. 100 μμf capacitors in shunt with pri. and sec. wdgs. 18.6 nominal res. Powdered iron cores adjustable one from top and one from bottom. Per FTRC spec. RC-7804-1

TABLE 7-8. (CONT'D.) COIL WINDING DATA—ALL WIREWOUND PARTS EXCEPT RESISTORS

Circuit Symbol	FTRC or NATCO. Drawing Number	Diagram	Schematic Winding	Coil Form	Wire and Size	No. of Turns and Loc. Taps	D-C Resis. (Ohms)	Inductance	"Q" (and Freq.)	Remarks
T207	RC-7899-1		Pri.	Silicon steel core; steel enclosing frame	#40E	2600	710	15h		180 v. to grnd. Turns ratio = 12.4/. Freq. response = ±2 db, 350-3500 cps. Electrostatic shield between windings Impedance ratio=100,000/60
			Sec.		#29E	210	5.3			Per FTRC Spec. RC-7898-1
Radio Receiver R-516/URR-27 —Power Supply Section										
L301	RC-8113-1					Humbucking tap at 11.4% of turns	350	12 h, ±15% at 145 dcma & 10 v, 60 cps, rms.		1600 v rms test Per FTRC spec. RC-8112-1 320 v peak wkg.
T301	RC-8115-1							Voltage & terminals		
			Pri. #1		#22E	297	2.38	110 v, at 1 & 2		1 phase, 50/60 cps, 1 amp input
	0v		Pri. #2		#22E	310	2.48	115 v at 1 & 3		Per FTRC spec. RC-8114-1 and FTRC schematic RC-8116-1
	110v		Pri. #3		#22E	324	2.60	120 v at 1 & 4		Electrostatic shield between pri. and sec. wdgs. Shield grndd. to case
	115v									
	120v		Sec. #4		#24E	18, C.T.	0.32	6.3 v, 0.6 amps at 10, 11 (C.T.) & 12		
			Sec. #1		#17E	14-1/2	0.055	5 v, 3.3 amps at 8 & 9		

Radio Receiver R-516/URR-27 -Power Supply Section											
T301 Cont'd			Sec. #2		2 X#19E	18	0.055	6.3 v, 3.8 amps at 13 & 14		
			Sec. #3		#30E	1320 C.T.	85	470 v, 0.145 amps at 5, 6 (C.T.) & 7		
Radio Receiving Set, AN/URR-27—Band Suppression Filter										
L401 L402	FRA-2698-1 (—304682)			5/8" diam. x 1-11/16" lg. phenolic tube. FTRC Dwg. FRP-2700-1	#22 DCC copper magnet	3 pies; 80 turns per pie	1.12	1.26 mh ±10% at 1.5 d-c amps.	25 at 225kc ±10%	Universal wdg. Cp=4 μμf, ±1 μμf 1" lg. iron core cemented inside coil form at 9/32" from free end
L403 L404 L407 L408	FRA-2720-1 (—472314)			3/8" diam. x 1-3/8" lg. phenolic rod form. FTRC Dwg. FRP-2721-1	#22 enam. copper magnet	7-1/2	0.013	0.339 μh ±10% at 10 mc & at 20 mc, at 2 d-c amps	100 ±10% at 14 mc	Preheated (100° C.), dipped in "Q-max A-27" (tropicalized), and baked dry at 60° C.
L405 L406	FRA-2699-1 (—304681)			5/8" diam. x 1-11/16" lg. phenolic tube. FTRC Dwg. FRP-2700-1	#26 DCC copper magnet	3 pies; 70 turns per pie	1.96	1.08 mh ±10% at 300 dcma	30 ±10% at 262 kc	Universal wdg. 100 v rms test Cp=2 μμf ±0.5 μμf 1" lg. iron core cemented inside coil form 9.32" from free end Preheated (100° C.), dipped in "Q-max A-27" (tropicalized) and baked dry at 60° C.

NOTES



LEGEND

CAPACITANCE IN μ μF
RESISTANCE IN OHMS
INDUCTANCE IN μH
UNLESS OTHERWISE SPECIFIED
FREE ARROW ALONG POTS SHOWS CLOCKWISE ROTATION

Figure 7-17. Schematic (Overall)—Radio Receiver R-516/URR-27

NOTES

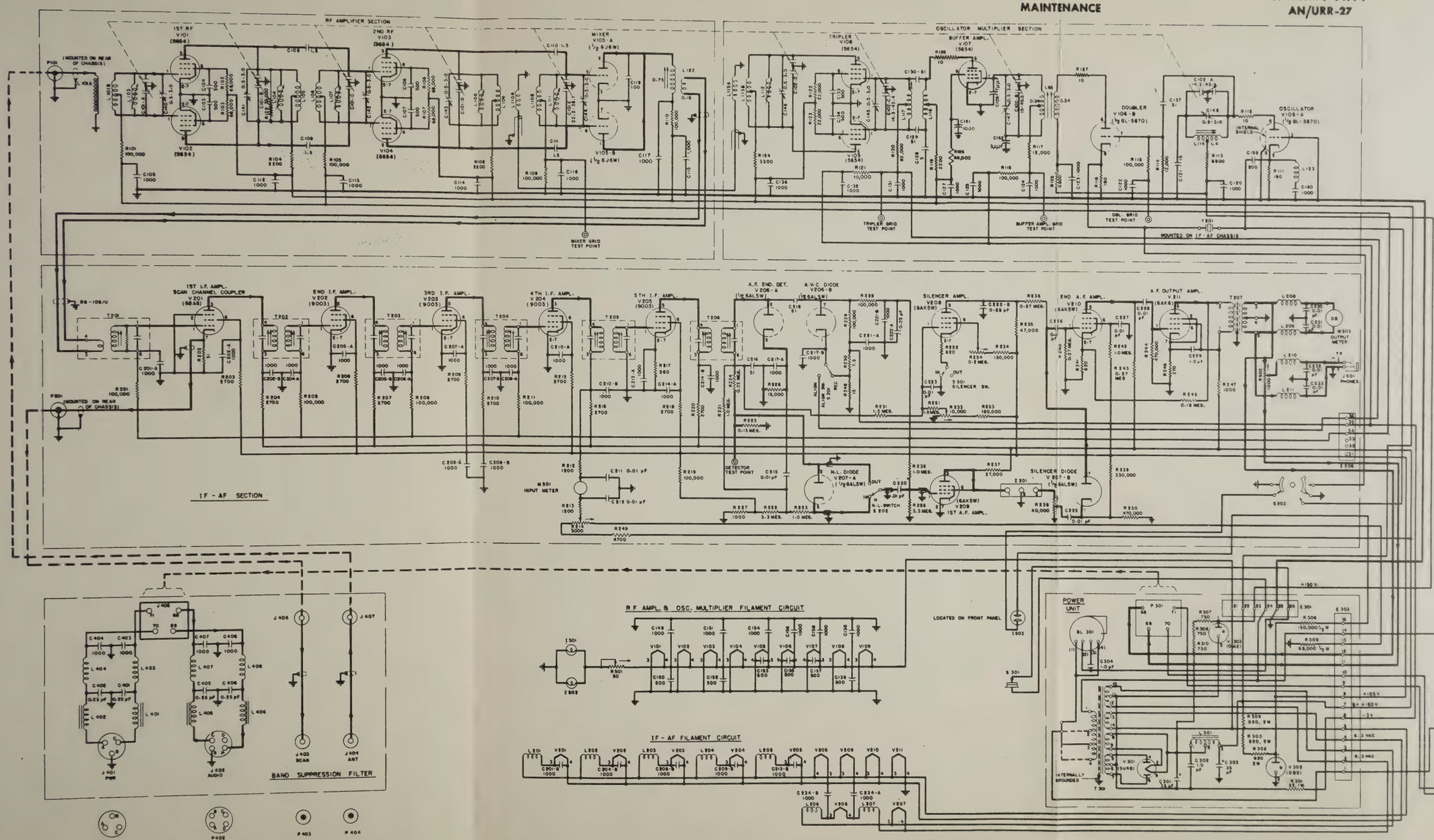
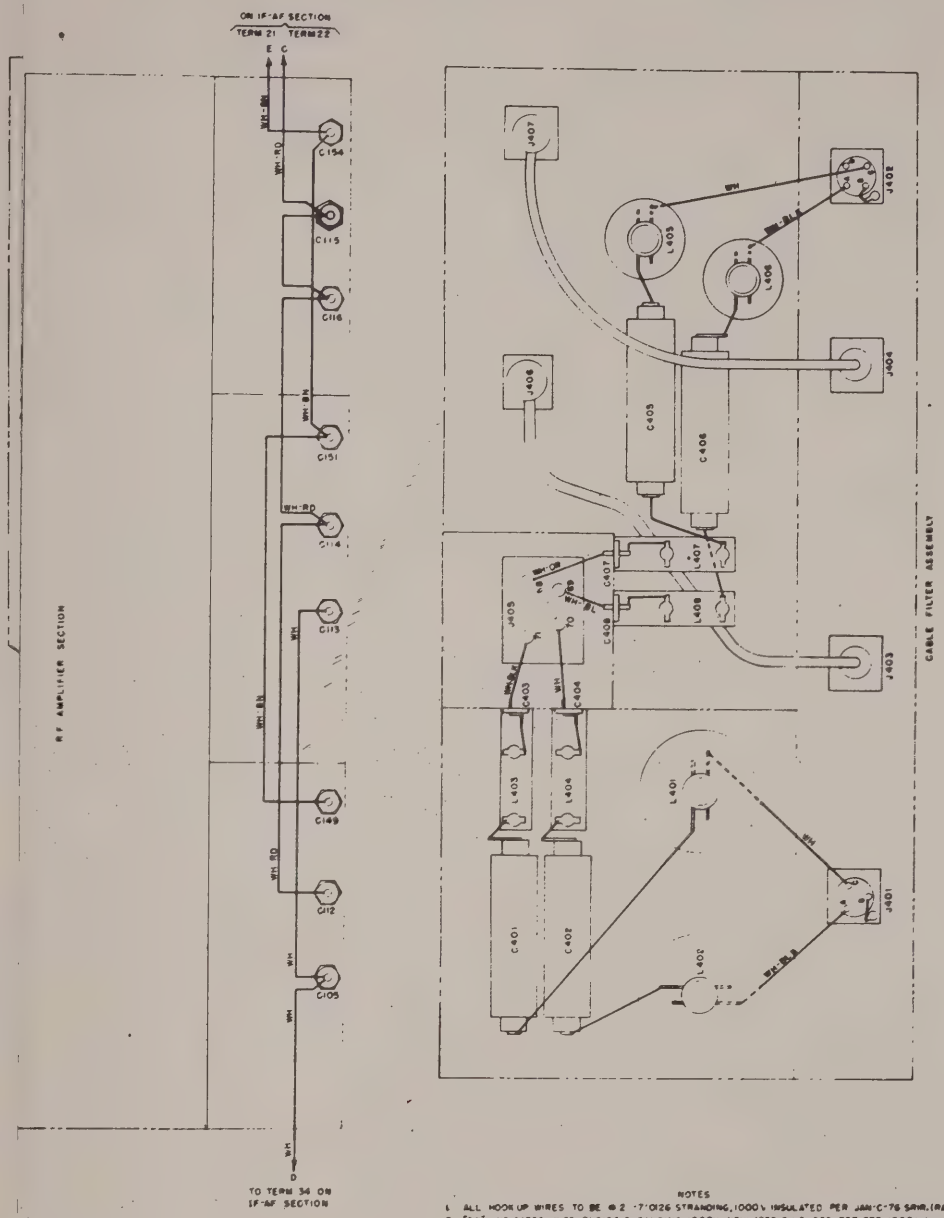


Figure 7-17. Schematic (Oversil)—Radio Receiver R-516/URR-27



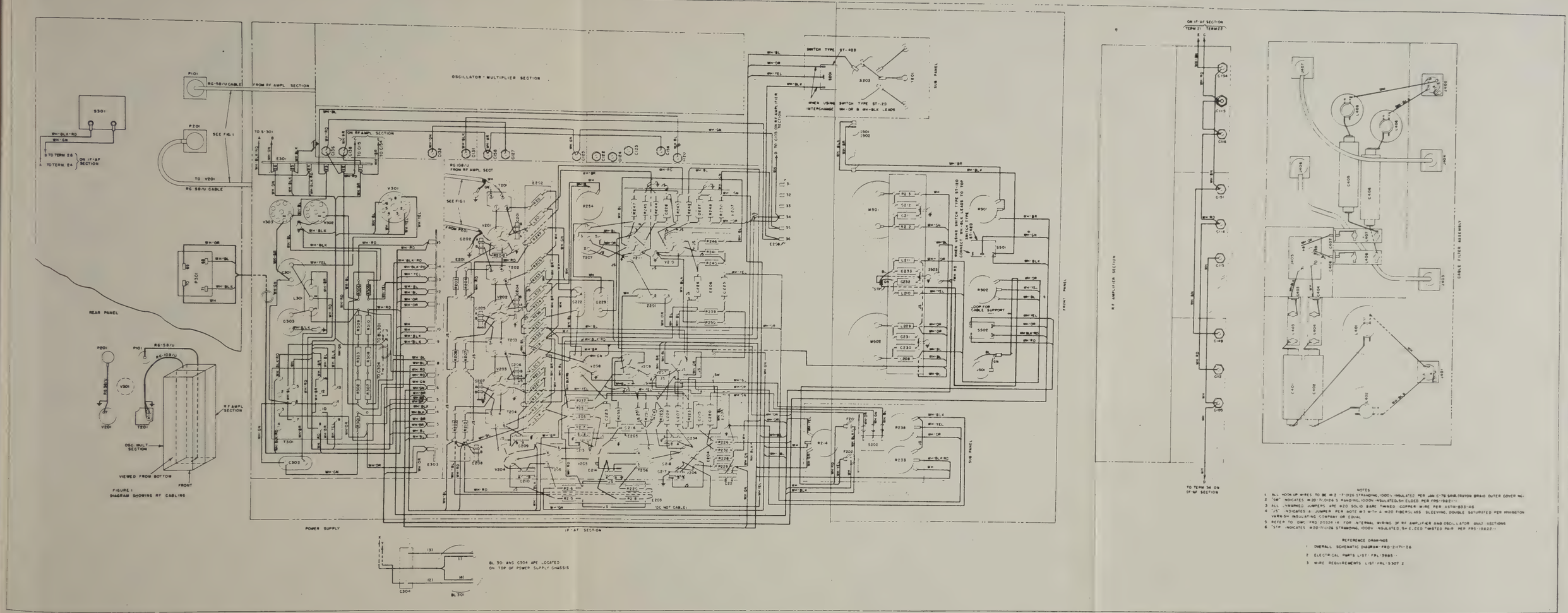
NOTES

1. ALL HOOK UP WIRES TO BE #22-7/0126 STRANDING, 1000V INSULATED PER MIL-C-76 SPEC. (RAYON BRAID OUTER COVER REQ).
2. "SW" INDICATES #20-7/0126 STRANDING, 1000V INSULATED, SHIELDED PER FRS-19821-1.
3. ALL UNMARKED JUMPERS ARE #20 SOLID BARE TINNED COPPER WIRE PER ASTM-B33-46.
4. "JS" INDICATES A JUMPER PER NOTE #3 WITH A #20 FIBERGLASS SLEEVING, DOUBLE SATURATED PER IRVINGTON VARNISH INSULATING COMPANY OR EQUAL.
5. REFER TO DWG FRD-20324-14 FOR INTERNAL WIRING OF RF AMPLIFIER AND OSCILLATOR BUILT SECTIONS.
6. "STP" INDICATES #20-7/4126 STRANDING, 1000V INSULATED, SHIELDED TWISTED PAIR PER FRS-19822-1.

REFERENCE DRAWINGS

1. OVERALL SCHEMATIC DIAGRAM-FRD-21171-26
2. ELECTRICAL PARTS LIST-FRL-3985-1
3. WIRE REQUIREMENTS LIST-FRL-5307-2

Figure 7-18. Wiring Diagram—Receiver Chassis and Band Suppression


OSCILLATOR - MULTIPLIER SECTION
POWER SUPPLY
IF-AF SECTION
RF AMPLIFIER SECTION
REAR PANEL
FRONT PANEL
SUB PANEL
CABLE FILTER ASSEMBLY
FROM RF AMPL SECTION
TO VZ01
RG 58/U CABLE
RG 108/U
SEE FIG 1
VIEWED FROM BOTTOM
FRONT
OSC. MULT SECTION
RF AMPL SECTION
FIGURE 1
DIAGRAM SHOWING RF CABLING
BL 301 AND C304 ARE LOCATED ON TOP OF POWER SUPPLY CHASSIS
DO NOT CABLE!
SWITCH TYPE ST-428
S203
WHEN USING SWITCH TYPE ST-20 INTERCHANGE WH-OR & WH-BLK LEADS
WHEN USING SWITCH TYPE ST-20 CONNECT WH-BLK LEADS TO TOP
S501
S502
S503
S504
S505
S506
S507
S508
S509
S510
S511
S512
S513
S514
S515
S516
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S536
S537
S538
S539
S540

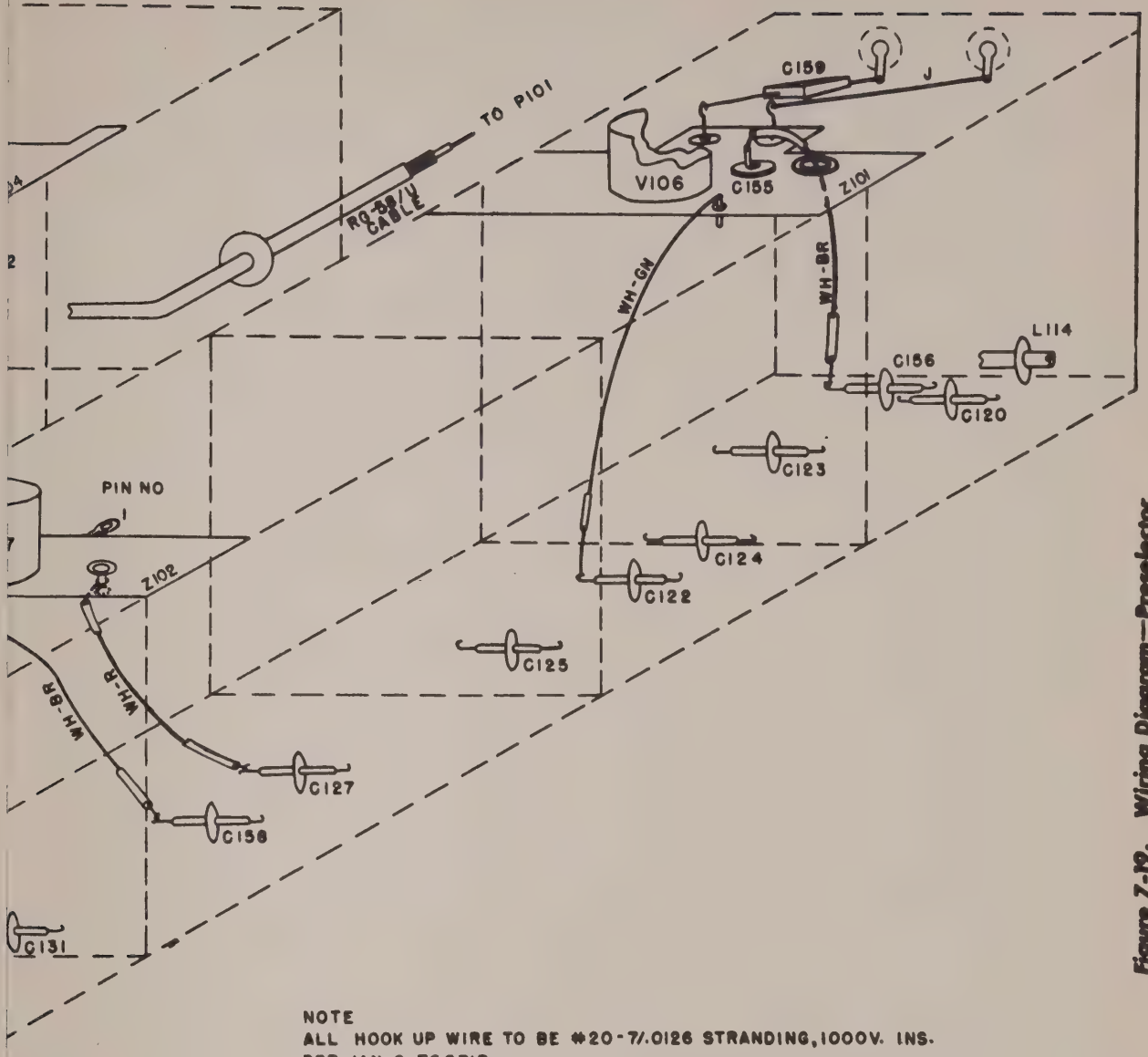

Figure 7-19. Wiring Diagram—Preselector

NOTE
ALL HOOK UP WIRE TO BE #20-7/.0126 STRANDING, 1000V. INS.
PER JAN-C-76 SRIR
J-INDICATES #20 BARE TINNED COPPER WIRE. (SOLID) PER ASTM-B33-46

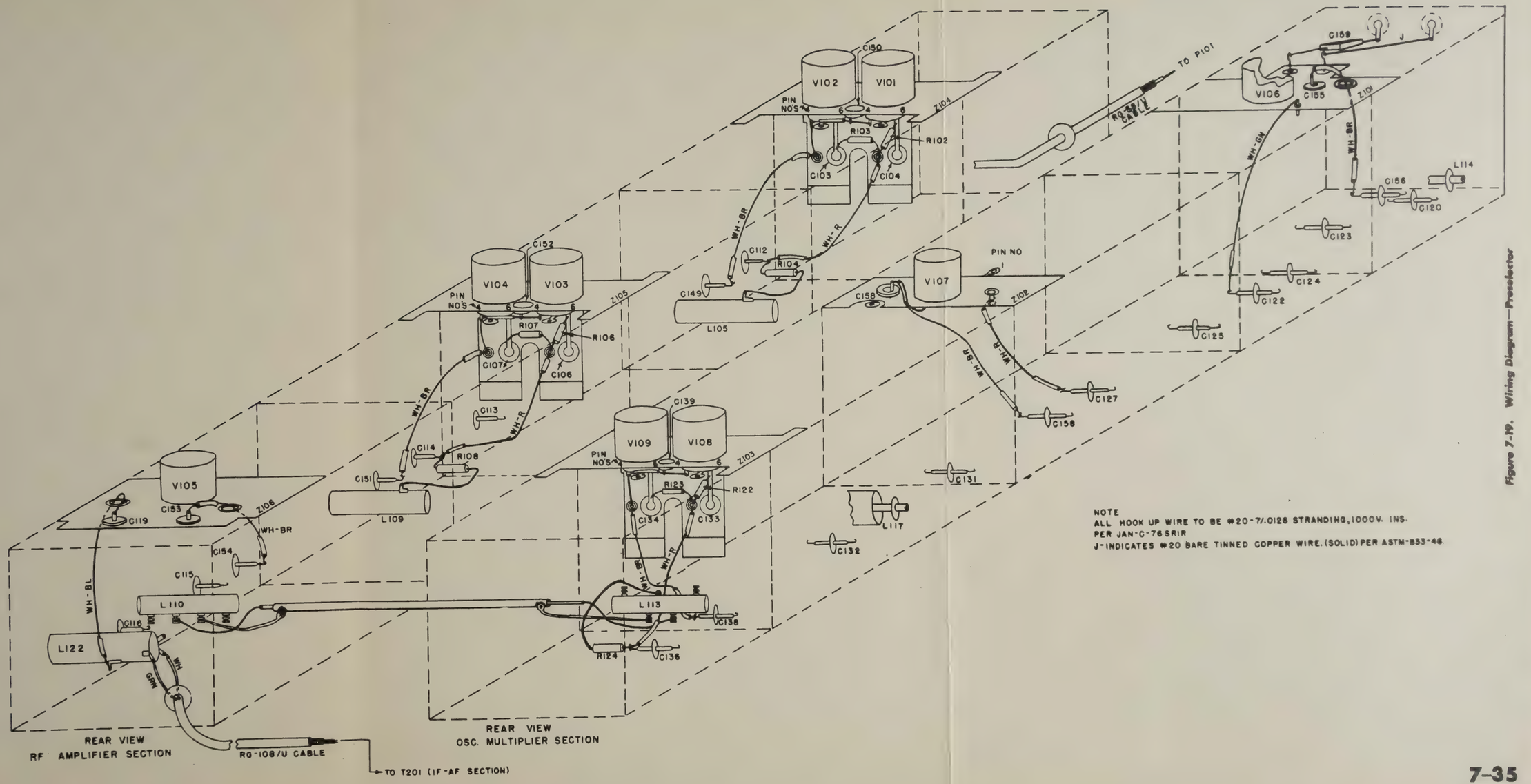

Figure 7-19. Wiring Diagram—Preselector

SECTION 8A
PARTS LISTS

The parts list section has been corrected by means of the following supplementary tables. Always refer to the appropriate supplementary table for a given item first, since it completely supersedes any corresponding listing in the basic table. If no information is shown for a given item, then refer to the basic table for the required information.

The Stock Numbers and support information that appear in this section have been revised. For Federal Stock Numbers and Source, Maintenance and Recoverability Codes refer to the appropriate Stock Number Identification Table (SNIT) issued by the Electronics Supply Office. The SNIT, rather than this publication, shall govern if there is any conflict between stock numbers and support information.

Table 8-5, Cross Reference Parts List is deleted. New Stock Number Identification Tables issued by the Electronics Supply Office include Federal Stock Numbers and Source, Maintenance and Recoverability Codes. Therefore, reference shall be made to the SNIT for this information.

SUPPLEMENTARY REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

SUPPLEMENTARY TABLE 8-4A

SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQUIP.
BL301	BLOWER; air; centrifugal vane; 35 cfm at 3300 rpm, direct drive, counterclockwise rotation, vertical outlet toward top. Steel housing, 115 v, 60 cyc, 1 phase.	Cabinet cooling	Motor – Carb type J-50-4C Housing – Rois type 64275-31 Impeller – Rois type 64275-32	BL301	1
J302	CONNECTOR, female, with bracket, 2 pin	BL301	ELCO "Varicon" No. F10220-1	J302 P302	1 1
0304	BEARING, ball, single row radial; dble shield; 7 mm bore, 22 mm OD, 5 mm wide; 7 balls, 5/32" dia.	BL301	New Departure No. 77037 (spec)	0304	1
0305	BEARING, ball, single row radial; dble shield; 1/8" dia bore; 3/8" OD, 5/32" wide; 7 balls, 1/16" dia.	BL301	New Departure No. 77R2 (spec)	0305	1
P302	CONNECTOR, male, 2 pin, exposed ends	BL301	ELCO "Varicon" No. M1022	P302 J302	1

SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQUIP.
*P303	CONNECTOR: Receptacle; female contact: 4 pins	BL301 Power in	Winch. Elec M4SLRGM	P303	1
None	SHIELD, top	Protection of preselector (top)	Rois 71086-31	None	1
None	SHIELD, bottom	Protection of preselector (bottom)	Rois 71086-32	None	1
*V101	TUBE, electron: 5654/6AK5W	1st r-f amplr		V101, V102 V103, V104 V107, V108 V109, V208 V209, V210	10
*V102	Same as V101	1st r-f amplr			
*V103	Same as V101	2nd r-f amplr			
*V104	Same as V101	2nd r-f amplr			
*V105A, B	TUBE, electron: 6101/6J6WA	Mixer		V105A, B	1
*V106A, B	TUBE, electron: 5670	Osc and doubler		V106A, B	1
*V107	Same as V101	Buffer amp			
*V108	Same as V101	Tripler			
*V109	Same as V101	Tripler			
*V201	TUBE, electron: 5749/6BA6W	1st IF and scan channel amplr		V201	1
*V206A *V206B	TUBE, electron: 5726/6AL5W	2nd detector and A.V.C.		V206A, B V207A, B	2
*V207A *V207B	Same as V206A, B	N.L. and Silencer			
*V208	Same as V101	Silencer amplr			
*V209	Same as V101	1st AF amplr			
*V210	Same as V101	2nd AF amplr			
*V301	TUBE, electron: 5U4GB	Rectifier		V301	1

-* These changes apply to AN/URR-27A Receivers only

SECTION 8
PARTS LISTS

TABLE 8-1. WEIGHTS AND DIMENSIONS OF REPAIR PARTS BOXES

EQUIPMENT REPAIR PARTS					
Repair Parts Box	Overall Dimensions			Volume (Cu. Ins.	Weight (Lbs.)
	Height	Width	Depth		
#1	6-1/8"	19"	10"	1164	23

TABLE 8-2. SHIPPING WEIGHTS AND DIMENSIONS OF REPAIR PARTS BOXES

The repair parts box is packed in the same shipping case with Radio Receiver R-516/URR-27, and the mounting brackets, plugs and instruction books comprised in Radio Receiving Set AN/URR-27. Shipping data for this crate is given in table 1-1. The manner in which this crate is packed is shown in figure 3-1.

TABLE 8-3. LIST OF MAJOR UNITS

Symbol Group	Quantity	Name of Major Unit	Designation
—	1	Radio Receiving Set,	AN/URR-27
101-399, 501-599		including one Radio Receiver	R-516/URR-27
401-499		incl ding one Band Suppression Filter	
—	1	Repair Parts Box	—

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
	RADIO RECEIVING SET AN/URR-27 – PRESELECTOR									
C101 C101A C101B C101C C101D C101E	TUNER, r-f: air dielectric, plate meshing type; 5 sections; 12.2 uuf min, 38.7 uuf max capacity, each section; SLF tuning characteristic; 750 v A.C. peak voltage; 10 11/32" lg x 2 11/16" wd x 4 33/64" h, excl shaft and bushing; 5/16" lg x 1/2" diam bushing; 1/2" lg x 1/4" diam shaft beyond bushing; extension shaft adjustment; 85.5° CW rotation; mycalex base insulation; 35 solder lug term; eight no. 6-32 tapped, irregularly spaced, mtg holes on metal casting; includes 5 variable inductors L103, L104, L107, L108, L111; includes 5 trimmer capacitors C140 through C144; tunes over 105-190 mc range; split stators w/balanced grounded rotors; 90 invar plates w/ copper, nickel and silver plated finish	R-F tuning assembly		F16-T-98076-1601**	CNA; type SA:9544	SA:9544	C101	1		
C102 C102A C102B C102C C102D	TUNER, r-f: variable air capacitor tuning; one band, designed for 123.6 to 208.6 mc range; cast aluminum frame; caustic etched finish w/water dip lacquer; 14	Oscillator multiplier tuning assembly		**	CNA; type SA:9545	SA:9545	C102	1		

** This unit should not be replaced unless repair is beyond the capacity of the using activity. If replacement is required, the item must be turned in to the activity from which the replacement is received.

C102 (cont'd)	solder lug terminals located on bottom; o/a dim 10 11/32" lg x 2 11/16" wd x 4 33/64" h; eight no. 6-32 tapped mtg holes irregularly spaced in aluminum casting; tuning inductances not included									
C103	CAPACITOR, fixed: silver mica dielectric; 500 uuf, ±10%; 500 vdcw temp coef, not limited; "button" type; 29/64" nom diam x 1/16" th body; one 9/32" lg rt angle solder lug term (slotted); three 5/32" lg mtg tabs (grnd contacts) spaced 120° apart; Per BuShips Spec 16C41	Screen by-pass (1st, r-f amplr)		N16-C-30167-1887	CER 370 CA	FRE-19952-1-1	C103, C104, C106, C107, C133, C134, C150, C139, C152	9		
C104	Same as C103	Screen by-pass (1st, r-f amplr)								
C105	CAPACITOR, fixed: "Hi-K" ceramic dielectric; 1000 uuf ±20%; temp coef, 330 (±500) uuf/uf/°C; 500 vdcw; feed-through style; body 5/8" lg x 5/16" betw flats of hex section; no. 12-28 x 9/32" lg mtg bushing (w parallel flats) and 3/32" x 5/16" hex nut; one no. 20 (0.032") x 1 1/4" lg axial wire lead each end	A.V.C. by-pass (1st, r-f amplr)	(-484821-20)	N16-C-18659-4509	CER 362	FRE-19956-1-1	C105, C112 thru C116, C120, C122 thru C125, C127, C131, C132, C136, C138, C149, C151, C154, C156, C158, C160	22		5
C106	Same as C103	Screen by-pass (2nd r-f)								
C107	Same as C103	Screen by-pass (2nd r-f)								
C108	CAPACITOR, fixed: composition dielectric; 1.5 uuf, ±20%, temp coef, 50 (±50) uuf/uf/°C; neg, 500 vdcw; body 0.230" lg x 0.160" diam; one no. 20 (0.032") x 1 1/2" lg axial wire lead each end	Coupling (1st r-f)		N16-C-55551-3119	CSA GA-3	FRE-21182-1-2	C108, C109, C110, C111	4		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
C109	Same as C108	Coupling (1st r-f)								
C110	Same as C108	Coupling (2nd r-f)								
C111	Same as C108	Coupling (2nd r-f)								
C112	Same as C105	Plate voltage by-pass (1st r-f)								
C113	Same as C105	A.V.C. by-pass (2nd r-f)								
C114	Same as C105	Plate voltage by-pass (2nd r-f)								
C115	Same as C105	Plate voltage by-pass (Mixer)								
C116	Same as C105	Grid test point - filter (Mixer)								
C117	CAPACITOR, fixed: ceramic dielectric; 1000 uuf, -0 +70%; variable temp coef; 300 vdcw; 0.460" lg x 0.156" diam; 2 radial wire lead term; uninsulated.	Plate by-pass (Mixer)	(-485002)	N16-C-18660-9901	CBN; DA505-014	L478-1	C117, C161	2		
C118	Not Used									
C119	CAPACITOR, fixed: silvered mica dielectric; 100 uuf ±5%; temp coef, zero (±200) uuf/uf/°C; 500 vdcw; "button" type; 0.450" nom diam x 0.070" th body; one 9/32" lg rt angle lug terms (slotted); three 5/32" lg mtg tabs (grnd contacts) spaced 120°; Per BuShips Spec 16C41	Plate tank (Mixer)	CB11EG101J	N16-C-28553-1000	CER type 600	FRE-19953-1-1	C119	1		

C120	Same as C105	Plate volts by-pass (Osc and 1st Dblr)								
C121	CAPACITOR, fixed: ceramic dielectric; 15 uuf ±10%; temp coef neg 220 (+60 -158) uuf/uf/°C; 500 vdcw; 0.562" lg x 0.250" diam; 2 axial wire leads; ceramic insulation per Spec JAN-C-20	Osc tank balancing	CC21RH150K	N16-C-15997-1482	CASU	H872-33	C121	1		
C122	Same as C105	Grid test point filter (1st Dblr)								
C123	Same as C105	Plate by-pass (1st Dblr)								
C124	Same as C105	Grid test point filter (Buffer Amp)								
C125	Same as C105	Holding bias by-pass (Buffer Amp)								
C126	CAPACITOR, fixed: ceramic dielectric; 7 uuf ±0.5 uuf; 500 vdcw; negative temp coef 330 (tol +500 -718) uuf/uf/°C; 0.562" lg x 0.250" diam; 2 axial wire leads; ceramic ins; Spec JAN-C-20	Grid tank balancing (Buffer Amp)	CC21SL070D	N16-C-15756-0001	CASU	H872-30	C126	1		
C127	Same as C105	Plate volts by-pass (Buffer Amp)								
C128	CAPACITOR, fixed: ceramic dielectric; 5 uuf, ±1 uuf; 500 vdcw; temp coef -330 (+500, -718) uuf/uf/°C; 0.562" lg x 0.250" diam; 2 axial wire leads; ceramic ins; Spec JAN-C-20	Plate tank balancing (Buffer Amp)	CC21SL050F	N16-C-15636-2514	CASU	H872-32	C128	1		
C129	CAPACITOR, fixed: ceramic dielectric; 51 uuf, ±10%; 500 vdcw; 0.562" lg x 0.250" diam; 2 axial wire leads; ceramic ins; Spec	Buffer coupling	CC21SL510K	N16-C-16605-7014	CASU	H872-31	C129, C130, C137, C216, C218	5		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
C129 (cont'd)	JAN-C-20									
C130	Same as C129	Buffer coupling								
C131	Same as C105	Grid bias test point filter (Tripler)								
C132	Same as C105	Holding bias test point filter (Tripler)								
C133	Same as C103	Screen by-pass (Tripler)								
C134	Same as C103	Screen by-pass (Tripler)								
C135	Not Used									
C136	Same as C105	Plate volts by-pass (Tripler)								
C137	Same as C129	Oscillator coupling								
C138	Same as C105	Filament sup by-pass (Tripler)								
C139	Same as C103	Filament by-pass (Tripler)								
C140	CAPACITOR, variable: (Integral with C101A)	Grid tank trimmer (1st r-f)								
C141	CAPACITOR, variable: (Integral with C101B)	Plate tank trimmer (1st r-f)								
C142	CAPACITOR, variable: (Integral	Grid tank trimmer								

ORIGINAL

C142 (cont'd)	with C101C	(2nd r-f)								
C143	CAPACITOR, variable: (Integral with C101D)	Plate tank trimmer (2nd r-f)								
C144	CAPACITOR, variable: (Integral with C101E)	Grid tank trimmer (Mixer)								
C145	CAPACITOR, variable: (Integral with C102C)	Grid tank trimmer (Tripler)								
C146	CAPACITOR, variable: (Integral with C102D)	Plate tank trimmer (Tripler)								
C147	CAPACITOR, variable: (Integral with C102B)	Grid tank trimmer (Buffer Amp)								
C148	CAPACITOR, variable: (Integral with C102A)	Plate tank trimmer (Oscillator)								
C149	Same as C105	Filament supply by-pass (1st r-f)								
C150	Same as C103	Filament by-pass (1st r-f)								
C151	Same as C105	Filament sup by-pass (2nd r-f)								
C152	Same as C103	Filament by-pass (2nd r-f)								
C153	CAPACITOR, fixed: silvered mica dielectric; 500 uuf, ±10%, temp coef, zero (±200) uuf/uf/°C; 500 vdcw; "button" type; 0.450" nom diam x 0.070" th, body; one 9/32" lg rt angle lug terms (slotted); three 5/32" lg mtg tabs (grnd contacts) spaced 120°; Per BuShips Spec 16C41	Filament by-pass (Mixer)		N16-C-38167-1876	CER type 600	FRE-19953-1-2	C153, C155, C157	3		
C154	Same as C105	Filament sup by-pass (Mixer)								
C155	Same as C153	Filament by-pass (Osc-Dblr)								

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
C156	Same as C105	Filament sup by-pass (Osc-Dblr)								
C157	Same as C153	Filament by-pass (Buffer Amp)								
C158	Same as C105	Filament sup. by-pass (Buffer Amp)								
C159	CAPACITOR, fixed mica: 200 uuf ±5%; 500 vdcw; temp coef letter D; 51/64" lg x 15/32" wd x7/32" thk; molded low loss bakelite case; 2 axial wire leads; Per Spec JAN-C-5	Crystal leads resonating	CM20D201J	N16-C-29265-3006	CMF	D925-42	C159	1		
C160	Same as C105	D.C. blocking								
C161	Same as C117	Buffer Amp screen by-pass								
C162	CAPACITOR, fixed: ceramic dielectric; 3 uuf ±0.5 uuf; 500 vdcw; negative temp coef 330 (Tol +500 -718) uuf/uf/°C; 0.562" lg x 0.250"-diam; 2 axial wire leads; ceramic ins; Spec JAN-C-20	Grid tank balancing (Buffer Amp)	CC21SL0300	N16-C-15532-9005	CER	H872-4	C162	1		
L101	TRANSFORMER, Radio Frequency: 0.287 uh inductance at 25 mc (winding B); 0.054 uh (winding A); less than 0.1 ohm DC resistance; 10 turns (winding B), 2 turns (winding A), no. 18 AWG tinned copper conductor; 2 windings, single layer wnd; loop tap at 5	Ant coupling coil		N17-T-81819-2010	CNA; type SA:9520	SA:9520	L101	1		1

L101 (cont'd)	turns from term W in winding B; unshielded; ceramic form; coil 3/8" dia x 1 13/16" lg; form 1 13/16" lg x 3/8" diam no adjustable tuning; 4 solder type terminals located axially along circumference; two no. 4-40 mtg holes, 3/4" c to c									
L101A	Part of L101	Ant link								
L101B	Part of L101	Part of 1st r-f grid tank								
L102	Not Used									
L103	COIL, r-f: 0.112 uh inductance at 25 mc, less than 0.1 ohm DC resistance; 2 1/4 turns no. 18 AWG tinned copper conductor; 1 winding single layer wnd; not tapped; unshielded; ceramic form; coil 1/2" diam x 1" lg; form 1" lg x 1/2" diam; no adjustable tuning; 2 phosphor-bronze spring contact terminals; located on bottom ends of coil form; mts w/two 3/16" diam brass rods by means of two 1/8" diam mtg holes spaced 1.696" c to c in upper ceramic spacer-bar mtg and by means of two 0.192" diam mtg holes spaced 1.696" c to c in brass inserts at ends of lower ceramic coil form	Grid tank trimmer (1st r-f)		N16-C-72695-6893	CNA; type SA:9516	SA:9516	L103, L104, L107, L108, L111, L112	6		
L104	Same as L103	Plate tank trimmer (1st r-f)								
L105	COIL, r-f: 0.305 uh inductance at 25 mc, less than 0.1 ohm DC resistance; 10 turns no. 18 AWG tinned copper conductor; 1 winding, single layer wnd; loop tap at 5 turns from term A; unshielded;	Plate tank (1st r-f)		N16-C-72726-1001	CNA; type SA:9514	SA:9514	L105, L106 L109	3		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
L105 (cont'd)	ceramic form; coil 3/8" diam x 1 1/2" lg; form 1 1/2" lg x 3/8" OD; no adjustable tuning; two solder turret type term located axially along circumference; two no. 4-40 mtg holes, 3/4" c to c									
L106	Same as L105	Grid tank (2nd r-f)								
L107	Same as L103	Grid tank trimmer (2nd r-f)								
L108	Same as L103	Plate tank trimmer (2nd r-f)								
L109	Same as L105	Plate tank (2nd r-f)								
L110	TRANSFORMER, Radio Frequency 0.287 uh inductance at 25 mc (winding B); 0.075 uh (winding A); less than 0.1 ohm DC resistance; 10 turns (winding B), 3 turns (winding A) no. 18 AWG tinned copper conductor; 2 windings, single layer wnd; loop tap at 5 turns from term A in winding B; unshielded; ceramic form; coil 3/8" diam x 1 13/16" lg; form 1 13/16" lg x 3/8" diam; no adjustable tuning; 4 swaged stud term located axially along circumference; two no. 4-40 mtg holes 3/4" c to c			N17-T-81891-3001	CNA; type SA:9519	SA:9519	L110	1		

L110A	Part of L110	Oscillator injection link								
L110B	Part of L110	Grid tank (Mixer)								
L111	Same as L103	Grid tank trimmer (Mixer)								
L112	Same as L103	Plate tank trimmer (Tripler)								
L113	TRANSFORMER, Radio Frequency: 0.147 uh inductance at 25 mc (winding B); 0.054 uh (winding A); less than 0.1 ohm D.C. resistance; 6 turns (winding B), 2 turns (winding A) no. 18 AWG tinned copper conductors; 2 windings, single layer wnd; loop tap at 3 turns from term A in winding B; unshielded; ceramic form; coil 3/8" diam x 1 19/32" lg; form 1 19/32" lg x 3/8" diam; no adjustable tuning; 4 solder turret type term located axially along circumference; two no. 4-40 mtg holes, 3/4" c to c			N17-T-81891-2001	CNA; type SA:9517	SA:9517				
L113A	Part of L113	Tripler output link								
L113B	Part of L113	Plate tank (Tripler)								
L114	COIL, r-f: oscillator; 1 wdg, single layer wound; unshielded; 1 25/32" lg x 17/32" wd; ceramic form; powdered iron core with slotted brass shaft for screwdriver adjustment of permeability; two no. 4-40 mtg holes in base; 2 solder lug terms; and wire loop at tap; for winding data see table 7–8	Oscillator plate tank		N16-C-76358-3376	CNA; type FRA-18-729-2	FRA-18729-2	L114			

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS								EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
L115	TRANSFORMER, r-f: 40-70 mc freq range; 2 space-wound, single layer wdgs wound as double helix on mica-filled bakelite form; adjustable (screwdriver) powdered iron core for permeability tuning; unshielded; 1 51/64" h x 1 1/16" wd x 9/16" d, excl term and shaft; 2 no. 4-40 mtg holes on 3/4" ctrs in base flanges; 3 solder lug terms and 1/2" lg hex post term at ends of wdgs; formed loop for connec to tap; for winding data see table 7-8	R-f transformer (1st Dblr)		N17-T-82216-1516	CNA; type SA:9714	SA:9714	L115	1		
L116	COIL, r-f: 2.55 uh inductance at 7.9 mc; less than 0.1 ohm DC resistance; 25 1/8 turns, no. 24 AWG tinned copper conductor; 1 winding, single layer winding; loop tap at 13 1/8 turns from mtg end; unshielded; mica filled phenolic form; air core; coil 0.437" diam x 1 17/32" lg; form 1 17/32" lg x 9/16" diam; no adjustable tuning; 2 solder lug type term located axially along circumference, one brass hex-post type term at top of form; two no. 4-40 mtg holes, 3/4" c to c	Buffer Amp plate choke		N16-C-72887-5666	CNA; type SA:9529	SA:9529	L116	1		

L117	COIL, r-f: 0.29 uh-0.43 uh inductance at 25 mc; less than 0.1 ohm DC resistance; 8 turns no. 20 AWG tinned copper conductors; 1 winding, single layer wnd; loop tap at 4 1/4 turns from mtg end; unshielded; phenolic form, silver plated brass core; coil 0.437" diam x 1 17/32" lg; form 1 17/32" lg x 9/16" diam x 1 51/64" h; adjustable brass silver plated, tuning core w/screwdriver adjustment located at bottom of coil mtg form; 2 solder lug term located axially on circumference; two no. 4-40 mtg holes, 3/4" c to c	Grid tank (Tripler		N16-C-76520-6551	CNA, type SA:9528	SA:9528	L117	1		
L118	Not Used									
L119	Not Used									
L120	Not Used									
L121	Not Used									
L122	TRANSFORMER, IF: interstage; 18.6 mc; unshielded; 1 31/64" h x 1 1/16" lg x 9/16" wd excl terms and tuning slug; powdered iron core; pri and sec tuned by single tuning slug, two no. 4-40 mtg holes 3/4" ctrs; 4 solder lug terms; for winding data see table 7–8	Plate coil (Mixer)	(-472313)	N17-T-68163-6371	CNA; FRE-18728-2	FRE-18728-2	L122	1		
L123	COIL, r-f: choke; single wdg, single layer wound; unshielded; 1.2 uh ±5% (absolute value); 11/64" diam x 1/2" lg excl leads 1 1/2" lg axial wire lead each end; for winding data see table 7–8	Heater cathode capacity resonating		N16-C-72793-6430	CNA; FRA-20493-1	FRA-20493-1	L123	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
P101	CONNECTOR, receptacle: coaxial; 1 round male contact 1" lg x 1" wd x 0.958" h; per BuShips Dwg RE49F4883	Antenna inter-unit connection	UG-347-U	N17-C-73408-7101	CARO 7250	R263-1	P101, P201	2		
R101	RESISTOR, fixed: composition; JAN type RC20BF104K; 100,000 ohms ±10%; 1/2 w; F characteristic; 0.406" lg x 0.170" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	AVC filter (1st r-f)	RC20BF104K	N16-R-50633-811	CIR	M828-30	R101, R105, R109, R110, R115, R118, R201, R205, R208, R211, R219, R228, R229	13		
R102	RESISTOR, fixed, composition: body style no. 14 MBCA ref dwg group 2· 68,000 ohms +10% tolerance; 1/2 watt power dissipation; F temp characteristic; 0.406" lg x 0.175" diam, max; insulated; resistant to humidity and salt water immersion; 2 wire lead terminals; JAN-R-11 spec	Screen dropping (1st r-f)	RC20BF683K	N16-R-50552-811	CBZ	M828-74	R102, R103, R106, R107, R126	5		
R103	Same as R102	Screen dropping (1st r-f)								
R104	RESISTOR, fixed: composition; JAN type RC30BF222K; 2200 ohms ±10%; 1 w; F characteristic; 0.750" lg x 0.280" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Plate volts dropping (1st r-f)	RC30BF222K	N16-R-50013-231	CBZ		R104, R108	2		
R105	Same as R101	AVC (2nd r-f)								

R106	Same as R102	Screen dropping (2nd r-f)								
R107	Same as R102	Screen dropping (2nd r-f)								
R108	Same as R104	Plate volts dropping (2nd r-f)								
R109	Same as R101	Grid leak (Mixer)								
R110	Same as R101	Plate dropping (Mixer)								
R111	RESISTOR, fixed: composition; JAN type RC20BF181J; 180 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Cathode (Oscillator)	RC20BF181J	N16-R-49642-431	CBZ		R111, R116	2		
R112	RESISTOR, fixed: composition; JAN type RC20BF100K; 10 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Damping (Oscillator)	RC20BF100K	N16-R-49238-811	CBZ	M828-44	R112, R127, R128	3		
R113	RESISTOR, fixed: composition; JAN type RC30BF682K; 6800 ohms ±10%; 1 w; F characteristic; 0.750" lg x 0.280" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Plate volts dropping (oscillator)	RC30BF682K	N16-R-50202-231	CBZ	M828-40	R113, R125	2		
R114	RESISTOR, fixed: composition; JAN type RC20BF123K; 12,000 ohms ±10%; 1/2 w; F characteristic; 0.406" lg x 0.170" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Grid leak (Dblr)	RC20BF123K	N16-R-50309-811	CIR		R114, R117	2		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
R115	Same as R101	Grid isolation (Dblr)								
R116	Same as R111	Cathode (Dblr)								
R117	Same as R114	Grid leak (Buffer Amp)								
R118	Same as R101	Grid isolation (Buffer Amp)								
R119	RESISTOR, fixed, composition; body style no. 14 MBCA ref dwg group 2; 2200 ohms ±10% tolerance; 1/2 watt power dissipation; F temp characteristic; 0.406" lg x 0.175" diam, max; insulated; resistant to humidity and salt water immersion; 2 wire lead terminals; JAN-R-11 spec	Plate dropping (Buffer Amp)	RC20BF222K	N16-R-50012-811	CBZ	M828-38	R119	1		
R120	RESISTOR, fixed, composition; body style no. 14 MBCA ref dwg group 2; 82,000 ohms ±10% tolerance; 1/2 watt power dissipation; F temp characteristic; 0.406" lg x 0.175" diam, max; insulated; resistant to humidity and salt water immersion; 2 wire lead terminals; JAN-R-11 spec	Grid leak (Tripler)	RC20BF823K	N16-R-50588-0811	CBZ	M828-12	R120	1		
R121	RESISTOR, fixed, composition: body style no. 14, MBCA ref dwg group 2; 10,000 ohms ±10% tolerance; 1/2 watt power dissipation; F temp characteristic; 0.406"lg x	Grid isolation (Tripler)	RC20BF103K	N16-R-50282-811	CBZ	M828-9	R121	1		

R121 (cont'd)	0.175" diam, max; insulated; resistant to humidity and salt water immersion; 2 wire lead terminals; JAN-R-11 spec									
R122	RESISTOR, fixed: composition; JAN type RC20BF223K; 22,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Screen dropping (Tripler)	RC20BF223K	N16-R-50372-811	CIR		R122, R123	2		
R123	Same as R122	Screen dropping (Tripler)								
R124	RESISTOR, fixed: composition JAN type RC30BF332K; 3300 ohms ±10%; 1 w; F characteristic; 0.750" lg x 0.280" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Plate dropping (Tripler)	RC30BF332K	N16-R-50067-231	CBZ		R124	1		
R125	Same as R113	Plate (Dblr)								
R126	Same as R102	Screen dropping (Buffer Amp)								
R127	Same as R112	V106B plate sup								
R128	Same as R112	V107 plate sup								
R129	RESISTOR, fixed: composition; JAN type RC20BF333K; 33,000 ohms ±10%; 1/2 w; F characteristic; 0.406" lg x 0.175" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	L104 loading	RC20BF333K	N16-R-50417-811	CBZ		R129	1		
V101	TUBE, electron: JAN-5654	1st r-f amplr	JAN-5654	N16-T-75654			V101, V102, V103, V104, V107, V108, V109	7		
V102	Same as V101	1st r-f amplr								
V103	Same as V101	2nd r-f amplr								
V104	Same as V101	2nd r-f amplr								
V105A,B	TUBE, electron: JAN-6J6W	Mixer	JAN-6J6W	N16-T-56365			V105A, B	1		
V106A,B	TUBE, electron: GL-5670	Osc and doubler	GL-5670	N16-T-52351			V106A, B	1		
V107	Same as V101	Buffer Amp								

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TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
V108	Same as V101	Tripler								
V109	Same as V101	Tripler								
	RADIO RECEIVING SET AN/URR-27 – IF/AF SECTION									
C201A C201B	CAPACITOR ASSEMBLY: stand-off type; consists of 2 fixed capacitors in common housing each 1000 uuf ±20%; "HIK" ceramic dielectric, 350 vdcw, internally grounded; body, 1 15/16" lg x 1/4" across flats of hex section; single no. 4-40 x 5/16" lg axial mtg stud one end; radial wire leads 3/8" and 13/16" from stud end; aver temp coef, zero (±142) uuf/uf/°C	A.V.C. by-pass (1st I.F. and Filament by-pass (1st I.F.)	(-484832-20)	16-C-19238-3721	CASU type K1200	FRE-21184-1-1	C201, C202, C204-C210 C213, C214, C221, C217, C234 (parts A and B)	14		
C202A C202B	Same as C201A, B	Screen by-pass (1st I.F.) – and – Plate by-pass (1st I.F.)								
C203	Not Used									
C204A C204B	Same as C201A, B	A.V.C. by-pass (2nd I.F.) – and – Filament by-pass (2nd I.F.)								
C205A C205B	Same as C201A, B	Screen by-pass (2nd I.F.) – and – Plate by-pass (2nd I.F.)								

C206A C206B	Same as C201A, B	A.V.C. by-pass (3rd I.F.) – and – Filter by-pass (3rd I.F.)							
C207A C207B	Same as C201A, B	Screen by-pass (3rd I.F.) – and – Plate by-pass (3rd I.F.)							
C208A C208B	Same as C201A, B	Screen supply by-pass – and – Plate supply by-pass							
C209A C209B	Same as C201A, B	A.V.C. by-pass (4th I.F.) – and – Filament by-pass (4th I.F.)							
C210A C210B	Same as C201A, B	Screen by-pass (4th I.F.) – and – Plate by-pass (4th I.F.)							
C211	CAPACITOR, fixed: mica; 10,000 uuf ±10%; 300 vdcw; temp coef letter B; 53/64" lg x 53/64" wd x 11/32" thk; molded low loss bakelite case; 2 axial wire leads; per Spec JAN-C-5	Filter for input meter	CM35B103K	N16-C-33622-5222	CAW		C211, C212, C215, C220, C223, C225-C228, C230-C233	13	
C212	Same as C211	Filter for input meter							
C213A C213B	Same as C201A, B	Cathode by-pass (5th I.F.) – and – Filament by-pass (5th I.F.)							
C214A C214B	Same as C201A, B	Screen by-pass (5th I.F.) – and – Plate by-pass (5th I.F.)							
C215	Same as C211	Noise limiter time constant							

TABLE 8-4 COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
C216	Same as C129	IF by-pass (2nd Detec)								
C217A C217B	Same as C201A, B	IF by-pass (2nd Detec) — and — A.V.C. Diode Cathode by-pass								
C218	Same as C129	A.V.C. Coupling								
C219	Not Used									
C220	Same as C211	1st A.F. Coupling								
C221A C221B	Same as C201A, B	A.V.C. I.F. by-pass								
C222A C222B	CAPACITOR ASSEMBLY: p/o Radio Receiving Set AN/URR-27; consists of 2 fixed capacitors ea 250,000 uuf, +20% -10%, in common metal housing; 600 vdcw; case 1 15/16" lg x 2" h max; spade mtg bracket type CP06SA4; per Spec JAN-C-25	A.V.C. time constant — and — Silencer amplifier plate A.F. by-pass	CP61B6EF-254 V and (Bracket) CP06SA4	N16-C-53448-1001 N16-M-60958-3591	CSF		C222A, B	1		
C223	Same as C211	Silencer amplifier grid A.F. by-pass								
C224	Not Used									
C225	Same as C211	Silencer diode coupling								
C226	Same as C211	2nd A.F. amplifier coupling								

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C227	Same as C211	2nd A.F. amplifier screen bypass						
C228	Same as C211	A.F. output amplifier coupling						
C229	CAPACITOR, fixed: paper dielectric; 1.0 uf, +20% -10% 600 vdcw; hermetically sealed metal case; 1 15/16" wd x 1 3/8" lg x 2 3/16" h max; two solder lug terms on top; no internal ground connections; spade mtg bracket type CP06SA6; per Spec JAN-C-25	Plate volts bypass (A.F. output amplr)	CP61B1EF105V	N16-C-48841-9593	CSF		C229, C302, C304	3
C229A	Mounting, capacitor: non-magnetic; 3 3/16" h o/a x 49/64" wd, two no. 6-32 spadebolts 1 9/16" between/c; for capacitors 2 3/4" h x 49/64" wd excluding terminals; U shape; JAN-C-25 spec	C229 mounting	CP06SA6	N16-M-60906-8013	CSF	L896-3	C229A	1
C230	Same as C211	Output meter filter						
C231	Same as C211	Output meter filter						
C232	Same as C211	Phone output filter						
C233	Same as C211	Phone output filter						
C234A C234B	Same as C201A	Filament by-pass (2nd Detec and AVC diode)						
F201	FUSE, cartridge: 2 amp; 60 min blowing time at 135% load; 250 v; one-time; glass tube body; ferrule terms; 1 1/2" lg x 1/4" diam overall; type RE28F120	A-c power	RE28F120 (-28032-2)	N17-F-16302-100	CFA 3AG2		F201, F202 F203	3

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
F202	Same as F201	A-c power								
F203	Same as F201	Spare								
L201	COIL, r-f: choke; single wdg, single layer; unshielded; 4.5 uhys ±5% (absolute); untuned; one 1 1/2" lg axial wire lead each end	Filament choke (1st I.F.)		N16-C-72909-4533	CFT	FRA-511-1	L201-L211	11		1
L202	Same as L201	Filament choke (2nd I.F.)								
L203	Same as L201	Filament choke (3rd I.F.)								
L204	Same as L201	Filament choke (4th I.F.)								
L205	Same as L201	Filament choke (5th I.F.)								
L206	Same as L201	Filament choke (2nd Detec. and A.V.C. Diode)								
L207	Same as L201	Filament choke (2nd Detec and A.V.C. Diode)								
L208	Same as L201	(Output meter) filter choke								
L209	Same as L201	(Output meter) filter choke								
L210	Same as L201	(Phone output) filter choke								
L211	Same as L201	(Phone output) filter choke								

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P201	Same as P101	Scan output interunit connection								
R201	Same as R101	A.V.C. filter (1st I.F.)								
R202	RESISTOR, fixed: composition; JAN type RC20BF510J; 51 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Cathode output 1st I.F.	RC20BF510J	N16-R-49444-431	CBZ		R202	1		
R203	RESISTOR, fixed: composition; JAN type RC20BF272K; 2700 ohms, ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Screen dropping (1st I.F.)	RC20BF272K	N16-R-50039-811	CIR		R203, R204, R206, R207, R209, R210, R215, R216, R218, R220	10		
R204	Same as R203	Plate dropping (1st I.F.)								
R205	Same as R101	A.V.C. filter (2nd. I.F.)								
R206	Same as R203	Screen dropping (2nd I.F.)								
R207	Same as R203	Plate dropping (2nd I.F.)								
R208	Same as R101	A.V.C. filter (3rd I.F.)								
R209	Same as R203	Screen dropping (3rd I.F.)								
R210	Same as R203	Plate dropping (3rd I.F.)								
R211	Same as R101	A.V.C. filter (4th I.F.)								
R212	RESISTOR, fixed: composition; JAN type RC20BF122K; 1200	Input meter filter	RC20BF122K	N16-R-49340-811	CBZ		R212, R213	2		

TABLE 8-4 COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	NAVO
R212 (cont'd)	ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11									
R213	Same as R212	Input meter filter								
R214	RESISTOR, variable: composition; 5000 ohms, ±10%; 2 watts; linear taper; case 1 1/16" diam x 9/16" d; 3/8-32 x 3/8" lg mtg bushing; slotted shaft, 1/4" diam x 1/8" lg beyond bushing; 3 radial solder lug terms	Input meter balancing	(-636123-K10)	N16-R-87519-4490	CBZ U5021-SD3032	FRE-2529-3-2	R214	1		
R215	Same as R203	Screen dropping (4th I.F.)								
R216	Same as R203	Plate dropping (4th I.F.)								
R217	RESISTOR, fixed: composition; JAN type RC20BF561K; 560 ohms, ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Cathode (5th I.F.)	RC20BF561K	N16-R-49805-811	CIR		R217	1		
R218	Same as R203	Screen dropping (5th I.F.)								
R219	Same as R101	N.L. bucking								
R220	Same as R203	Plate dropping (5th I.F.)								

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R221	RESISTOR, fixed: composition; JAN type RC20BF105K; 1 megohm ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	N.L. time constant	RC20BF105K	N16-R-50975-811	CIR		R221, R223, R232, R242	4		
R222	RESISTOR, fixed: composition; JAN type RC20BF335K; 3.3 megohms, ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	N.L. bucking voltage coupling	RC20BF335K	N16-R-51110-811	CIR		R222, R255	2		
R223	Same as R221	N.L. Diode load								
R224	RESISTOR, fixed: composition; JAN type RC20BF224K; 220,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	AF-2nd detector load	RC20BF224K	N16-R-50714-811	CIR		R224	1		
R225	RESISTOR, fixed: composition; JAN type RC20BF154K; 150,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	AF-2nd detector load	RC20BF154K	N16-R-50678-811	CIR		R225, R306	2		
R226	RESISTOR, fixed: composition; JAN type RC20BF153K; 15,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	AF-2nd detector load	RC20BF153K	N16-R-50336-811	CIR		R226	1		
R227	RESISTOR, fixed: composition; JAN type RC20BF102K; 1000 ohms ±10%; 1/2 w; F characteris-	N.L. bucking voltage divider	RC20BF102K	N16-R-49922-811	CBZ		R227, R247	2		

TABLE 8-4. COMBINED PARTS AND REPAIR-PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
R227 (cont'd)	tic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11									
R228	Same as R101	A.V.C. diode filter								
R229	Same as R101	A.V.C. diode load								
R230	RESISTOR, fixed: wire-wound; JAN type RU3B7R5J; 7.5 ohms ±5%; 1/2 w; F characteristic; 21/32" lg x 15/64" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Fixed bias supply	RU3B7R5J	N16-R-68307-6666	CIR		R230	1		
R231	RESISTOR, fixed: composition; JAN type RC20BF155K; 1.5 megohm ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Silencer amplr grid filter	RC20BF155K	N16-R-51020-811	CIR		R231, R251	2		
R232	Same as R221	1st AF grid								
R233	RESISTOR, variable: composition; 10,000 ohms, ±10%; 2 watt, linear taper; case 1 1/16" diam x 9/16" d; 3/8"-32 x 3/8" lg mtg bushing; slotted shaft 1/4" diam x 1/8" lg beyond bushing; no off position; 3 radial solder lug terms	Silencer control	(-636557-K10)	N16-R-87679-4320	CBZ U1031-3D3032	FRE-2529-3-4	R233	1		

R234	RESISTOR, fixed: composition; JAN type RC20BF154J; 150,000 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Silencer amplr screen dropping	RC20BF154J	N16-R-50677-431	CIR		R234	1		
R235	RESISTOR, fixed: composition; JAN type RC20BF473J ; 47,000 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Silencer amplr load	RC20BF473J	N16-R-50479-431	CIR		R235	1		
R236	RESISTOR, fixed: composition; JAN type RC20BF274K; 270,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Silencer diode d-c coupling	RC20BF274K	N16-R-50741-811	CIR		R236, R240, R243	3		
R237	RESISTOR, fixed: composition; JAN type RC20BF273K; 27,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	1st AF plate dropping	RC20BF273K	N16-R-50399-811	CBZ		R237	1		
R238	RESISTOR, variable: composition; 40,000 ohms ±10%, 1/3 watt; CIR type 'G' taper; resis incr w clockwise rotation; 1 1/8" diam x 17/32" d phenolic case w/metal cover; 3/8"-32 x 3/8" lg mtg bushing; 1/4" diam x 1/8" (beyond bushing) lg slotted shaft; 3 radial solder lug terms; stops at 3 and 9 o'clock	AF line level control	(-637008-K10)	N16-R-87808-4304	CIR	FRE-19471-3-1	R238	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
R239	RESISTOR, fixed: composition; JAN type RC20BF334J; 330,000 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Silencer diode d-c coupling	RC20BF334J	N16-R-50758-431	CIR		R239	1		
R240	Same as R236	2nd AF grid								
R241	RESISTOR, fixed: composition; JAN type RC20BF821K; 820 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	2nd AF cathode	RC20BF821K	N16-R-49877-811	CBZ		R241	1		
R242	Same as R236	2nd AF screen dropping								
R243	Same as R221	2nd AF plate								
R244	RESISTOR, fixed: composition JAN type RC20BF474K; 470,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	AF output amplr grid	RC20BF474K	N16-R-50822-0811	CIR		R244	1		
R245	RESISTOR, fixed: composition; JAN type RC20BF271K; 270 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion	AF output amplr cathode	RC20BF271K	N16-R-49688-811	CBZ		R245	1		

R245 (cont'd)	resistant; two axial wire leads; per Spec JAN-R-11									
R246	RESISTOR, fixed: composition; JAN type RC20BF184J; 180,000 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads per Spec JAN-R-11	AF negative feedback	RC20BF184J	N16-R-50695-431	CBZ		R246,R253	2		
R247	Same as R227	AF output amplr plate dropping								
R248	RESISTOR, fixed: wire-wound JAN type RU3B150J; 15 ohms ±5%; 1/2 w; 21/32" lg x 15/64" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-184	Delay bias	RU3B150J	N16-R-68320-9426	CIR		R248	1		
R249	RESISTOR, fixed: composition; JAN type RC20BF472K; 4700 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Input meter balancing	RC20BF472K	N16-R-50129-0811	CBZ		R249	1		
R250	RESISTOR, fixed: composition; JAN type RC20BF474J; 470,000 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Voltage divider	RC20BF474J	N16-R-50821-431	CIR		R250	1		
R251	Same as R231	Silencer amplr grid filter								
R252	RESISTOR, fixed: composition; JAN type RC20BF821J; 820 ohms ±5%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per	Silencer amplr cathode bias	RC20BF821J	N16-R-49876-431	CIR		R252	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
R252 (cont'd)	Spec JAN-R-11									
R253	Same as R246	Voltage divider								
R254	RESISTOR, variable: composition; 200,000 ohms ±10%; 2 watt; linear taper; case, 1 1/16" diam x 9/16" d; 3/8"-32 x 1/2" lg mtg bushing; slotted shaft 1/4" diam x 1/8" lg beyond bushing; 3 radial solder lug terms	Silencer adjust-ment	(-636009-K10)	N16-R-88059-4470	CBZ U2041-SD40a0L	FRE-2529-3-5	R254	1		
R255	Same as R222	Voltage divider								
S201	SWITCH, toggle: SPDT; 5 amps, 125 v; with hex nuts and locking ring; per JAN-S-23	Align-Rec	ST12D	N17-S-72018-7719	CHH		S201,S501	2		
S202	SWITCH, toggle: SPDT; 15 amps; 125 v; phenolic body; 1 1/16" lg x 41/64" wd x 1 9/64" h; max excl bushing and handle; bat type handle; 11/16" lg; 3 solder lug term; located on back; single hole mtg type w/15/32"-32 thd bush-ing, 15/32" lg FMS; dull white nickel handle; JAN-S-23 spec	Noise limiter ON-OFF	ST42D	N17-S-71894-1544	CHH	H340-8	S202	1		
S203	SWITCH, rotary: 2 pole, 2 posi-tion; single section; silver plated brass contacts (shorting type) on 7/32" th ceramic wafer; 1 7/8" lg x 1 1/2" wd x 1 1/16" d excl bushing; three 3/16" sol-der lug terms on rear; 3/8"-32 x	Crystal-LC frequency con-trol		N17-S-59261-8262	CUF	FRE-20323-1	S203	1		

S203 (cont'd)	3/8" lg bushing; 1/4" diam x 3/8" lg shaft									
T201	TRANSFORMER, IF: 18.6 mc; 1st IF stage; shielded; 1 1/8" x 3" h, excl terms; powdered iron core (adjustable); tuned sec (100 uuf, mica, fixed); 4 solder lug terms; 2 no. 6-32 mtg studs at bottom; per FTRC Spec RC-7804-1; for winding data see table 7-8	1st I.F.		N17-T-68163-6426	CNA	FRE-20810-3-2	T201	1		1
T202	TRANSFORMER, IF: 18.6 mc; 2nd IF stage; shielded; 1 1/8" sq x 3" h, excl terms; powdered iron core (adjustable) tuned pri and tuned sec (each 100 uuf mica, fixed); 4 solder lug terms; 2 no. 6-32 mtg studs at bottom; per FTRC Spec RC-7804-1; for winding data see table 7-8	2nd I.F.		N17-T-68163-6451	CNA	FRE-20810-3-1	T202—T206	5		1
T203	Same as T202	3rd IF								
T204	Same as T202	4th IF								
T205	Same as T202	5th IF								
T206	Same as T202	2nd detector								
T207	TRANSFORMER, AF: plate coupling; pri: 100,000 ohms imped; 710 ohms d-c resis, 15 hys, sec: 60 ohms, imped, 5.3 ohms d-c resis, silicon steel core; steel enclosing frame; 3" h x 1 5/8" sq; turns ratio, 12.4:1; freq response, ±2 db, 350-3500 cps; electrostatic shield betw wdgs, 5 ceramic-insulated solder terms on bottom of case; two no. 6-32 mtg studs on 1 19/32" ctrs; hermetically sealed; per FTRC Spec RC-7898-1; for winding data see table 7-8	AF output		N17-T-65494-3101	CHS	RC-7899-1	T207	1		1

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TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
V201	TUBE, electron: JAN-6BA6	1st I.F. and scan channel amplr	JAN-6BA6	N16-T-56211			V201	1		
V202	TUBE, electron: JAN-9003	2nd I.F. amplr	JAN-9003	N16-T-79003			V202, V203, V204, V205	4		
V203	Same as V202	3rd I.F. amplr								
V204	Same as V202	4th I.F. amplr								
V205	Same as V202	5th I.F. amplr								
V206 A V206B	TUBE, electron: JAN-6AL5W	2nd detector and A.V.C.	JAN-6AL5W	N16-T-56195-50			V206A, B V207A, B	2		
V207A V207B	Same as V-206A, B	N.L. and silencer								
V208	TUBE, electron: JAN-6AK5W	Silencer amplr	JAN-6AK5W	N16-T-56191-50			V208, V209, V210	3		
V209	Same as V208	1st AF amplr								
V210	Same as V208	2nd AF amplr								
V211	TUBE, electron: JAN-6AK6	AF output amplr	JAN-6AK6	N16-T-56192			V211	1		
Y201	CRYSTAL, quartz; 5th mode; AN type CR-24/U (NOT FURNISHED)	Oscillator control	CR-24/U				Y201	1		
Z201	FILTER, bandpass: bandspread 350-3500 cps; peak freq 1925 cps; response, ±2db, within bandspread; 2 3/4" wd x 1 3/4" d x 4 1/2" h, overall; output impeds; 10,000 and 40,000 ohms, rectangular metal case, hermetically sealed; three 1/2" lg insulated	AF bandpass filter		N16-F-32171-3630	CBIS	RC-7903-1	Z201	1		1

Z201 (cont'd)	solder terms on bottom; 4 no. 6-32 mtg holes on 2 1/32" and 1 1/32" ctrs; per FTRC Spec RC-7902-1									
			RADIO RECEIVING SET AN/URR-27 – POWER SUPPLY SECTION							
BL301	BLOWER, air: centrifugal vane; 10 cfm at 3300 rpm; direct drive, clockwise rot (viewed from motor end); horiz oper; outlet (1 11/64" diam opening) toward right, at top; plastic housing; 3 mtg bolts, 120° apart on 3/8" rad from center; motor 115 v (0.11 amps), 50/60 cps, 1 phase, 2700/3300 rpm, capacitor run, replaceable ball bearings; 3 17/32" wd x 3 43/64" h x 4 1/8" d, overall	Cabinet cooling		N17-B-21188-1075	CARB Type J-50C	FRE-20311-2	BL301	1		
C301	CAPACITOR, fixed: dry electrolytic dielectric, 35 uf, +25% -10%; 400 vdcw; operating temp range -20°C to +85°C; 3 5/8" diam; tubular metal case; 2 solder lug terms on bottom of case; terms insulated from can; mtg hex nut 7/8-16" thd 7/8" ID w/lockwasher; per Spec JAN-C-62	Filter	CE41B350Q	N16-C-19892-7801	CSF		C301,C303	2		
C302	Same as C229	Filter								
C303	Same as C301	Filter								
C304	Same as C229	Motor phasing								
L301	REACTOR: filter choke; 12 hys (tap at 11.4% of total turns), 145 ma; 350 ohms d-c resis; 1600 v rms test; enclosed metal case; 2 11/16" lg x 2 9/16" wd x 2 3/16" h, excl terms; 4 no 8-32 x 7/16" lg mtd studs on 2" x 1 7/8" mtg ctrs; 3 ceramic insu-	Filter		N16-R-29693-5271	CYC	RC-8113-1	L301			

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
L301 (cont'd)	lated lugs on bottom; per FTRC Spec RC-8112-1; for winding data see table 7–8									
P301	CONNECTOR: receptacle; 2 piece thru-panel mtg type; comprises (1) 3/16" th phenolic base carrying 4 round male contacts in polarizing arrangement and (2) 1.350" diam x 13/32" d aluminum shell with mtg flange; shell flange and phenolic base each 1 3/4" lg x 1 1/2" wd with four 0.154" mtg holes on 1 3/8" and 1 1/8" centers; requires 1.350" cutout and four 0.154" diam mtg bolt holes in panel; 1/2" lg solder lug terms on rear; contact ratings; 10 amps, 500 v	Power and audio input	(-491873)	N17-C-73487-7175	CARO 7450-S-1 (Base) and 7455 (Shell)	FRE-21189-1	P301	1		
R301	RESISTOR, fixed: composition; JAN type RC30BF220K; 22 ohms ±10%; 1 w; F characteristic; 0.750" lg x 0.280" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Negative supply	RC30BF220K	N16-R-49320-231	CBZ		R301	1		
R302	RESISTOR, fixed: composition; JAN type RC40BF821K; 820 ohms ±10%; 2 w; F characteristic; 1.41" lg x 0.405" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-	Bleeder	RC40BF821K	N16-R-49878-551	CBZ		R302, R303 R309	3		

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R302 (cont'd)	R-11									
R303	Same as R302	Bleeder								
R304	Not used									
R305	RESISTOR, fixed: composition; JAN type RC20BF683K; 68,000 ohms ±10%; 1/2 w; F characteristic; 0.468" lg x 0.249" diam; insulated; salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Input meter balancing	RC20BF683K	N16-R-50552-811	CBZ		R305	1		
R306	Same as R225	Neon lamp series								
R307	RESISTOR, fixed: composition; JAN type RC40BF751J; 750 ohms ±5%; 2 w; F characteristic; 1.41" lg x 0.405" diam; insulated salt water immersion resistant; two axial wire leads; per Spec JAN-R-11	Regulator series dropping	RC40BF751J	N16-R-49859-171	CBZ		R307, R309, R310	3		
R308	Same as R307	Regulator series dropping								
R309	Same as R302	Regulator dropping								
R310	Same as R307	Regulator series dropping								
T301	TRANSFORMER, power: filament and plate type; 3 pri and 4 sec wdgs; inputs: 110/115/120 v 60 cps, 1 phase, 1 amp; outputs (sec'ds); (1) 6.3 v, C.T. 0.6 amp, (2) 5 v, 3 amp, (3) 6.3 v, 4.1 amp, (4) 470 v, C.T. 0.145 amp; no coolant, hermetically sealed metal case; 4 1/2" x 2 13/16" x 3 5/16" overall, not including terms; 14 ceramic-insulated 1/2" lg terms on top of	Filament and plate power		N17-T-74016-6329	CSN	RC-8115-1	T301	1		1

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
T301 (cont'd)	case; 4 no. 8-32 mtg holes on bottom of case; per FTRC Spec RC-8114-1, and schematic dwg RC-8116-1; for winding data see table 7-8									
S301	SWITCH, thermostatic: bimetal type; SPST NO; close at 120°F, ±4°F; 10°F oper differential; 10 amps, 230 v; steel bracket type; 2 3/8" lg x 1 5/8" wd x 31/32" d overall; one 5/32" diam mtg hole 5/32" from each end of ctr line; 2 screw terms	Control for BL301		N17-S-69903-9979	CSQ C-4351-17	FRE-20497-1	S301			
V301	TUBE, electron: JAN-5U4WG	Rectifier	JAN-5U4WG	N16-T-5546/				1		
V302	TUBE, electron: JAN-0B2	Voltage rectifier	JAN-0B2	N16-T-52001-05				1		
V303	TUBE, electron: JAN-0A2	Voltage rectifier	JAN-0A2	N16-T-52001				1		
RADIO RECEIVING SET AN/URR-27 — BAND SUPPRESSION FILTER										
C401	CAPACITOR, fixed: paper dielectric; 0.25 uf +20% -10%; 200 vdcw; hermetically sealed metal case; 1 13/16" lg x 3/4" diam; mineral oil filled and impregnated; no. 10-32 axial holes in ends are common terms, one term grnd'd internally; tangential mtg bracket w/0.201" mtg hole	A-c line filter	(-484822)	N16-C-46371-9609	CSF 48P2	FRE-21181-1	C401, C402, C405, C406	4		2
C402	Same as C401	A-c line filter								

C403	CAPACITOR, fixed: silvered mica dielectric; 1000 uuf ±10%; 500 vdcw; temp coef letter C; button type 0.450" diam x 0.085" thk; metal case; one 9/32" lg rt angle lug term, slotted; 3 mtg tabs 5 32" lg x 1/16" wd, spaced 120° apart	A-c line filter	(-484818-C10)	N16-C-31090-3800	CER Type 600	FRE-19953-1-3	C403,C404, C407,C408	4		
C404	Same as C403	A-c line filter								
C405	Same as C401	Audio output filter								
C406	Same as C401	Audio output filter								
C407	Same as C403	Audio output filter								
C408	Same as C403	Audio output filter								
J401	CONNECTOR, male contact: Type AN-3102-14S-7P, 3 round male contacts; straight; 7/8-20 thd cylindrical metal body 3/4" diam x 35/64" lg excluding mtg; mtg flange 1 3/32" x 1 3/32" w/4 mtg holes 0.120" diam spaced 29/32"; per Spec AN-C-591	A-c power input	AN-3102-14S-7P	N17-C-72604-1516	CED		J401	1		
J402	CONNECTOR, male contact: Type AN-3102-14S-2P; 4 round male contacts; straight 7/8-20 thd cylindrical metal body 3/4" diam x 35/64" lg excluding mtg; mtg flange 1 3/32" x 1 3/32" w/4 mtg holes .120" diam spaced 29/32" ; per Spec AN-C-591	Audio output	AN-3102-14S-2P	N17-C-72610-5434	CED		J402	1		
J403	CONNECTOR, coaxial: Type -49194; 1 round female contact; straight; metal body 1 1/16" lg x 5/8" diam overall; thd sleeve w/2	Scan output	(-49194)	N17-C-73108-5890	CARO		J403	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	NOS	QUAN.
J403 (cont'd)	hex nuts mtg; per BuShips Dwg RE-49F-167-D									
J404	CONNECTOR, coaxial: Type UG-58/U (-49470); 1 round female contact; 1 1/8" lg x 1" diam overall; thd sleeve w/2 hex nuts mtg	Antenna connection	UG-58/U (-49470)	N17-C-73108-5905	CARO		J404	1		
J404A	HOOD: brass silver plated; cone shape; type UG-177/U per BuShips Dwg RE-49F-167-D; per Spec JAN-C-71		UG-177/U	N17-C-945001-203	CARO		J404A	1		
J405	CONNECTOR, plug: 4 round female contacts; straight type; 10 a, 500 v; cylindrical body; rectangular base; molded phenolic; 1 1/2" wd x 1 3/4" lg x 3/4" d excl terms; four 0.189" diam mtg holes on 1 1/8" and 1 3/4" mtg ctrs; terms silver plated and tin dipped; mates with Navy -491873 (P301)	Power and audio input	(-491875)	N17-C-73194-4231	CARO 7450-S-2	FRE-21195-1	J405	1		
J406	CONNECTOR, coaxial: AN type UG-348/U; 1 round female contact; straight; metal body 0.625" diam x 0.957" lg; mtg flange 1" 4 mtg holes 0.125" diam spaced 0.718" c to c per BuShips Dwg RF49F488B	Scan output inter-unit connection	AN type UG-348/U	N17-C-73108-6037	CARO 7350		J406, J407	2		
J407	Same as J406	Antenna inter-unit connection								

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L401	COIL, r-f: filter choke; 1.26 mhy; 1.12 ohms d-c rsis; 1.5 d-c amps; 400 v rms test; 'Q' = 25, ±10% at 225 kc; 4 uuf ±1 uuf distrib capac; 1 1/2" diam x 1 1/16" lg incl two rt angle mtg brackets on one end of tube; no. 6-32 mtg holes (one each bracket) spaced 15/16" ctrs; 1 radial solder lug at each end of wdgs, on tube; for winding data see table 7-8	A-c line filter	(-304682)	N16-C-74458-4712	CFT	FRA-2698-1	L401, L402	2
L402	Same as L401							
L403	COIL, r-f: filter choke; 0.339 mhy, ±10%, at 10 mc and at 20 mc; 2 amps d-c; 0.013 ohms d-c resis; 'Q' = 100 ±10% at 14 mc; single wdg, single layer wound; unshielded; 1 3/8" lg x 3/8" diam, excl terms; single no. 6-32 x 5/16" deep axial mtg hole; 2 solder lug terms, at ends of wdg; for winding data see table 7-8	A-c line filter	(-472314)	N16-C-72730-3773	CFT	FRA-2720-1	L403, L404, L407, L408	4
L404	Same as L403	A-c line filter						
L405	COIL, r-f: filter choke; 1.08 mh, ±10%; no case; 1.96 ohms d-c resis; 300 dcma; 100 rms test; 'Q' = 30, ±10%, at 262 kc; 2 uuf ±0.5 uuf distrib capacity; 1 3/16" wd x 1" d x 1 11/16" h incl 2 rt angle mtg brackets on one end of tube; no. 6-32 mtg holes (one each bracket) spaced 15/16" on ctrs; 1 radial solder lug term at each end of wdg on tube; for winding data see table 7-8	Audio output filter	(-304681)	N16-C-74411-7351	CFT	FRA-2699-1	L405, L406	2
L406	Same as L405	Audio output filter						

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
L407	Same as L403	Audio output filter								
L408	Same as L403	Audio output filter								
P401	CONNECTOR, female contact: Type AN-3106-14S-7S; 3 round female contacts; straight; metal body 1 11/32" lg x 1 1/16" diam overall; 3/4-20 thd sleeve; includes soldering ferrule and cable clamp AN-3057-6; u/w Navy type MCOS-2 cable Spec 15C1; per Aero Spec AN-C-591	AC power input	AN-3106-14S-7S	N17-C-70328-1515	CARC	FRA-24367-1-1	P401			
P402	CONNECTOR, female contact: Type AN-3106-14S-2S; 4 round female contacts; straight; metal body 1 11/32" lg x 1 1/16" diam overall; 3/4-20 thd sleeve; includes soldering ferrule and cable clamp AN-3057-6; u/w Navy type TTFHWA-1 cable Spec 15C1; per Aero Spec AN-C-591	Audio output	AN-3106-14S-2S	N17-C-70334-5429	CARC	FRA-24367-1-2	P402	1		
P403	CONNECTOR, coaxial: Type -49195; 1 round male contact; straight; metal body 1 9/16" lg x 3/4" diam overall; includes shielding hood; per BuShips Dwg RE-49F-167D	Scan output cable	(-49195)	N17-C-71414-2800	CARC		P403	1		
P404	CONNECTOR, coaxial: Type UG-21B/U; 1 round male contact;	Antenna cable	UG-21B/U	N17-C-71416-2550	CARC 4300		P404	1		

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P404 (cont'd)	straight; metal body 1 3/4" lg x 13/16" diam overall; per BuShips Dwg RE-49F-402; per Spec JAN-C-71									
RADIO RECEIVING SET AN/URR-27 – FRONT PANEL SECTION										
I501	LAMP, incandescent: 6.3 v, 0.15 amps; bulb T-3 1/4 clear; 1 3/16" lg overall; miniature s.c. bayonet base; C-2R filament; 3000 hrs	Dial light	TB-14	G17-L-6297	CG 47		I501, I502	2		
I502	Same as I501	Dial light								
I503	LAMP, glow: 105-125 v, 1/25 watt; bulb T-3 1/4 clear; 13/32" diam x 1 3/16" o.a.l.; miniature s.c. bayonet base	Crystal control operative		G17-L-6806-130	CG NE-51		I503	1		
J501	JACK, telephone: short frame; tip and sleeves; per BuShips Dwg RE49AA195; incl hex nut, metal washer and phenolic washer; receives Navy type no. 49109, 49106B or 49034 plug	Phone output	(-49025B)	N17-J-39248-4423			J501	1		
M501	METER, d-c milliammeter: scale 0-1; 105 ohms resis; 2 1/2" diam flush bakelite case w/special static shield, per CV dwg D-116-402; per Spec JAN-I-6	Input meter	MR25W001DCMA	N17-M-19255-1051	CV		M501	1		
M502	METER, volume level: scale -10/0/+20; db; rectifier type; zero power level = 6 mv in 600 ohms; 2 1/2" diam flush bakelite case w/spec static shield per CV dwg D-116402	Output meter	(-22427)	N17-M-22724-6701	CV		M502	1		
R501	RESISTOR, variable: wire-wound 50 ohms ±10%; 2 w; 3 solder lug term; enclosed molded phenolic case; 0.62" thk x 1.28" diam; round metal shaft 0.250" ±0.001" diam x 1 1/2" lg from mtg sufrace; linear taper; insu-	Dial lamp dimmer		N16-R-89956-7015	CBZ		R501	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
R501 (cont'd)	lated contact arm; normal torque; bushing 3/8"-32 x 3/8" lg; per Spec JAN-R-19									
R502	RESISTOR, variable: composition; 1000 ohms, ±10%; 2 watts; CBZ type A taper; metal case, 1 1/16" diam x 9/16" deep; 3/8"-32 x 3/8" lg bushing; slotted shaft, 1/4" diam x 3/8" lg beyond bush-ing; 3 radial solder lug terms	Phone level ad-just	(-637009-M10)	N16-R-87349-4515	CBZ A1021-P3048	FRE-2529-3-1	R502	1		
S501	Same as S201	Silencer IN-OUT								
S502	SWITCH, toggle: DPST; JAN no. ST-22K; 6 amps, 125 v; metal body 1 9/32" lg x 23/32" wd; 15/32-32 thd sleeve 1 5/8" lg w/2 hex nuts; 3 solder lug terms in rear; per Spec JAN-S-23	Power	ST-22K	N17-S-73082-9028	CHH		S502	1		
A-1	MOUNT, vibration: square mtg; 60-70 lb normal load rating; 3" sq x 1 1/2" h; wt 18 oz; rubber cushion; metal sleeve 0.328" ID (for 5/16" diam through-bolt); 4 mtg holes (0.255") in corner of base, spaced 2 1/2" on ctrs; metal cadmium plated to resist 200 hr salt spray test	Shock absorption		N17-M-75268-6626	CAYU C-2070	FRE-8321-1	A-1	4		
A-2	SEAL, water: front panel seal (drip proof); extruded synthetic rubber, 45-55 Shore Durometer hardness; suitable for -20°C to	Panel seal		N16-S-150263-107		FRR-4342-1	A-2	1		

A-2 (cont'd)	+50°C ambient; irregular channel type cross-section, 29/64" x 15/16" overall; black; 400% elongation; 1200 psi tensile strength; permanent set 60%									
E-1	BRUSH, electrical contact: no. 34 (.006") B and S ga hard (2 B S nos) beryllium copper, heat treated for max spring properties, then silver plated; 0.312" wd x 0.455" o.a.l; one end tapered symmetrically from point 0.237" from end, to width of 0.187" at end; no. 31 (0.120") drill hole centered 0.156" from wide end; 70° angle	Sliding contact for inductance trimmers in C101, C101A-E, C102, C-102-A-D		N17-B-86841-9339	CFT	FRB-5231-1	E-1	12		
E-2	CONTACT, case: 9/16" wd x 3/8" d x 3" lg rt angle section no. 14 (0.064) B and S ga 1/2-hard bronze sheet (0.0006" nickel plate) with 4 no. 32 B and S ga hard beryllium copper spring inserts; 2 no. 30 (0.128) mtg holes spaced 1 1/2" on ctrs; one ass'y mtd vertically each side of chassis, at front edge	Grounding contact between receiver chassis and cabinet		N17-C-77415-7611	CFT	FRA-3079-1-1	E-2	2		
E-3	CONTACT, case: 9/16" wd x 3/8" d x 12" lg rt angle section no. 14 (0.064") B and S ga 1/2 hard bronze sheet (0.0006" nickel plate) with 16 no. 32 B and S ga hard beryllium copper spring inserts; 7 no. 30 (0.128") mtg holes spaced 1 1/2" on ctrs; one ass'y mtd top and bottom of chassis at front edge	Grounding contact between receiver chassis and cabinet		N17-C-77417-8070	CFT	FRA-3079-1-2	E-3	2		
E-4	CORE, adjustable tuning: no. 6-32 cadmium plated brass stud imbedded, coaxially in 0.309" diam x	Permeability tuning adjustment; used with L115		N16-C-600701-120	CSA per FTRC dwg	FRE-18772-1-1	E-4	2		

TABLE 8-4 COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
E-4 (cont'd)	3/8" lg cylinder of gray iron core material with 7/8" of stud protruding; 1 1/4" o.a.l, 1/32" wd x 1/64" d diametral slot in end of core; 0.025" wd x 1/16" d slot in end of stud									
E-5	CORE, adjustable tuning: no. 6-32 cadmium plated brass stud imbedded, coaxially, in 0.309" diam x 1/2" lg cylinder of gray iron core material with 7/8 of stud protruding; 1 3/8" o.a.l; 1/32" wd x 1/64" d diametral slot in end of core; 0.025" wd x 1/16" d slot in end of stud	Permeability tuning adjustment; used with L114		N16-C-600701-121	CSA per FTRC dwg	FRE-18772-1-2	E-5	1		
E-6	CORE, adjustable tuning: 5/16" diam x 1 3/8" lg brass rod turned to 0.309" diam for 1/2" from one end, and no. 6-32 x 7/8" lg thrd from other end; 1/32" wd x 3/64" d screwdriver slot in large end; 1/64" x 45° chamfer, and 0.025" wd x 1/16" d screwdriver slot in other end; all 0.0005" dull silver plate	Permeability tuning adjustment; used with L117		N16-C-600701-137	CFT	FRE-18771-1	E-6	1		
E-7	HOLDER, fuse: extractor post type; (receptacle plus cap); for type 3AG glass fuse; bakelite body; 2 13/32" lg x 25/32" diam overall; 8 amp, 125 v rating; 1/2"-24 x 1/2" lg bushing and 1/8"	Holder for F201, F202 and F203		N17-F-74266-9235	CFA type HKP	FRE-1913-1	E-7	3		

E-7 (cont'd)	th x 11/16" (betw flats) hex nut for single hole panel mtg; 2 solder lug terms at rear									
E-8A E-8B	INSULATOR SET: cylindrical; comprising shoulder bushing E-8A and shoulder bushing E-8B; both natural paper base phenolic; first is 5/16" max OD x 0.101" (no. 3BDR) ID x 13/32" o.a.l. incl 0.185" diam x 1/32" d bushing at one end; second is 5/16" max OD x 0.101" (no. 38 Dr) ID x 0.118" o.a.l. incl 0.185" diam x 1/40" d shank at one end	Crystal lead feed-through		N17-1-81960-5263	Insulating Fabs	(E-8A) FRE-6784-1 and (E-8B) FRE-6812-1	E-8A, E-8B			
E-9	INSULATOR, bushing: shoulder natural mica-filled molded phenolic (JAN type MTS-E-3); 0.128" (no. 30 drill) ID x 1/2" max OD x 7/16" o.a.l. incl undercut at one end, and recess in other; undercut, 0.373" diam x 1/16" d with parallel flats 0.124" each side of ctr; recess 0.031" deep w parallel sides 0.125" each side of ctr; sides of undercut parallel those of recess	Crystal clip insulator		N17-1-49498-7025	John R. Sloane	FRP-11108-1	E-9			
E-10	RADIO RECEIVER OSCILLATOR: Oscillator and doubler socket plate; includes capacitors C137, C155 and C160, inductor L123, resistors R111, R112 and R114-R116 and socket for V106; 1 1/2" wd x 2 15/32" lg x 1 3/8" d, overall; 4 open slots (0.130" wd) in ends of assembly plate for mtg screws located 11/16" and 2 5/16" on ctrs	Osc Doubler socket plate		N16-T-98501-1001	CFT	FRA-6770-2-2	E-10			
E-11	TUNING UNIT, SUB-ASSEMBLY: includes 1 resistor, 2 capacitors, 1 tube socket; 2 15/32" lg x	Buffer Amp. socket plate		N16-T-98501-1017	CNA; Type SA:9526	SA:9526	E-11	1		

ORIGINAL

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
E-11 (cont'd)	13/16" wd x 1 5/32" d; four 0.130" wd open slots on ends of ass'y plate, on 2 5/16" x 7/16" mtg/c; marked C157, C161, R126, 5654									
E-12	RADIO RECEIVER SUB-ASSEM-BLY: tripler socket plate and shield; includes capacitors C133, C134 and C139, resistors R122 and R123 and sockets for V108 and V109; 1 1/4" d x 2 1/2" wd x 3 1/4" h; 4 open slots in ends of ass'y plate for mtg screws spaced 7/16" and 2 5/16" on ctrs	Tripler socket ass'y		N16-T-98501-1004	CFT	FRA-6200-2-2	E-12	1		
E-13	TUNER, RF: includes r-f ampli-fier stages (one side), oscillator-multiplier stages (other side); 4 3/4" wd x 6" h x 11 3/4" d; sixteen no. 6-32 tapped, irregular-ly spaced, mtg holes; rectangular metal box housing	Preselector tun-ing unit for 103-195 mc range		N16-T-98076-1001	CNA; Type SA:9548	SA:9548	E-13	1		
E-14	TUNING UNIT, SUB-ASSEMBLY: includes 3 capacitors, 2 resistors, 2 tube sockets w/shields; 2 27/64" lg x 1 3/8" wd x 2 1/8" d; four 0.130" wd open slots on ends of ass'y plate, on 2.310" x 1.094" mtg/c	RF amp socket plate and shield		N16-T-98501-1018	CNA; Type SA:9541	SA:9541	E-14, E-15	2		
E-15	Same as E-14	RF amp socket and plate shield								

E-16	RADIO RECEIVER SUB-ASSEMBLY: Mixer socket plate; includes capacitors C119 and C153 and socket for tube V105; 1 1/8" wd x 2 1/2" lg x 1 1/8" d; 4 open slots (0.130" wd) in ends of ass'y plate for mtg screws spaced 11/16" and 2 5/16" on ctrs	Mixer socket plate ass'y		N16-T-98501-1005	CFT	FRA-9496-1-2	E-16	1		
H-1	WASHER, spring: round; plane of washer bent on 13/16" radius to produce axial spring thrust; cadmium plated, type 3 spring steel, 0.016" thk; 0.257" (F drill) ID x 7/16" OD x 0.046" th (incl spring curvature)	Thrust spring (capacitor shaft)		N43-W-7520-2400	CAXO 3544-14	FRE-10113-1	H-1			
H-2	TOOL, alignment: insulated; amber transparent molded thermoplastic; 4" o.a.l. x 5/16" betw flats of octagonal (maximum) cross-section; Tapered (round) to 1/4" diam at each end; 1/8" x 0.022" screwdriver tip molded into one end, and spline tip to fit no. 6 (American std) fluted sockethead cap screw molded into other end; both tips from no. 303 stainless steel rod, annealed	Alignment		N16-T-751468-732	John R. Sloane	FRA-20347-1	H-2	1		
H-3	WRENCH: for Bristo setscrew; distance across splines 0.060"; 1 9/16" lg x 3/8" wd approx; steel; 90° offset; for no. 4 Bristo setscrew	Multispline key wrench		N41-W-2459-915	CTB	J301-1	H-3	1		
O-1	DIAL, control: moveable scale type; 'MC' scale w/103-192 left to right range scale, graduated in increments of 0.5 units; index line mark at each end of scale; 340.8° arc; 1:20 gear drive ratio w/1/4" diam shaft coupling; 5 3/8" lg x 3" wd x 2 1/16" d; 11/16" lg	Preselector tuning drive (C101)		N16-D-46576-1961	CNA; Type SA:9550	SA:9550	O-1	1		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIGNATION	CONTRACTOR DRAWING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
O-1 (cont'd)	shaft extension; 2 27/64" extension depth behind panel; ass'y mtd between two no. 11 B and S ga type type 52S 1/2 hard aluminum plates, rear plate mts to IF-AF unit by four 0.189" diam mtg holes on 4 1/8" x 1 7/16" mtg/c; dial illuminated; automatic precision stop effective at completion of 19th revolution of dial in each direction w/dial lock									
O-2	CLIP, crystal mounting: parallel grip for 0.062" diam wire terminal lead of type CR-24/U crystal; no. 28 (0.126") B and S ga hard (two B and S Nos) beryllium copper heat treated for maximum spring properties before plating (DWNP + silver); 13/16" lg x 0.248" wd x 3/16" d	Mounting for Y201		N17-C-804081-101	CFT	FRB 11107-1	O-2			
O-3	CLIP, grounding: no. 30 (0.010") B and S ga hard (two B and S Nos) beryllium copper, heat treated for max spring properties before plating (DWNP + silver); 0.426" wd x 9/16" lg x 7/16" d	Grounding clip for type CR-24/U crystal		N17-C-812323-101	A. Ludwig and Co.	FRB-11109-1	O-3			
O-4A O-4B	COUPLING, flexible: comprises a driven arm (O-4A) with hub and a driven arm (O-4B) with hub; arms each no. 14 (0.064") B and S ga 1/2 hard nickel plated brass	Coupling: dial drive to preselector assembly		N17-C-98378-2225	CNA	(O-4A) FRE-21220-1 FRA-21212-1	O-4A, B	1		

0-4A 0-4B (cont'd)	strip; driven arm; 1/4" ID x 1/2" OD hub (w/two no. 6-32 screws) staked to radial arm carrying drive pin (parallel to and 1.344" from axis of hub); 1 25/32" x 9/16" x 19/32"; drive arm: 1/4" ID x 1/2" OD hub (w/two no. 6-32 set screws) staked to radial arm slotted along ctr line to receive pin on drive arm; 1 13/16" x 9/16" x 11/32"					(0-4B) FRE-21221-1 FRE-21217-1				
0-5	DRIVE, capacitor: comprising spur gear on short shaft supported in sand-cast aluminum alloy (Alcoa 195-T4) frame; Gear: 1.041" OD x 1.00" pitch diam x 48 diametral pitch x 0.187" th; involute teeth, 20° pressure angle; CR stainless steel; 1/2" OD x 0.2506" ID x 0.155" deep hub; Bearing: oil-retaining porous bronze; Shaft: 1/4" diam x 1" lg with 1/32" x 45° chamfer; type 303 stainless steel; Taper pin: no. 18-8 stainless steel; no. 5/0 x 1/2" lg 3 1/4" lg x 1 1/32" d x 1 9/16" h overall; three 0.189" diam holes in casting located in line and spaced 0.500" and 2.688" on centers	Synchronizing drive for oscillator and r-f tuning sections of preselector		N16-D-900151-109	CFT	FRE-21206-1 (outline) and FRA-7117-2	0-5	1		
0-6	BALL, locking: spherical; 1/8" diam, ±0.0001"; sphericity, 0.0001; type 440, grade 1, stainless steel hardened to Rockwell scale ('C' scale) value of 50-58	Inductance trimmer locking		G77-B-999-75008-0100	Strom Steel Ball Co.	FRE-19585-1	0-6			
0-7	CLEANER ELEMENT, air: cartridge type; multiple baffles of aluminum screen wetted in oil; 3 1/2" h x 4" wd x 3/4" d; 0.032" gauge aluminum frame; cleaned with gasoline; recharge-	Dust filter		N17-C-794001-133	CBEN R82A	FRE-20375-2	0-7			

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOB	NAVO
0-7 (cont'd)	able with SAE-no. 20 oil; unit supported against cabinet open-ing by external encasing frame containing pressure springs									
0-8	GEAR, spur: split-gear; spring-loaded, non-backlash type; 13/32" thick incl hub; Gears (each section): no. 14 (0.064") S-T aluminum, 96 straight teeth; 48 diametral pitch, 20° pressure angle; 2" pitch diam; Hub: 1/4" ID x 5/8" OD x 13/32" lg; incl 0.3745" diam x 0.093" lg, and 0.4994" diam x 0.068" lg shoulders for gears; two no. 6-32 radial set-screws holes 90° apart; Springs (2): 0.150" ID x 7/16" free length; compression; 7 turns no. 11 (0.026") music wire; ends squared (rt or lt hand wound)	Preselector ganged capacitor drive		N16-G-432816-277	CNA	FRA-7189-1 and FRA-21207 -1 (outline)	0-8			
0-9	CLAMP, tube: 3/8" wd x 0.025" th stainless steel (type 302) strap fitted with toggle clamp to form 1 3/8" ID (nominal) band; 1/2" wd x 3/4" and 3/8" lg L-shape mtg clip, having elongated (radi-ally) hole for no. 10 mach screw, is soldered opposite clamp	Retainer for JAN type 5U4G tube (V301)	(-49680)	N16-C-300798-866	CAIS 926C	FRE-21201-1	0-9			
X-1	SOCKET, tube: miniature; 9 radi-al contacts spaced 36° apart;	Receptacle for type GL-5670		N16-S-64061-6257	1; SA:6212	SA:6212	X-1			

X-1 (cont'd)	ceramic body, 0.859" diam (min) x 1.438" diam (max) x 0.393" d; two 0.145" diam (w parallel flats, each 1/16" from ctr) mtg holes spaced 1 1/8" on ctrs on long axis; 13/16" diam chassis cut-out required (under-chassis mtg); tin-plated phosphor bronze contacts, for reference only	tube (V106A, V106B)		N16-S-62603-6446	1; SA:384C	SA:3E46	X-2		
X-2	SOCKET, electron tube: miniature; 7 contacts (spaced 45°); molded plastic (type MTS-E-4 per JAN-P-14) body; axial solder-lug terms; 1 1/8" max diam x 11/32" d, excl 5/32" diam x 5/16" lg ctr shield extension; two 1/8" diam mtg holes spaced 7/8" ctrs on long axis; per BuShips dwg RE49AA-455A	Receptacle for JAN types 6BA6 (V201), 9003 (V202-V205), 6AL5 (V206A,B and V207A,B) 6AK5 (V208-V210) and 6AK6 (V211) tubes	(-491675)						
X-3	SOCKET, electron tube: miniature; 7 contacts (spaced 45°) ceramic body; solder terms; 1 1/8" max diam x 0.800" min diam x 1 9/32" o.a.l.; for reference only	Receptacle for JAN types 9003 (V101-V104), 6J6 (V105A, B and V107A, B) and 6AK5 (V108 and V109) tubes		N16-S-62603-6703	CMG	FRE-29848-1	X-3		
X-4	SOCKET, electron tube: 8 contact medium (octal); ceramic body 1 1/4" diam x 1/2" d excl 11/32" phosphor bronze solder lug terms at rear; 2 no. 6-32 mtg holes spaced 1 5/8" on long axis of 1 3/8" min diam x 2" max diam stainless steel mtg plate	Receptacle for JAN type 5U4G (V301) tube		N16-S-63524-6475	CPH no. 49-RNSS8M	FRE-20179-1	X-4		
X-5	LAMPHOLDER: miniature, bayonet; 1/2" wd x 1 1/4" d x 1" h; no. 6-32 x 5/16" lg binding head screw in 90° angle bracket located beside socket shell; 2 solder lug terms	Receptacle for lamps 1501 and 1502		N17-L-51624-6963	CAYZ 708 mod per FTRC dwg	FRE-2891-1	X-5		

TABLE 8-4. COMBINED PARTS AND REPAIR PARTS LIST FOR RADIO RECEIVING SET AN/URR-27

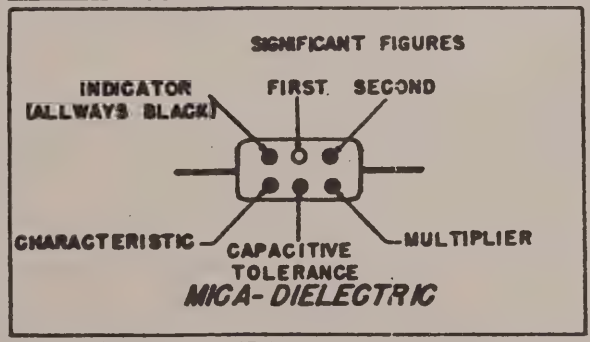
PARTS									EQUIP. REPAIR PARTS	
SYMBOL DESIG.	NAME OF PART AND DESCRIPTION	FUNCTION	JAN AND (NAVY TYPE) NO.	STANDARD NAVY AND (SIGNAL CORPS) STOCK NO.	MFGR. AND MFGR'S. DESIG-NATION	CON-TRACTOR DRAW-ING & PART NO.	ALL SYMBOL DESIG. INVOLVED	TOT. NO. PER EQ.	BOX	QUAN.
X-6	LIGHT, indicator: miniature, bayonet, s.c.; T-2 bulb; nickel plated brass shell; panel hole mtg; 13/16" max diam x 2 3/32" lg incl 5/8" diam plastic head and 9/32" lg axial solder lug terms (2) at rear; head protrudes 7/16" and has hemispherical (5/16" rad) end; shell threaded to form 11/16" -27 x 1/2" lg mtg bushing; hex nut, 3/32" th x 13/16" betw flats; lockwasher	Receptacle for type NE-51 neon lamp (1503)		N17-L-76743-3975*	CAYZ PLN-850 mod per FTRC dwg	FRE-1912-1	X-6			
X-6A	LIGHT, indicator: w/o lens; accommodates 5/8" diam screw-in lens; accommodates T-3 1/4 miniature bayonet base lamp, MBCA Ref Dwg Group 7; brass bright nickel plated shell; 13/16" diam x 1 23/32" lg incl term; one 11/16" diam mtg hole required; accommodates up to 3/8" thick panel; horizontally mtd w/lamp replaceable from front of panel; 2 solder lug terminals located on end of lampholder; both terminals insulated from frame; treated to resist fungus and moisture	Receptacle for 1503		N17-L-76656-2460	CAYZ 95410	R897-2	X-6A	1		
X-6B	LENS, light: 5/8" diam x 5/8" h; non-focusing; clear plastic; screw-in mtg	X-6A lens		N17-L-250181-506	CAYZ 95-937	R897-3	X-6B			

* Not furnished as a maintenance part. If failure occurs do not request replacement unless the item cannot be repaired or fabricated.

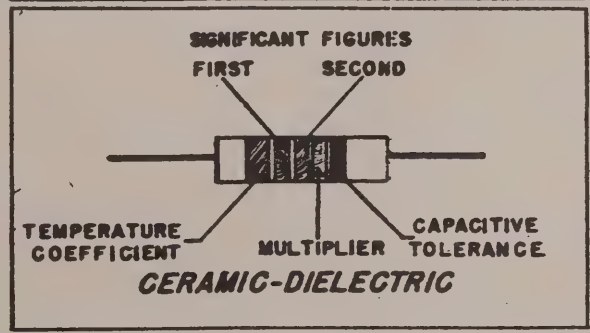
FR8-26880-12	
Container for equipment repair parts	
BOX, repair parts: Metal; per Navy Spec 4289	

TABLE 8-6. COLOR CODES

CAPACITOR COLOR CODE

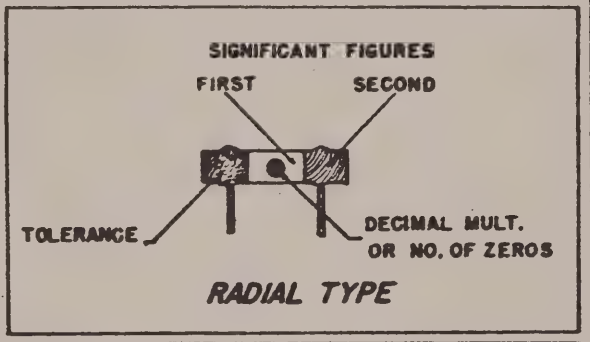


MICA-DIELECTRIC

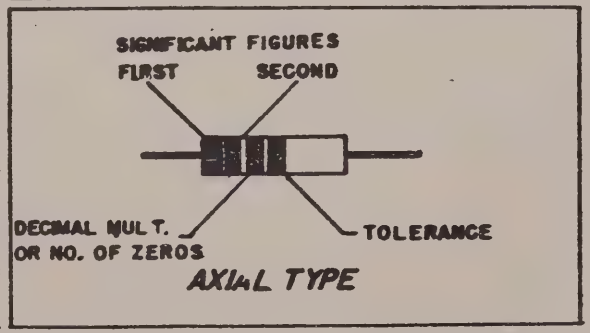


CERAMIC-DIELECTRIC

RESISTOR COLOR CODE

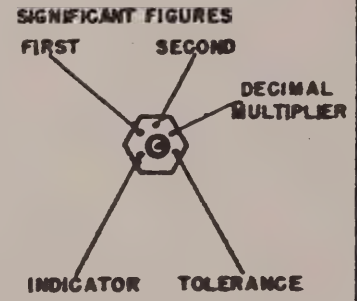


RADIAL TYPE



AXIAL TYPE

FEED-THRU TYPE CAPACITOR



CERAMIC-DIELECTRIC

RESISTORS				CAPACITORS							
				MICA-DIELECTRIC			CERAMIC-DIELECTRIC				
									TOLERANCE	
DECIMAL MULTIPLIER OR NO. OF ZEROS	TOLERANCE	SIGNIFICANT FIGURE	COLOR	SIGNIFICANT FIGURE	MULTIPLIER	CAPACITIVE TOL. IN %	CHARAC-TERISTIC	MULTIPLIER	TEMP. COEF IN PARTS/MEG/°C	> 10 UUF IN %	< 10 UUF IN UUF
0		0	BLACK	0	1	20	A	1	0	20	2
1		1	BROWN	1	10		B	10	-30	1	
2		2	RED	2	100	2	C	100	-80	2	
3		3	ORANGE	3	1000		D	1000	-150		
4		4	YELLOW	4			E		-220		
5		5	GREEN	5			F		-330	5	.5
6		6	BLUE	6			G		-470		
7		7	VIOLET	7					-750		
8		8	GRAY	8				.01	+30		.25
9		9	WHITE					.1	-330 +500	10	1.0
.1	±5		GOLD		.1	5					
.01	±10		SILVER		.01	10					
	±20		NO COLOR								

ORIGINAL

TABLE 8-7. LIST OF MANUFACTURERS

MFR'S PREFIX	NAME	ADDRESS
CAW	Aerovox Wireless Corp.	742 Belleville Ave., New Bedford, Mass.
CBN	Central Radio Laboratory	900 E. Keefe Avenue, Milwaukee, Wis.
CBZ	Allen-Bradley Co.	118 W. Greenfield Ave., Milwaukee, Wis.
CED	Cannon Elec. Development Co.	3291 Humboldt St., Los Angeles 31, Calif.
CER	Erie Resistor Co.	644 W. 12th St., Erie, Pa.
CFT	Federal Telephone and Radio Corp.	100 Kingsland Rd., Clifton, N.J.
CFA	Bussman Mfg. Co.	2538 W. University St., St. Louis, Mo.
CG	General Electric Co.	1 River Road, Schenectady 5, N.Y.
CHH	Arrow-Hart and Hegeman Elec. Co.	102 Hawthorne St., Hartford, Conn.
CHS	Hygrade Sylvania Corp.	62 Boston St., Salem, Mass.
CIR	International Resis. Corp.	401 N. Broad St., Philadelphia, Pa.
CLF	Littlefuse Laboratories, Inc.	4765 Ravenswood Ave., Chicago 40, Ill.
CMF	Electro-Motive Mfg. Co.	Willimantic, Conn.
CMG	Cinch Mfg. Co.	2339 W. Van Buren St., Chicago, Ill.
CNA	National Company, Inc.	61 Sherman St., Malden, Mass.
CPH	American Phenolic Corp.	1830 S. 54th Ave., Chicago, Ill.
CSA	Stackpole Carbon Co.	1942 Tannery St., St. Mary's, Pa.
CSF	Sprague Electric Co.	N. Adams, Mass.
CSN	Standard Transformer Corp.	1500 N. Halstead, Chicago, Ill.
CSQ	Spencer Thermostat Co.	34 Forrest St., Attleboro, Mass.
CTB	The Bristol Company	117 Bristol Road, Waterbury, Conn.
CUF	United Carr Fastener Co.	450 Main St., Cambridge, Mass.
CV	Weston Elec. Instr. Co.	619 Frelinghuysen Ave., Newark, N.J.
CYC	Merit Coil Mfg. Co.	311 N. Desplaines, Chicago, Ill.
CAIS	The Birtcher Corp.	5087 Huntington Drive, Los Angeles, Calif.
CARB	Eastern Air Devices, Inc.	285 Dean St., Brooklyn, N.Y.

TABLE 8-7. LIST OF MANUFACTURERS (CONT'D)

MFR'S PREFIX	NAME	ADDRESS
CARO	Industrial Products Co.	Brookfield St., Danbury, Conn.
CASU	Electrical Reactance Corp.	Franklinville, N.Y.
CAXO	Shakeproof, Inc.	2573 N. Keeles Ave., Chicago, Ill.
CAYU	L.N. Barry	179 Sidney St., Cambridge, Mass.
CAYZ	Dial Light Corp.	900 Broadway, N.Y., N.Y.
CBEN	Air-Maze Corp.	5200 Harvard Ave., Cleveland, Ohio
CBIS	Burnell and Company	10-12 Van Cortland Ave., Bronx, N.Y.
	A. Ludwig and Co.	c/o Black and Weinberg, 60 E. 42nd St., New York, N.Y.
	Insulation Fabs	69 Grove St., Watertown, Mass.
	John R. Sloane	21 Depot Square, Lexington, Mass.
	Pauling Rubber Co.	Pauling, New York

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